

Pioneer sound.vision.soul

Service Manual

TOYOTA

ORDER NO.
CRT3742

 **LEXUS RX (hybrid)**

AUDIO SYSTEM HEAD UNIT

| VEHICLE | DESTINATION | PRODUCED AFTER | OEM PARTS No. | ID No. | PIONEER MODEL No. |
|-------------|--|----------------|---------------|--------|--|
| RX (hybrid) | U.S.A., CANADA, HAWAII, PUERTO RICO | June 2006 | 86120-0E030 | AP1811 | DEX-MG8467ZT/X1HUC DEXG8467ZT91/X1HUC |
| RX (hybrid) | U.S.A., CANADA, HAWAII, PUERTO RICO | June 2006 | 86120-0E040 | AP1810 | DEX-MG8767ZT/X1HUC DEXG8767ZT91/X1HUC |



A

**This service manual should be used together with the following manual(s) listed below.
For the parts numbers, adjustments, etc. which are not shown in this manual,
refer to the following manual(s).**

| Model No. | Order No. | Mech.Module | Remarks |
|-----------------|-----------|-------------|--|
| DEX-MG8167ZT/UC | CRT3544 | | |
| CX-3168 | CRT3467 | G3 | CD Mech. Module:Circuit Over View, Mech. Over View, Disassembly, How to Assemble |

B

WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.

Health & Safety Code Section 25249.6 - Proposition 65

Supplementary model is identical to the original except for the addition of following items.

*:Non spare part

| | |
|-------------------|--|
| Description | DEXG8467ZT91/X1HUC DEXG8767ZT91/X1HUC |
| Cover | CEG1045 (x2) |
| Cover | CEG1325 |
| Carton | CHG4861 |
| Contain Box | CHL4861 (x1/2) |
| Air Cushioned Bag | *CHW1945 |
| Air Cushioned Bag | *CHW1948 (x2) |

EXPLODED VIEWS AND PARTS LIST

EXTERIOR(1)(Page 8)

EXTERIOR(1) SECTION PARTS LIST

*:Non spare part

| Mark | No. | Description | DEX-MG8167ZT/UC | DEX-MG8467ZT/X1HUC |
|------|-----|----------------------------------|-----------------|--------------------|
| | 3 | 86211-48030-A | CND1247 | HND1247 |
| | 4 | 86212-48030-A | CND1248 | HND1248 |
| | 20 | Main Unit | CWN1367 | CWN2282 |
| | 41 | CD Mechanism Module(G3)(Service) | CXX2020 | CXX2017 |
| | 46 | Frame Unit | CXC4809 | CXC7076 |
| | 47 | Door Unit | CXC4845 | CXC6899 |
| | 52 | Spring Plate | CBL1731 | Not used |
| | 55 | Sheet | CNN1208 | Not used |

E

| Mark | No. | Description | DEX-MG8167ZT/UC | DEX-MG8767ZT/X1HUC |
|------|-----|----------------------------------|-----------------|--------------------|
| | 3 | 86211-48030-A | CND1247 | HND1247 |
| | 4 | 86212-48030-A | CND1248 | HND1248 |
| | 20 | Main Unit | CWN1367 | CWN2282 |
| | 41 | CD Mechanism Module(G3)(Service) | CXX2020 | CXX2017 |
| | 43 | Label | CRW1455 | *CRW1548 |
| | 46 | Frame Unit | CXC4809 | CXC7076 |
| | 47 | Door Unit | CXC4845 | CXC6899 |
| | 52 | Spring Plate | CBL1731 | Not used |
| | 55 | Sheet | CNN1208 | Not used |

EXTERIOR(2)(Page 10)

EXTERIOR(2) SECTION PARTS LIST

| Mark | No. | Description | DEX-MG8167ZT/UC | DEX-MG8467ZT/X1HUC |
|------|-----|-------------|-----------------|--------------------|
| | 1 | Grille Assy | CXC4721 | CXC5495 |
| | 28 | Grille Assy | CXC4782 | CXC5446 |

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| Mark | No. | Description | DEX-MG8167ZT/UC | DEX-MG8767ZT/X1HUC |
|------|-----|-------------|-----------------|--------------------|
| | 1 | Grille Assy | CXC4721 | CXC5494 |
| | 28 | Grille Assy | CXC4782 | CXC5445 |

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CD MECHANISM MODULE(Page 12)

CD MECHANISM MODULE SECTION PARTS LIST

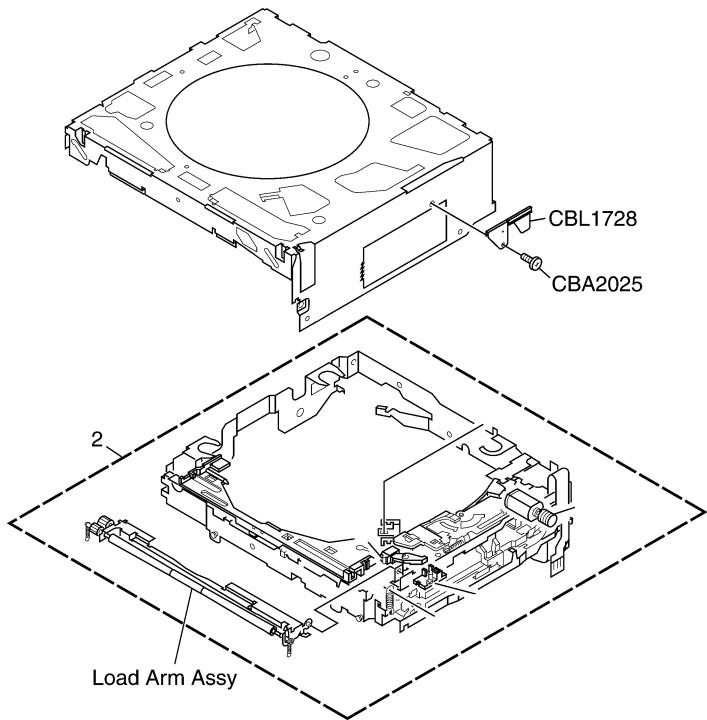
| Mark | No. | Description | DEX-MG8167ZT/UC | DEX-MG8467ZT/X1HUC DEX-MG8767ZT/X1HUC |
|------|-----|-----------------------------|-----------------|--|
| | 1 | Control Unit | CWX3138 | CWX3422 |
| | 2 | Stage Assy(Service) | CXX1969 | CXX2019 |
| | 9 | Sheet | CNN1064 | Not used |
| | 10 | Gear | CNV7856 | CNV8945 |
| | 11 | Gear | CNV7851 | CNV8944 |
| | 17 | Case | CND1934 | CND3481 |
| | 22 | Cam | CNV7932 | CNV8779 |
| | 23 | Cam | CNV7867 | CNV8778 |
| | 38 | ELV Motor Assy(ELV)(M2) | CXC5906 | CXC5910 |
| | 40 | Tray Assy | CXC3141 | CXC6726 |
| | 41 | Under Tray Assy | CXC6247 | CXC6780 |
| | 49 | Cam Motor Assy(CAM)(M1) | CXC5904 | CXC5908 |
| | 50 | Mechanism Unit(G3)(Service) | CXX2021 | CXX2018 |
| | | Load Arm Assy | CXC4803 | CXC6653 |
| | | Screw (M2 x 1.4) | Not used | CBA2025 |
| | | Spring Plate | Not used | CBL1728 |

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ELECTRICAL PARTS LIST(Page 61)

MAIN UNIT

| Circuit Symbol and No. | | DEX-MG8167ZT/UC | DEX-MG8467ZT/X1HUC DEX-MG8767ZT/X1HUC |
|------------------------|------------|-----------------|--|
| IC502 | IC | PEG186A | PEG321A |
| Q106 | Transistor | 2SA1576 | 2SA1576A |
| Q107 | Transistor | 2SA1576 | 2SA1576A |
| Q311 | Transistor | DTC144EU | DTC144EUA |
| Q604 | Transistor | 2SA1576 | 2SA1576A |
| Q606 | Transistor | 2SA1576 | 2SA1576A |
| Q617 | Transistor | 2SA1576 | 2SA1576A |
| R9 | | RS1/16SS332J | RS1/16SS182J |
| R10 | | RS1/16SS0R0J | Not used |
| R421 | | RS1/16S0R0J | Not used |

CONTROL UNIT

| Circuit Symbol and No. | | DEX-MG8167ZT/UC | DEX-MG8467ZT/X1HUC DEX-MG8767ZT/X1HUC |
|------------------------|-------|-----------------|--|
| IC701 | IC | PE5455A | PE5569A |
| D601 | Diode | M1MA152WAT1G | M1MA152WAT1 |

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PIONEER ELECTRONICS (USA) INC. P.O. Box 1760, Long Beach, CA 90801-1760, U.S.A.
PIONEER EUROPE NV Haven 1087, Keetberglaan 1, 9120 Melsele, Belgium
PIONEER ELECTRONICS ASIACENTRE PTE. LTD. 253 Alexandra Road, #04-01, Singapore 159936

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Service Manual

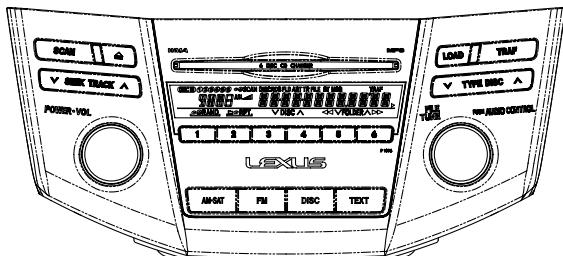
TOYOTA

ORDER NO.
CRT3544

LEXUS RX350 **AUDIO SYSTEM** **HEAD UNIT**

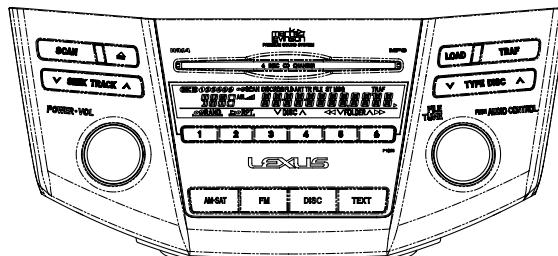
| VEHICLE | DESTINATION | PRODUCED AFTER | OEM PARTS No. | ID No. | PIONEER MODEL No. |
|---------|----------------|----------------|---------------|--------|--------------------|
| RX350 | U.S.A., CANADA | January 2006 | 86120-48A00 | P1806 | DEX-MG8167ZT/UC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-48C20 | P1806 | DEX-MG8167ZT-91/UC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-48A10 | P1805 | DEX-MG8667ZT/UC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-48C30 | P1805 | DEX-MG8667ZT-91/UC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-0E030 | AP1811 | DEX-MG8167ZT/X1HUC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-0E090 | AP1811 | DEXG8167ZT91/X1HUC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-0E040 | AP1810 | DEX-MG8667ZT/X1HUC |
| RX350 | U.S.A., CANADA | January 2006 | 86120-0E100 | AP1810 | DEXG8667ZT91/X1HUC |

DEX-MG8167ZT/UC



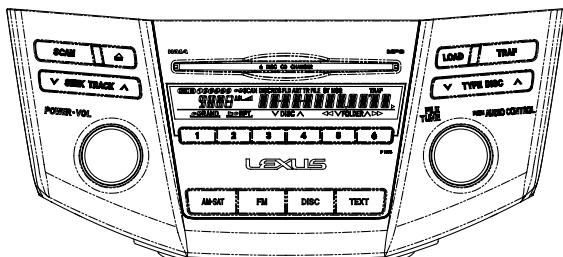
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DEX-MG8667ZT/UC



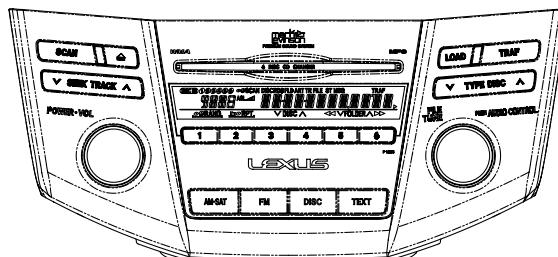
ID No. P1805

DEX-MG8167ZT/X1HUC



ID No. AP1811

DEX-MG8667ZT/X1HUC



ID No. AP1810

This service manual should be used together with the following manual(s):

| | Model No. | Order No. | Mech.Module | Remarks |
|---|-----------|-----------|-------------|--|
| D | CX-3168 | CRT3467 | G3 | CD Mech. Module : Circuit Over View, Mech. Over View, Disassembly, How To Assemble |

Supplementary model is identical to the original except for the addition of following items.

*:Non spare part

| | |
|-------------|--|
| Description | DEX-MG8167ZT-91/UC DEX-MG8667ZT-91/UC |
| Cover | CEG1045 (x2) |
| Cover | CEG1325 |
| Carton | CHG4861 |
| Contain Box | CHL4861 (x1/2) |
| Air Cap | * CHW1945 |

| | |
|------------------|--|
| Description | DEXG8167ZT91/X1HUC DEXG8667ZT91/X1HUC |
| Polyethylene Bag | * HEG0036 |
| Cover | * HEG0037 |
| Carton | HHG0432 |
| Protector | HHP0248 |
| Protector | HHP0270 |



F For details, refer to "Important Check Points for Good Servicing".

SAFETY INFORMATION

CAUTION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.
Health & Safety Code Section 25249.6 - Proposition 65

● Service Precautions

1. You should conform to the regulations governing the product (safety, radio and noise, and other regulations), and should keep the safety during servicing by following the safety instructions described in this manual.
2. Make sure to install grille when charging power.

(*If you fail to do so, the main body will identify it as "a model without display" and the button will not function.)

CD MECHANISM MODULE section precaution

1. Before disassembling the unit, be sure to turn off the power. Unplugging and plugging the connectors during power-on mode may damage the ICs inside the unit.
2. To protect the pickup unit from electrostatic discharge during servicing, take an appropriate treatment (shorting-solder) by referring to "the DISASSEMBLY" .



A [Important Check Points for Good Servicing]

In this manual, procedures that must be performed during repairs are marked with the below symbol.
Please be sure to confirm and follow these procedures.

A. 1. Product safety



Please conform to product regulations (such as safety and radiation regulations), and maintain a safe servicing environment by following the safety instructions described in this manual.

① Use specified parts for repair.

Use genuine parts. Be sure to use important parts for safety.

② Do not perform modifications without proper instructions.

Please follow the specified safety methods when modification(addition/change of parts) is required due to interferences such as radio/TV interference and foreign noise.

③ Make sure the soldering of repaired locations is properly performed.

When you solder while repairing, please be sure that there are no cold solder and other debris.
Soldering should be finished with the proper quantity. (Refer to the example)

④ Make sure the screws are tightly fastened.

Please be sure that all screws are fastened, and that there are no loose screws.

⑤ Make sure each connectors are correctly inserted.

Please be sure that all connectors are inserted, and that there are no imperfect insertion.

⑥ Make sure the wiring cables are set to their original state.

Please replace the wiring and cables to the original state after repairs.
In addition, be sure that there are no pinched wires, etc.

⑦ Make sure screws and soldering scraps do not remain inside the product.

Please check that neither solder debris nor screws remain inside the product.

⑧ There should be no semi-broken wires, scratches, melting, etc. on the coating of the power cord.

Damaged power cords may lead to fire accidents, so please be sure that there are no damages.
If you find a damaged power cord, please exchange it with a suitable one.

⑨ There should be no spark traces or similar marks on the power plug.

When spark traces or similar marks are found on the power supply plug, please check the connection and advise on secure connections and suitable usage. Please exchange the power cord if necessary.

⑩ Safe environment should be secured during servicing.

When you perform repairs, please pay attention to static electricity, furniture, household articles, etc. in order to prevent injuries.
Please pay attention to your surroundings and repair safely.

B. 2. Adjustments



To keep the original performance of the products, optimum adjustments and confirmation of characteristics within specification.
Adjustments should be performed in accordance with the procedures/instructions described in this manual.

C. 3. Lubricants, Glues, and Replacement parts



Use grease and adhesives that are equal to the specified substance.
Make sure the proper amount is applied.

D. 4. Cleaning



For parts that require cleaning, such as optical pickups, tape deck heads, lenses and mirrors used in projection monitors, proper cleaning should be performed to restore their performances.

E. 5. Shipping mode and Shipping screws



To protect products from damages or failures during transit, the shipping mode should be set or the shipping screws should be installed before shipment. Please be sure to follow this method especially if it is specified in this manual.

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1. SPECIFICATIONS

General

| | | |
|---|-----------------------|---------------------------------|
| A | Power source..... | 13.2V DC(10.5–16.0 V allowable) |
| | Grounding system..... | Negative type |
| | Backup current..... | 0.15mA or less |
| | Weight..... | 2,662g |

CD player

| | | |
|---|---------------------|---|
| | Signal format..... | Sampling frequency : 44.1kHz Number of quantization bits : 16;linear |
| | System..... | Compact disc audio system |
| | Usable discs..... | Compact disc |
| | Distortion..... | 0.2% or less |
| B | S/N..... | 80dB or more |
| | Separation..... | 65dB or more |
| | Stereo balance..... | 1.5dB with in |
| | Dynamic range..... | 80dB or more |

FM tuner

| | | |
|---|-------------------------|-----------------|
| | Frequency..... | 87.75–107.9 MHz |
| | S/N..... | 46dB or more |
| | Distortion..... | 1.5% or less |
| | Image interference..... | 35dB or more |
| C | IF interference..... | 80dB or more |

AM tuner

| | | |
|--|-------------------------|---------------|
| | Frequency..... | 530–1,710 kHz |
| | S/N..... | 42dB or more |
| | Distortion..... | 1.5% or less |
| | IF interference..... | 55dB or more |
| | Image interference..... | 45dB or more |

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2. EXPLODED VIEWS AND PARTS LIST

NOTES : • Parts marked by " * " are generally unavailable because they are not in our Master Spare Parts List.

- The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Screw adjacent to  mark on the product are used for disassembly.
- For the applying amount of lubricants or glue, follow the instructions in this manual.
(In the case of no amount instructions, apply as you think it appropriate.)

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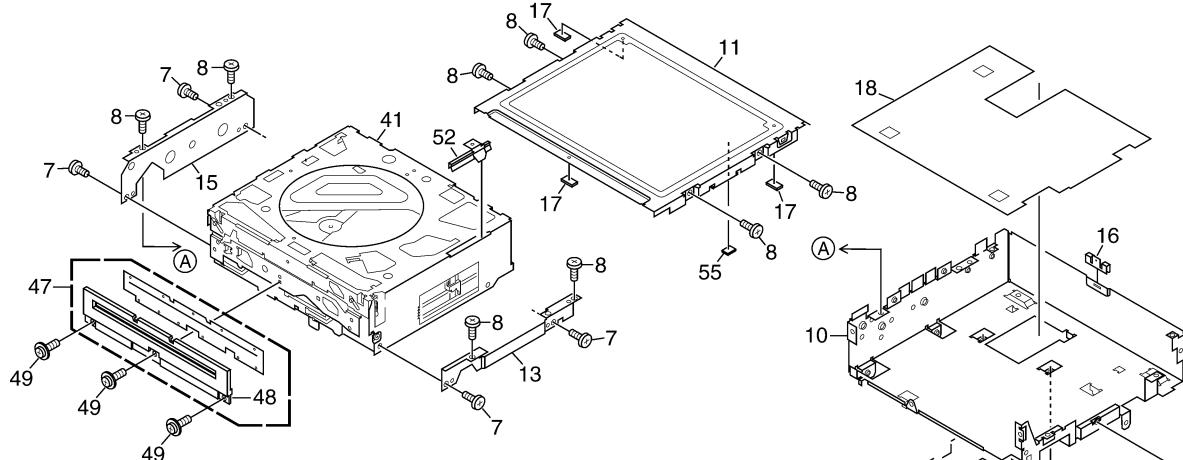
D

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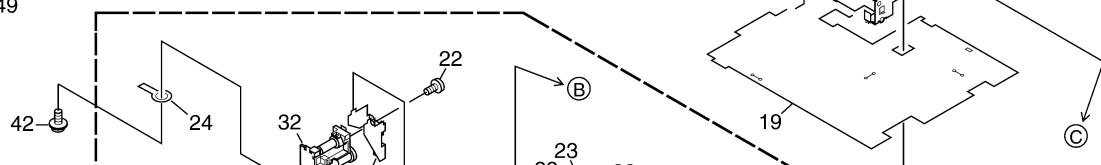
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1 2 3 4
2.1 EXTERIOR(1)

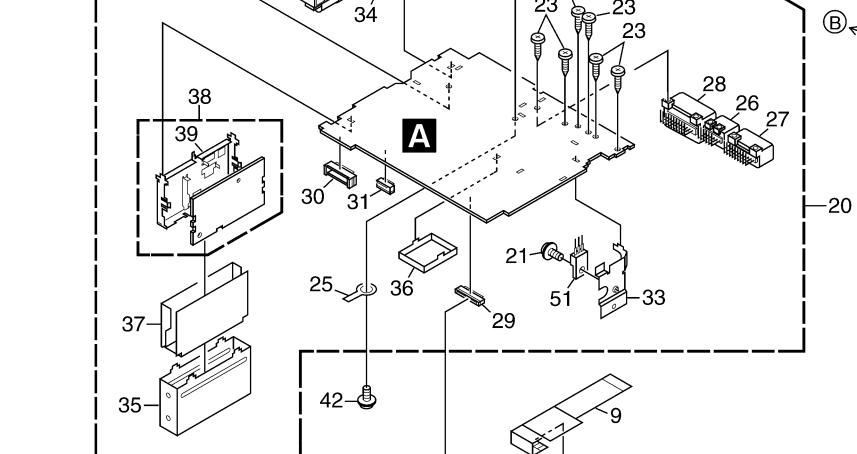
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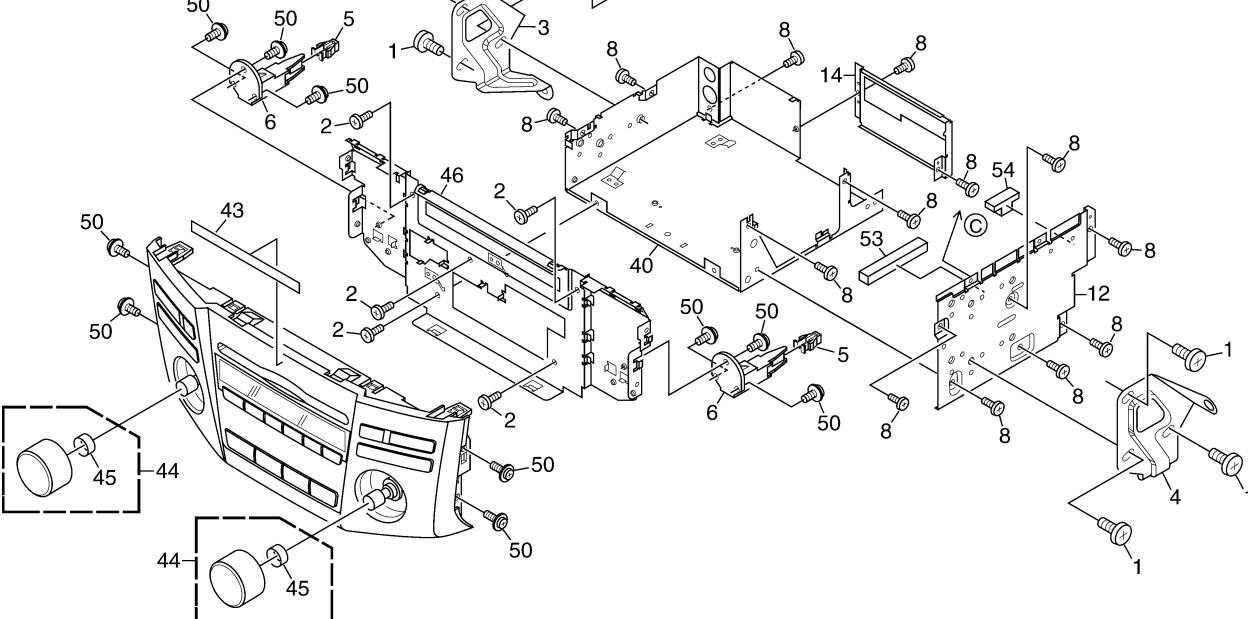
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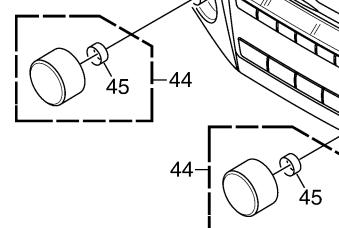
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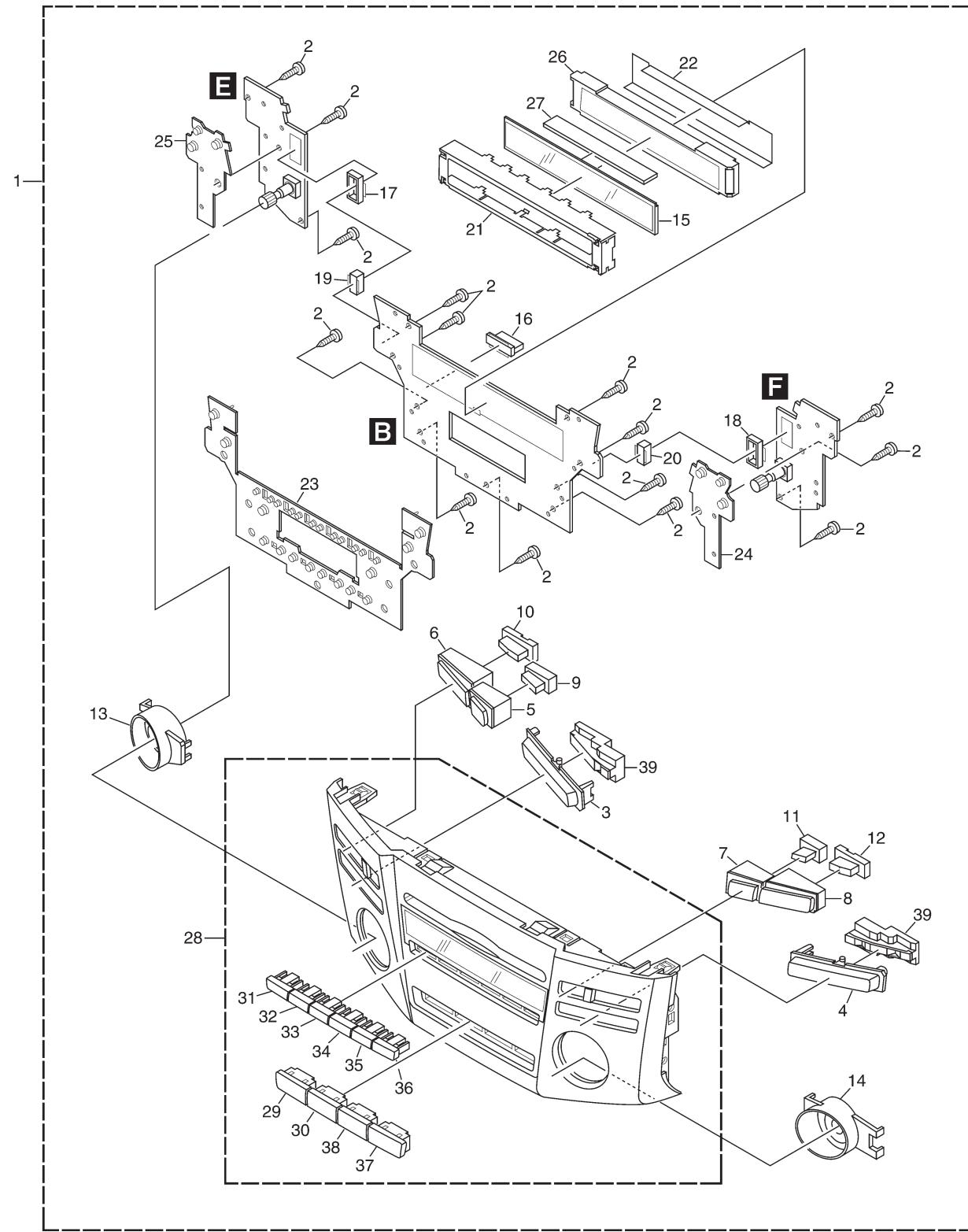


EXTERIOR(1) SECTION PARTS LIST

| Mark No. | Description | Part No. | Mark No. | Description | Part No. |
|-----------------|--------------------------------------|-----------------|-----------------|--------------------|-----------------|
| 1 | Screw(MG8167ZT,MG8667ZT) | BMZ50P080FTC | 49 | Screw | IMS20P022FTC |
| 2 | Screw | BSZ26P040FTC | 50 | Screw | IMS26P060FTC |
| 3 | 86211-48030-A(MG8167ZT,MG8667ZT) | CND1247 | 51 | Transistor(Q755) | 2SB1185 |
| 4 | 86212-48030-A(MG8167ZT,MG8667ZT) | CND1248 | 52 | Spring | CBL1727 |
| 5 | 90467-10203 | CNV5641 | 53 | Cushion | CNN1205 |
| 6 | Guide | CNV7306 | 54 | Cushion | CNN1206 |
| 7 | Screw | BMZ30P040FTC | 55 | Sheet | CNN1208 |
| 8 | Screw | BSZ26P040FTC | | | |
| 9 | Connector | CDE7680 | | | |
| 10 | Chassis | CNA2772 | | | |
| 11 | Case | CNB3049 | | | |
| 12 | Holder | CND2425 | | | |
| 13 | Holder | CND2427 | | | |
| 14 | Holder | CND2532 | | | |
| 15 | Holder | CND2721 | | | |
| 16 | Earth Plate | CND3060 | | | |
| 17 | Cushion | CNM9507 | | | |
| 18 | Insulator | CNM9678 | | | |
| 19 | Insulator | CNM9701 | | | |
| 20 | Main Unit | CWN1367 | | | |
| 21 | Screw | ASZ26P060FTC | | | |
| 22 | Screw | BMZ30P040FTC | | | |
| 23 | Screw(M3x6) | CBA1393 | | | |
| 24 | Terminal(CN101) | CKF1064 | | | |
| 25 | Terminal(CN304) | CKF1064 | | | |
| 26 | Connector(CN301) | CKM1466 | | | |
| 27 | Connector(CN303) | CKM1467 | | | |
| 28 | Connector(CN302) | CKM1469 | | | |
| 29 | Connector(CN406) | CKS3886 | | | |
| 30 | Connector(CN408) | CKS4266 | | | |
| 31 | Connector(CN501) | CKS4853 | | | |
| 32 | Connector(ANT11) | CKX1064 | | | |
| 33 | Holder | CND2431 | | | |
| 34 | Holder | CND2434 | | | |
| 35 | Shield | CND2436 | | | |
| 36 | Shield | CND3061 | | | |
| 37 | Insulator | CNM9861 | | | |
| 38 | FM/AM Tuner Unit(Y101) | CWE1836 | | | |
| 39 | Holder | CND2144 | | | |
| 40 | Chassis Unit | CXC4577 | | | |
| 41 | CD Mechanism Module(030L_T)(Service) | CXX2020 | | | |
| 42 | Screw | PMH26P060FTC | | | |
| 43 | Label(8167) | CRW1455 | | | |
| * | Label(8667) | CRW1548 | | | |
| 44 | Knob Unit | CXC4800 | | | |
| 45 | Spring | CBL1711 | | | |
| 46 | Frame Unit | CXC4809 | | | |
| 47 | Door Unit | CXC4845 | | | |
| 48 | Door | CAT2730 | | | |

1 2 3 4
2.2 EXTERIOR(2)

A



F

EXTERIOR(2) SECTION PARTS LIST

| <u>Mark No.</u> | <u>Description</u> | <u>Part No.</u> |
|-----------------|--------------------------------------|-----------------|
| 1 | Grille Assy(MG8167ZT,MG8167ZT-91) | CXC4721 |
| | Grille Assy(MG8667ZT,MG8667ZT-91) | CXC4720 |
| | Grille Assy(8167ZT/X1H,8167ZT91/X1H) | CXC5495 |
| | Grille Assy(8667ZT/X1H,8667ZT91/X1H) | CXC5494 |
| 2 | Screw | BPZ20P080FTC |
| 3 | Button(SEEK-TRACK) | CAC9205 |
| 4 | Button(TYPE-DISC) | CAC9206 |
| 5 | Button(EJECT) | CAC9213 |
| 6 | Button(SCAN) | CAC9214 |
| 7 | Button(LOAD) | CAC9215 |
| 8 | Button(TRAF) | CAC9216 |
| 9 | Lighting Conductor | CNV8527 |
| 10 | Lighting Conductor | CNV8528 |
| 11 | Lighting Conductor | CNV8529 |
| 12 | Lighting Conductor | CNV8530 |
| 13 | Lighting Conductor | CNV8678 |
| 14 | Lighting Conductor | CNV8679 |
| 15 | LCD(LCD801) | CAW1867 |
| 16 | Connector(CN802) | CKS4771 |
| 17 | Connector(CN980) | CKS5202 |
| 18 | Connector(CN990) | CKS5202 |
| 19 | Connector(CN801) | CKS5203 |
| 20 | Connector(CN803) | CKS5203 |
| 21 | Holder | CND2773 |
| 22 | Sheet | CNM9563 |
| 23 | Rubber | CNV8536 |
| 24 | Rubber | CNV8537 |
| 25 | Rubber | CNV8538 |
| 26 | Lighting Conductor | CNV8539 |
| 27 | Connector | CNV8540 |
| 28 | Grille Assy(MG8167ZT,MG8167ZT-91) | CXC4782 |
| | Grille Assy(MG8667ZT,MG8667ZT-91) | CXC4781 |
| | Grille Assy(8167ZT/X1H,8167ZT91/X1H) | CXC5446 |
| | Grille Assy(8667ZT/X1H,8667ZT91/X1H) | CXC5445 |
| 29 | Button(AM-SAT) | CAC9207 |
| 30 | Button(FM) | CAC9208 |
| 31 | Button(1) | CAC9217 |
| 32 | Button(2) | CAC9218 |
| 33 | Button(3) | CAC9219 |
| 34 | Button(4) | CAC9220 |
| 35 | Button(5) | CAC9221 |
| 36 | Button(6) | CAC9222 |
| 37 | Button(TEXT) | CAC9237 |
| 38 | Button(DISC) | CAC9238 |
| 39 | Holder Unit | CXC6105 |

A

B

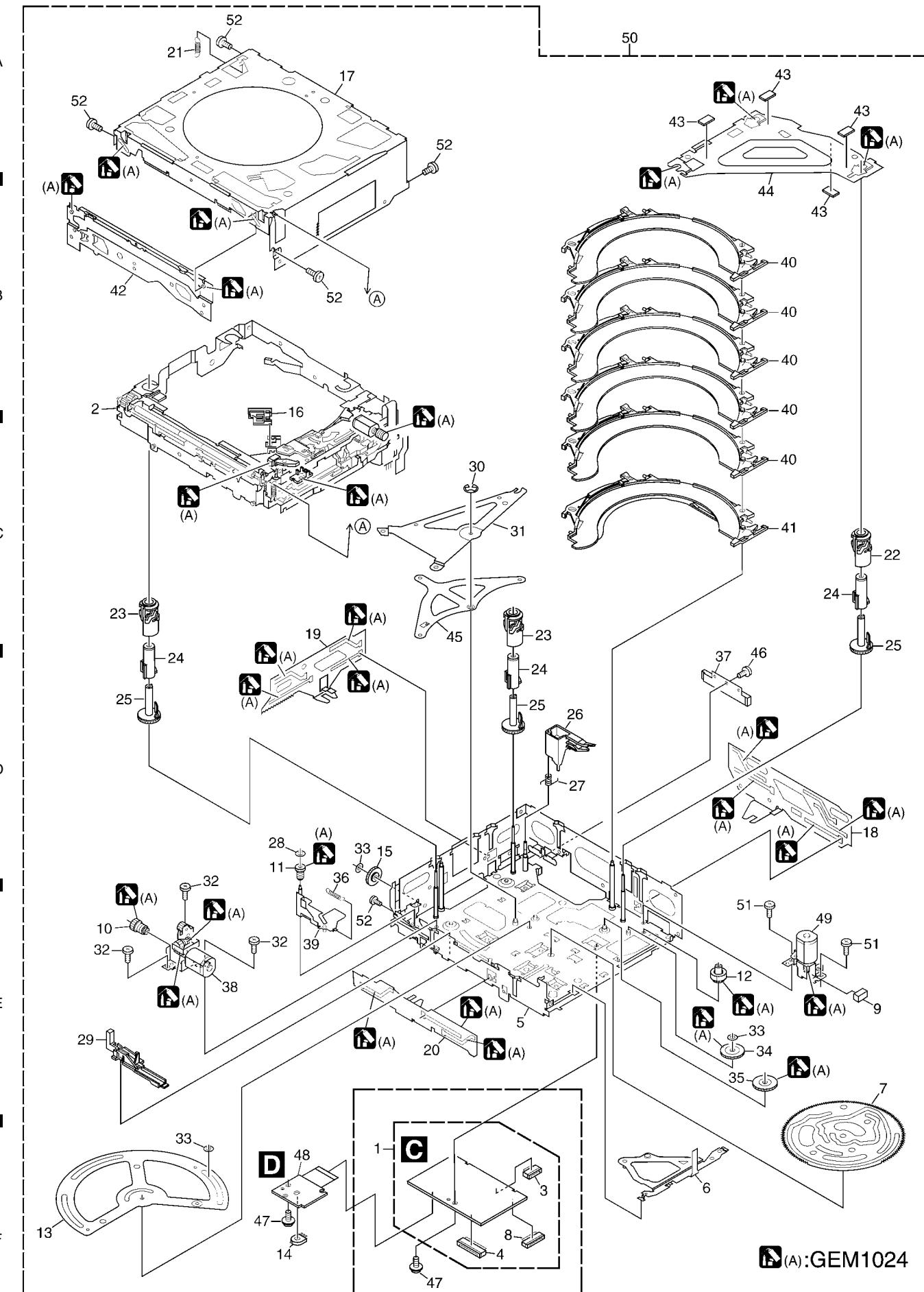
C

D

E

F

2.3 CD MECHANISM MODULE



CD MECHANISM MODULE SECTION PARTS LIST

| <u>Mark No.</u> | <u>Description</u> | <u>Part No.</u> | <u>Mark No.</u> | <u>Description</u> | <u>Part No.</u> |
|-----------------|-------------------------|-----------------|-----------------|-----------------------------|-----------------|
| 1 | Control Unit | CWX3138 | 50 | Mechanism Unit(G3)(Service) | CXX2021 |
| 2 | Stage Assy(Service) | CXX1969 | | | |
| 3 | Connector(CN102) | CKS4937 | 51 | Screw | JFZ20P020FTC |
| 4 | Connector(CN902) | CKS4914 | 52 | Screw(M2x2.5) | CBA1623 |
| * | 5 Chassis Unit | CXC2394 | | | |
| * | 6 Lever Unit | CXC2393 | | | |
| * | 7 Cam Gear Unit | CXC2435 | | | |
| 8 | Connector(CN101) | CKS4840 | | | |
| 9 | Sheet | CNN1064 | | | |
| 10 | Gear | CNV7856 | | | |
| 11 | Gear | CNV7851 | | | |
| 12 | Gear | CNV7854 | | | |
| * | 13 Gear | CND1924 | | | |
| 14 | Variable Resistor(VR13) | CCW1029 | | | |
| 15 | Gear | CND1939 | | | |
| 16 | Arm | CNV7869 | | | |
| 17 | Case | CND1934 | | | |
| 18 | Stair | CND1932 | | | |
| 19 | Stair | CND1931 | | | |
| 20 | Stair | CND1930 | | | |
| 21 | Spring | CBH2731 | | | |
| 22 | Cam | CNV7932 | | | |
| 23 | Cam | CNV7867 | | | |
| 24 | Cam | CNV7868 | | | |
| 25 | Cam | CNV7866 | | | |
| 26 | Arm | CNV7850 | | | |
| 27 | Spring | CBH2732 | | | |
| 28 | Washer | CBF1094 | | | |
| 29 | Holder | CNV7861 | | | |
| 30 | Washer | YE15FTC | | | |
| * | 31 Arm | CND1926 | | | |
| 32 | Screw(M2x2.5) | CBA1823 | | | |
| 33 | Washer | CBF1064 | | | |
| * | 34 Gear | CND1936 | | | |
| * | 35 Gear | CND1937 | | | |
| 36 | Spring | CBH2720 | | | |
| 37 | PCB Assy | CXC3142 | | | |
| 38 | ELV Motor Assy(ELV)(M2) | CXC5906 | | | |
| * | 39 Lever Unit | CXC2392 | | | |
| 40 | Tray Assy | CXC3141 | | | |
| 41 | Under Tray Assy | CXC6247 | | | |
| 42 | Shutter Assy | CXC5126 | | | |
| 43 | Sheet | CNM9680 | | | |
| 44 | Holder Unit | CXC2418 | | | |
| * | 45 Arm | CND1933 | | | |
| 46 | Screw | BMZ20P025FTC | | | |
| 47 | Screw | IMS26P025FTC | | | |
| 48 | RPS PCB Assy | CWX2986 | | | |
| 49 | Cam Motor Assy(CAM)(M1) | CXC5904 | | | |

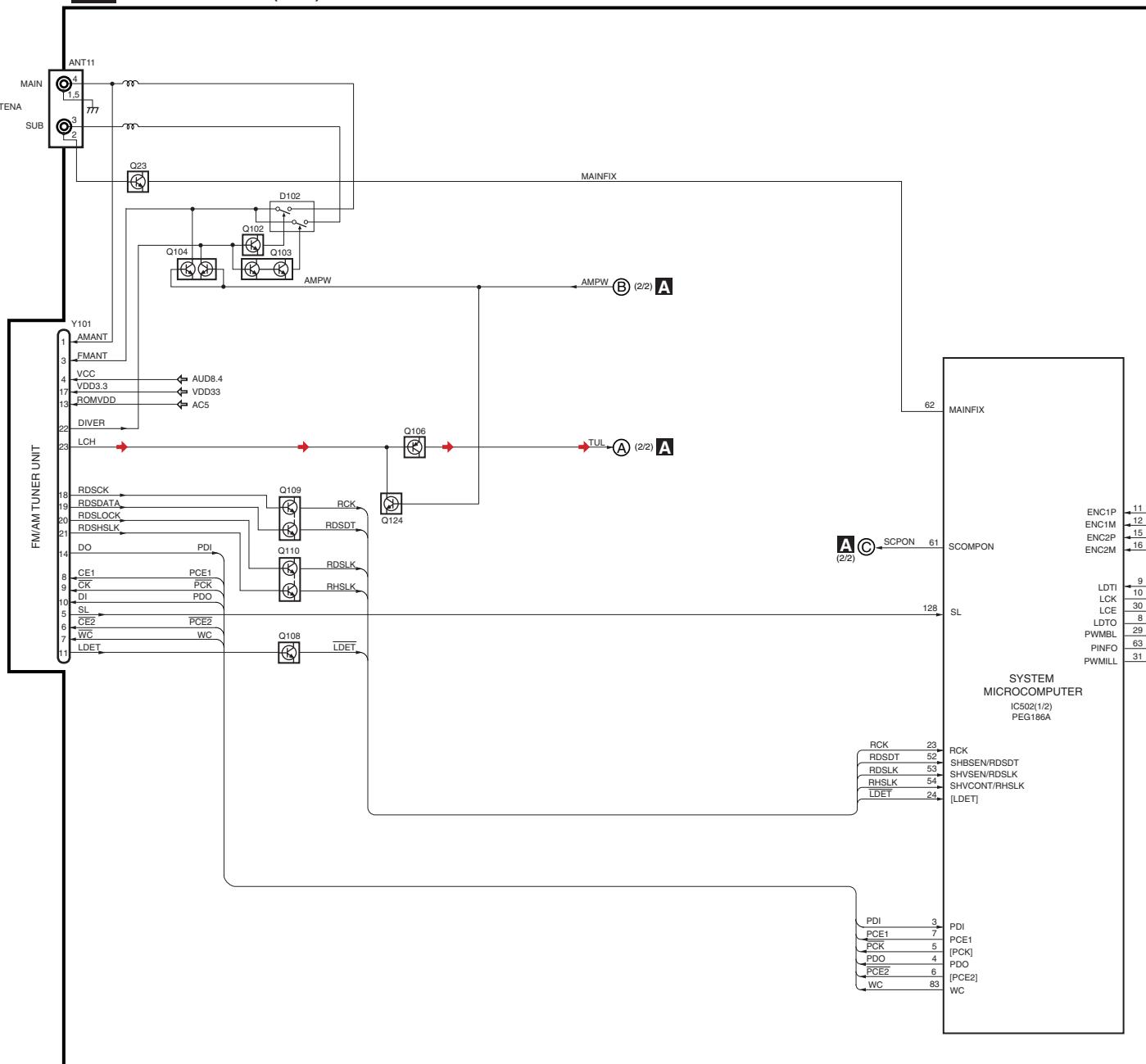
3. BLOCK DIAGRAM AND SCHEMATIC DIAGRAM

3.1 BLOCK DIAGRAM

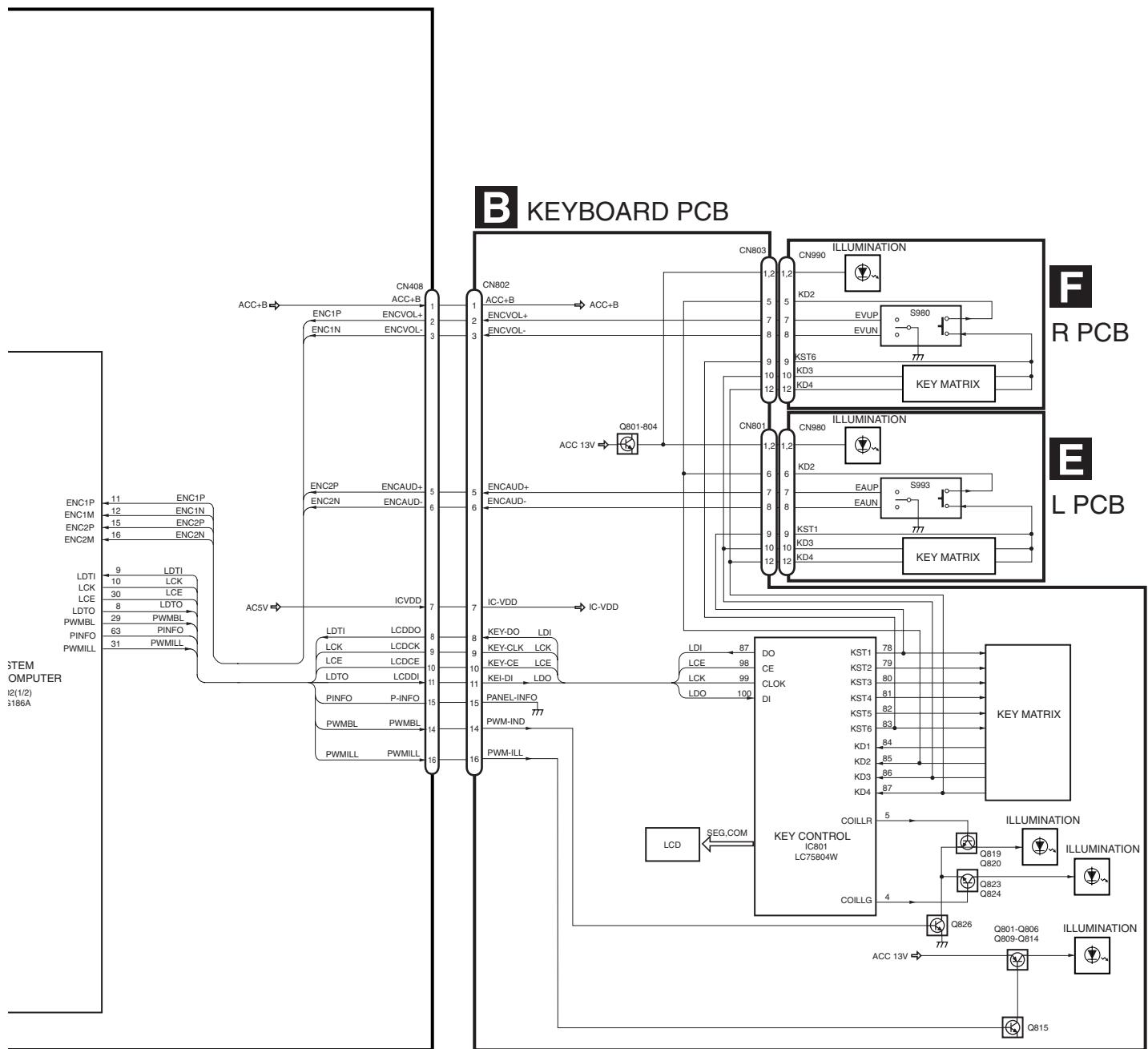
A

A MAIN UNIT (1/2)

B



A



A

A MAIN UNIT (2/2)

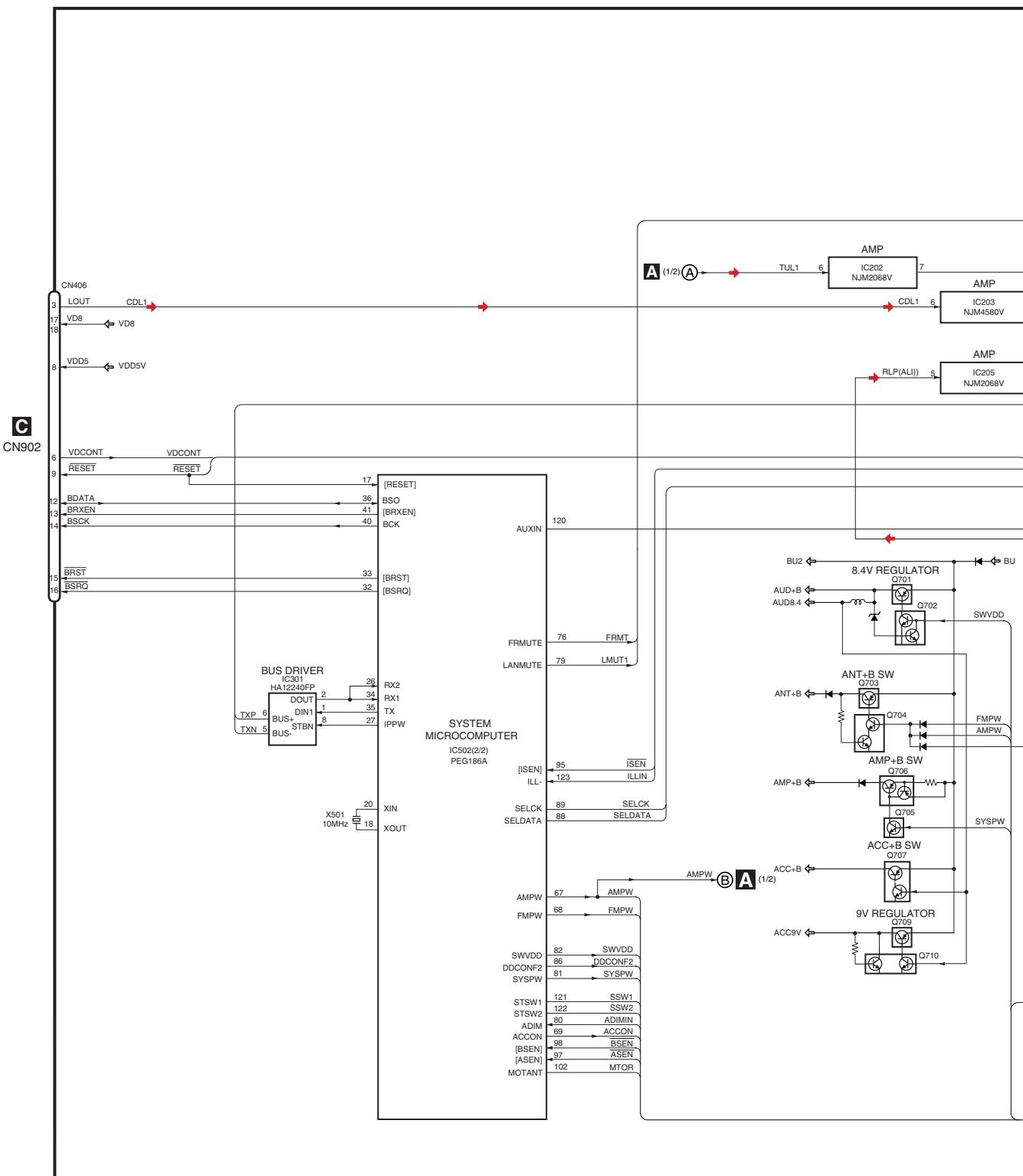
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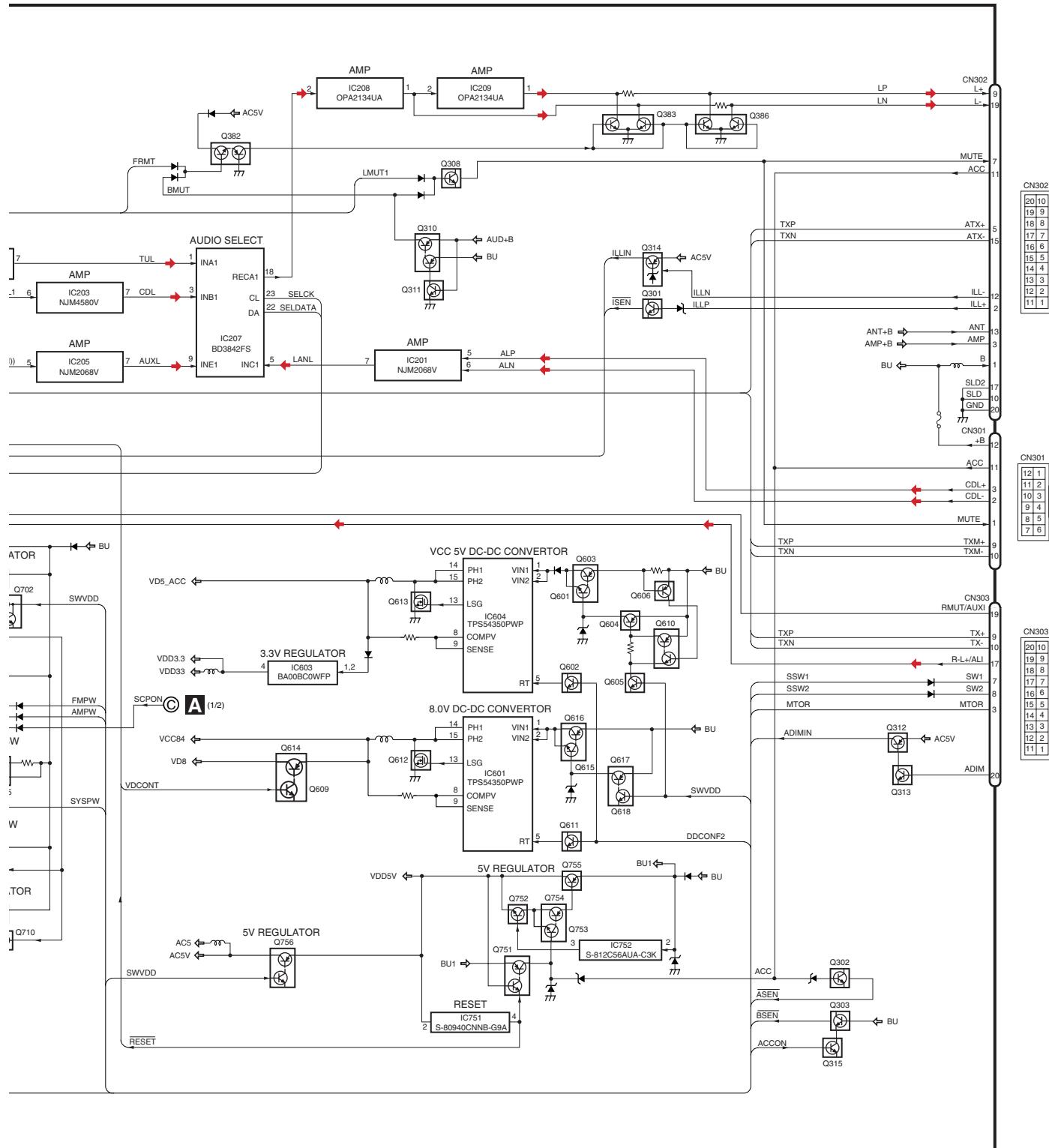
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D

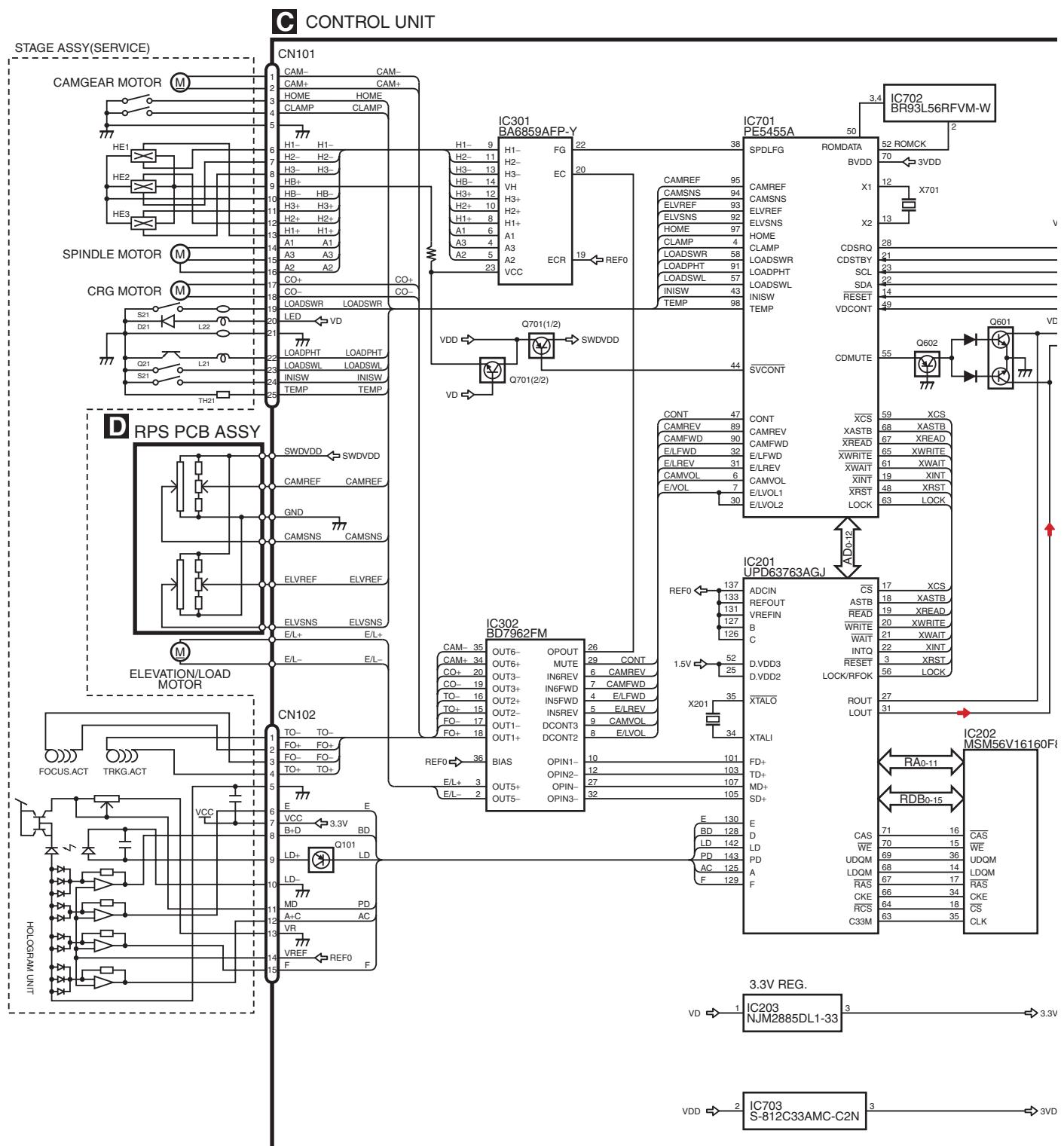
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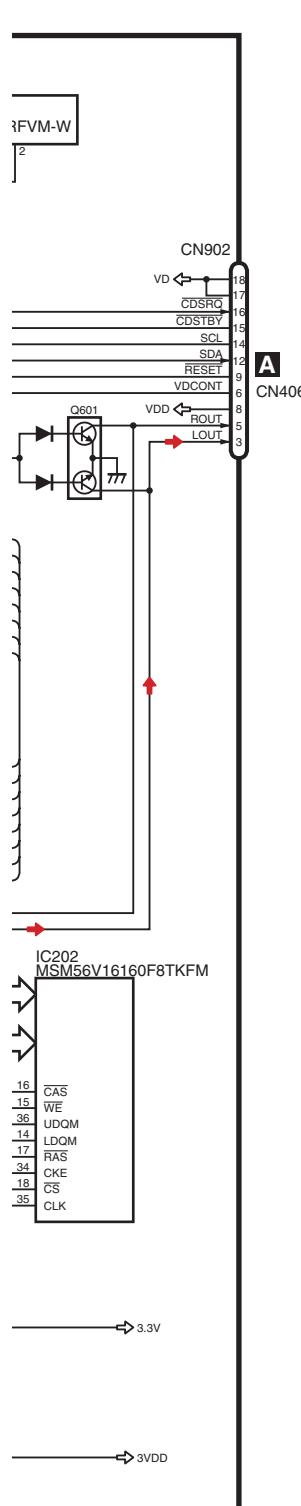
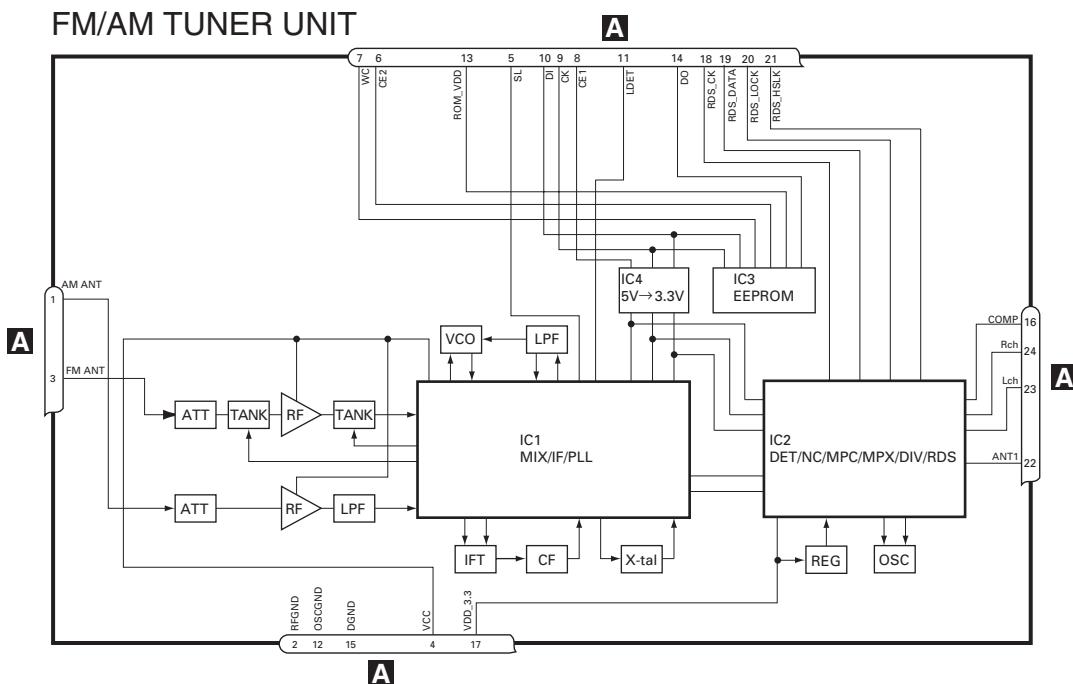
F





A

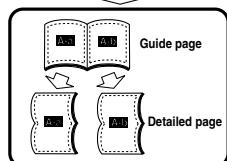
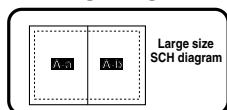


**FM/AM TUNER UNIT**

3.2 MAIN UNIT(1/3)(GUIDE PAGE)

A

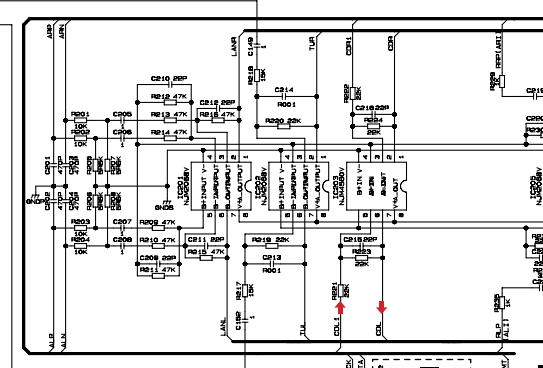
Note: When ordering service parts, be sure to refer to " EXPLODED VIEWS AND PARTS LIST" or "ELECTRICAL PARTS LIST".



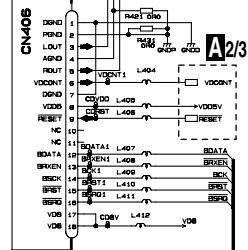
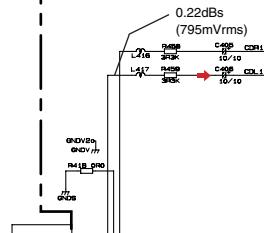
A-a 1/3

B

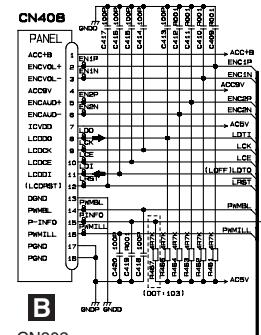
A3/3
AM -14dBs
FM -17dBs



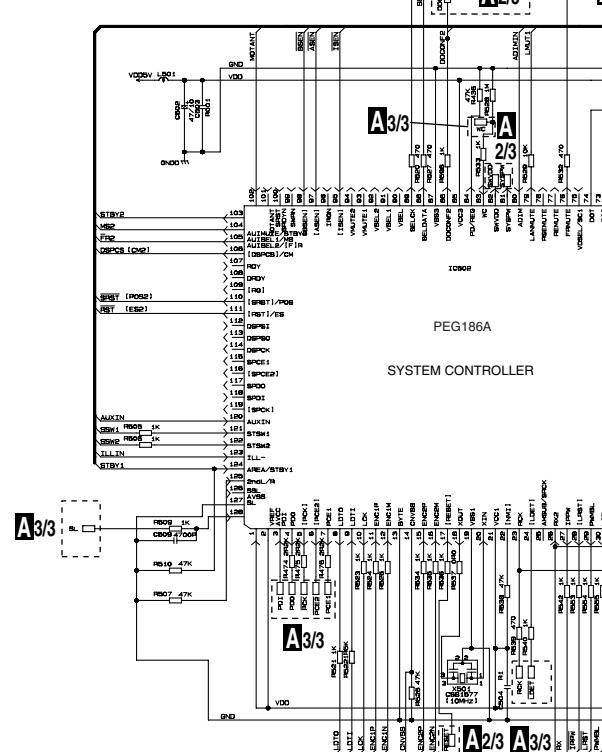
C



C
CN902



B
CN802



A3/3

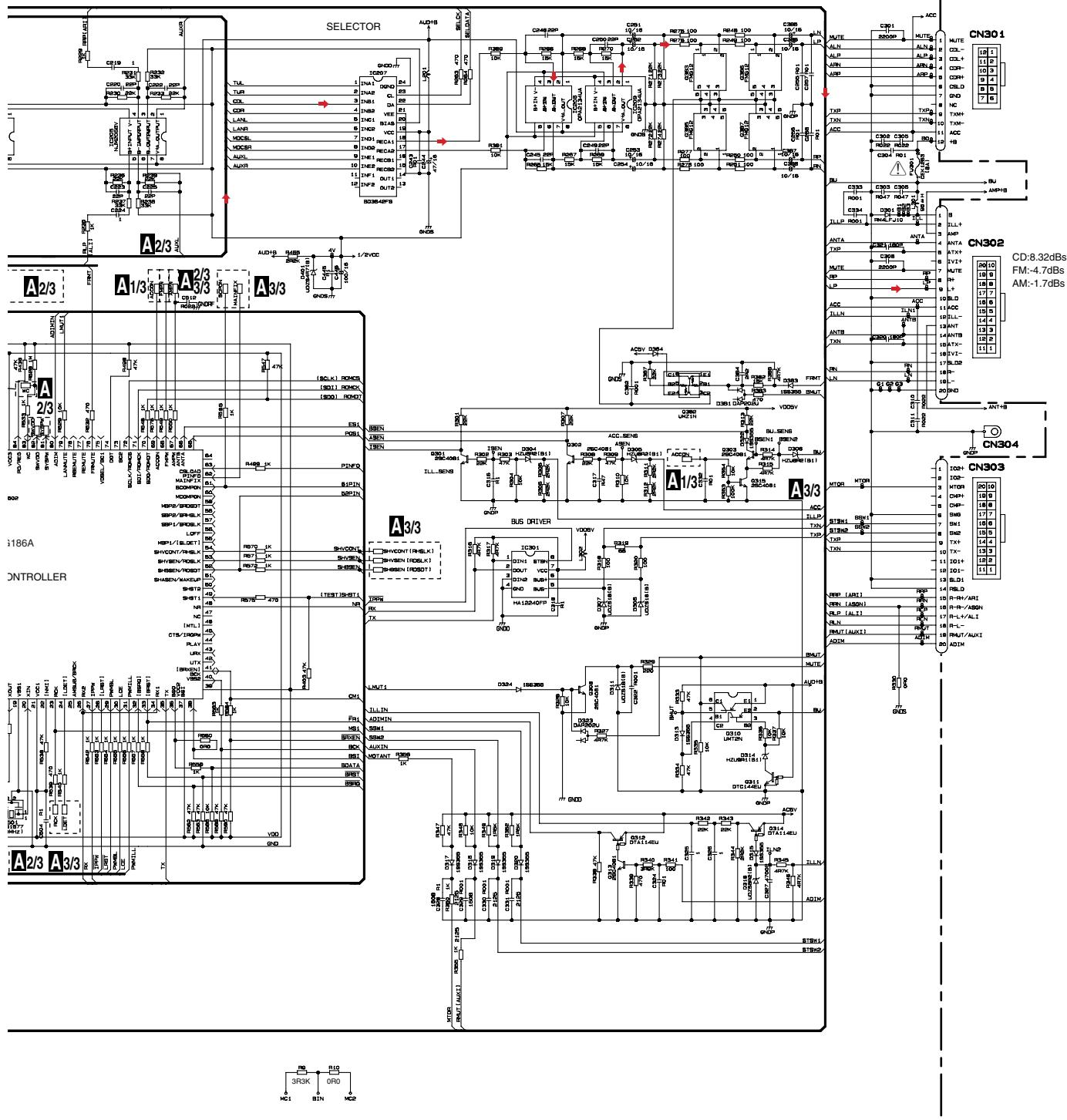
</

A

A-b 1/3

A 1/3 MAIN UNIT(1/3)

UNBALANCE TO BALANCE CONVERTER



B

C

D

E

F

A

A-b 1/3

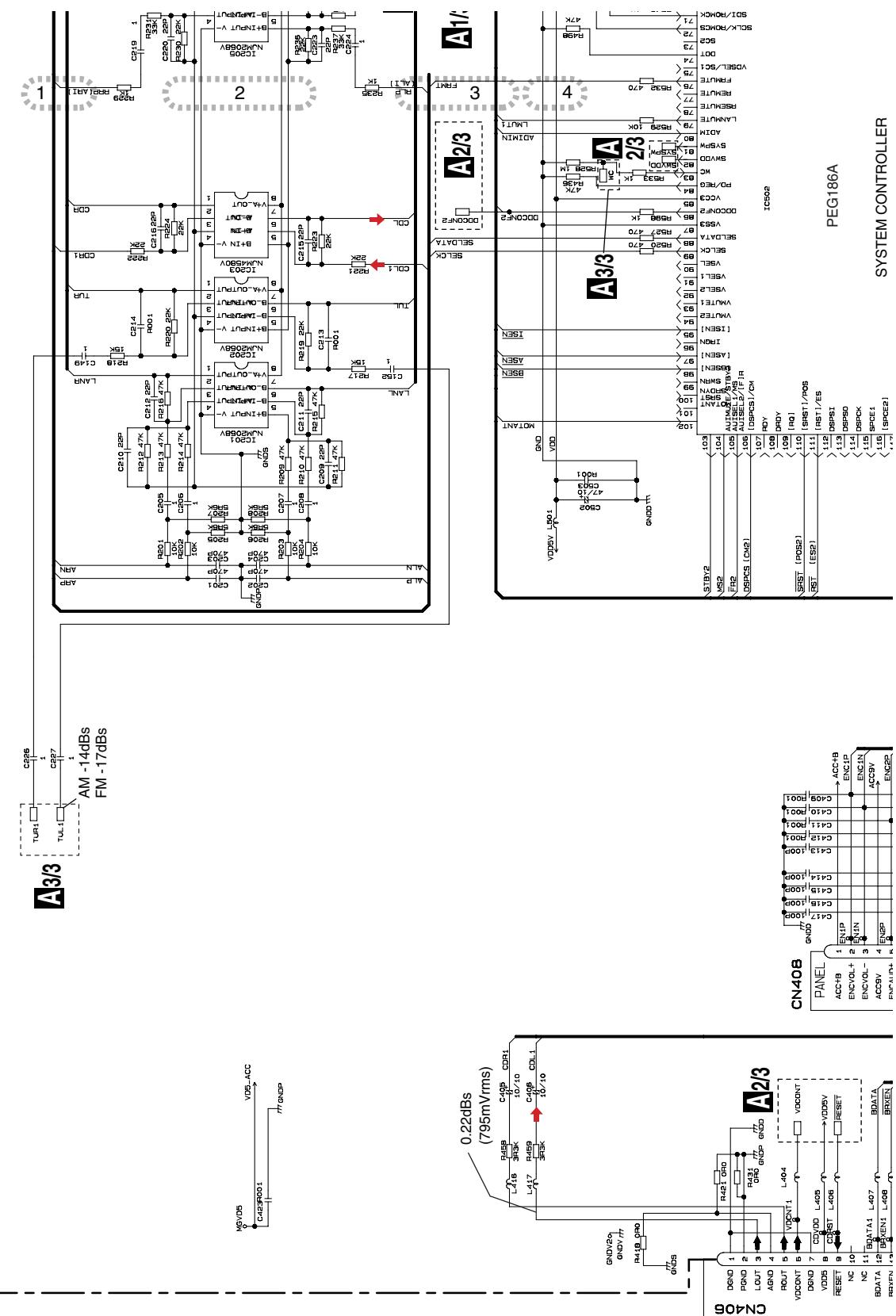
B

C

D

F

F

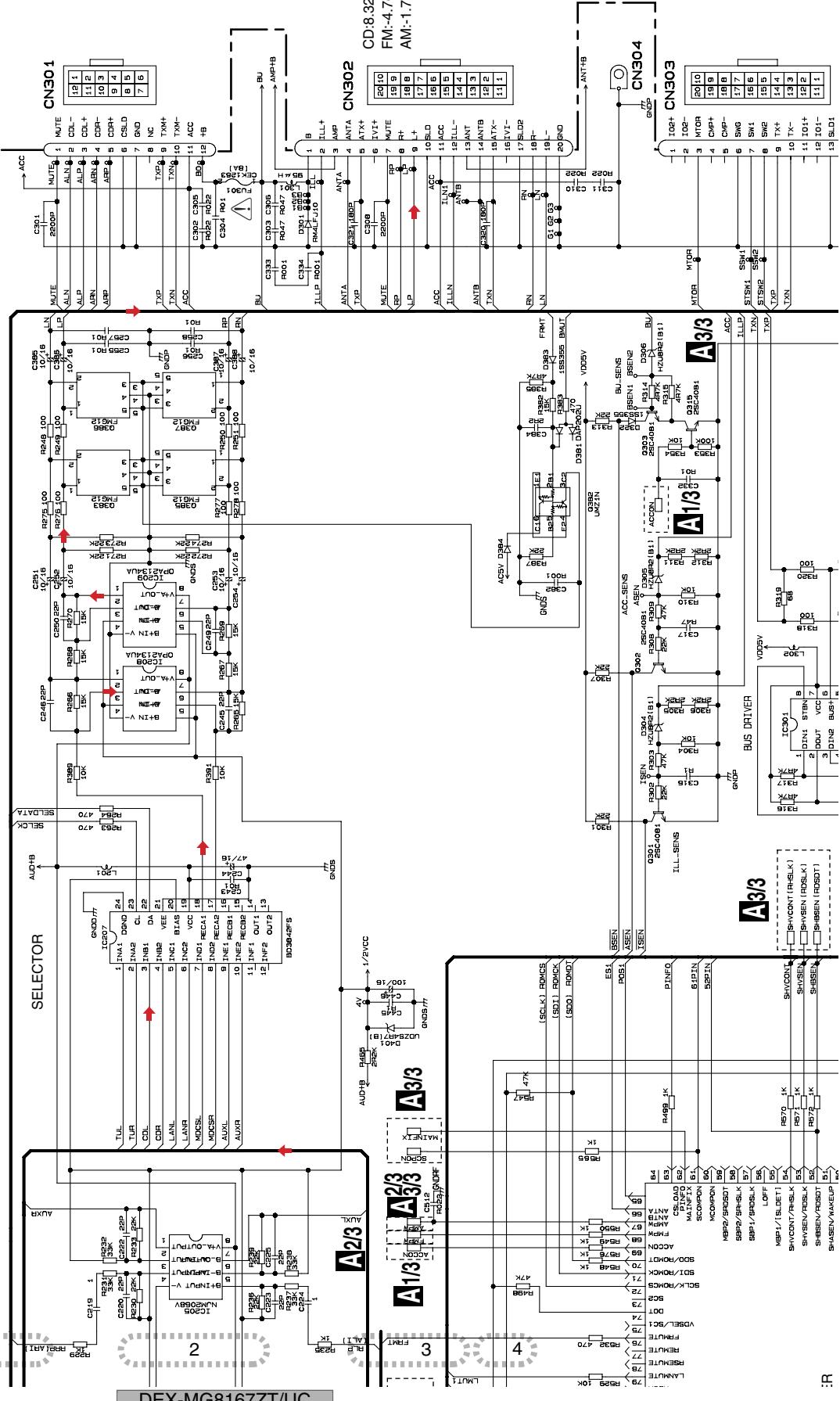


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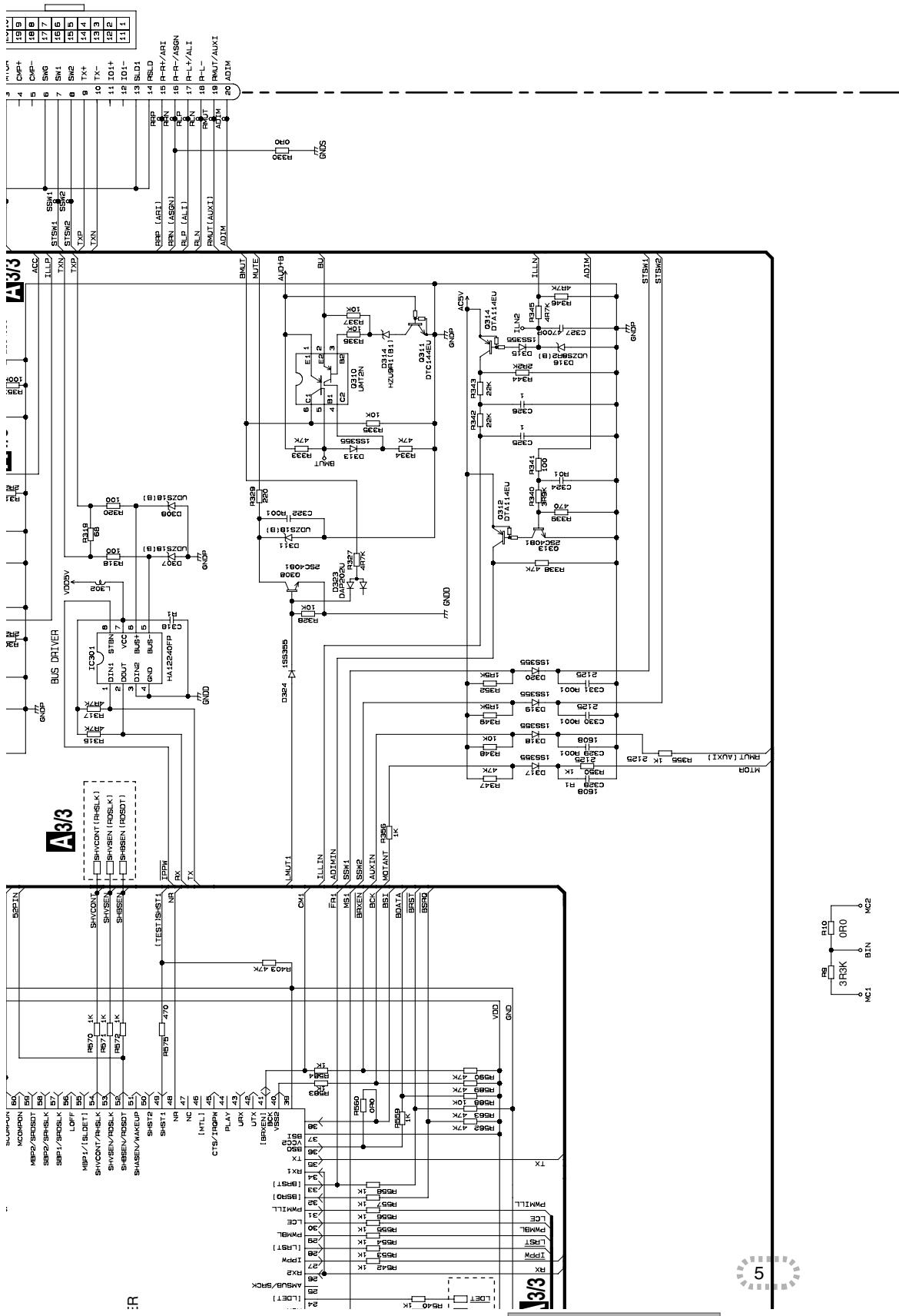
A

A 1/3 MAIN UNIT(1/3)

UNBALANCE TO BALANCE CONVERTER



A-b 1/3

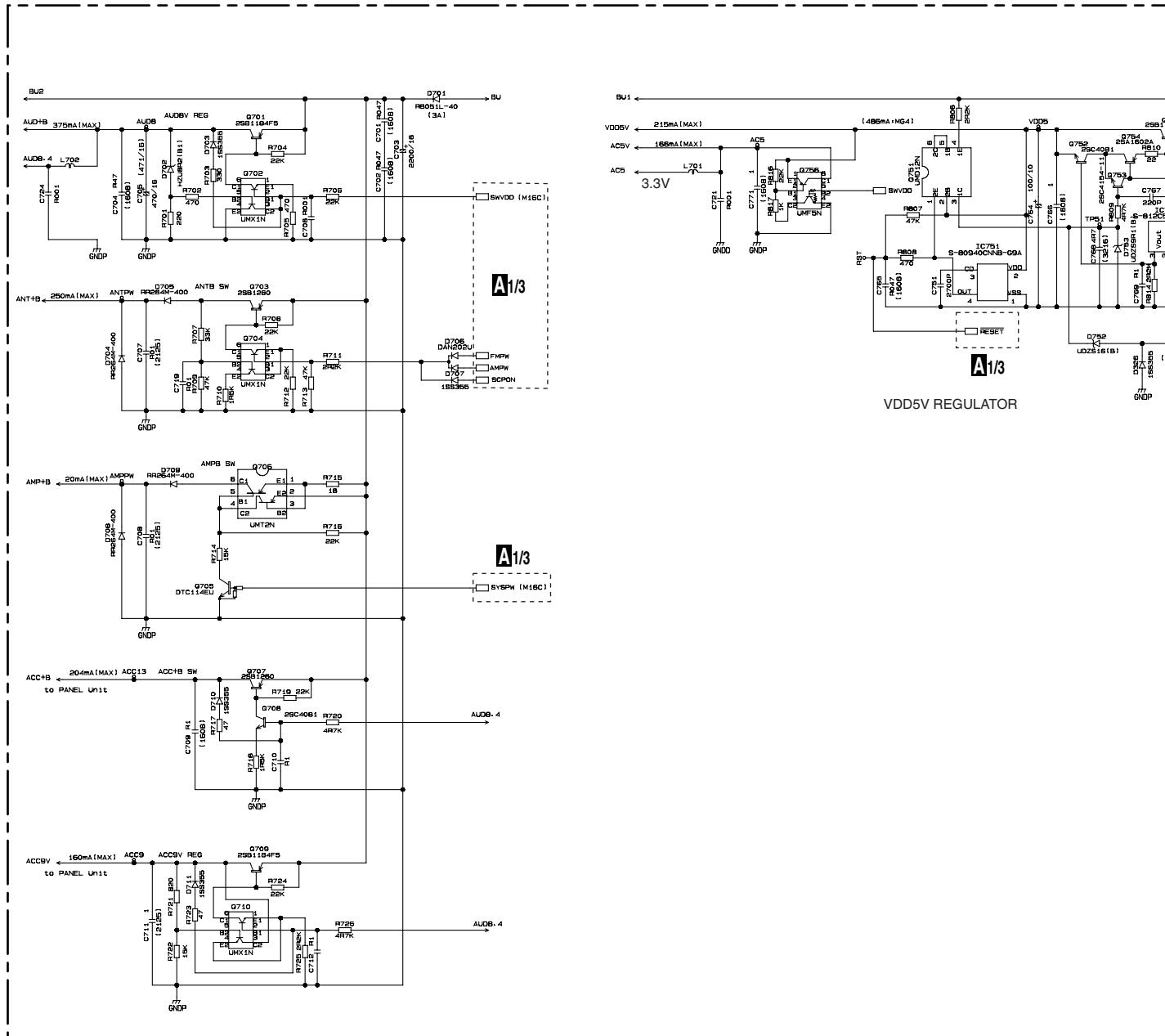


A-b 1/3

3.3 MAIN UNIT(2/3)(GUIDE PAGE)

A-a 2/3

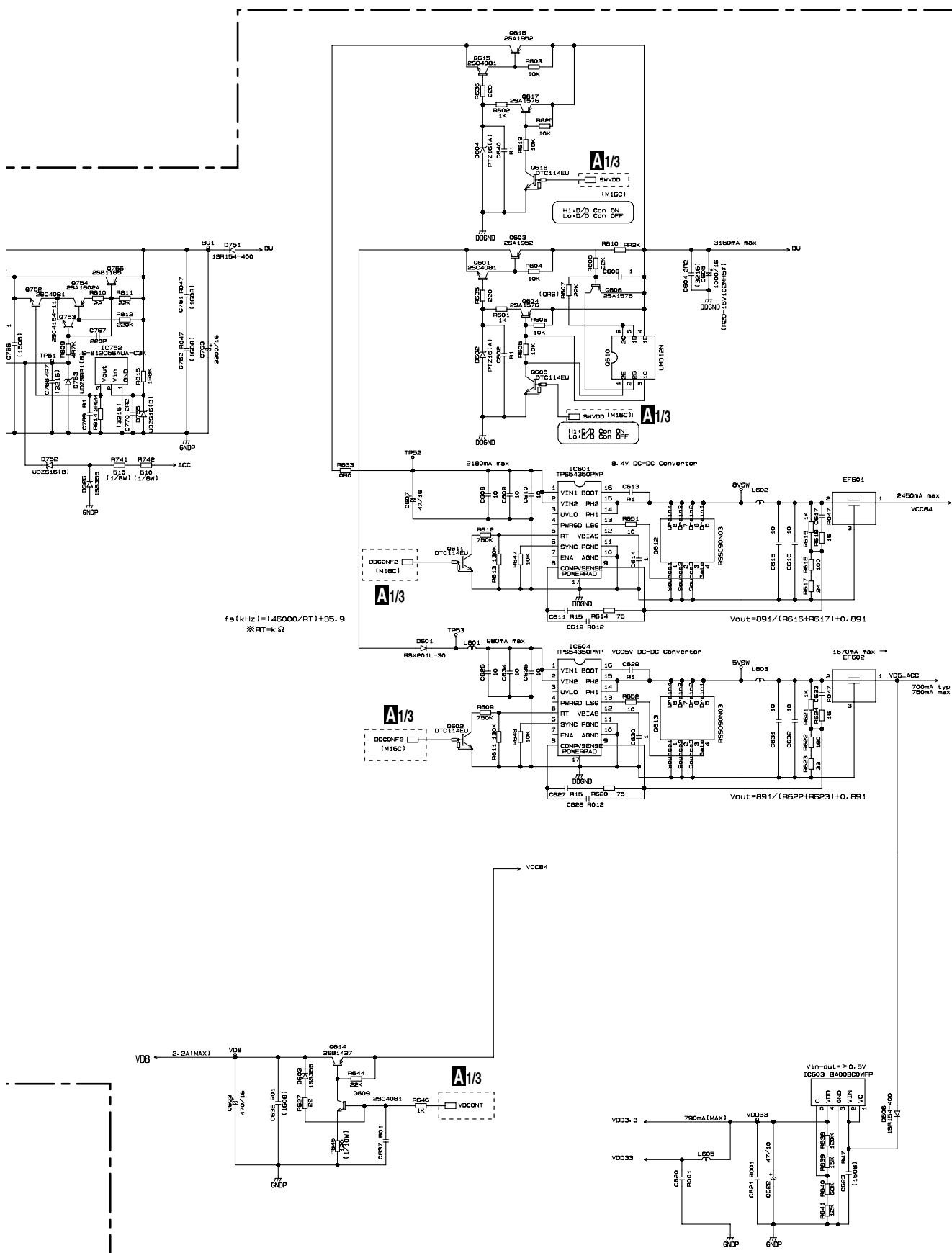
A2/3 MAIN UNIT(2/3)



A2/3

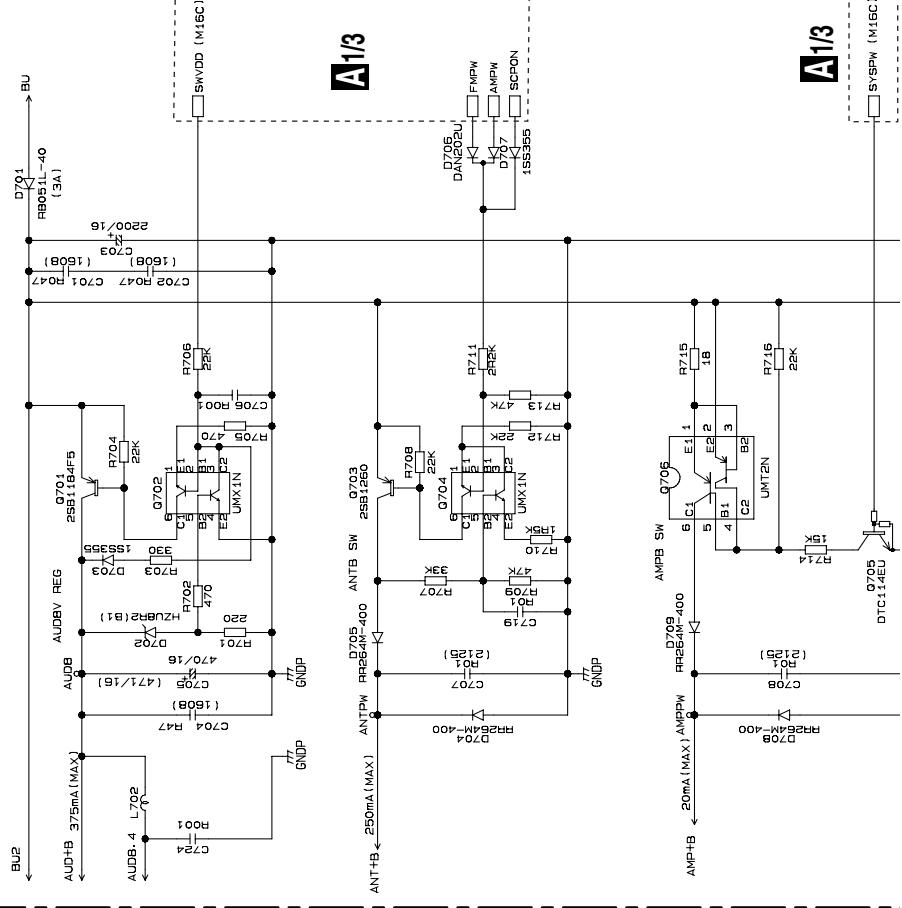
A

A-b 2/3



A-a 2/3

A2/3 MAIN UNIT(2/3)



28

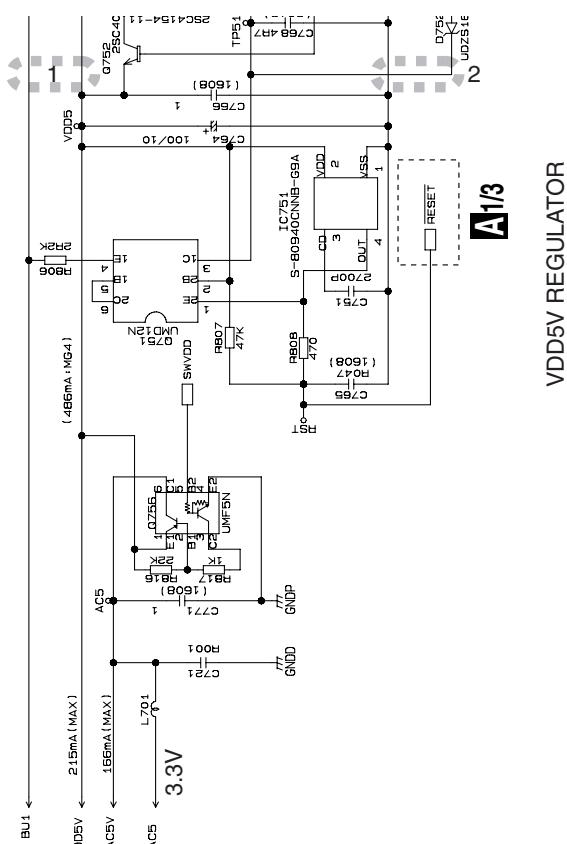
1

2

3

4

A-b 2/3



2

3

4

A

B

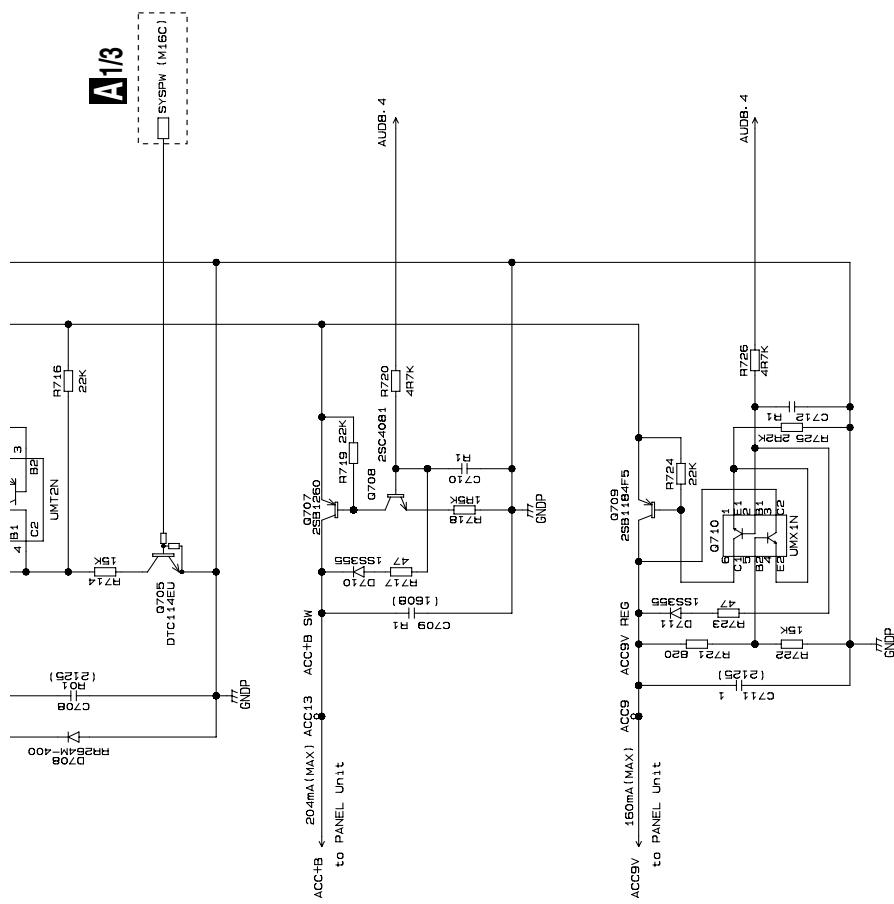
C

D

E

F

DEX-MG8167ZT/UC

A-b 2/3

A-a A-b

A-a 2/3

A

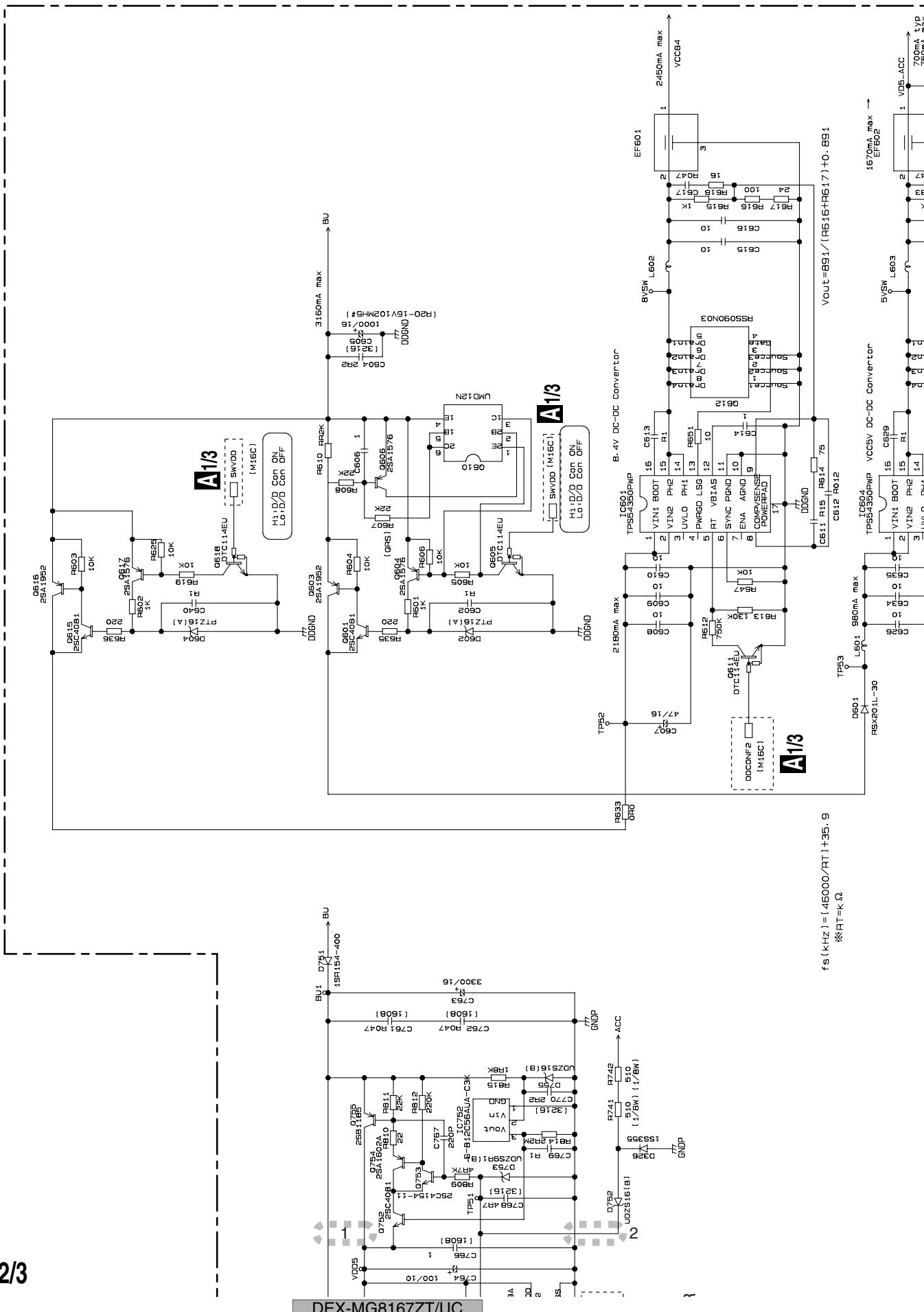
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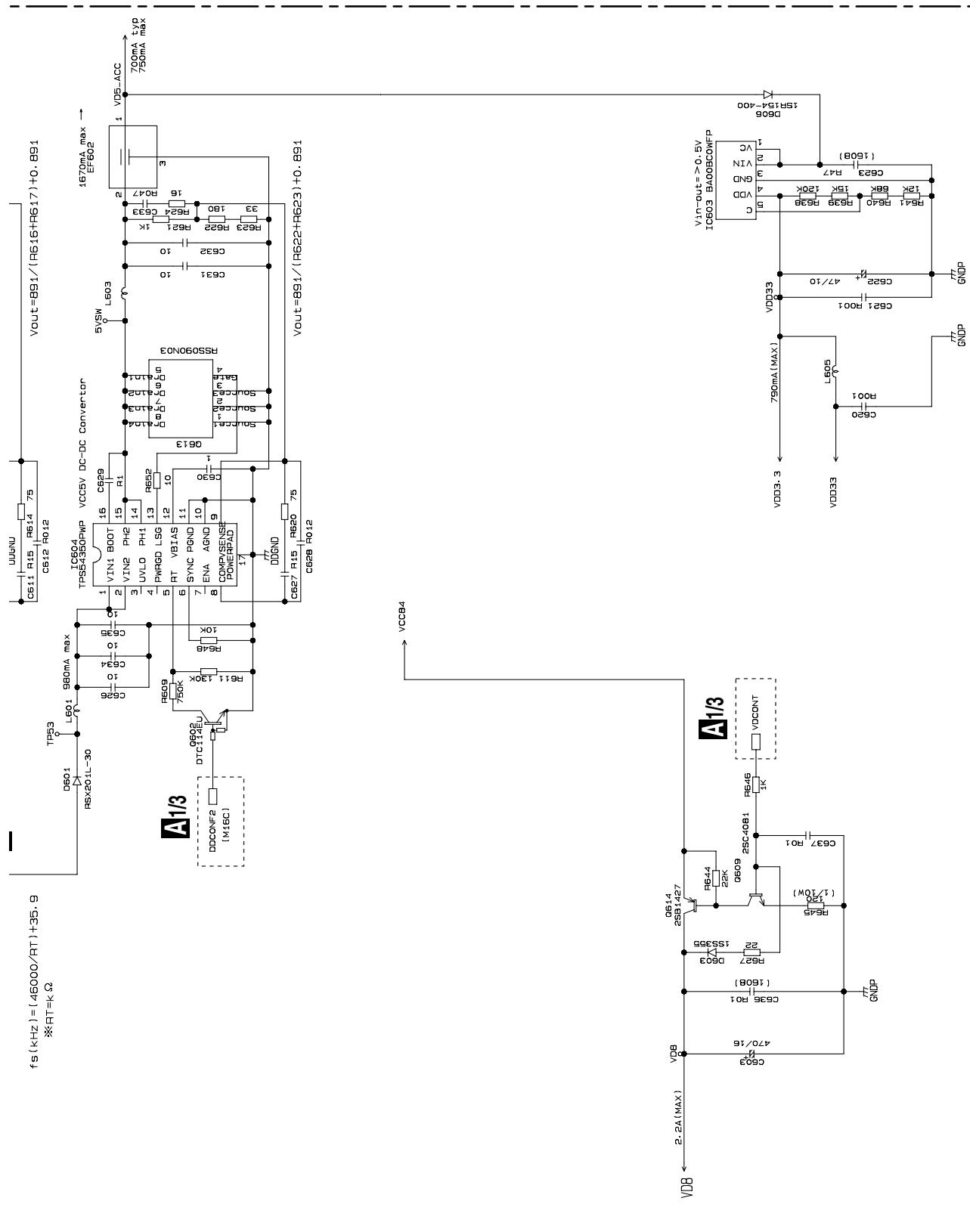
C

D

F

E

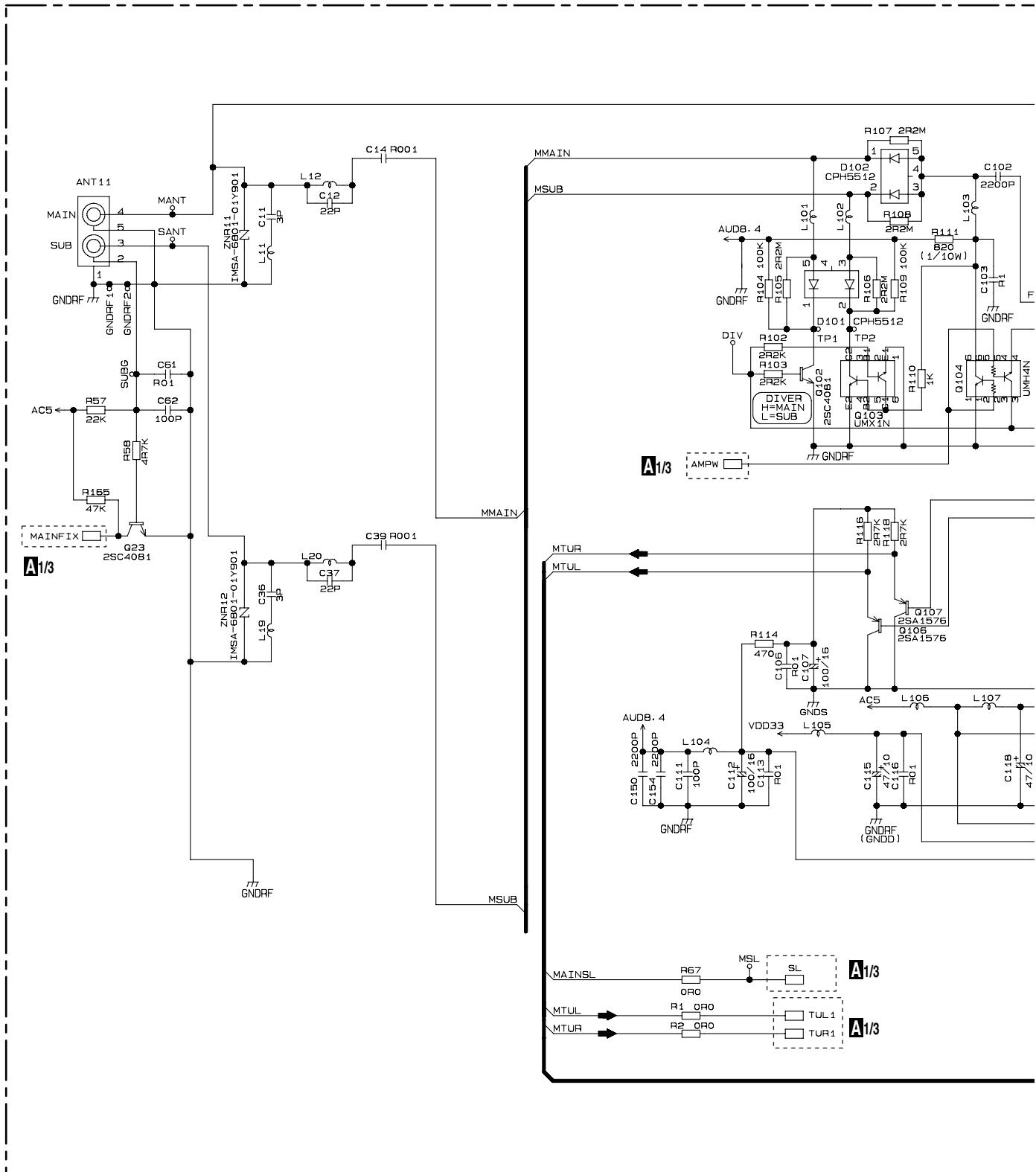




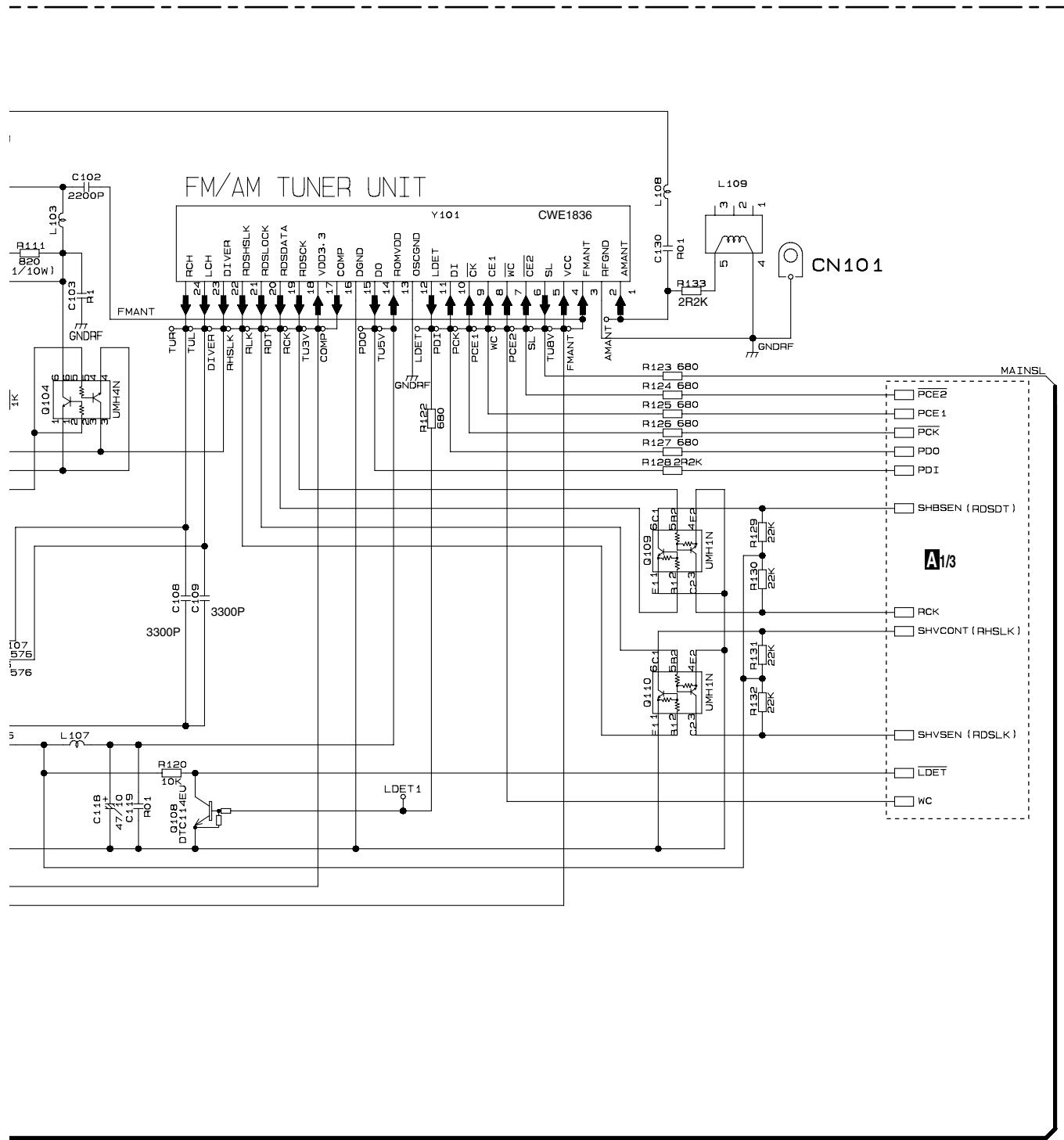
A-b 2/3

1 2 3 4
3.4 MAIN UNIT(3/3)

A-a 3/3



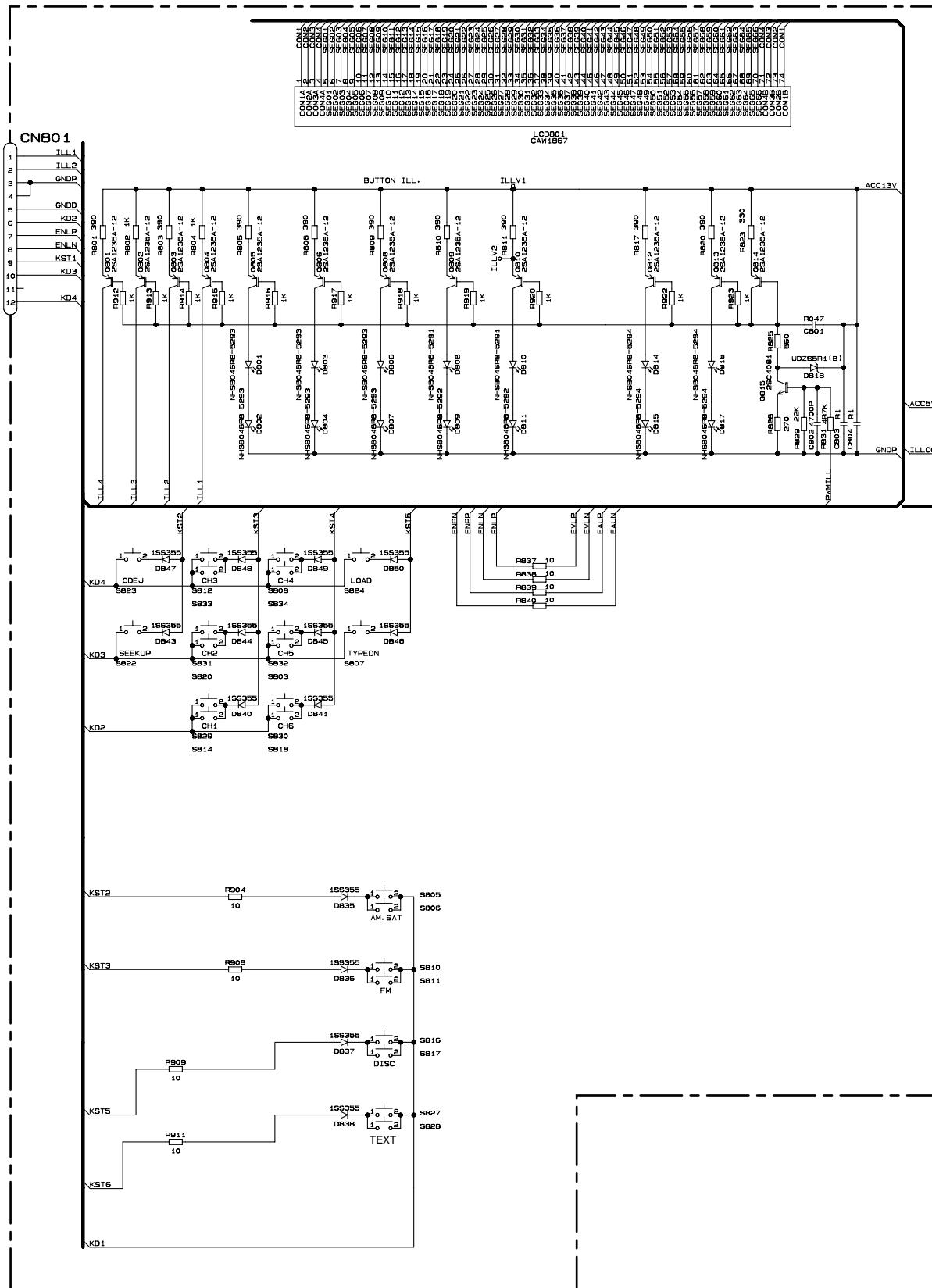
A3/3

A-b 3/3**A3/3 MAIN UNIT(3/3)****A3/3**

3.5 KEYBOARD PCB

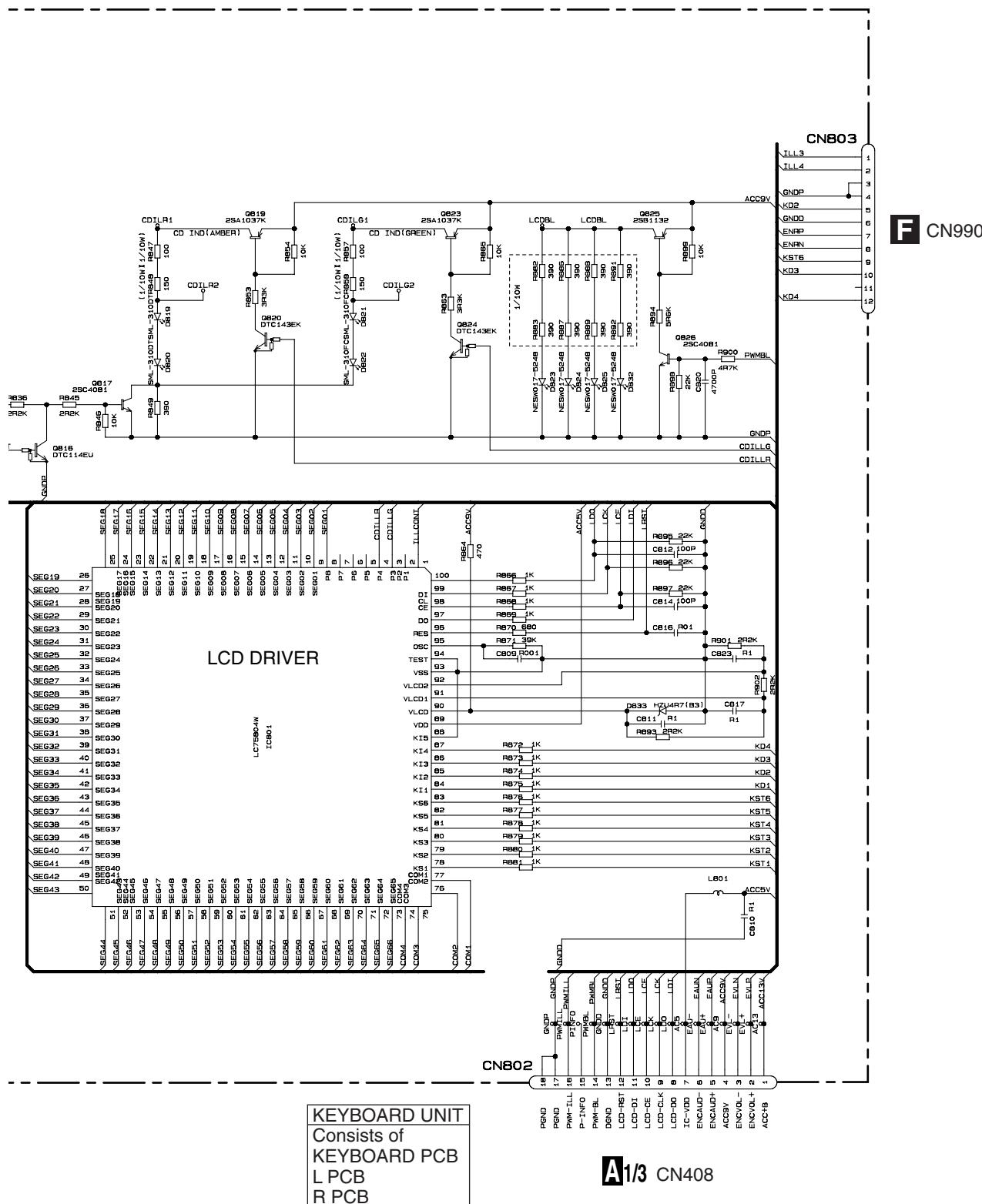
A

E CN980



B

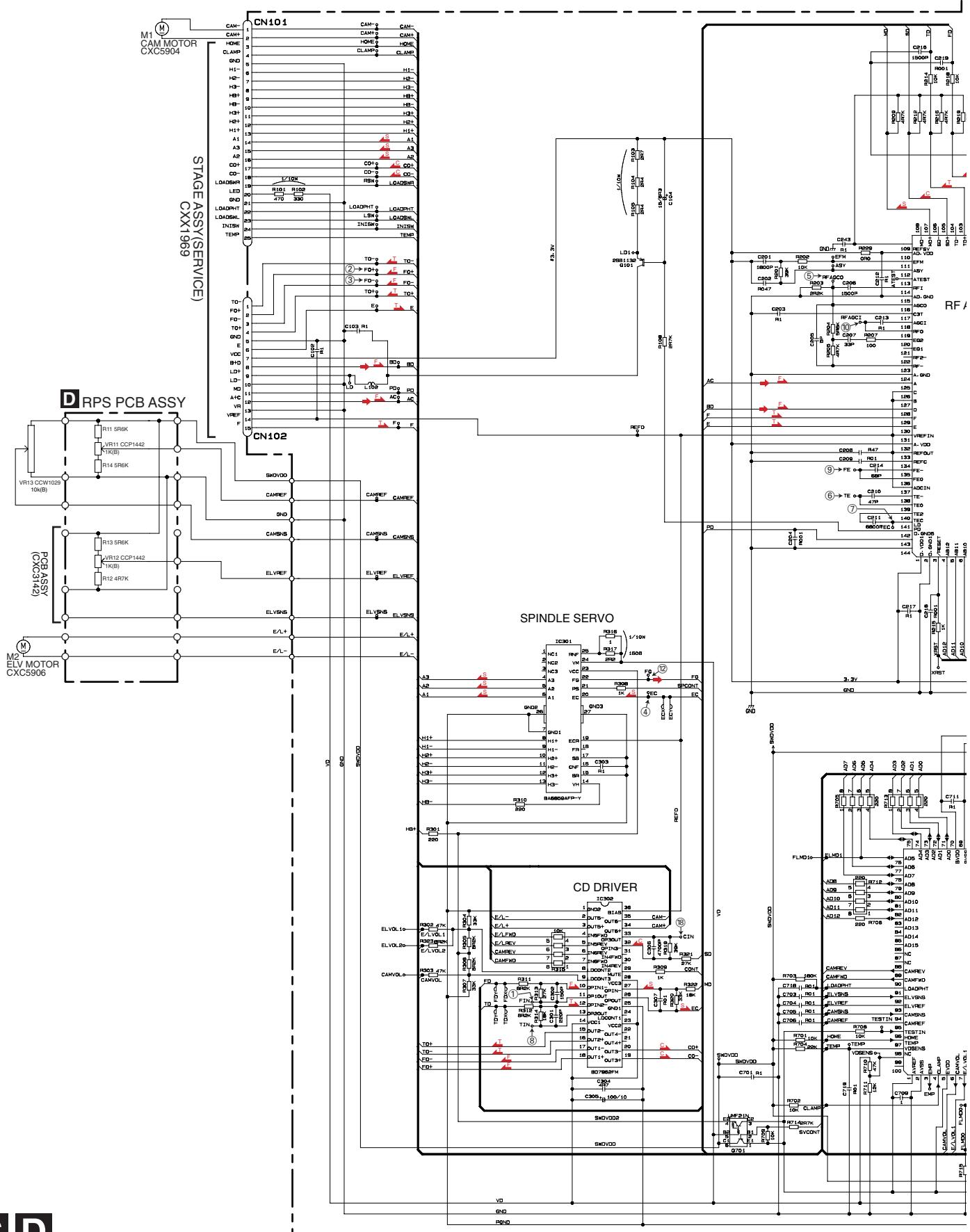
B KEYBOARD PCB



A 1/3 CN408

3.6 CD MECHANISM MODULE

C-a

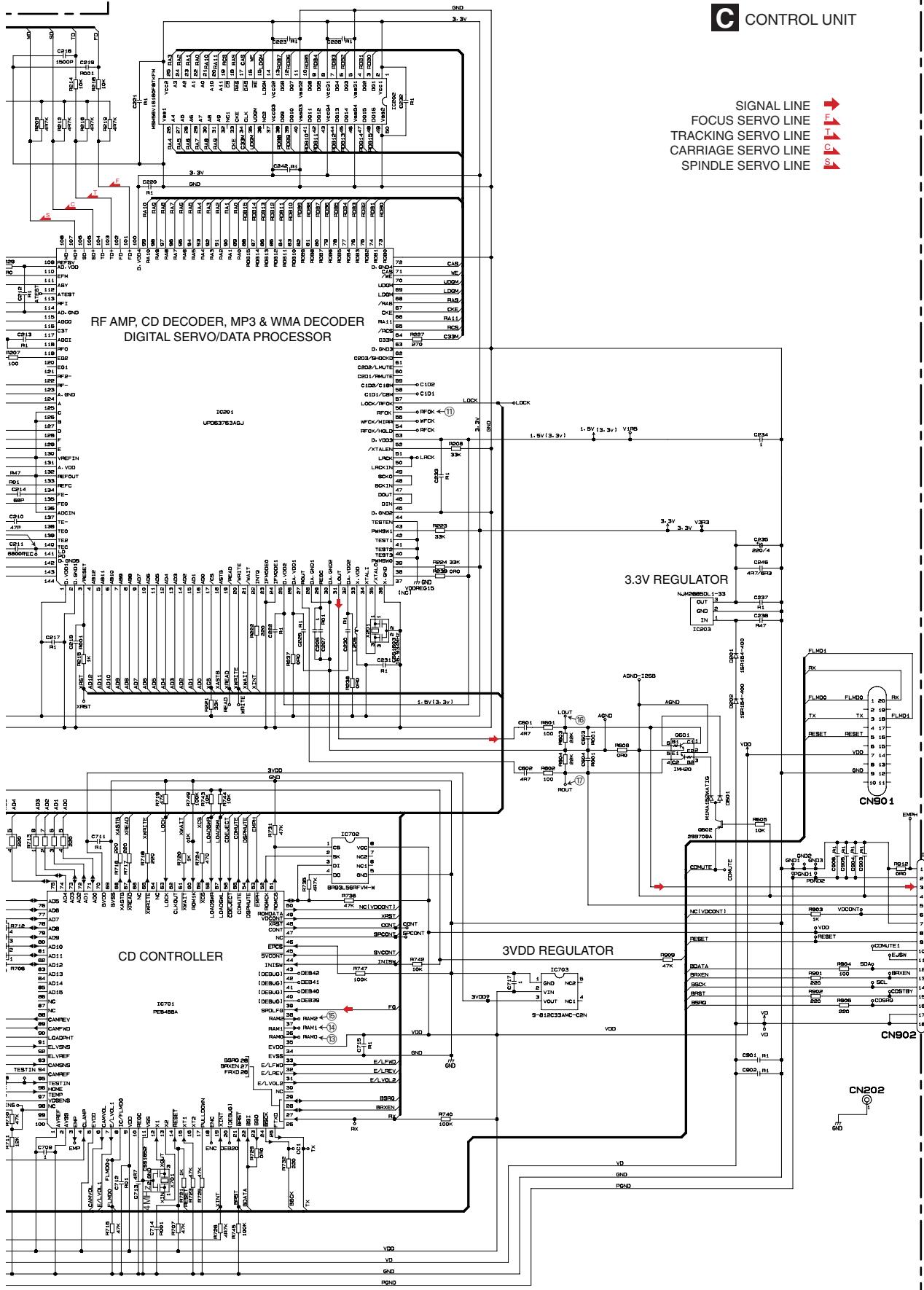


C D

DEX-MG816ZT/UC

C-b

C CONTROL UNIT



1

2

3

4

A

C-b

B

C

D

5

F

C-a C-b

D RPS PCB ASSY

PCB ASSY
(CXC3142)

| | | | | |
|---|-----|-----|----|------|
| 1 | NC1 | RNF | 25 | R317 |
| 2 | NC2 | V/M | 24 | 2R2 |

38

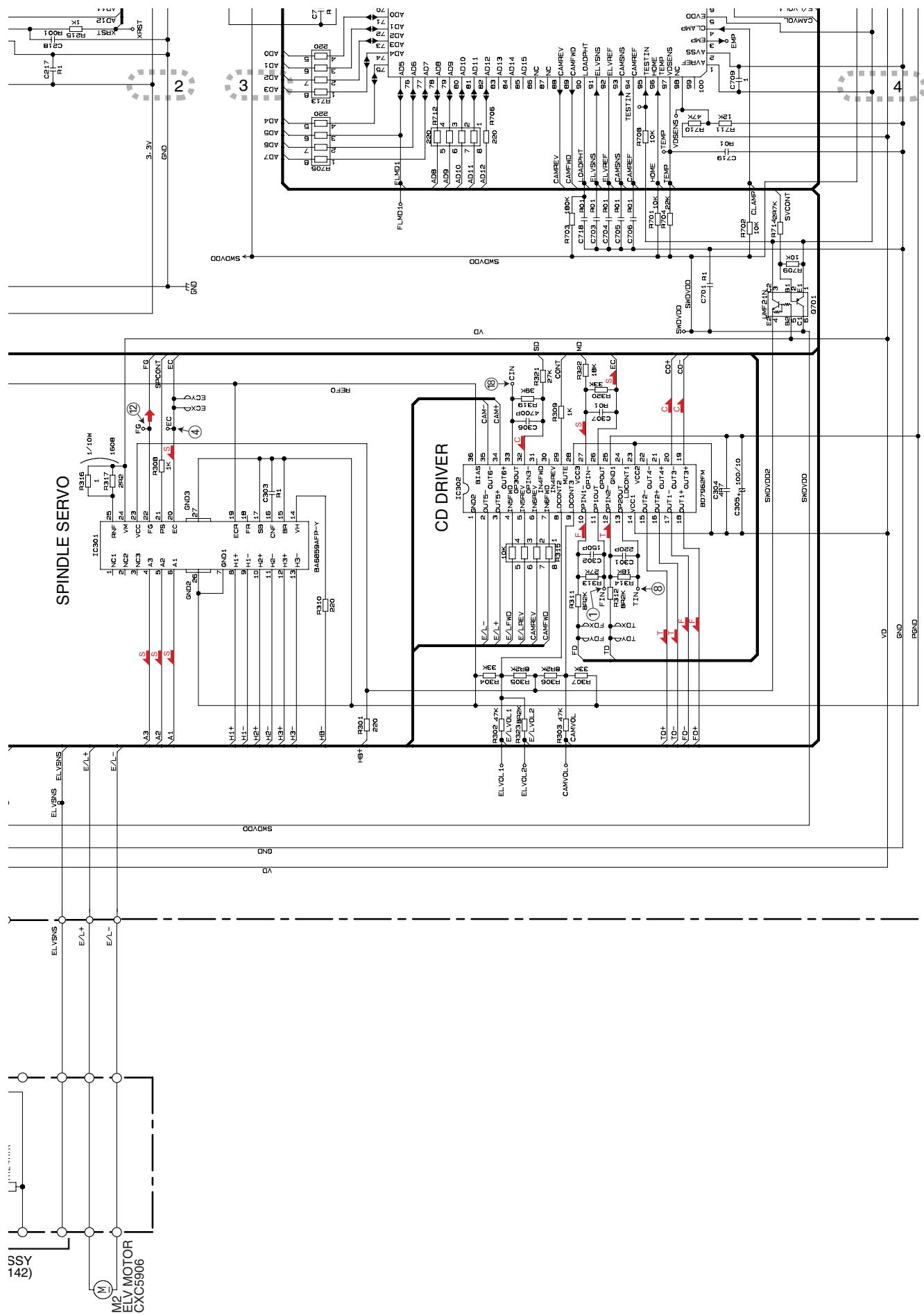
DEX-MG8167ZT/UC

1

2

3

4

**C-a****C-b**

A

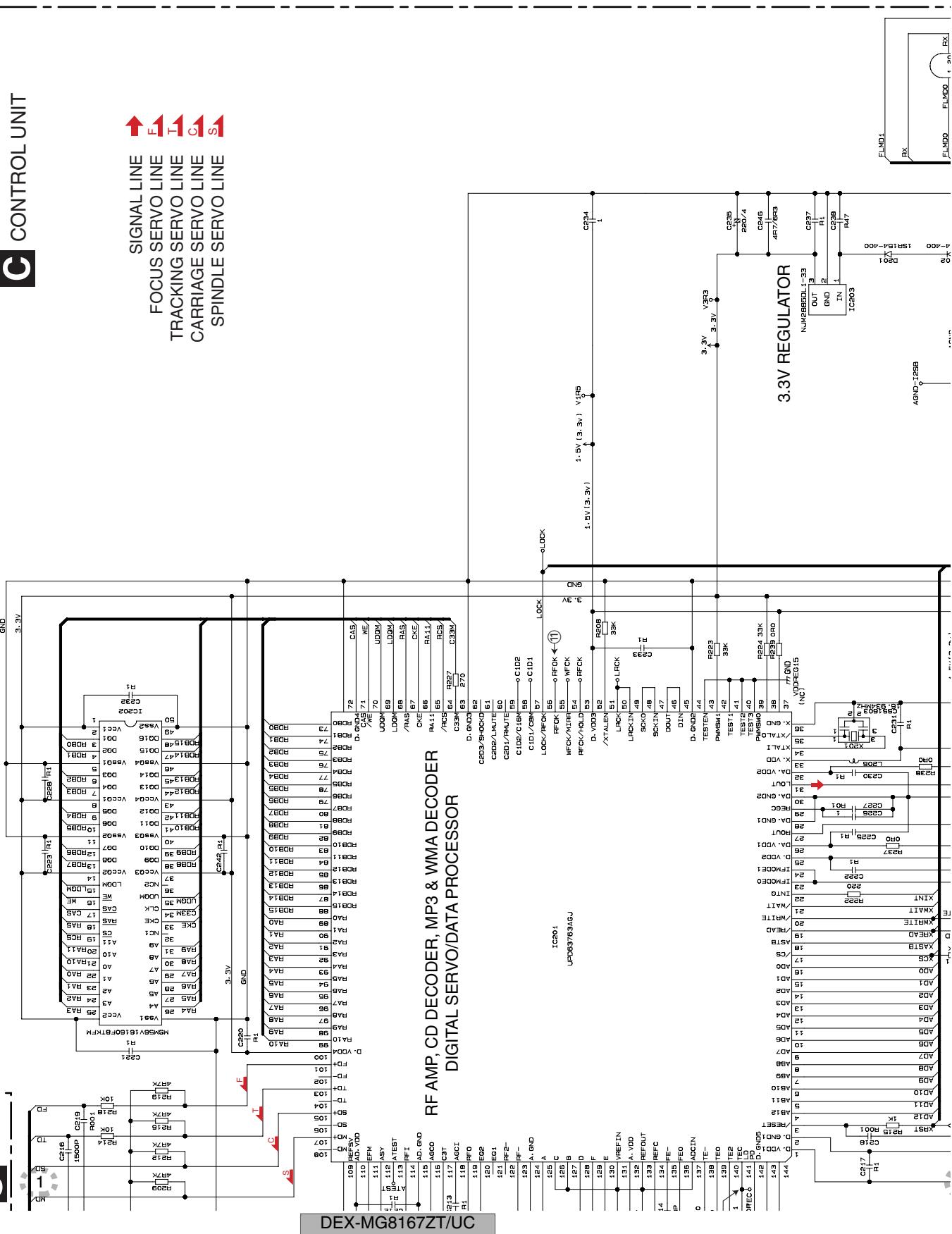
B

C

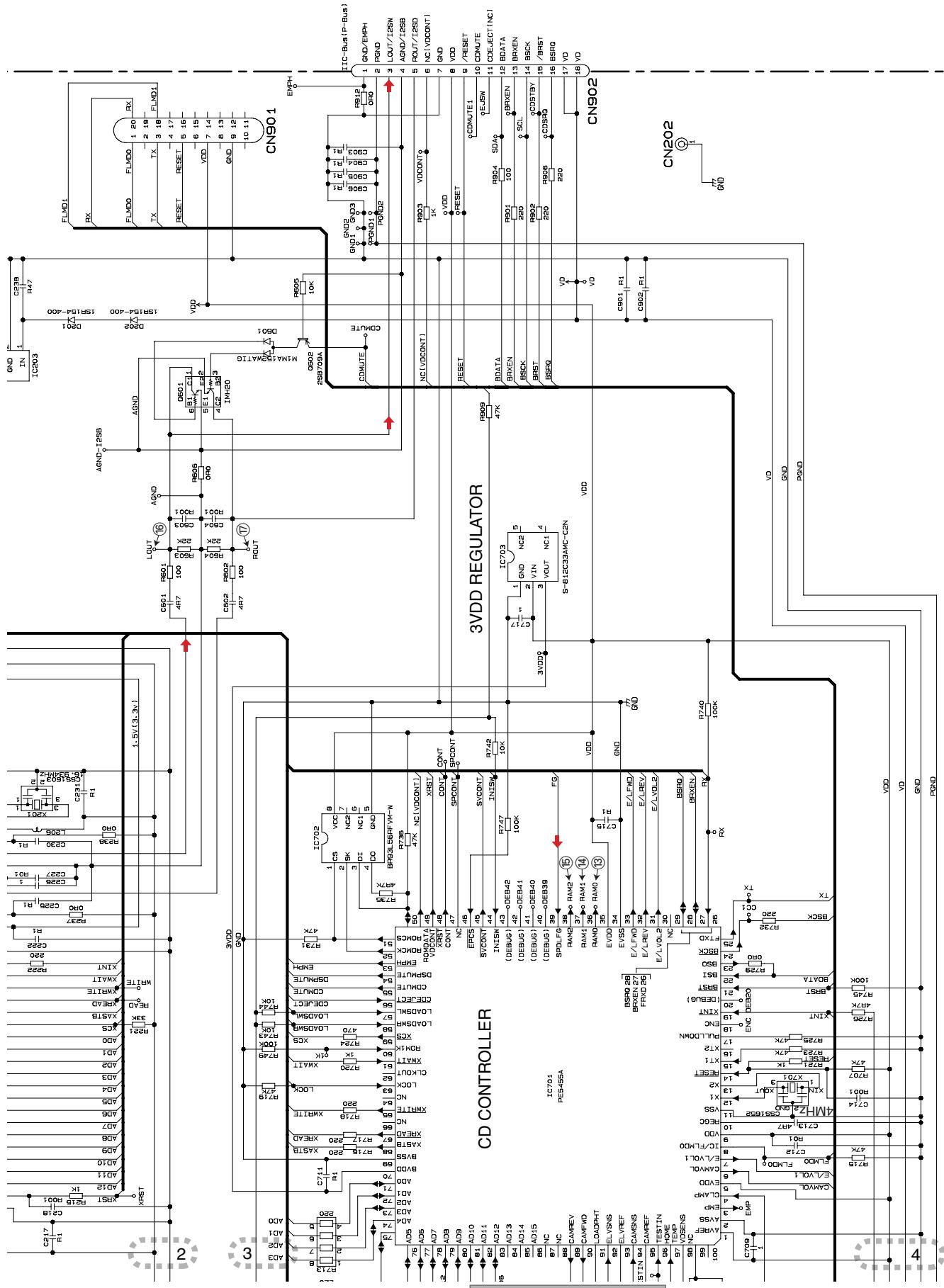
D

E

C CONTROL UNIT



A1/3 CN406

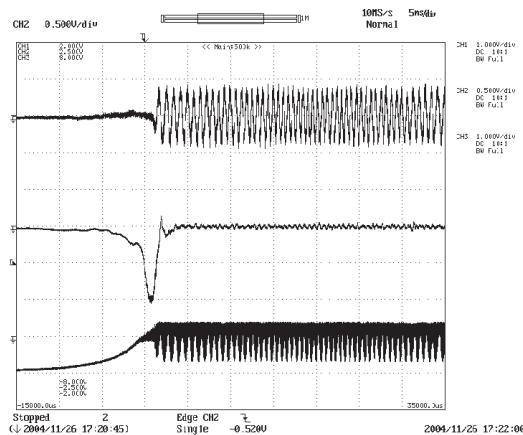


DEX-MG8167ZT/UC

C-b

CH1 : ⑥ TE Mode:Test
CH2 : ⑨ FE
CH3 : ⑩ RFAGCI

Focus close



CH1 : ⑬ RAM0 Mode:Test

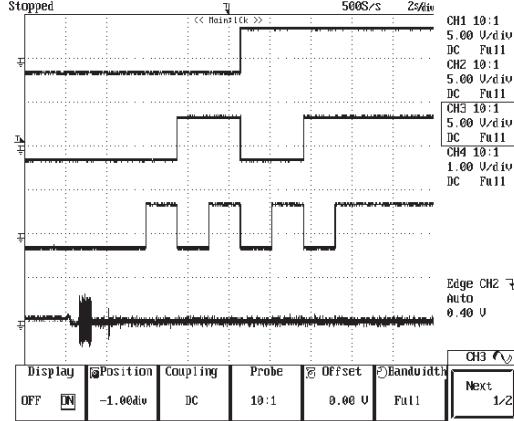
CH2 : ⑯ RAM1

CH3 : ⑯ RAM2

CH4 : ⑥ TE

Memory capacity

2004/11/29 17:37:27 10k Normal
Stopped 500S/s 250V



CH1 : ⑨ FE Mode:Test

CH2 : ① FIN

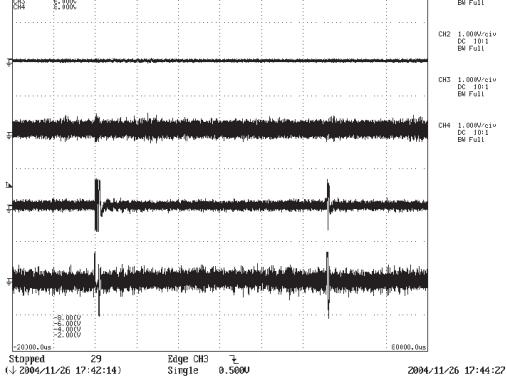
CH3 : ⑥ TE

CH4 : ⑧ TIN

During "Play"

GM4 - 4.00000 Mm

CH1 1.0000/div



1

2

(3)

4

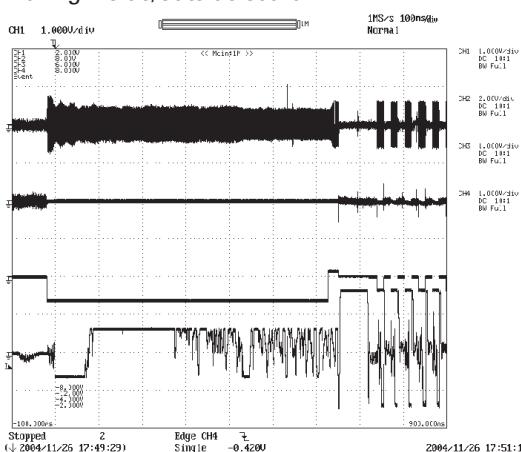
CH1 : ⑥ TE

Mode:Test

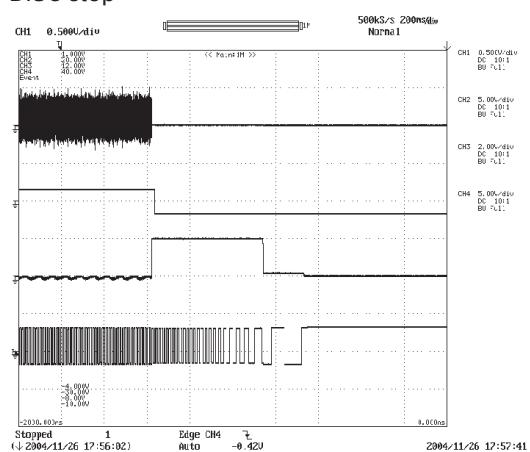
A

CH2 : ⑧ TIN
CH3 : ⑯ CIN
CH4 : ④ EC

During inside/outside search



CH1 : ① FIN
CH2 : ⑪ RFOK
CH3 : ⑭ EC
CH3 : ⑫ FG
DISC stop



*note

RAM memory usage monitoring function

The memory usage within the RAM can be monitored by tracking the voltage levels at the test points, RAM0, RAM1, RAM2, on the PCB.

Divide the total volume of the RAM by 7, and express the memory usage in 3 bits (3 binary digits), RAM0,RAM1,RAM2. The RAM0 indicates the least significant bit. If then the combination of the voltage levels measured at the RAM0,RAM1,RAM2 is converted to an octal number, X (Oct), the memory usage within the RAM should be expressed by "X (Oct) / 7".

It is also possible to measure the memory usage within the RAM in voltage (apppx 5V at max), by adding the R/2R ladder resistance circuit detailed in the diagram on the right.

The diagram illustrates a circuit configuration for a three-bit memory cell. It features a horizontal bus bar at the top. On the left, there is a vertical resistor labeled $2R$ connected between the bus bar and ground. To its right, three vertical resistors labeled $2R$ are connected in series between the bus bar and ground. Below these resistors are three open circles, each associated with a label: **RAM0**, **RAM1**, and **RAM2**. Above the bus bar, there are two resistors labeled R connected in series. The connection from the first R resistor to the bus bar is also connected to the top terminal of the **RAM0** circle. The connection from the second R resistor to the bus bar is also connected to the top terminal of the **RAM1** circle. The bottom terminal of the **RAM2** circle is connected to the bus bar. A vertical line labeled **Vmemo** extends downwards from the bus bar, ending in a downward-pointing arrowhead. At the very bottom of the circuit, there are two ground symbols (a line with a double underline) connected to the bottom terminals of the **RAM0** and **RAM2** circles.

Fig.1

□

Main Unit(CN408)<->Keyboard Unit(CN802)

| Pin No | Main Unit | Keyboard Unit | Pin No |
|--------|-----------|---------------|--------|
| 1 | ACC+B | ACC+B | 1 |
| 2 | ENCVOL+ | ENCVOL+ | 2 |
| 3 | ENCVOL- | ENCVOL- | 3 |
| 4 | ACC9V | ACC9V | 4 |
| 5 | ENCAUD+ | ENCAUD+ | 5 |
| 6 | ENCAUD- | ENCAUD- | 6 |
| 7 | ICVDD | IC-VDD | 7 |
| 8 | LCDDO | LCD-DO | 8 |
| 9 | LCDCK | LCD-CLK | 9 |
| 10 | LCDCE | LCD-CE | 10 |
| 11 | LCDDI | LCD-DI | 11 |
| 12 | (LCDRST) | LCD-RST | 12 |
| 13 | DGND | DGND | 13 |
| 14 | PWLBL | PWM-BL | 14 |
| 15 | P-INFO | P-INFO | 15 |
| 16 | PWMILL | PWM-ILL | 16 |
| 17 | PGND | PGND | 17 |
| 18 | PGND | PGND | 18 |

Main Unit(CN406)<->G3 Mech.(CN902)

| PinNo | Main Unit | G3 Mech. | Pin No |
|-------|-----------|----------|--------|
| 1 | DGND | GND | 1 |
| 2 | PGND | PGND | 2 |
| 3 | LOUT | LOUT | 3 |
| 4 | AGND | AGND | 4 |
| 5 | ROUT | ROUT | 5 |
| 6 | VDCONT | VDCONT | 6 |
| 7 | DGND | GND | 7 |
| 8 | VDD5 | VDD | 8 |
| 9 | RESET | /RESET | 9 |
| 10 | NC | NC | 10 |
| 11 | NC | NC | 11 |
| 12 | BDATA | BDATA | 12 |
| 13 | BRXEN | BRXEN | 13 |
| 14 | BSCK | BSCK | 14 |
| 15 | BRST | /BRST | 15 |
| 16 | BSRQ | /BSRQ | 16 |
| 17 | VD8 | VD | 17 |
| 18 | VD8 | VD | 18 |

Keyboard Unit(CN801)<->LEFT PCB(CN980)

| Pin No | Keyboard Unit | Left PCB | Pin No |
|--------|---------------|----------|--------|
| 1 | ILL1 | ILL1 | 1 |
| 2 | ILL2 | ILL2 | 2 |
| 3 | GNDP | GNDP | 3 |
| 4 | GNDP | GNDP | 4 |
| 5 | GNDD | GNDD | 5 |
| 6 | KD2 | KD2 | 6 |
| 7 | ENLP | ENLP | 7 |
| 8 | ENLN | ENLN | 8 |
| 9 | KST1 | KST1 | 9 |
| 10 | KD3 | KD3 | 10 |
| 11 | NC | NC | 11 |
| 12 | KD4 | KD4 | 12 |

Keyboard Unit(CN803)<->RIGHT PCB(CN990)

| Pin No | Keyboard Unit | Right PCB | Pin No |
|--------|---------------|-----------|--------|
| 1 | ILL3 | ILL3 | 1 |
| 2 | ILL4 | ILL4 | 2 |
| 3 | GNDP | GNDP | 3 |
| 4 | GNDP | GNDP | 4 |
| 5 | KD2 | KD2 | 5 |
| 6 | GNDD | GNDD | 6 |
| 7 | ENRP | ENRP | 7 |
| 8 | ENRN | ENRN | 8 |
| 9 | KST6 | KST6 | 9 |
| 10 | KD3 | KD3 | 10 |
| 11 | NC | NC | 11 |
| 12 | KD4 | KD4 | 12 |

A

B

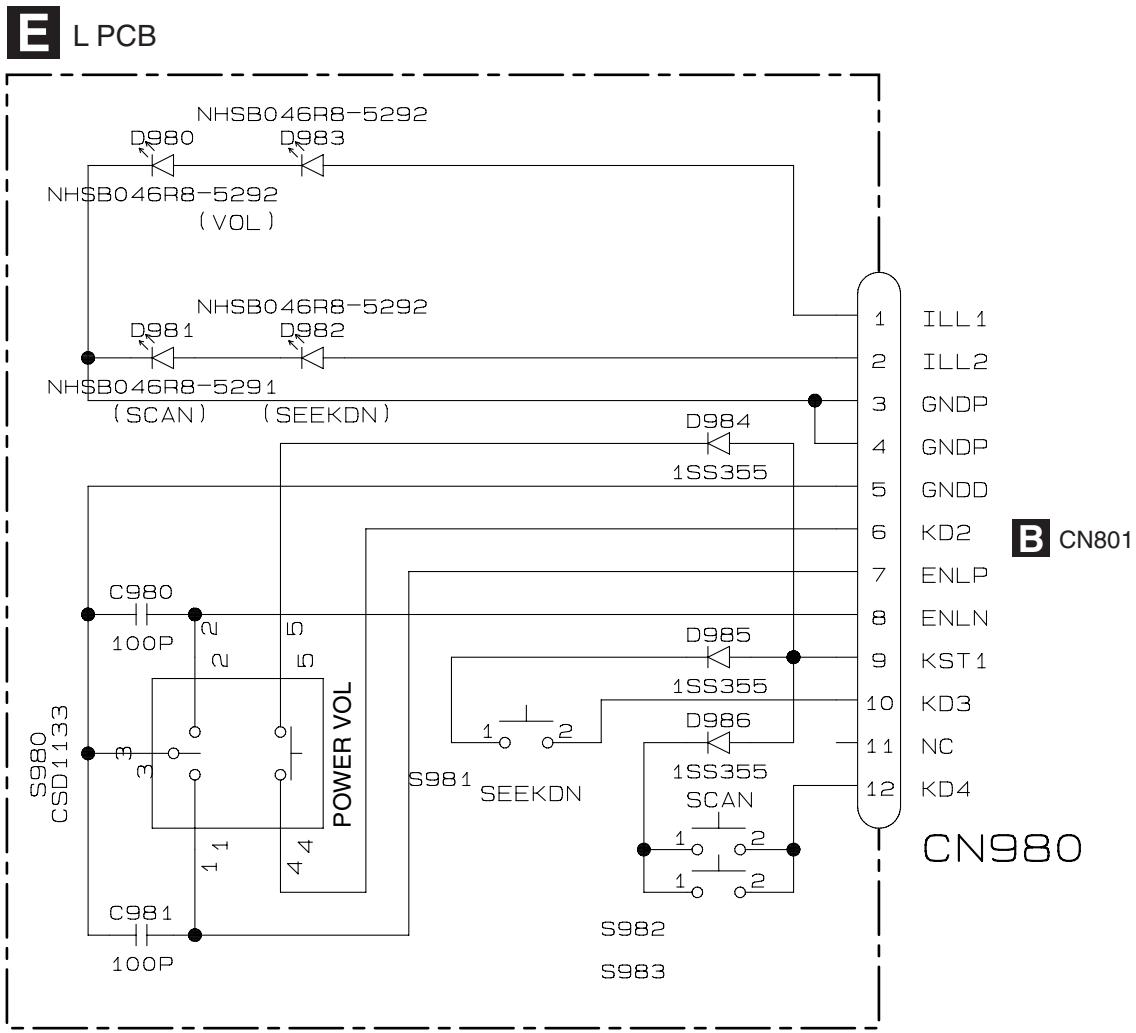
C

D

E

F

1 2 3 4
3.7 L PCB



| KEYBOARD UNIT | |
|---------------|--------------|
| Consists of | KEYBOARD PCB |
| L PCB | R PCB |

A

B

C

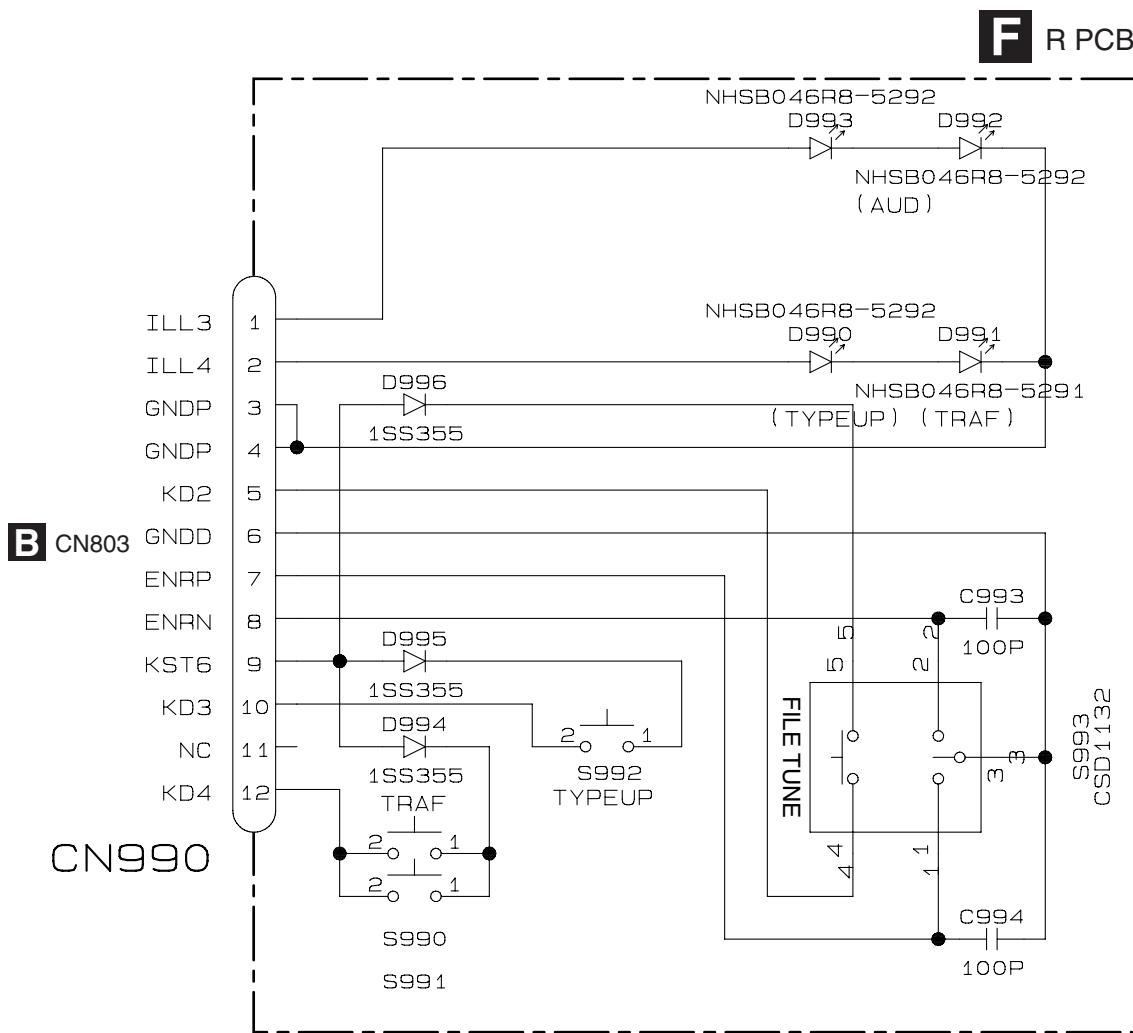
D

E

F

E

3.8 R PCB



KEYBOARD UNIT
Consists of
KEYBOARD PCB
L PCB
R PCB

4. PCB CONNECTION DIAGRAM

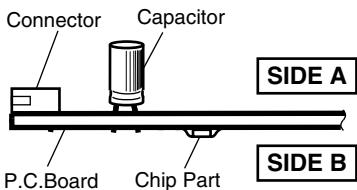
4.1 MAIN UNIT

NOTE FOR PCB DIAGRAMS

1. The parts mounted on this PCE include all necessary parts for several destination.

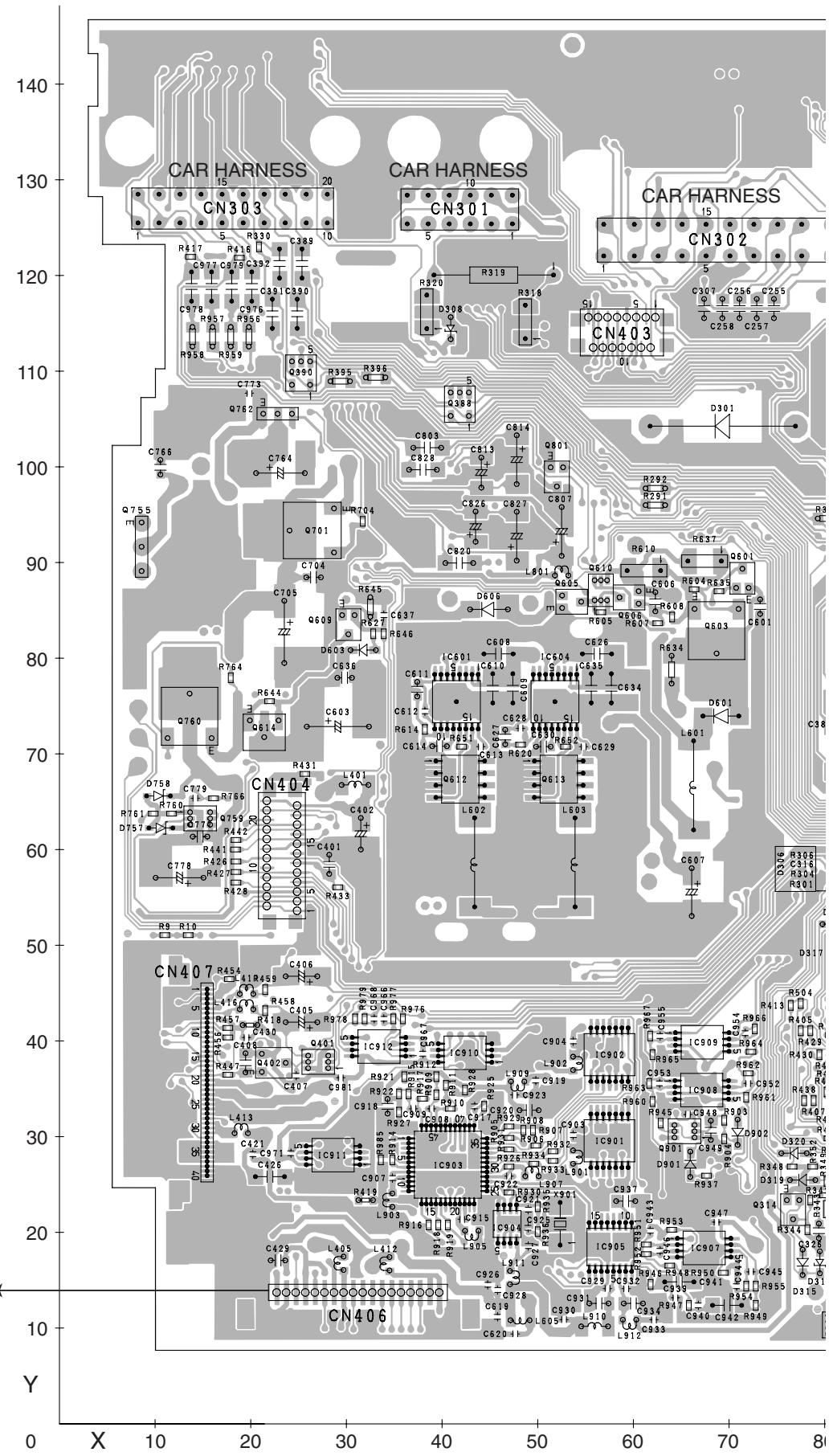
For further information for respective destinations, be sure to check with the schematic diagram.

2. Viewpoint of PCB diagrams



A MAIN UNIT

C CN902



5

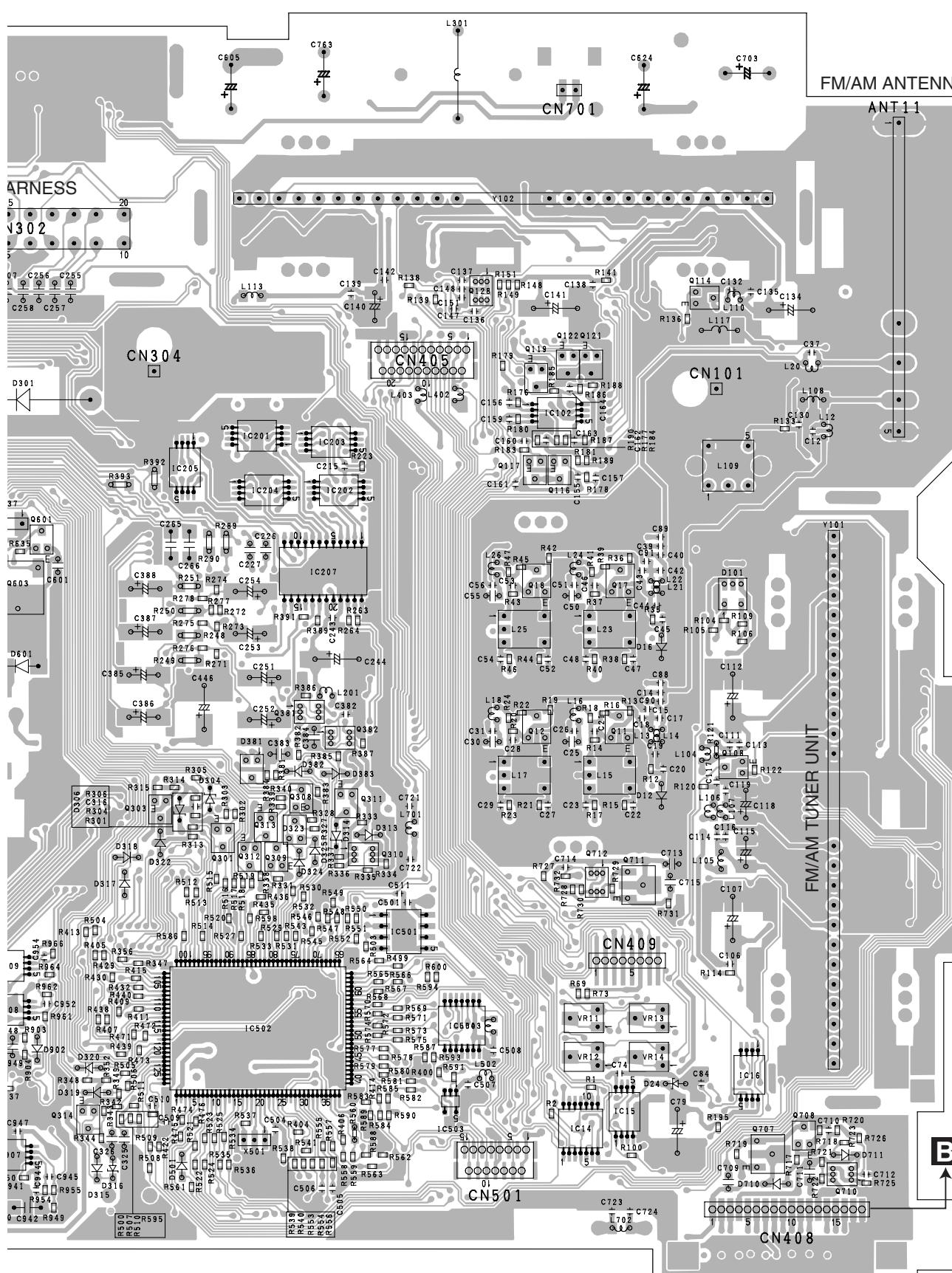
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7

8

SIDE A

A



FRONT

DEX-MG8167ZT/UC

49

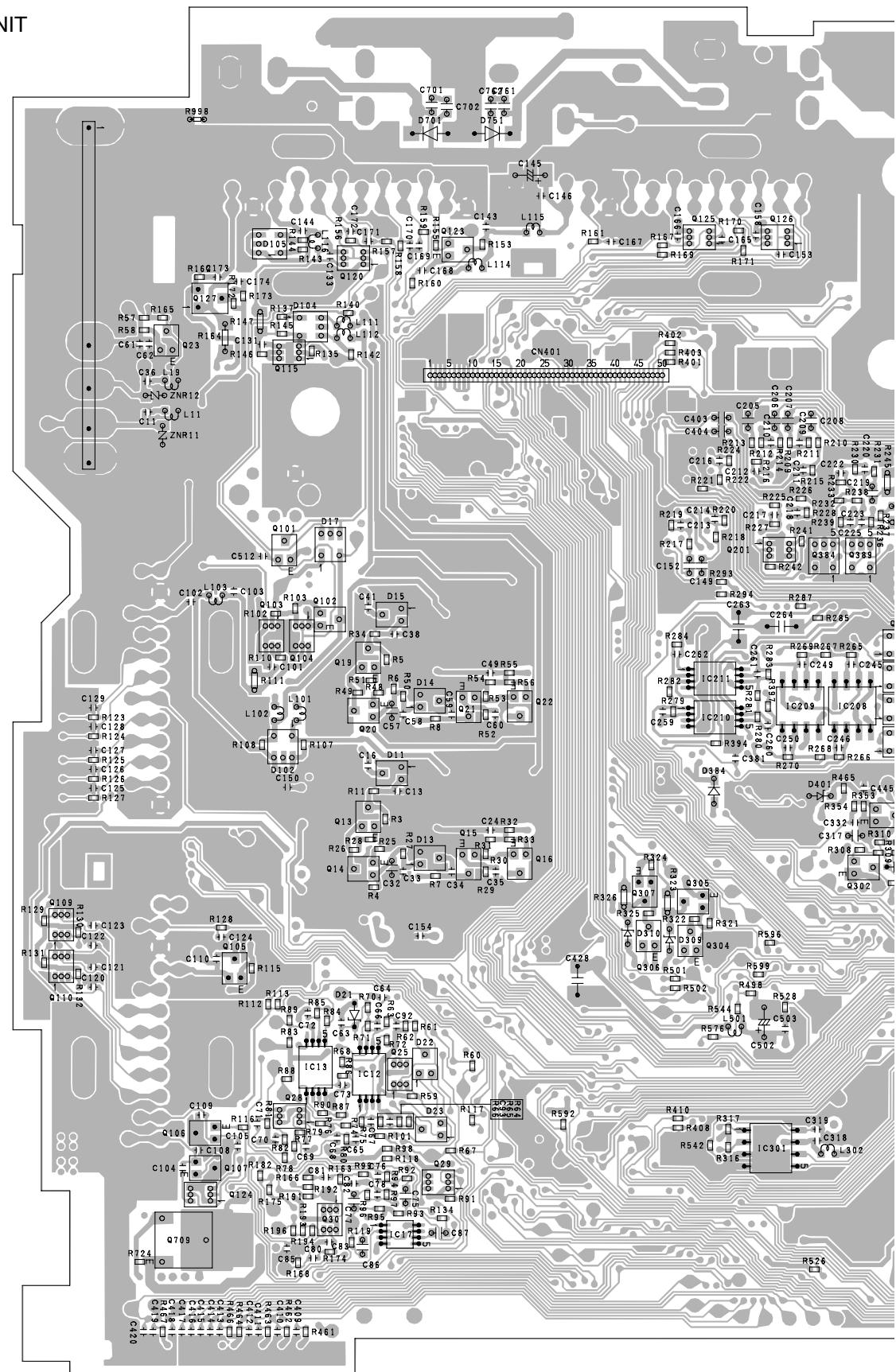
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6

7

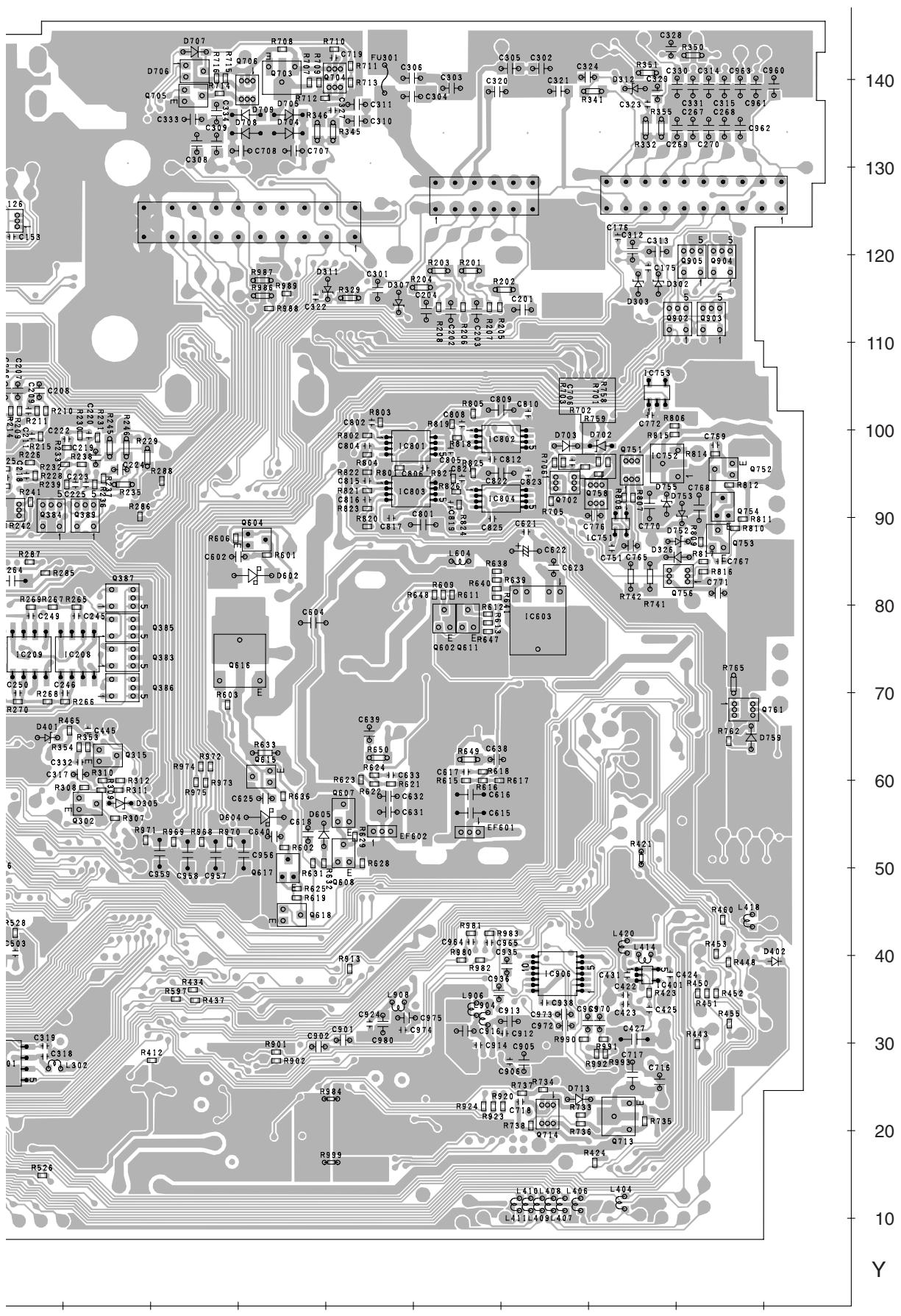
8

A MAIN UNIT



A

SIDE B



4.2 KEYBOARD PCB

A

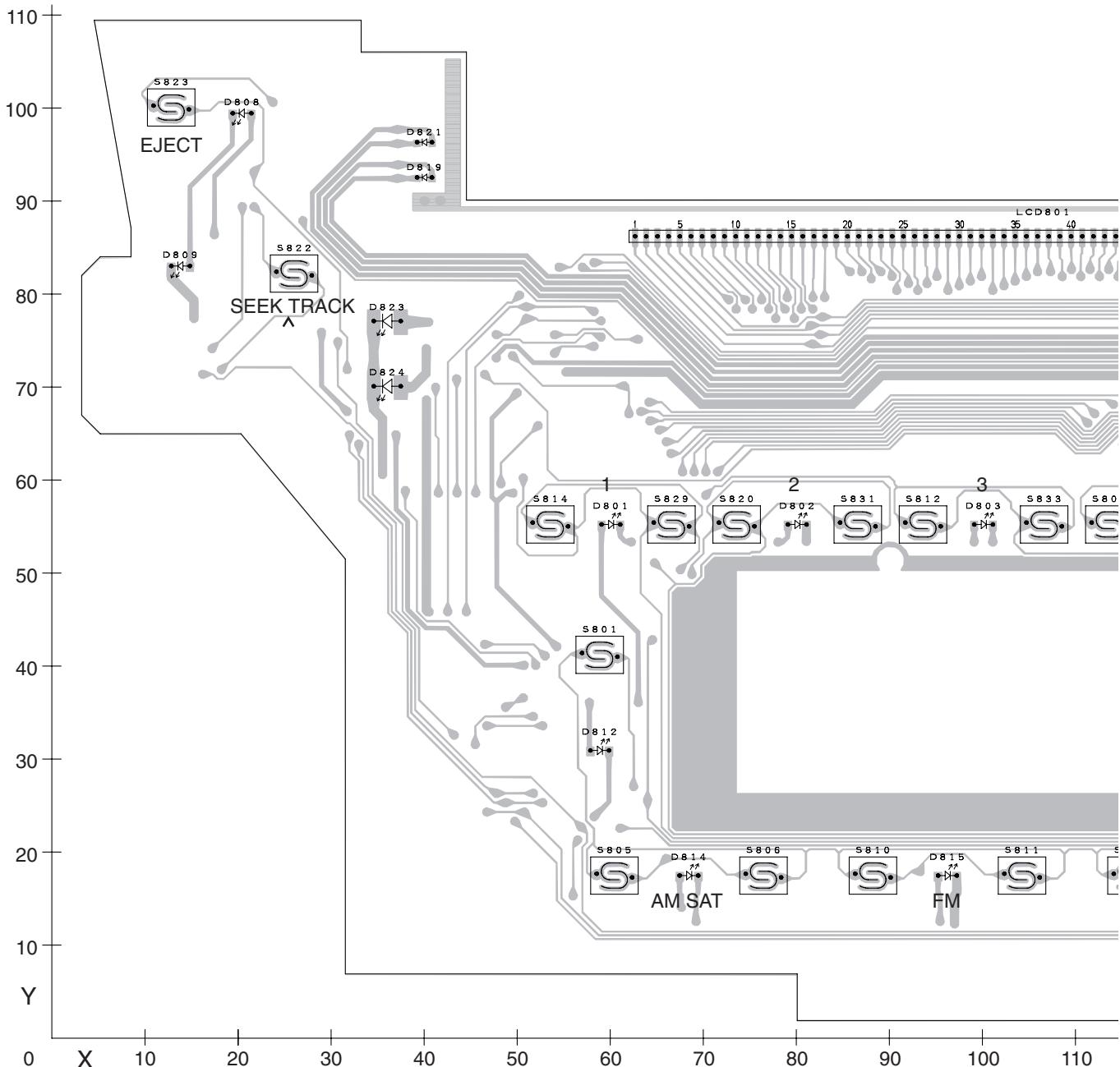
B

C

D

E

F



B

52

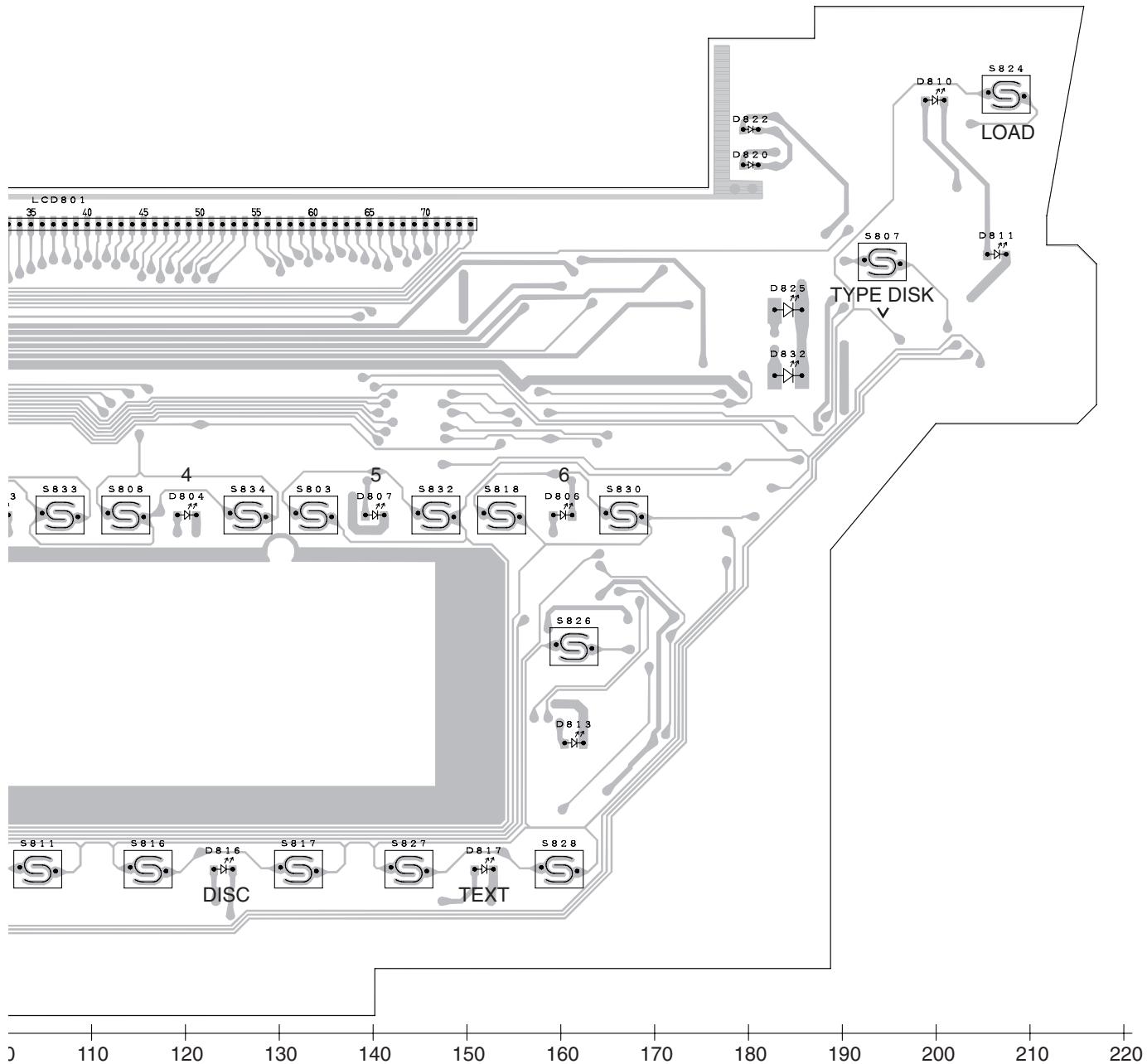
1

DEX-MG8167ZT/UC

2

3

4

B KEYBOARD PCB

A

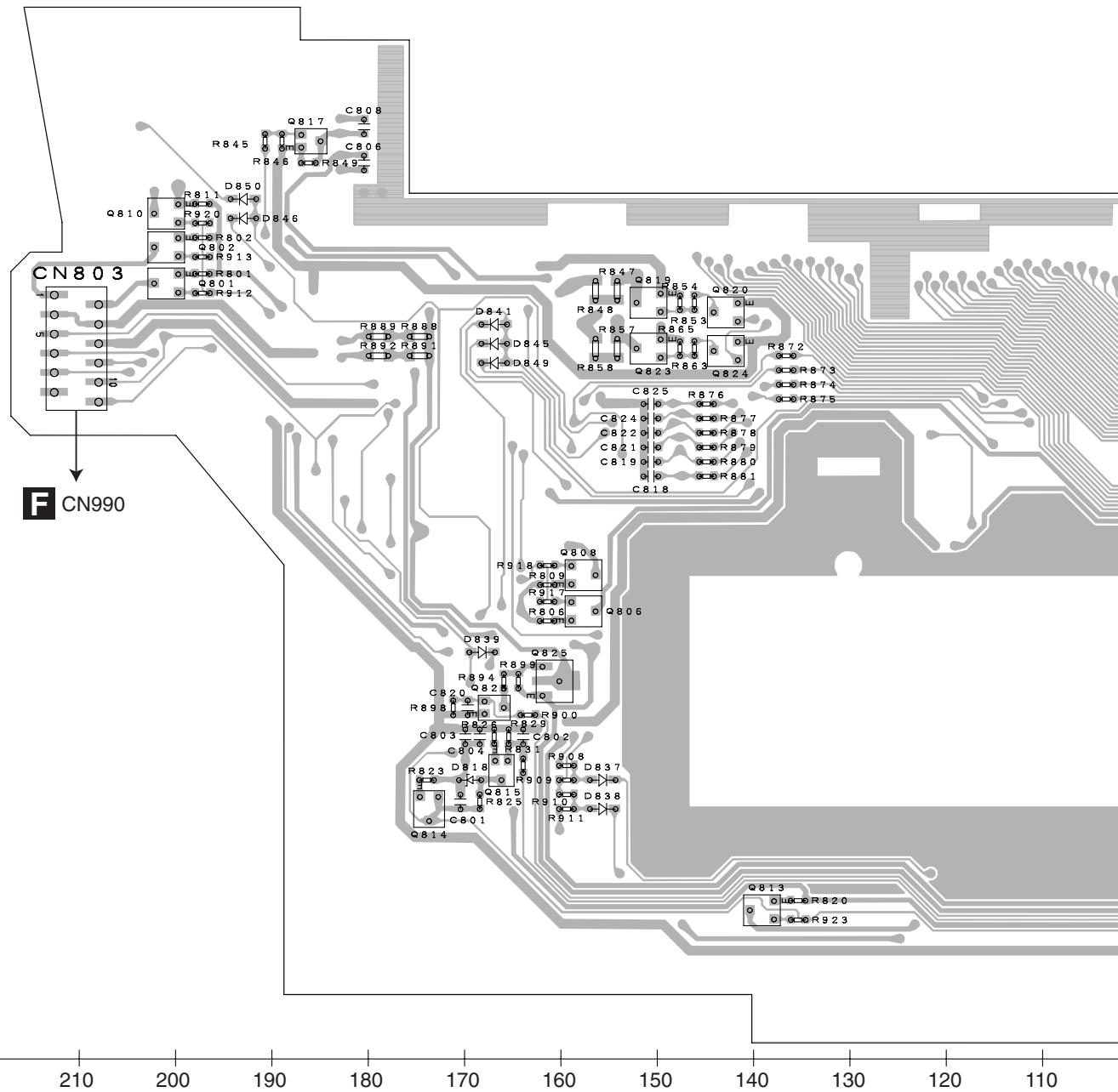
B

C

D

F

F

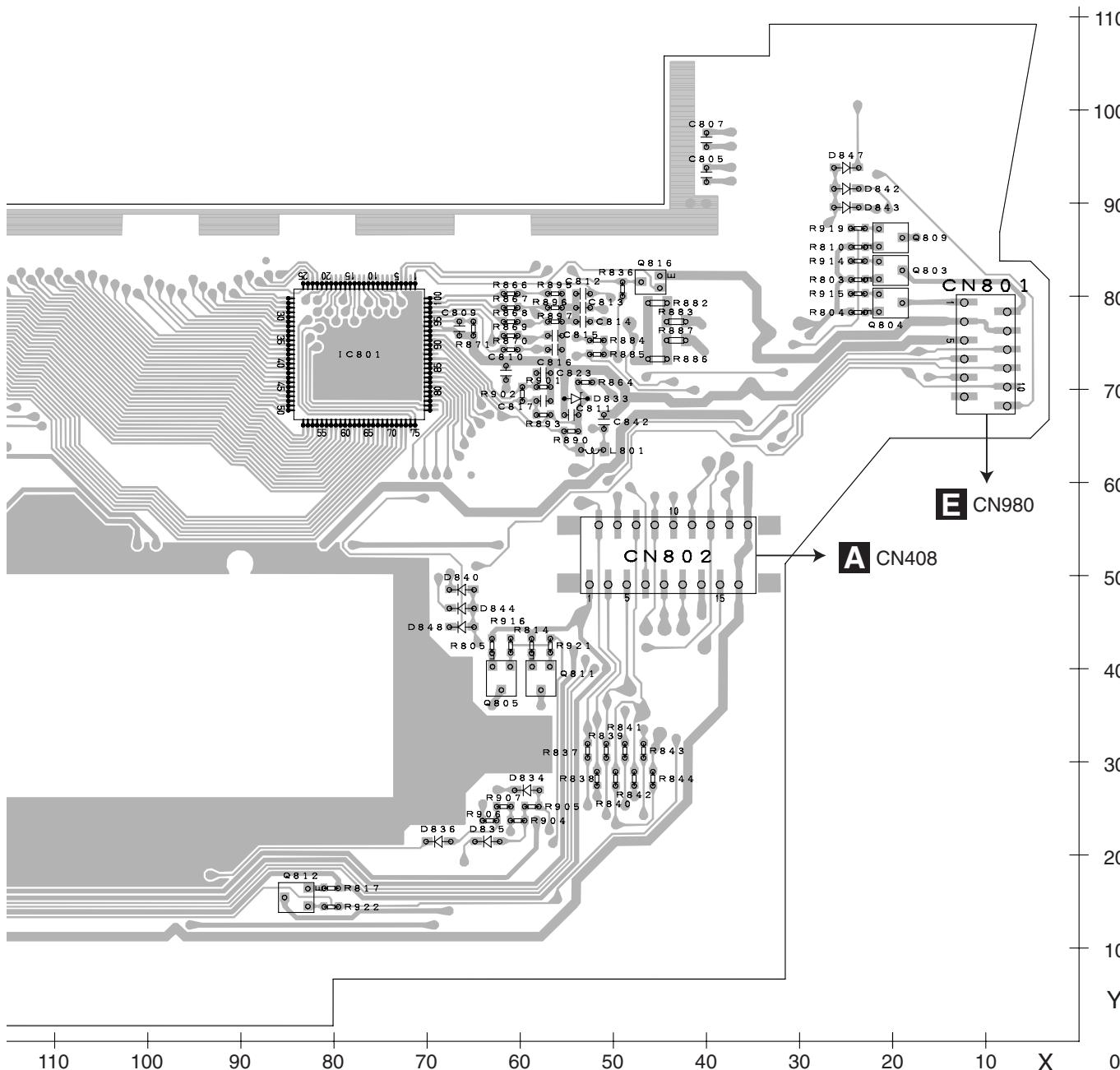


1

SIDE B

A

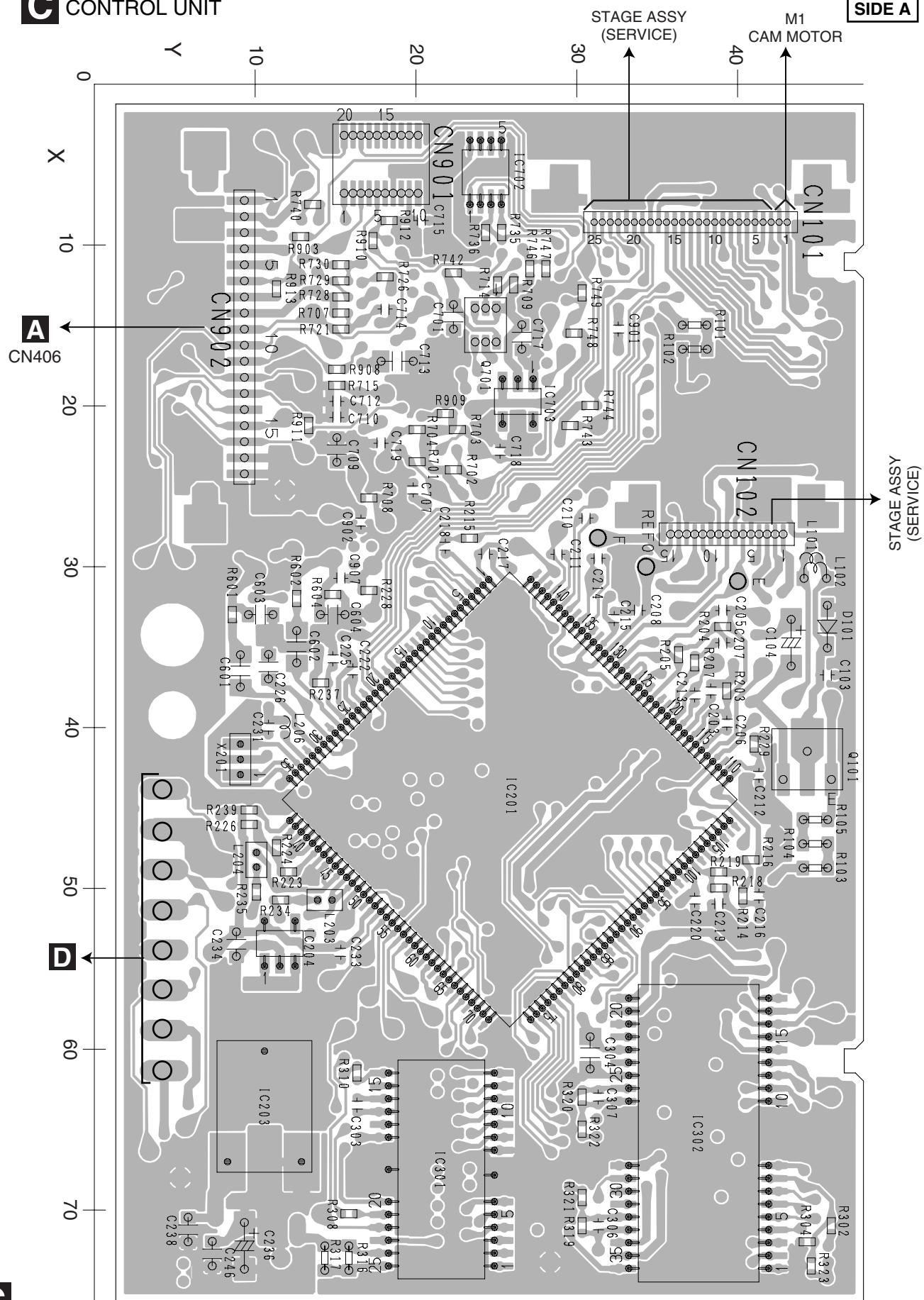
B KEYBOARD PCB



B

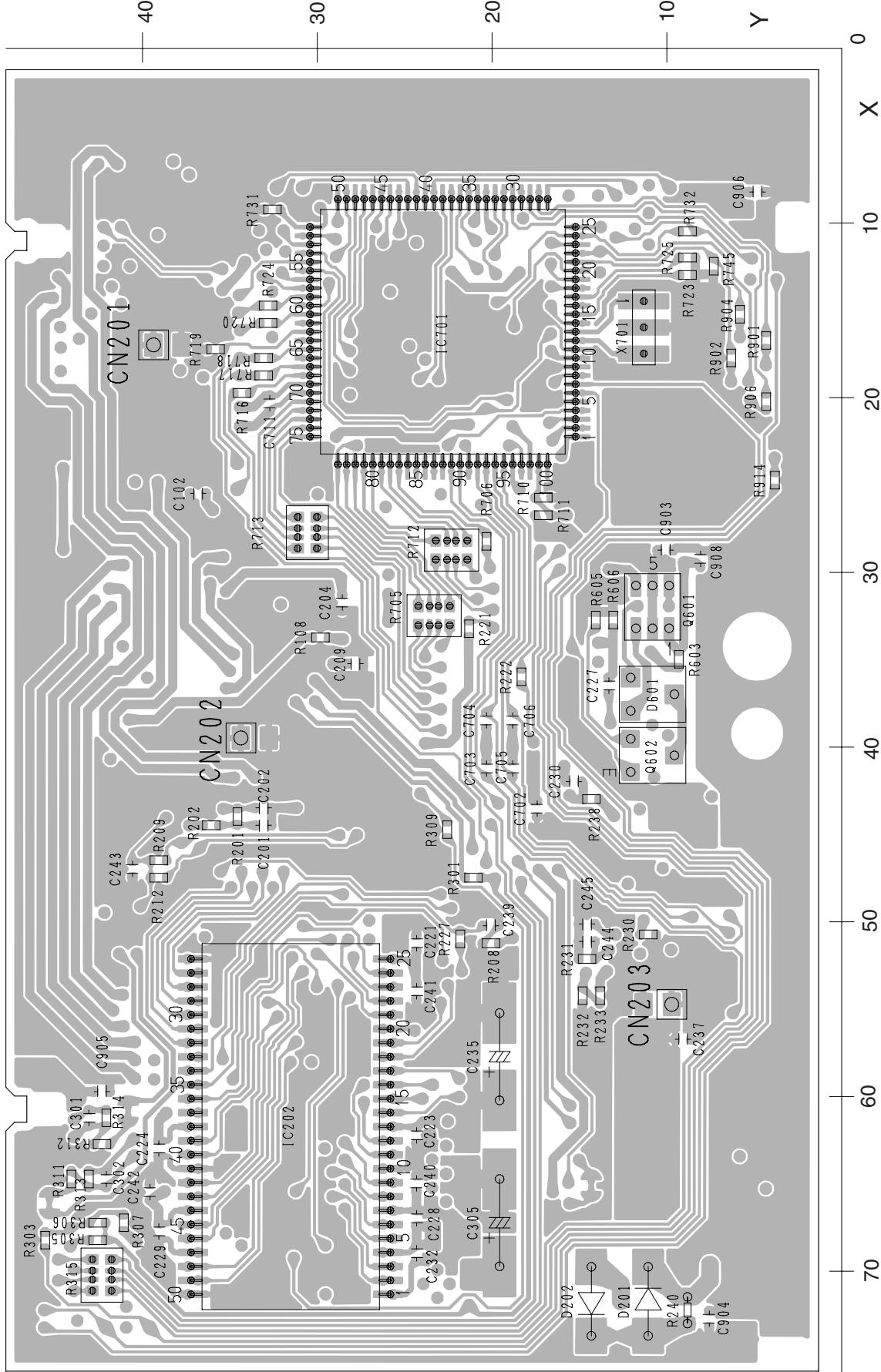
4.3 CONTROL UNIT

C CONTROL UNIT



C CONTROL UNIT

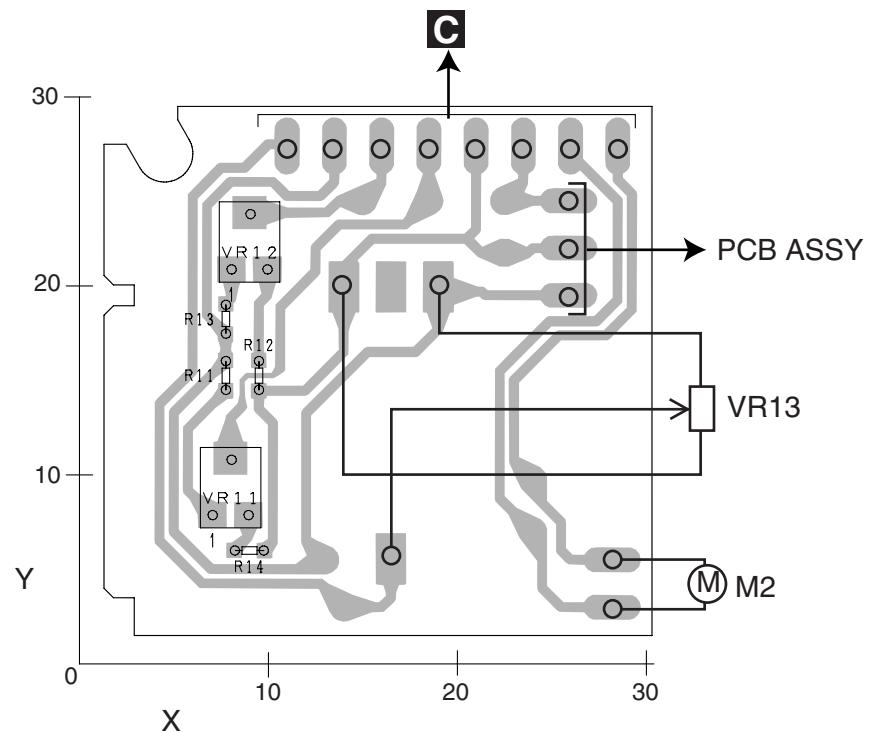
SIDE B



1 2 3 4
4.4 RPS PCB ASSY

A

D RPS PCB ASSY



B

C

D

E

F

D

4.5 L PCB

E L PCB

SIDE A

The diagram illustrates a complex electronic circuit board layout with several functional blocks and connection points:

- POWER VOL**: A large rectangular block containing three terminal pads labeled D9 80, S 9 80, and D9 83.
- S 9 81**: A small rectangular block located near the top center.
- D9 81**: A small rectangular block located on the right side.
- S 9 82**: A small rectangular block located on the right side.
- D9 82**: A small rectangular block located on the right side.
- S 9 83**: A small rectangular block located on the right side.
- SEEK-TRACK**: A vertical rectangular block located on the right side.
- C N9 80**: A small rectangular block located at the bottom center.
- B Cn801**: A small rectangular block located on the right side.

Connections include:

- A horizontal line connects the D9 80 pad of the POWER VOL block to the S 9 81 block.
- A horizontal line connects the S 9 80 pad of the POWER VOL block to the SEEK-TRACK block.
- A horizontal line connects the D9 83 pad of the POWER VOL block to the D9 81 block.
- A horizontal line connects the D9 81 block to the S 9 82 block.
- A horizontal line connects the S 9 82 block to the D9 82 block.
- A horizontal line connects the D9 82 block to the C N9 80 block.
- A horizontal line connects the C N9 80 block to the B Cn801 block.
- A vertical line connects the S 9 81 block to the SEEK-TRACK block.
- A vertical line connects the SEEK-TRACK block to the D9 81 block.
- A vertical line connects the D9 81 block to the S 9 83 block.
- A vertical line connects the S 9 83 block to the B Cn801 block.

E L PCB

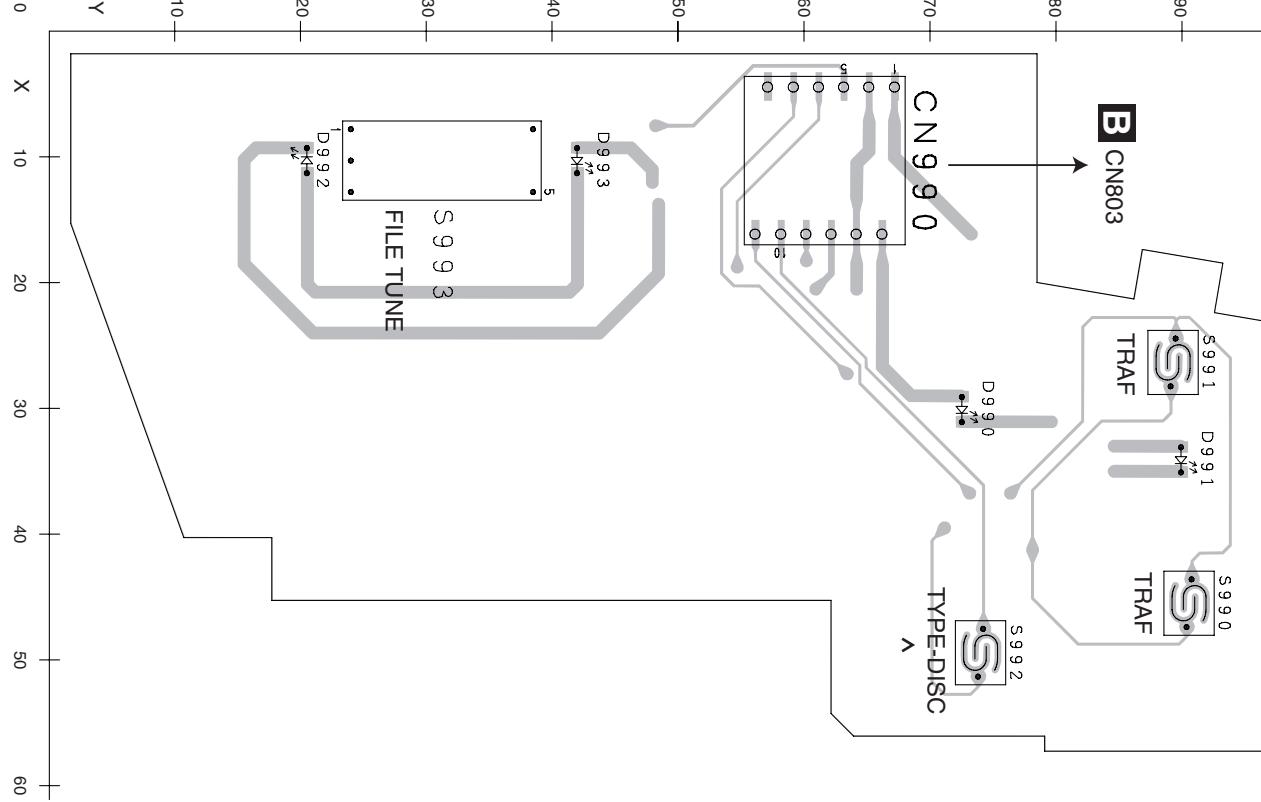
SIDE B

The figure displays a grayscale plot of a circuit board layout. The horizontal axis is labeled 'X' and ranges from 0 to 90, with major tick marks at 0, 10, 20, 30, 40, 50, 60, 70, 80, and 90. The vertical axis is labeled 'Y' and ranges from 0 to 60, with major tick marks at 0, 10, 20, 30, 40, 50, and 60. The plot area features several thick gray lines representing the main circuit board structure, which has a complex, winding shape. There are also thinner gray lines representing smaller traces or vias. Several dark gray rectangular components are placed on the board, notably one near the top center and another near the bottom center. A cluster of small circles and lines is located in the lower right quadrant, with labels 'C 9 8 0', 'C 9 8 1', 'D 9 8 4', 'D 9 8 5', and 'D 9 8 6' positioned around them. The overall layout is intricate, with many layers of connections and specific component placements.

E

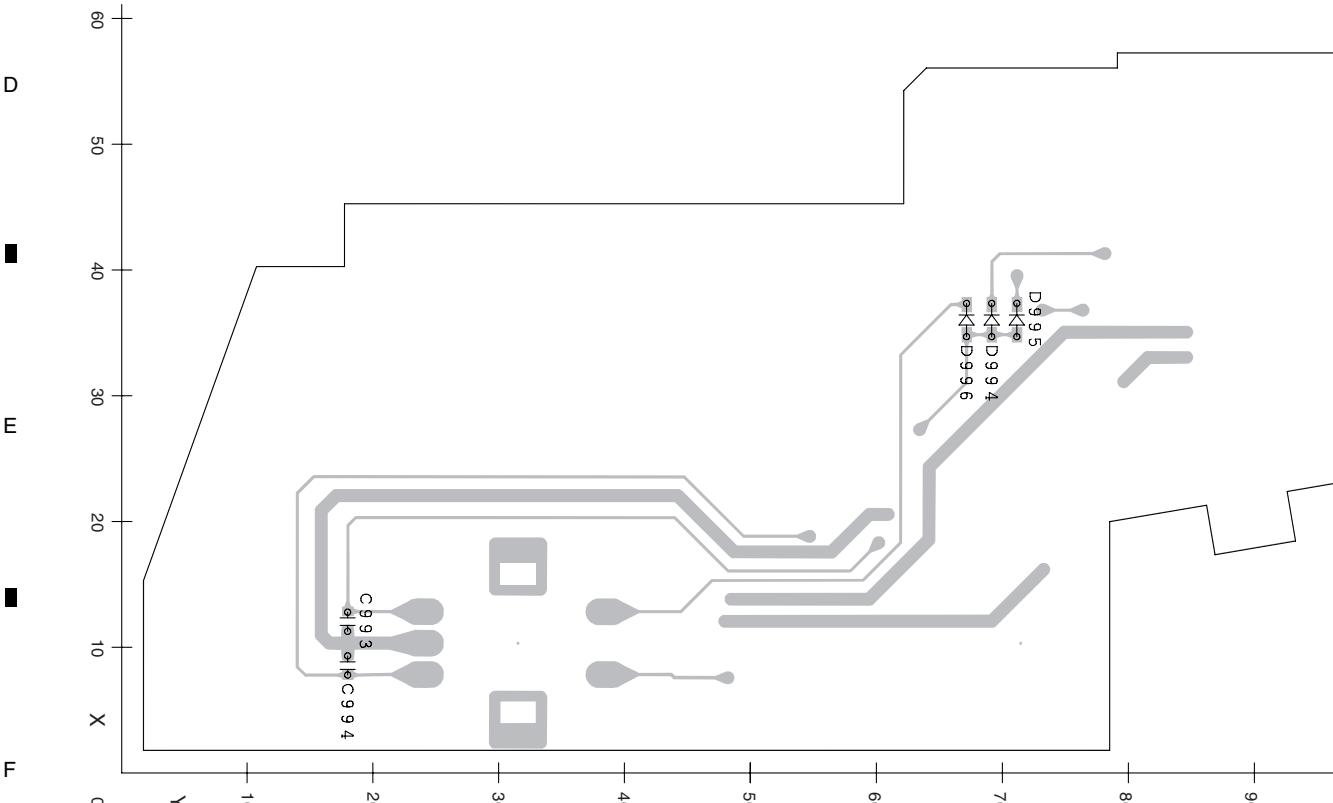
4.6 R PCB

F R PCB



SIDE A

F R PCB



SIDE B

5. ELECTRICAL PARTS LIST

NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/○S○○○J, RS1/○○S○○○J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

- The  mark found on some component parts indicates the importance of the safety factor of the part.

Therefore, when replacing, be sure to use parts of identical designation.

- Meaning of the figures and others in the parentheses in the parts list.

Example) IC 301 is on the point (face A, 91 of x-axis, and 111 of y-axis) of the corresponding PC board.

IC 301 (A, 91, 111) IC NJM2068V

| <u>Circuit Symbol and No.</u> | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | <u>Part No.</u> |
|----------------------------------|-----------------|-------------------------------|-----------------|
| Unit Number : CWN1367 | | Q 109 (B,172,51) Transistor | UMH1N |
| Unit Name : Main Unit | | Q 110 (B,172,47) Transistor | UMH1N |
| Unit Number : | | Q 301 (A,92,54) Transistor | 2SC4081 |
| Unit Name : Keyboard Unit | | Q 302 (B,87,57) Transistor | 2SC4081 |
| Unit Number : CWX3138 | | Q 303 (A,85,58) Transistor | 2SC4081 |
| Unit Name : Control Unit | | Q 308 (A,101,59) Transistor | 2SC4081 |
| Unit Number : CWX2986 | | Q 310 (A,108,53) Transistor | UMT2N |
| Unit Name : RPS PCB Assy | | Q 311 (A,106,58) Transistor | DTC144EU |
| | | Q 312 (A,95,52) Transistor | DTA114EU |
| A | | Q 313 (A,97,56) Transistor | 2SC4081 |
| Unit Number : CWN1367 | | Q 314 (A,77,22) Transistor | DTA114EU |
| Unit Name : Main Unit | | Q 315 (B,85,63) Transistor | 2SC4081 |
| MISCELLANEOUS | | Q 382 (A,105,66) Transistor | UMZ1N |
| IC 201 (A,96,100) IC | NJM2068V | Q 383 (B,83,74) Transistor | FMG12 |
| IC 202 (A,105,94) IC | NJM2068V | Q 385 (B,83,78) Transistor | FMG12 |
| IC 203 (A,104,99) IC | NJM4580V | Q 386 (B,83,71) Transistor | FMG12 |
| IC 205 (A,88,97) IC | NJM2068V | Q 387 (B,83,81) Transistor | FMG12 |
| IC 207 (A,103,85) IC | BD3842FS | Q 601 (A,71,88) Transistor | 2SC4081 |
| | | Q 602 (B,47,79) Transistor | DTC114EU |
| IC 208 (B,88,74) IC | OPA2134UA | Q 603 (A,69,81) Transistor | 2SA1952 |
| IC 209 (B,94,74) IC | OPA2134UA | Q 604 (B,68,88) Transistor | 2SA1576 |
| IC 301 (B,97,28) IC | HA12240FP | Q 605 (A,54,86) Transistor | DTC114EU |
| IC 502 (A,96,33) IC | PEG186A | Q 606 (A,60,86) Transistor | 2SA1576 |
| IC 601 (A,42,75) IC | TPS54350PWP | Q 609 (A,30,84) Transistor | 2SC4081 |
| IC 603 (B,36,77) IC | BA00BC0WFP | Q 610 (A,57,87) Transistor | UMD12N |
| IC 604 (A,52,75) IC | TPS54350PWP | Q 611 (B,44,79) Transistor | DTC114EU |
| IC 751 (B,26,89) IC | S-80940CNNB-G9A | Q 612 (A,42,67) POWER MOS FET | RSS090N03 |
| IC 752 (B,22,96) IC | S-812C56AUA-C3K | Q 613 (A,52,67) POWER MOS FET | RSS090N03 |
| Q 23 (B,161,113) Transistor | 2SC4081 | Q 614 (A,21,72) Transistor | 2SB1427 |
| Q 102 (B,144,84) Transistor | 2SC4081 | Q 615 (B,67,61) Transistor | 2SC4081 |
| Q 103 (B,150,82) Transistor | UMX1N | Q 616 (B,70,76) Transistor | 2SA1952 |
| Q 104 (B,147,82) Transistor | UMH4N | Q 617 (B,64,50) Transistor | 2SA1576 |
| Q 106 (B,157,29) Transistor | 2SA1576 | Q 618 (B,64,45) Transistor | DTC114EU |
| Q 107 (B,157,26) Transistor | 2SA1576 | Q 701 (A,24,93) Transistor | 2SB1184F5 |
| Q 108 (A,150,62) Transistor | DTC114EU | Q 702 (B,33,94) Transistor | UMX1N |
| | | Q 703 (B,65,140) Transistor | 2SB1260 |
| | | Q 704 (B,59,140) Transistor | UMX1N |
| | | Q 705 (B,75,138) Transistor | DTC114EU |
| | | Q 706 (B,69,139) Transistor | UMT2N |
| | | Q 707 (A,155,18) Transistor | 2SB1260 |
| | | Q 708 (A,158,21) Transistor | 2SC4081 |

| | 1 | 2 | 3 | 4 |
|---|-----------------------------------|------------------|-----------------------------------|---------------|
| | Circuit Symbol and No. | Part No. | Circuit Symbol and No. | Part No. |
| A | Q 709 (B,157,18) Transistor | 2SB1184F5 | L 102 (B,149,74) Inductor | LCTC6R8K1608 |
| | Q 710 (A,162,16) Transistor | UMX1N | L 103 (B,156,86) Inductor | LCTC6R8K1608 |
| | Q 751 (B,25,96) Transistor | UMD12N | L 104 (A,147,64) Inductor | CTF1473 |
| | Q 752 (B,15,96) Transistor | 2SC4081 | L 105 (A,149,52) Inductor | CTF1295 |
| | Q 753 (B,15,88) Transistor | 2SC4154-11 | L 106 (A,148,57) Inductor | CTF1473 |
| | Q 754 (B,15,91) Transistor | 2SA1602A | L 107 (A,149,57) Inductor | CTF1473 |
| | Q 755 (A,9,92) Transistor | 2SB1185 | L 108 (A,159,104) Chip Coil | LCTAW330J2520 |
| | Q 756 (B,20,83) Transistor | UMF5N | L 109 (A,150,97) Coil | CTB1112 |
| | D 101 (A,150,82) Diode | CPH5512 | L 201 (A,104,71) Inductor | CTF1473 |
| | D 102 (B,149,70) Diode | CPH5512 | L 301 (A,119,141) Choke Coil 95µH | CTH1301 |
| | D 301 (A,69,104) Diode | RM4LFJ10 | L 302 (B,91,27) Inductor | CTF1473 |
| | D 304 (A,91,59) Diode | HZU8R2(B1) | L 404 (B,26,12) Inductor | CTF1473 |
| B | D 305 (B,84,57) Diode | HZU8R2(B1) | L 405 (A,30,17) Inductor | CTF1473 |
| | D 306 (A,87,58) Diode | HZU8R2(B1) | L 406 (B,31,12) Inductor | CTF1473 |
| | D 307 (B,52,115) Diode | UDZS18(B) | L 407 (B,33,12) Inductor | CTF1306 |
| | D 308 (A,41,115) Diode | UDZS18(B) | L 408 (B,34,12) Inductor | CTF1306 |
| | D 311 (B,60,116) Diode | UDZS18(B) | L 409 (B,35,12) Inductor | CTF1306 |
| | D 313 (A,109,55) Diode | 1SS355 | L 410 (B,37,12) Inductor | CTF1306 |
| C | D 314 (A,105,55) Diode | HZU9R1(B1) | L 411 (B,38,12) Inductor | CTF1306 |
| | D 315 (A,78,17) Diode | 1SS355 | L 412 (A,35,17) Inductor | CTF1558 |
| | D 316 (A,80,17) Diode | UDZS8R2(B) | L 416 (A,20,43) Inductor | CTF1473 |
| | D 317 (A,81,49) Diode | 1SS355 | L 417 (A,20,45) Inductor | CTF1473 |
| | D 318 (A,81,52) Diode | 1SS355 | L 501 (B,101,41) Inductor | CTF1473 |
| | D 319 (A,78,25) Diode | 1SS355 | L 601 (A,66,67) Inductor | CTH1257 |
| D | D 320 (A,77,28) Diode | 1SS355 | L 602 (A,43,59) Inductor | CTH1257 |
| | D 322 (A,85,54) Diode | 1SS355 | L 603 (A,54,59) Inductor | CTH1257 |
| | D 323 (A,100,55) Diode | DAP202U | L 605 (A,48,11) Inductor | CTF1295 |
| | D 324 (A,101,52) Diode | 1SS355 | L 701 (A,114,56) Inductor | CTF1473 |
| | D 326 (B,20,86) Diode | 1SS355 | L 702 (A,137,10) Inductor | CTF1295 |
| | D 381 (A,95,62) Diode | DAP202U | X 501 (A,96,20) Radiator 10.0MHz | CSS1577 |
| E | D 383 (A,105,62) Diode | 1SS355 | △FU301 (B,53,140) Fuse 8A | CEK1263 |
| | D 384 (B,103,65) Diode | 1SS355 | Y 101 (A,162,89) FM/AM Tuner Unit | CWE1836 |
| | D 401 (B,92,65) Diode | UDZS4R7(B) | EF601 (B,44,54) EMI Filter | CCG1163 |
| | D 601 (A,69,74) Diode | RSX201L-30 | EF602 (B,54,54) EMI Filter | CCG1163 |
| | D 602 (B,68,83) Diode | PTZ16(A) | | |
| | D 603 (A,32,81) Diode | 1SS355 | | |
| F | D 604 (B,67,56) Diode | PTZ16(A) | | |
| | D 606 (A,45,85) Diode | 1SR154-400 | | |
| | D 701 (B,133,135) Diode | RB051L-40 | R 1 (A,134,26) | RS1/16SS0R0J |
| | D 702 (B,29,98) Diode | HZU8R2(B1) | R 2 (A,129,23) | RS1/16SS0R0J |
| | D 703 (B,33,98) Diode | 1SS355 | R 9 (A,11,51) | RS1/16SS332J |
| | D 704 (B,64,134) Diode | RR264M-400 | R 10 (A,13,51) | RS1/16SS0R0J |
| G | D 705 (B,64,136) Diode | RR264M-400 | R 57 (B,163,115) | RS1/16SS223J |
| | D 706 (B,75,141) Diode | DAN202U | R 58 (B,163,114) | RS1/16SS472J |
| | D 707 (B,75,143) Diode | 1SS355 | | |
| | D 708 (B,69,134) Diode | RR264M-400 | R 67 (B,131,28) | RS1/16SS0R0J |
| | D 709 (B,69,136) Diode | RR264M-400 | R 102 (B,149,84) | RS1/16SS222J |
| | D 710 (A,155,15) Diode | 1SS355 | R 103 (B,147,85) | RS1/16SS222J |
| H | D 711 (A,163,18) Diode | 1SS355 | R 104 (A,149,79) | RS1/16SS104J |
| | D 751 (B,126,135) Diode | 1SR154-400 | R 105 (A,148,78) | RS1/16SS225J |
| | D 752 (B,20,87) Diode | UDZS16(B) | | |
| | D 753 (B,19,91) Diode | UDZS9R1(B) | R 106 (A,151,77) | RS1/16SS225J |
| | D 755 (B,21,92) Diode | UDZS16(B) | R 107 (B,146,70) | RS1/16SS225J |
| | ZNR11 (B,161,103) Surge Protector | IMSA-6801-01Y901 | R 108 (B,151,70) | RS1/16SS225J |
| I | ZNR12 (B,162,107) Surge Protector | IMSA-6801-01Y901 | R 109 (A,151,79) | RS1/16SS104J |
| | L 11 (B,160,106) Inductor | LCYB68NJ1608 | R 110 (B,149,80) | RS1/16SS102J |
| | L 12 (A,160,101) Inductor | LCYB12NJ1608 | | |
| | L 19 (B,160,109) Inductor | LCYB68NJ1608 | R 111 (B,152,77) | RS1/10S821J |
| | L 20 (A,159,108) Inductor | LCYB12NJ1608 | R 114 (A,150,39) | RS1/16SS471J |
| | L 101 (B,147,74) Inductor | LCTC6R8K1608 | R 116 (B,153,30) | RS1/16SS272J |

| Circuit Symbol and No. | Part No. | Circuit Symbol and No. | Part No. |
|-------------------------------|-----------------|-------------------------------|-----------------|
| R 124 (B,169,71) | RS1/16SS681J | R 274 (A,91,83) | RS1/16SS223J |
| R 125 (B,169,69) | RS1/16SS681J | R 275 (A,90,79) | RS1/16SS101J |
| R 126 (B,169,67) | RS1/16SS681J | R 276 (A,90,76) | RS1/16SS101J |
| | | | A |
| R 127 (B,169,65) | RS1/16SS681J | R 277 (A,91,80) | RS1/16SS101J |
| R 128 (B,155,51) | RS1/16SS222J | R 278 (A,90,82) | RS1/16SS101J |
| R 129 (B,174,52) | RS1/16SS223J | R 301 (A,89,56) | RS1/16SS223J |
| R 130 (B,170,51) | RS1/16SS223J | R 302 (A,93,57) | RS1/16SS223J |
| R 131 (B,174,47) | RS1/16SS223J | R 303 (A,92,57) | RS1/16SS473J |
| | | | |
| R 132 (B,170,46) | RS1/16SS223J | R 304 (A,89,57) | RS1/16SS103J |
| R 133 (A,156,101) | RS1/16SS222J | R 305 (A,89,61) | RS1/16SS222J |
| R 165 (B,161,115) | RS1/16SS473J | R 306 (A,89,59) | RS1/16SS222J |
| R 201 (B,44,118) | RS1/10S103J | R 307 (B,84,56) | RS1/16SS223J |
| R 202 (B,40,116) | RS1/10S103J | R 308 (B,88,59) | RS1/16SS223J |
| | | | B |
| R 203 (B,47,118) | RS1/10S103J | R 309 (B,86,59) | RS1/16SS473J |
| R 204 (B,49,116) | RS1/10S103J | R 310 (B,86,60) | RS1/16SS103J |
| R 205 (B,40,114) | RS1/16SS562J | R 311 (B,84,59) | RS1/16SS222J |
| R 206 (B,44,114) | RS1/16SS562J | R 312 (B,84,60) | RS1/16SS222J |
| R 207 (B,41,114) | RS1/16SS562J | R 313 (A,89,55) | RS1/16SS223J |
| | | | |
| R 208 (B,47,114) | RS1/16SS562J | R 314 (A,87,60) | RS1/16SS472J |
| R 209 (B,95,102) | RS1/16SS473J | R 315 (A,85,60) | RS1/16SS472J |
| R 210 (B,92,102) | RS1/16SS473J | R 316 (B,102,28) | RS1/16SS472J |
| R 211 (B,93,102) | RS1/16SS473J | R 317 (B,102,30) | RS1/16SS472J |
| R 212 (B,98,102) | RS1/16SS473J | R 318 (A,49,115) | RS1/4S101J |
| | | | |
| R 213 (B,99,102) | RS1/16SS473J | R 319 (A,45,120) | RS1PMF680J |
| R 214 (B,96,102) | RS1/16SS473J | R 320 (A,38,116) | RS1/4S101J |
| R 215 (B,93,99) | RS1/16SS473J | R 327 (A,102,55) | RS1/16SS472J |
| R 216 (B,99,100) | RS1/16SS473J | R 328 (A,102,56) | RS1/16SS103J |
| R 217 (B,106,92) | RS1/16SS153J | R 329 (B,57,115) | RS1/10S221J |
| | | | C |
| R 218 (B,103,92) | RS1/16SS153J | R 330 (A,21,123) | RS1/16SS0R0J |
| R 219 (B,108,94) | RS1/16SS223J | R 333 (A,108,56) | RS1/16SS473J |
| R 220 (B,102,94) | RS1/16SS223J | R 334 (A,111,51) | RS1/16SS473J |
| R 221 (B,104,97) | RS1/16SS223J | R 335 (A,109,51) | RS1/16SS103J |
| R 222 (B,102,98) | RS1/16SS223J | R 336 (A,105,51) | RS1/16SS103J |
| | | | |
| R 223 (A,108,97) | RS1/16SS223J | R 337 (A,105,52) | RS1/16SS103J |
| R 224 (B,101,100) | RS1/16SS223J | R 338 (A,96,50) | RS1/16SS473J |
| R 229 (B,80,97) | RS1/10S102J | R 339 (A,99,58) | RS1/16SS471J |
| R 230 (B,88,99) | RS1/16SS223J | R 340 (A,99,59) | RS1/16SS392J |
| R 231 (B,86,99) | RS1/16SS333J | R 341 (B,30,139) | RS1/10S101J |
| | | | D |
| R 232 (B,90,96) | RS1/16SS333J | R 342 (A,80,24) | RS1/16SS223J |
| R 233 (B,90,98) | RS1/16SS223J | R 343 (A,79,23) | RS1/16SS223J |
| R 235 (B,83,94) | RS1/10S102J | R 344 (A,78,20) | RS1/16SS222J |
| R 236 (B,86,94) | RS1/16SS223J | R 345 (B,59,134) | RS1/10S472J |
| R 237 (B,85,95) | RS1/16SS333J | R 346 (B,61,134) | RS1/10S472J |
| | | | |
| R 238 (B,88,96) | RS1/16SS333J | R 347 (A,82,40) | RS1/16SS473J |
| R 239 (B,90,94) | RS1/16SS223J | R 348 (A,77,27) | RS1/16SS103J |
| R 248 (A,88,77) | RS1/10S101J | R 349 (A,80,25) | RS1/16SS152J |
| R 249 (A,88,75) | RS1/10S101J | R 350 (B,18,143) | RS1/10S102J |
| R 250 (A,88,80) | RS1/10S101J | R 352 (A,79,27) | RS1/16SS152J |
| | | | E |
| R 251 (A,88,83) | RS1/10S101J | R 353 (B,87,64) | RS1/16SS104J |
| R 263 (A,107,79) | RS1/16SS471J | R 354 (B,88,64) | RS1/16SS103J |
| R 264 (A,106,79) | RS1/16SS471J | R 355 (B,22,135) | RS1/10S102J |
| R 265 (B,89,80) | RS1/16SS153J | R 356 (A,81,41) | RS1/16SS102J |
| R 266 (B,90,69) | RS1/16SS153J | R 382 (A,101,64) | RS1/16SS153J |
| | | | |
| R 267 (B,91,80) | RS1/16SS153J | R 383 (A,103,60) | RS1/16SS471J |
| R 268 (B,92,69) | RS1/16SS153J | R 385 (A,105,64) | RS1/16SS472J |
| R 269 (B,94,80) | RS1/16SS153J | R 387 (A,108,65) | RS1/16SS223J |
| R 270 (B,95,69) | RS1/16SS153J | R 389 (A,103,79) | RS1/16SS103J |
| R 271 (A,91,75) | RS1/16SS223J | R 391 (A,101,80) | RS1/16SS103J |
| | | | F |
| R 272 (A,92,80) | RS1/16SS223J | R 403 (B,108,112) | RS1/16SS473J |
| R 273 (A,91,78) | RS1/16SS223J | R 418 (A,20,42) | RS1/16S0R0J |

Circuit Symbol and No.**Part No.****Circuit Symbol and No.****Part No.**

| | | | | | | |
|---|-------|------------|--------------|-------|------------|---------------|
| A | R 421 | (B,24,51) | RS1/16S0R0J | R 576 | (B,103,40) | RS1/16SS102J |
| | R 431 | (A,26,68) | RS1/16SS0R0J | R 583 | (A,108,24) | RS1/16SS102J |
| | R 436 | (A,96,48) | RS1/16SS473J | R 584 | (A,110,23) | RS1/16SS102J |
| | R 458 | (A,22,43) | RS1/16SS332J | R 588 | (A,108,18) | RS1/16SS103J |
| | R 459 | (A,22,45) | RS1/16SS332J | R 589 | (A,109,23) | RS1/16SS473J |
| | R 461 | (B,146,8) | RS1/16SS472J | R 590 | (A,111,23) | RS1/16SS473J |
| | R 462 | (B,148,8) | RS1/16SS472J | R 598 | (A,95,45) | RS1/16SS102J |
| | R 463 | (B,150,8) | RS1/16SS472J | R 601 | (B,67,86) | RS1/16SS102J |
| | R 464 | (B,153,8) | RS1/16SS472J | R 602 | (B,65,52) | RS1/16SS102J |
| | R 465 | (B,89,66) | RS1/16SS222J | R 603 | (B,71,69) | RS1/16SS103J |
| B | R 466 | (B,154,8) | RS1/16SS472J | R 604 | (A,66,87) | RS1/16SS103J |
| | R 467 | (B,161,8) | RS1/16SS472J | R 605 | (A,57,85) | RS1/16SS103J |
| | R 474 | (A,87,22) | RS1/16SS222J | R 606 | (B,70,88) | RS1/16SS103J |
| | R 475 | (A,87,20) | RS1/16SS222J | R 607 | (A,63,84) | RS1/16SS223J |
| | R 476 | (A,89,22) | RS1/16SS222J | R 608 | (A,64,84) | RS1/16SS223J |
| | R 498 | (B,99,44) | RS1/16SS473J | R 609 | (B,47,81) | RS1/16SS7503D |
| | R 499 | (A,112,40) | RS1/16SS102J | R 610 | (A,61,89) | RS1/4SR22J |
| | R 505 | (A,81,28) | RS1/16SS102J | R 611 | (B,46,81) | RS1/16SS1303D |
| | R 506 | (A,81,26) | RS1/16SS102J | R 612 | (B,42,79) | RS1/16SS7503D |
| | R 507 | (A,82,23) | RS1/16SS473J | R 613 | (B,42,78) | RS1/16SS1303D |
| C | R 509 | (A,84,19) | RS1/16SS102J | R 614 | (A,38,73) | RS1/16SS750J |
| | R 510 | (A,83,22) | RS1/16SS473J | R 615 | (B,44,60) | RS1/16SS1001D |
| | R 520 | (A,93,45) | RS1/16SS471J | R 616 | (B,42,60) | RS1/16SS1000D |
| | R 521 | (A,89,19) | RS1/16SS102J | R 617 | (B,40,60) | RS1/16SS24R0D |
| | R 522 | (A,89,17) | RS1/16SS152J | R 618 | (B,42,61) | RS1/16SS160J |
| | R 523 | (A,90,20) | RS1/16SS102J | R 619 | (B,63,47) | RS1/16SS103J |
| | R 524 | (A,90,17) | RS1/16SS102J | R 620 | (A,48,71) | RS1/16SS750J |
| | R 525 | (A,91,20) | RS1/16SS102J | R 621 | (B,53,60) | RS1/16SS1001D |
| | R 526 | (B,92,15) | RS1/16SS473J | R 622 | (B,54,60) | RS1/16SS1800D |
| | R 527 | (A,94,43) | RS1/16SS471J | R 623 | (B,56,60) | RS1/16SS33R0D |
| D | R 528 | (B,96,43) | RS1/16SS105J | R 624 | (B,54,61) | RS1/16SS160J |
| | R 529 | (A,98,43) | RS1/16SS103J | R 625 | (B,63,48) | RS1/16SS103J |
| | R 532 | (A,101,48) | RS1/16SS471J | R 627 | (A,33,83) | RS1/16SS220J |
| | R 533 | (A,96,43) | RS1/16SS102J | R 633 | (B,67,63) | RS1/8S0R0J |
| | R 534 | (A,92,20) | RS1/16SS102J | R 635 | (A,69,87) | RS1/16SS221J |
| | R 535 | (A,92,17) | RS1/16SS102J | R 636 | (B,65,58) | RS1/16SS221J |
| | R 536 | (A,93,17) | RS1/16SS102J | R 638 | (B,41,84) | RS1/16SS1203D |
| | R 537 | (A,95,22) | RS1/16SS0R0J | R 639 | (B,41,83) | RS1/16SS1502D |
| | R 538 | (A,99,18) | RS1/16SS473J | R 640 | (B,41,82) | RS1/16SS6802D |
| | R 539 | (A,100,17) | RS1/16SS471J | R 641 | (B,41,81) | RS1/16SS1202D |
| E | R 540 | (A,101,17) | RS1/16SS102J | R 644 | (A,22,76) | RS1/16SS223J |
| | R 542 | (B,103,28) | RS1/16SS102J | R 645 | (A,33,85) | RS1/10S121J |
| | R 547 | (A,104,45) | RS1/16SS473J | R 646 | (A,34,83) | RS1/16SS102J |
| | R 548 | (A,105,45) | RS1/16SS102J | R 647 | (B,42,77) | RS1/16SS103J |
| | R 549 | (A,105,47) | RS1/16SS102J | R 648 | (B,48,81) | RS1/16SS103J |
| | R 550 | (A,106,45) | RS1/16SS102J | R 651 | (A,42,71) | RS1/16SS100J |
| | R 553 | (A,102,17) | RS1/16SS102J | R 652 | (A,53,71) | RS1/16SS100J |
| | R 554 | (A,103,17) | RS1/16SS102J | R 701 | (B,29,96) | RS1/16SS221J |
| | R 555 | (A,103,19) | RS1/16SS102J | R 702 | (B,30,96) | RS1/16SS471J |
| | R 556 | (A,105,17) | RS1/16SS102J | R 703 | (B,33,96) | RS1/16SS331J |
| F | R 557 | (A,105,19) | RS1/16SS102J | R 704 | (A,32,94) | RS1/16SS223J |
| | R 558 | (A,106,18) | RS1/16SS102J | R 705 | (B,34,92) | RS1/16SS471J |
| | R 559 | (A,107,18) | RS1/16SS102J | R 706 | (B,34,96) | RS1/16SS223J |
| | R 560 | (A,107,21) | RS1/16S0R0J | R 707 | (B,62,140) | RS1/16SS333J |
| | R 562 | (A,110,18) | RS1/16SS473J | R 708 | (B,65,144) | RS1/16SS223J |
| | R 563 | (A,109,17) | RS1/16SS473J | R 709 | (B,61,140) | RS1/16SS473J |
| | R 570 | (A,110,34) | RS1/16SS102J | R 710 | (B,59,144) | RS1/16SS152J |
| | R 571 | (A,112,34) | RS1/16SS102J | R 711 | (B,57,142) | RS1/16SS222J |
| | R 572 | (A,110,33) | RS1/16SS102J | R 712 | (B,60,138) | RS1/16SS223J |
| | R 575 | (A,112,31) | RS1/16SS471J | R 713 | (B,57,140) | RS1/16SS473J |

| <u>Circuit Symbol and No.</u> | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | <u>Part No.</u> |
|-------------------------------|-----------------|-------------------------------|-----------------|
| R 714 (B,72,139) | RS1/16SS153J | C 205 (B,99,105) | CKSRYB105K10 |
| R 715 (B,72,140) | RS1/16SS180J | C 206 (B,97,105) | CKSRYB105K10 |
| R 716 (B,73,140) | RS1/16SS223J | C 207 (B,95,105) | CKSRYB105K10 |
| R 717 (A,157,18) | RS1/16SS470J | C 208 (B,93,105) | CKSRYB105K10 |
| R 718 (A,160,21) | RS1/16SS152J | C 209 (B,94,102) | CCSSCH220J50 |
| R 719 (A,150,18) | RS1/16SS223J | C 210 (B,97,102) | CCSSCH220J50 |
| R 720 (A,162,21) | RS1/16SS472J | C 211 (B,94,99) | CCSSCH220J50 |
| R 721 (A,160,18) | RS1/16SS821J | C 212 (B,99,99) | CCSSCH220J50 |
| R 722 (A,160,16) | RS1/16SS153J | C 213 (B,107,94) | CKSSYB102K50 |
| R 723 (A,163,20) | RS1/16SS470J | C 214 (B,103,94) | CKSSYB102K50 |
| R 724 (B,164,16) | RS1/16SS223J | C 215 (A,106,97) | CCSSCH220J50 |
| R 725 (A,165,15) | RS1/16SS222J | C 216 (B,102,100) | CCSSCH220J50 |
| R 726 (A,164,20) | RS1/16SS472J | C 219 (B,86,97) | CKSRYB105K10 |
| R 741 (B,23,83) | RS1/8S511J | C 220 (B,87,99) | CCSSCH220J50 |
| R 742 (B,25,83) | RS1/8S511J | C 222 (B,90,99) | CCSSCH220J50 |
| R 806 (B,20,101) | RS1/16SS222J | C 223 (B,87,94) | B CCSSCH220J50 |
| R 807 (B,25,92) | RS1/16SS473J | C 224 (B,84,96) | CKSRYB105K10 |
| R 808 (B,26,92) | RS1/16SS471J | C 225 (B,89,94) | CCSSCH220J50 |
| R 809 (B,17,87) | RS1/16SS472J | C 226 (A,97,87) | CKSRYB105K10 |
| R 810 (B,13,89) | RS1/16SS220J | C 227 (A,95,87) | CKSRYB105K10 |
| R 811 (B,12,90) | RS1/16SS223J | C 243 (A,105,79) | CKSSYB103K16 |
| R 812 (B,14,94) | RS1/16SS224J | C 244 (A,105,75) | CEVW470M16 |
| R 814 (B,16,97) | RS1/16SS225J | C 245 (B,89,79) | CCSSCH220J50 |
| R 815 (B,20,100) | RS1/16SS182J | C 246 (B,90,70) | CCSSCH220J50 |
| R 816 (B,17,84) | RS1/16SS223J | C 249 (B,94,79) | CCSSCH220J50 |
| R 817 (B,17,85) | RS1/16SS102J | C 250 (B,95,70) | C CCSSCH220J50 |
| | | C 251 (A,97,73) 10µF/16V | C CCH1585 |
| | | C 252 (A,97,68) 10µF/16V | C CCH1585 |
| | | C 253 (A,95,78) 10µF/16V | C CCH1585 |
| | | C 254 (A,95,82) 10µF/16V | C CCH1585 |
| CAPACITORS | | | |
| C 11 (B,163,106) | CCSSCJ3R0C50 | C 255 (A,75,117) | D CKSQYB103K50 |
| C 12 (A,159,101) | CCSSCH220J50 | C 256 (A,71,117) | CKSQYB103K50 |
| C 14 (A,142,71) | CKSSYB102K50 | C 257 (A,73,117) | CKSQYB103K50 |
| C 36 (B,163,109) | CCSSCJ3R0C50 | C 258 (A,69,117) | CKSQYB103K50 |
| C 37 (A,159,110) | CCSSCH220J50 | C 301 (B,54,116) | CKSQYB222K50 |
| C 39 (A,142,88) | CKSSYB102K50 | C 302 (B,35,141) | CKSQYB223K50 |
| C 61 (B,164,113) | CKSSYB103K16 | C 303 (B,46,139) | CKSQYB473K50 |
| C 62 (B,163,113) | CCSSCH101J50 | C 304 (B,50,138) | CKSQYB103K50 |
| C 102 (B,158,85) | CKSSYB222K50 | C 305 (B,39,141) | CKSQYB223K50 |
| C 103 (B,154,87) | CKSSYB104K10 | C 306 (B,50,140) | CKSQYB473K50 |
| C 106 (A,150,40) | CKSSYB103K16 | C 308 (B,75,133) | E CKSQYB222K50 |
| C 107 (A,150,45) | CEVW101M16 | C 310 (B,57,135) | CKSQYB223K50 |
| C 108 (B,157,28) | CKSSYB332K50 | C 311 (B,57,137) | CKSQYB223K50 |
| C 109 (B,157,31) | CKSSYB332K50 | C 316 (A,89,58) | CKSSYB104K10 |
| C 111 (A,150,65) | CCSSCH101J50 | C 317 (B,88,61) | CKSRYB474K10 |
| C 112 (A,150,71) | CEVW101M16 | C 318 (B,92,29) | CKSSYB104K10 |
| C 113 (A,151,65) | CKSSYB103K16 | C 320 (B,40,139) | F CCSQCH181J50 |
| C 115 (A,152,53) | CSZSR470M10 | C 321 (B,33,139) | CCSQCH181J50 |
| C 116 (A,149,55) | CKSSYB103K16 | C 322 (B,61,115) | CKSSYB102K50 |
| C 118 (A,152,58) | CSZSR470M10 | C 324 (B,30,140) | CKSRYB103K50 |
| C 119 (A,149,60) | CKSSYB103K16 | C 325 (A,81,20) | CKSRYB105K10 |
| C 130 (A,158,101) | CKSSYB103K16 | C 326 (A,79,20) | CKSRYB105K10 |
| C 149 (B,104,89) | CKSRYB105K10 | C 327 (B,59,137) | CKSSYB472K25 |
| C 150 (B,148,66) | CKSSYB222K50 | C 328 (B,21,144) | CKSRYB104K50 |
| C 152 (B,106,89) | CKSRYB105K10 | C 329 (B,22,139) | CKSRYB102K50 |
| C 154 (B,134,50) | CKSSYB222K50 | C 330 (B,20,139) | CKSQYB102K50 |
| C 201 (B,38,114) | CCSQCH471J50 | C 331 (B,18,139) | CKSQYB102K50 |
| C 202 (B,46,114) | CCSQCH471J50 | C 332 (B,88,62) | CKSSYB103K16 |
| C 203 (B,43,114) | CCSQCH471J50 | C 333 (B,75,136) | CKSQYB102K50 |
| C 204 (B,49,114) | CCSQCH471J50 | C 334 (B,73,136) | CKSQYB102K50 |

| <u>Circuit Symbol and No.</u> | | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | <u>Part No.</u> |
|-------------------------------|-------|-----------------------|-------------------------------|---|
| A | C 382 | (A,106,68) | CKSSYB102K50 | C 640 (B,66,54) |
| | C 384 | (A,102,66) | CKSQYB225K10 | C 701 (B,133,138) |
| | C 385 | (A,83,73) 10µF/16V | CCH1585 | C 702 (B,131,138) |
| | C 386 | (A,83,68) 10µF/16V | CCH1585 | C 703 (A,152,141) 2200µF/16V |
| | C 387 | (A,83,78) 10µF/16V | CCH1585 | C 704 (A,27,88) |
| | C 388 | (A,83,83) 10µF/16V | CCH1585 | C 705 (A,24,83) 470µF/16V |
| | C 405 | (A,25,42) | CEVW100M10 | C 706 (B,32,96) |
| B | C 406 | (A,25,47) | CEVW100M10 | C 707 (B,64,132) |
| | C 409 | (B,147,8) | CKSSYB102K50 | C 708 (B,70,132) |
| | C 410 | (B,149,8) | CKSSYB102K50 | C 709 (A,150,15) |
| | C 411 | (B,151,8) | CKSSYB102K50 | C 710 (A,161,21) |
| | C 412 | (B,152,8) | CKSSYB102K50 | C 711 (A,159,16) |
| | C 413 | (B,155,8) | CCSSCH101J50 | C 712 (A,165,16) |
| | C 414 | (B,156,8) | CCSSCH101J50 | C 719 (B,59,143) |
| C | C 415 | (B,157,8) | CCSSCH101J50 | C 721 (A,113,58) |
| | C 416 | (B,158,8) | CCSSCH101J50 | C 724 (A,138,12) |
| | C 417 | (B,159,8) | CCSSCH101J50 | C 751 (B,27,87) |
| | C 418 | (B,160,8) | CCSSCH101J50 | C 761 (B,125,138) |
| | C 419 | (B,162,8) | CKSSYB102K50 | C 762 (B,127,138) |
| | C 420 | (B,163,8) | CCSSCH101J50 | C 763 (A,104,141) 3300µF/16V |
| | C 423 | (B,26,35) | CKSSYB102K50 | C 764 (A,23,99) |
| D | C 445 | (B,87,66) | CKSSYB104K10 | C 765 (B,25,87) |
| | C 446 | (A,90,69) | CEVW101M16 | C 766 (A,11,100) |
| | C 502 | (B,98,41) | CSZSR470M10 | C 767 (B,15,85) |
| | C 503 | (B,96,40) | CKSSYB102K50 | C 768 (B,17,91) |
| | C 504 | (A,98,21) | CKSSYB104K10 | C 769 (B,16,98) |
| | C 509 | (A,86,22) | CKSSYB472K25 | C 770 (B,23,91) |
| | C 512 | (B,151,90) | CKSSYB223K16 | C 771 (B,15,81) |
| E | C 602 | (B,70,86) | CKSRYB104K50 | |
| | C 603 | (A,29,73) 470µF/16V | CCH1677 | |
| | C 604 | (B,61,78) | CKSYB225K16 | Keyboard Unit |
| | C 605 | (A,93,140) 1000µF/16V | CCH1681(P45) | Consists of |
| | C 606 | (A,62,86) | CKSQYB105K16 | Keyboard PCB |
| | C 607 | (A,66,56) | CEVLW470M16 | L PCB |
| | C 608 | (A,46,80) 10µF | CCG1182 | R PCB |
| F | C 609 | (A,47,77) 10µF | CCG1182 | B E F |
| | C 610 | (A,45,77) 10µF | CCG1182 | Unit Number : |
| | C 611 | (A,37,77) | CKSRYB154K10 | Unit Name : Keyboard Unit |
| | C 612 | (A,38,74) | CKSSYB123K16 | |
| | C 613 | (A,44,71) | CKSSYB104K10 | |
| | C 614 | (A,40,71) | CKSRYB105K10 | MISCELLANEOUS |
| | C 615 | (B,44,56) 10µF | CCG1182 | |
| G | C 616 | (B,44,58) 10µF | CCG1182 | IC 801 (B,77,74) IC LC75804W |
| | C 617 | (B,44,61) | CKSSYB473K10 | Q 801 (B,201,81) Transistor 2SA1235A-12 |
| | C 620 | (A,48,9) | CKSSYB102K50 | Q 802 (B,201,84) Transistor 2SA1235A-12 |
| | C 621 | (B,37,88) | CKSSYB102K50 | Q 803 (B,20,83) Transistor 2SA1235A-12 |
| | C 622 | (B,37,86) | CSZSR470M10 | Q 804 (B,20,79) Transistor 2SA1235A-12 |
| | C 623 | (B,34,84) | CKSRYB474K10 | |
| | C 626 | (A,56,80) 10µF | CCG1182 | |
| H | C 627 | (A,47,72) | CKSRYB154K10 | Q 805 (B,62,39) Transistor 2SA1235A-12 |
| | C 628 | (A,48,73) | CKSSYB123K16 | Q 806 (B,157,47) Transistor 2SA1235A-12 |
| | C 629 | (A,55,71) | CKSSYB104K10 | Q 808 (B,157,50) Transistor 2SA1235A-12 |
| | C 630 | (A,51,71) | CKSRYB105K10 | Q 809 (B,20,86) Transistor 2SA1235A-12 |
| | C 631 | (B,53,56) 10µF | CCG1171 | Q 810 (B,201,88) Transistor 2SA1235A-12 |
| | C 632 | (B,53,58) 10µF | CCG1171 | |
| | C 633 | (B,53,61) | CKSSYB473K10 | |
| I | C 634 | (A,58,77) 10µF | CCG1182 | Q 812 (B,84,16) Transistor 2SA1235A-12 |
| | C 635 | (A,56,77) 10µF | CCG1182 | Q 813 (B,139,16) Transistor 2SA1235A-12 |
| | C 636 | (A,30,78) | CKSRYB103K50 | Q 814 (B,173,26) Transistor 2SA1235A-12 |
| | C 637 | (A,34,85) | CKSSYB103K16 | Q 815 (B,166,30) Transistor 2SC4081 |
| | | | | Q 816 (B,46,82) Transistor DTC114EU |
| | | | | |
| | | | | |
| J | C 638 | (A,53,64) | CKSSYB473K10 | Q 817 (B,186,95) Transistor 2SC4081 |
| | C 639 | (A,58,77) 10µF | CCG1182 | Q 819 (B,151,79) Transistor 2SA1037K |
| | C 640 | (A,56,77) 10µF | CCG1182 | Q 820 (B,143,78) Transistor DTC143EK |
| | C 641 | (A,30,78) | CKSRYB103K50 | Q 823 (B,151,74) Transistor 2SA1037K |
| | C 642 | (A,34,85) | CKSSYB103K16 | |
| | | | | |
| | | | | |

| <u>Circuit Symbol and No.</u> | | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | | <u>Part No.</u> |
|-------------------------------|------------------------------|-----------------|-------------------------------|------------|-----------------|
| Q 824 | (B,143,74) Transistor | DTC143EK | RESISTORS | | |
| Q 825 | (B,160,39) Transistor | 2SB1132 | R 801 | (B,197,82) | RS1/16S391J |
| Q 826 | (B,167,37) Transistor | 2SC4081 | R 802 | (B,197,85) | RS1/16S821J |
| D 801 | (A,60,55) LED | NHSB046R8-5293 | R 803 | (B,24,82) | RS1/16S391J |
| D 802 | (A,80,55) LED | NHSB046R8-5293 | R 804 | (B,24,78) | RS1/16S821J |
| D 803 | (A,100,55) LED | NHSB046R8-5293 | R 805 | (B,63,43) | RS1/16S391J |
| D 804 | (A,120,55) LED | NHSB046R8-5293 | R 806 | (B,161,46) | RS1/16S391J |
| D 806 | (A,160,55) LED | NHSB046R8-5293 | R 809 | (B,161,49) | RS1/16S391J |
| D 807 | (A,140,55) LED | NHSB046R8-5293 | R 810 | (B,24,85) | RS1/16S391J |
| D 808 | (A,20,99) LED | NHSB046R8-5291 | R 811 | (B,197,89) | RS1/16S391J |
| D 809 | (A,14,83) LED | NHSB046R8-5292 | R 817 | (B,80,17) | RS1/16S391J |
| D 810 | (A,200,99) LED | NHSB046R8-5291 | R 820 | (B,135,17) | RS1/16S391J |
| D 811 | (A,206,83) LED | NHSB046R8-5292 | R 823 | (B,174,29) | RS1/16S331J |
| D 814 | (A,68,17) LED | NHSB046R8-5294 | R 825 | (B,168,27) | RS1/16S561J |
| D 815 | (A,96,17) LED | NHSB046R8-5294 | R 826 | (B,167,34) | RS1/16S271J |
| D 816 | (A,124,17) LED | NHSB046R8-5294 | R 829 | (B,165,34) | RS1/16S223J |
| D 817 | (A,152,17) LED | NHSB046R8-5294 | R 831 | (B,164,31) | RS1/16S472J |
| D 818 | (B,169,29) Diode | UDZS5R1(B) | R 836 | (B,49,81) | RS1/16S222J |
| D 819 | (A,40,92) LED | SML-310DT | R 837 | (B,53,31) | RS1/16S100J |
| D 820 | (A,180,92) LED | SML-310DT | R 838 | (B,52,28) | RS1/16S100J |
| D 821 | (A,40,96) LED | SML-310FC | R 839 | (B,51,31) | RS1/16S100J |
| D 822 | (A,180,96) LED | SML-310FC | R 840 | (B,50,28) | RS1/16S100J |
| D 823 | (A,36,77) LED | NESW017-5248 | R 845 | (B,190,95) | RS1/16S222J |
| D 824 | (A,36,70) LED | NESW017-5248 | R 846 | (B,189,95) | RS1/16S103J |
| D 825 | (A,184,77) LED | NESW017-5248 | R 847 | (B,154,80) | RS1/10S101J |
| D 832 | (A,184,70) LED | NESW017-5248 | R 848 | (B,156,80) | RS1/10S151J |
| D 833 | (B,54,69) Diode | HZU4R7(B3) | R 849 | (B,186,93) | RS1/16S391J |
| D 835 | (B,63,22) Diode | 1SS355 | R 853 | (B,146,79) | RS1/16S332J |
| D 836 | (B,69,22) Diode | 1SS355 | R 854 | (B,147,79) | RS1/16S103J |
| D 837 | (B,155,29) Diode | 1SS355 | R 857 | (B,154,74) | RS1/10S101J |
| D 838 | (B,155,26) Diode | 1SS355 | R 858 | (B,156,74) | RS1/10S151J |
| D 840 | (B,66,49) Diode | 1SS355 | R 863 | (B,146,74) | RS1/16S332J |
| D 841 | (B,167,76) Diode | 1SS355 | R 864 | (B,53,71) | RS1/16S471J |
| D 843 | (B,25,90) Diode | 1SS355 | R 865 | (B,147,74) | RS1/16S103J |
| D 844 | (B,66,47) Diode | 1SS355 | R 866 | (B,61,80) | RS1/16S102J |
| D 845 | (B,167,74) Diode | 1SS355 | R 867 | (B,61,79) | RS1/16S102J |
| D 846 | (B,193,87) Diode | 1SS355 | R 868 | (B,61,77) | RS1/16S102J |
| D 847 | (B,25,94) Diode | 1SS355 | R 869 | (B,61,76) | RS1/16S102J |
| D 848 | (B,66,45) Diode | 1SS355 | R 870 | (B,61,74) | RS1/16S681J |
| D 849 | (B,167,72) Diode | 1SS355 | R 871 | (B,65,77) | RS1/16S393J |
| D 850 | (B,193,89) Diode | 1SS355 | R 872 | (B,136,73) | RS1/16S102J |
| D 980 | (A,49,42) LED | NHSB046R8-5292 | R 873 | (B,136,72) | RS1/16S102J |
| D 981 | (A,26,90) LED | NHSB046R8-5291 | R 874 | (B,136,70) | RS1/16S102J |
| D 982 | (A,30,72) LED | NHSB046R8-5292 | R 875 | (B,136,69) | RS1/16S102J |
| D 983 | (A,49,20) LED | NHSB046R8-5292 | R 876 | (B,145,68) | RS1/16S102J |
| D 984 | (B,22,72) Diode | 1SS355 | R 877 | (B,145,67) | RS1/16S102J |
| D 985 | (B,22,74) Diode | 1SS355 | R 878 | (B,145,65) | RS1/16S102J |
| D 986 | (B,22,76) Diode | 1SS355 | R 879 | (B,145,64) | RS1/16S102J |
| D 990 | (A,30,73) LED | NHSB046R8-5292 | R 880 | (B,145,62) | RS1/16S102J |
| D 991 | (A,34,90) LED | NHSB046R8-5291 | R 881 | (B,145,61) | RS1/16S102J |
| D 992 | (A,10,20) LED | NHSB046R8-5292 | R 882 | (B,45,79) | RS1/10S391J |
| D 993 | (A,10,42) LED | NHSB046R8-5292 | R 883 | (B,43,77) | RS1/10S391J |
| D 994 | (B,36,69) Diode | 1SS355 | R 886 | (B,45,73) | RS1/10S391J |
| D 995 | (B,36,71) Diode | 1SS355 | R 887 | (B,43,75) | RS1/10S391J |
| D 996 | (B,36,67) Diode | 1SS355 | R 888 | (B,174,75) | RS1/10S391J |
| L 801 | (B,52,64) Inductor | CTF1529 | R 889 | (B,179,75) | RS1/10S391J |
| S 980 | (A,49,31) Encoder(POWER VOL) | CSD1133 | R 891 | (B,174,73) | RS1/10S391J |
| S 993 | (A,10,31) Encoder(FILE TUNE) | CSD1132 | R 892 | (B,179,73) | RS1/10S391J |
| LCD801 | (A,63,86) LCD | CAW1867 | R 893 | (B,57,67) | RS1/16S222J |

| <u>Circuit Symbol and No.</u> | | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | <u>Part No.</u> |
|-------------------------------|------------|-----------------|-------------------------------|--------------------------------------|
| R 894 | (B,166,39) | RS1/16S562J | Q 602 | (B,40,11) Transistor |
| R 895 | (B,56,80) | RS1/16S223J | Q 701 | (A,15,24) Transistor |
| A R 896 | (B,56,79) | RS1/16S223J | D 201 | (B,72,11) Diode |
| R 897 | (B,56,77) | RS1/16S223J | D 202 | (B,72,14) Diode |
| R 898 | (B,171,37) | RS1/16S223J | D 601 | (B,37,11) Diode |
| R 899 | (B,164,39) | RS1/16S103J | L 102 | (A,31,45) Inductor |
| R 900 | (B,163,36) | RS1/16S472J | L 206 | (A,40,12) Inductor |
| R 901 | (B,57,70) | RS1/16S222J | X 201 | (A,42,9) Ceramic Resonator 16.934MHz |
| R 902 | (B,60,70) | RS1/16S222J | X 701 | (B,16,11) Ceramic Resonator 4MHz |
| R 904 | (B,60,24) | RS1/16S100J | RESISTORS | |
| R 906 | (B,63,24) | RS1/16S100J | R 101 | (A,15,37) |
| R 909 | (B,159,30) | RS1/16S100J | R 102 | (A,16,37) |
| B R 911 | (B,159,27) | RS1/16S100J | R 103 | (A,49,45) |
| R 912 | (B,197,80) | RS1/16S102J | R 104 | (A,47,45) |
| R 913 | (B,197,83) | RS1/16S102J | R 105 | (A,46,45) |
| R 914 | (B,24,84) | RS1/16S102J | R 108 | (B,34,30) |
| R 915 | (B,24,80) | RS1/16S102J | R 201 | (B,44,35) |
| R 916 | (B,61,43) | RS1/16S102J | R 202 | (B,44,36) |
| R 917 | (B,161,48) | RS1/16S102J | R 203 | (A,38,39) |
| R 918 | (B,161,51) | RS1/16S102J | R 204 | (A,34,39) |
| R 919 | (B,24,87) | RS1/16S102J | R 205 | (A,35,36) |
| R 920 | (B,197,87) | RS1/16S102J | R 207 | (A,36,37) |
| C R 922 | (B,80,15) | RS1/16S102J | R 208 | (B,51,20) |
| R 923 | (B,135,15) | RS1/16S102J | R 209 | (B,46,39) |
| CAPACITORS | | R 212 | (B,47,39) | RS1/16SS472J |
| C 801 | (B,170,27) | CKSRYB473K50 | R 214 | (A,50,40) |
| C 802 | (B,164,34) | CKSRYB472K50 | R 215 | (A,28,23) |
| C 803 | (B,170,34) | CKSRYB104K25 | R 216 | (A,48,41) |
| C 804 | (B,168,34) | CKSRYB104K25 | R 218 | (A,50,39) |
| C 809 | (B,66,77) | CKSRYB102K50 | R 219 | (A,49,39) |
| C 810 | (B,61,72) | CKSRYB104K25 | R 221 | (B,33,21) |
| C 811 | (B,54,67) | CKSRYB104K25 | R 222 | (B,36,18) |
| C 812 | (B,53,80) | CCSRCH101J50 | R 223 | (A,49,12) |
| D C 814 | (B,53,77) | CCSRCH101J50 | R 224 | (A,47,11) |
| C 816 | (B,56,74) | CKSRYB103K50 | R 227 | (B,51,22) |
| C 817 | (B,57,69) | CKSRYB104K25 | R 229 | (A,41,41) |
| C 820 | (B,169,37) | CKSRYB472K50 | R 237 | (A,37,14) |
| C 823 | (B,57,72) | CKSRYB104K25 | R 238 | (B,43,14) |
| C 980 | (B,51,17) | CCSRCH101J50 | R 239 | (A,44,9) |
| C 981 | (B,48,17) | CCSRCH101J50 | R 301 | (B,47,21) |
| C 993 | (B,12,18) | CCSRCH101J50 | R 302 | (A,71,46) |
| C 994 | (B,9,18) | CCSRCH101J50 | R 303 | (B,68,46) |
| E C | | R 304 | (A,72,44) | RS1/16SS333J |
| | | R 305 | (B,68,43) | RS1/16SS822J |
| | | R 306 | (B,67,43) | RS1/16SS822J |
| | | R 307 | (B,67,41) | RS1/16SS333J |
| | | R 308 | (A,70,16) | RS1/16SS102J |
| | | R 309 | (B,45,23) | RS1/16SS102J |
| F | | R 310 | (A,61,16) | RS1/16SS221J |
| | | R 311 | (B,65,44) | RS1/16SS822J |
| | | IC 201 | (A,44,26) IC | UPD63763AGJ |
| | | IC 202 | (B,62,32) IC | MSM56V16160F8TKFM |
| | | IC 203 | (A,63,11) IC | NJM2885DL1-33 |
| | | IC 301 | (A,67,22) IC | BA6859AFP-Y |
| | | IC 302 | (A,65,38) IC | BD7962FM |
| | | IC 701 | (B,16,23) IC | PE5455A |
| | | IC 702 | (A,5,24) IC | BR93L56RFVM-W |
| | | IC 703 | (A,20,26) IC | S-812C33AMC-C2N |
| Q 101 | | (A,41,44) | Transistor | 2SB1132 |
| | | (B,32,11) | Transistor | IMH20 |
| DEX-MG8167ZT/UC | | | | |

| <u>Circuit Symbol and No.</u> | <u>Part No.</u> | <u>Circuit Symbol and No.</u> | <u>Part No.</u> |
|-------------------------------|-----------------|-------------------------------|-----------------|
| R 321 (A,69,30) | RS1/16SS273J | C 202 (B,43,33) | CKSSYB473K10 |
| R 322 (A,65,30) | RS1/16SS183J | C 203 (A,38,38) | CKSSYB104K10 |
| R 323 (A,73,45) | RS1/16SS822J | C 204 (B,32,29) | CKSSYB102K50 |
| R 601 (A,33,9) | RS1/16SS101J | C 205 (A,33,39) | CCSSCH5R0C50 |
| R 602 (A,32,13) | RS1/16SS101J | C 206 (A,40,39) | CKSSYB152K50 |
| R 603 (B,35,9) | RS1/16SS223J | C 207 (A,35,39) | CCSSCH330J50 |
| R 604 (A,32,15) | RS1/16SS223J | C 208 (A,33,34) 0.47μF | CCG1213 |
| R 605 (B,33,14) | RS1/16SS103J | C 209 (B,35,28) | CKSSYB103K16 |
| R 606 (B,33,13) | RS1/16SS0R0J | C 210 (A,27,31) | CCSSCH470J50 |
| R 701 (A,23,20) | RS1/16SS103J | C 211 (A,29,29) | CKSSYB682K25 |
| R 702 (A,24,22) | RS1/16SS103J | C 212 (A,43,41) | CKSSYB104K10 |
| R 703 (A,21,23) | RS1/16SS184J | C 213 (A,38,37) | CKSSYB104K10 |
| R 704 (A,21,20) | RS1/16SS223J | C 214 (A,29,31) | CCSSCH680J50 |
| R 705 (B,32,23) | RAB4CQ221J | C 216 (A,50,41) | CKSSYB152K50 |
| R 706 (B,28,20) | RS1/16SS221J | C 217 (A,29,24) | CKSSYB104K10 |
| R 707 (A,14,15) | RS1/16SS473J | C 218 (A,29,22) | CKSSYB102K50 |
| R 708 (A,26,17) | RS1/16SS103J | C 219 (A,51,39) | CKSSYB102K50 |
| R 709 (A,12,26) | RS1/16SS103J | C 220 (A,51,37) | CKSSYB104K10 |
| R 710 (B,26,17) | RS1/16SS473J | C 221 (B,51,24) | CKSSYB104K10 |
| R 711 (B,27,17) | RS1/16SS123J | C 222 (A,36,16) | CKSSYB104K10 |
| R 712 (B,29,22) | RAB4CQ221J | C 223 (B,62,24) | CKSSYB104K10 |
| R 713 (B,28,31) | RAB4CQ221J | C 225 (A,36,15) | CKSSYB104K10 |
| R 714 (A,12,25) | RS1/16SS272J | C 226 (A,36,11) | CKSRYB105K6R3 |
| R 715 (A,19,15) | RS1/16SS473J | C 227 (B,36,13) | CKSSYB103K16 |
| R 716 (B,20,34) | RS1/16SS221J | C 228 (B,67,24) | CKSSYB104K10 |
| R 717 (B,19,33) | RS1/16SS221J | C 230 (B,42,15) | CKSSYB104K10 |
| R 718 (B,18,33) | RS1/16SS221J | C 231 (A,40,11) | CKSSYB104K10 |
| R 719 (B,17,36) | RS1/16SS473J | C 232 (B,69,24) | CKSSYB104K10 |
| R 720 (B,16,33) | RS1/16SS102J | C 233 (A,54,15) | CKSSYB104K10 |
| R 721 (A,15,15) | RS1/16SS102J | C 234 (A,53,9) | CKSRYB105K6R3 |
| R 723 (B,13,9) | RS1/16SS473J | C 235 (B,58,20) | CEVW221M4 |
| R 724 (B,15,33) | RS1/16SS471J | C 237 (B,57,9) | CKSSYB104K10 |
| R 725 (B,12,9) | RS1/16SS473J | C 238 (A,71,6) | CKSRYB474K10 |
| R 726 (A,12,18) | RS1/16SS472J | C 242 (B,65,40) | CKSSYB104K10 |
| R 729 (A,12,15) | RS1/16SS0R0J | C 243 (B,47,41) | CKSSYB104K10 |
| R 731 (B,9,33) | RS1/16SS473J | C 246 (A,75,8) 4.7μF/6.3V | CCG1212 |
| R 732 (B,10,9) | RS1/16SS221J | C 301 (B,61,43) | CKSSYB221K50 |
| R 735 (A,9,25) | RS1/16SS472J | C 302 (B,65,42) | CCSSCH151J50 |
| R 736 (A,9,24) | RS1/16SS473J | C 303 (A,63,16) | CKSSYB104K10 |
| R 740 (A,7,14) | RS1/16SS104J | C 304 (A,60,31) | CKSQYB475K10 |
| R 742 (A,12,22) | RS1/16SS103J | C 305 (B,67,20) | CEVW101M10 |
| R 743 (A,21,30) | RS1/16SS103J | C 306 (A,71,31) | CKSSYB472K25 |
| R 744 (A,20,31) | RS1/16SS103J | C 307 (A,63,31) | CKSSYB103K16 |
| R 745 (B,12,7) | RS1/16SS104J | C 601 (A,36,9) | CKSQYB475K6R3 |
| R 747 (A,11,28) | RS1/16SS104J | C 602 (A,35,13) | CKSQYB475K6R3 |
| R 749 (A,13,30) | RS1/16SS104J | C 603 (A,33,10) | CCSRCH102J50 |
| R 901 (B,17,4) | RS1/16SS221J | C 604 (A,33,15) | CCSRCH102J50 |
| R 902 (B,18,6) | RS1/16SS221J | C 701 (A,14,22) | CKSRYB104K25 |
| R 903 (A,9,13) | RS1/16SS102J | C 703 (B,41,20) | CKSSYB103K16 |
| R 904 (B,15,6) | RS1/16SS101J | C 704 (B,38,20) | CKSSYB103K16 |
| R 906 (B,20,4) | RS1/16SS221J | C 705 (B,41,19) | CKSSYB103K16 |
| R 909 (A,20,22) | RS1/16SS473J | C 706 (B,38,19) | CKSSYB103K16 |
| R 912 (A,8,18) | RS1/16SS0R0J | C 709 (A,23,15) | CKSRYB105K6R3 |
| CAPACITORS | | | |
| C 102 (B,25,37) | CKSSYB104K10 | C 711 (B,20,33) | CKSSYB104K10 |
| C 103 (A,37,46) | CKSSYB104K10 | C 712 (A,20,15) | CKSSYB103K16 |
| C 104 (A,35,43) | CSZS150M6R3 | C 713 (A,17,19) | CKSQYB475K6R3 |
| C 201 (B,44,33) | CKSSYB182K50 | C 714 (A,14,18) | CKSSYB102K50 |
| | | C 715 (A,8,20) | CKSSYB104K10 |
| | | C 717 (A,16,27) | CKSRYB105K6R3 |

Circuit Symbol and No.**Part No.**

| | | |
|---------|-----------|--------------|
| C 718 | (A,23,25) | CKSSYB103K16 |
| C 719 | (A,22,18) | CKSSYB103K16 |
| A C 901 | (A,15,33) | CKSSYB104K10 |
| C 902 | (A,27,17) | CKSSYB104K10 |
| C 903 | (B,29,10) | CKSSYB104K10 |
| C 904 | (B,73,8) | CKSSYB104K10 |
| C 905 | (B,60,42) | CKSSYB104K10 |
| C 906 | (B,8,5) | CKSSYB104K10 |

D**Unit Number: CWX2986****Unit Name : RPS PCB Assy****B****MISCELLANEOUS**

| | | |
|------|-----------|---------------------------|
| VR11 | (A,8,10) | Semi-fixed 1kΩ(B) CCP1442 |
| VR12 | (A,9,23) | Semi-fixed 1kΩ(B) CCP1442 |
| R 11 | (A,8,15) | RS1/16S562J |
| R 12 | (A,10,15) | RS1/16S472J |
| R 13 | (A,8,18) | RS1/16S562J |
| R 14 | (A,9,6) | RS1/16S562J |

Miscellaneous Parts List**C**

| | | |
|------|---------------------------|---------|
| | Stage Assy(Service) | CXX1969 |
| M 1 | Cam Motor Assy(CAM) | CXC5904 |
| M 2 | ELV Motor Assy(ELV) | CXC5906 |
| VR13 | Variable Resistor 10kΩ(B) | CCW1029 |

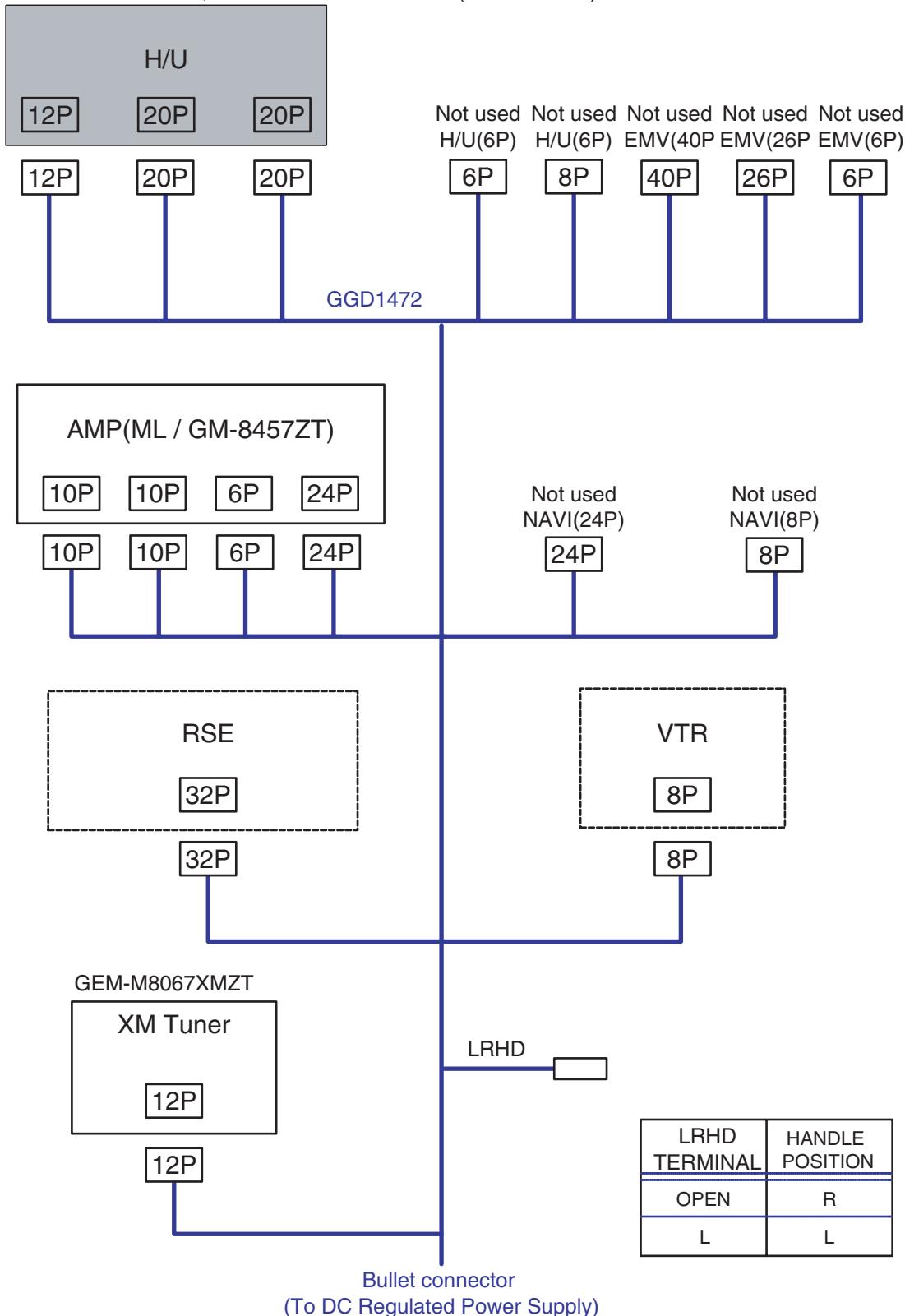
D**E****F**

6. ADJUSTMENT

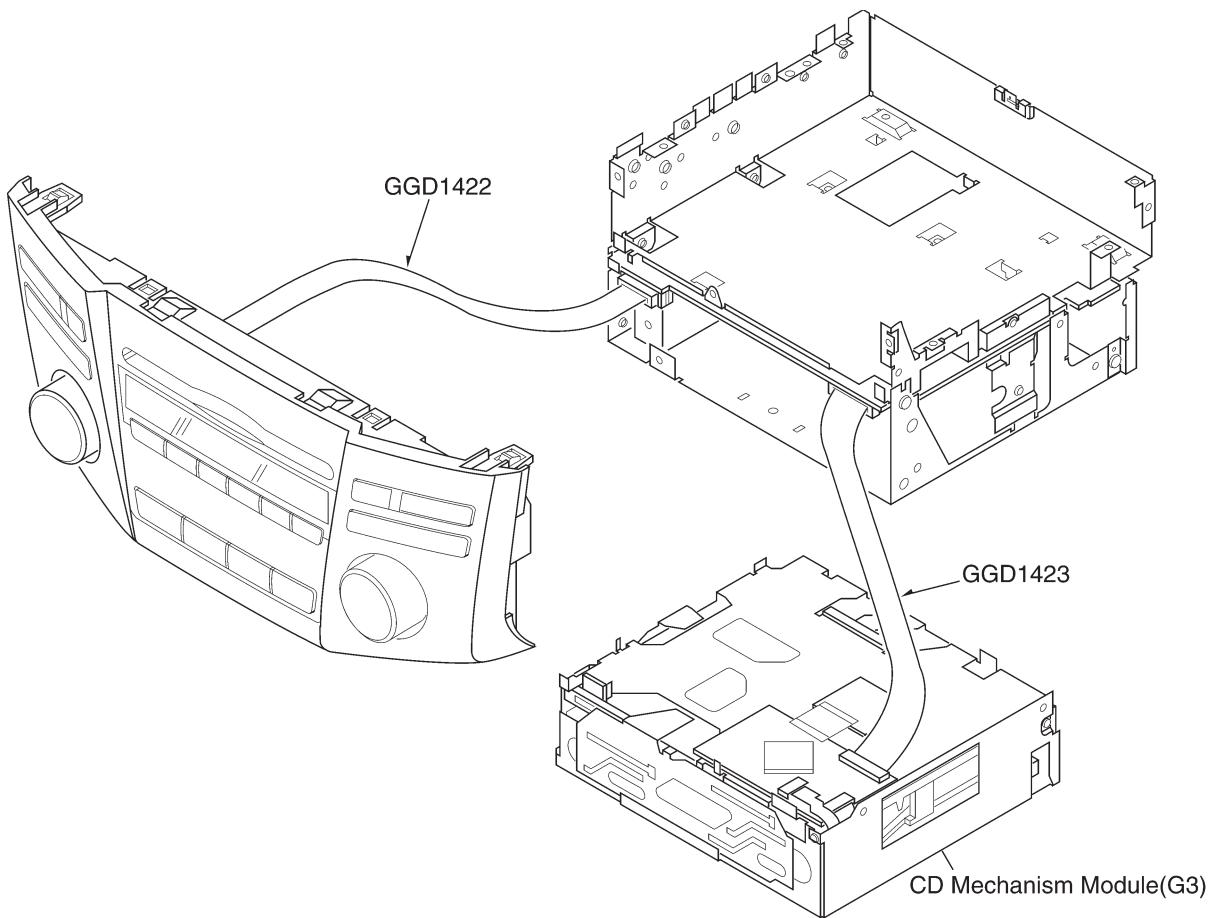
6.1 JIG CONNECTION DIAGRAM

● Connection Diagram

DEX-MG8667ZT/UC, DEX-MG8667ZT/X1HUC (Marklevinson AMP)
DEX-MG8167ZT/UC, DEX-MG8167ZT/X1HUC (Pioneer AMP)



A



B

C

D

E

F

6.2 CD ADJUSTMENT

1) Precautions on Adjustment

- The unit employs a single voltage (+5V) for the regulator, thus the reference potential of the signal is REFO (approximately 2.5V) rather than GND. Inadvertent contact of REFO and GND during adjustment can result not only in disabling normal potential measurement but also in exposing the pickup to strong impacts due to malfunctioning of the servo. Therefore, you are requested to observe the following precautions.
- Make sure that the negative probe of the measuring instrument is not connected to REFO or GND. Special care must be exercised so that the channel 1 negative probe may not be connected to the oscilloscope and the channel 2 negative probe to GND. Since the frame of the measuring instrument is usually at the same potential as the negative probe, the frame of the measuring instrument must be changed to floating status.

When REFO is inadvertently connected to GND, you must immediately turn off the regulator or power supply.

- The regulator must be turned off before mounting or dismounting filters or wiring materials.
- You should not start adjustment or measurement immediately after the regulator is turned on. It is recommended to run the player for approximately one minute so that it may stabilize.
- When the test mode is turned on, various protective functions from the software become unavailable. Thus, you must make sure that undesirable electric or mechanical shocks are not given to the system.
- This model employs a photo-transistor for detecting discs at their loading or ejection. Thus, if its outer case is removed during repair work and internal parts are exposed to light of strong intensity, malfunctions including the following can result:
 - * The eject button becomes inoperable during play. Pressing the eject button does not eject a disc and play is continued.
 - * Loading becomes unavailable.

If a malfunction is recognized, appropriate remedial actions must be taken. Such actions include changing the light source position, changing the unit position and applying a cover to the photo-transistor.

- When you press the EJECT key to eject a disc, you must not touch any other key until the ejection is complete.
- If you press the UP or DOWN for the focus search in the test mode, you must turn the power off immediately. (Otherwise, the lens will be forced to stick to the top or bottom, potentially resulting in the burning of the actuator.)

2) Description of the Test Mode

- Turning on the Test Mode
- Ending the Test Mode

Apply the reset (the reset will be applied two minutes after the power is turned from off).

- Operation of TR JUMPs (except 100TR) continues after your finger has left the key. CRG, MOVE and 100TR JUMP are forced to the tracking close mode as soon as the key is released.
- Turning the power on or off resets the JUMP MODE to the Single TR.

A

B

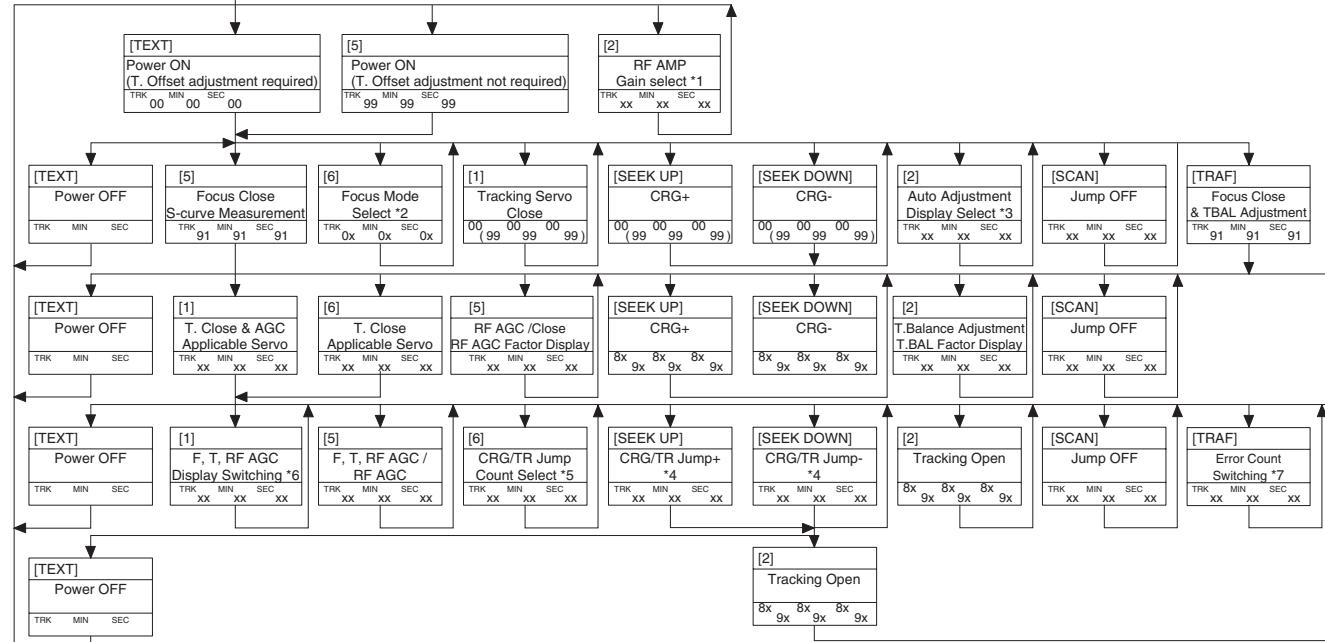
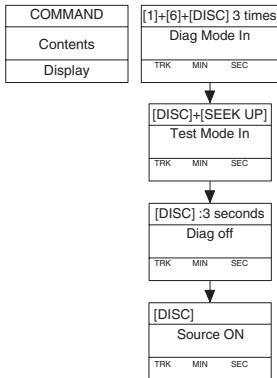
C

D

E

F

G3 Servo Test Mode Flow Chart



*1) TYP → -6dB → -12dB
 TRK MIN SEC → TRK MIN SEC → TRK MIN SEC

*2) Focus Close → S.Curve → F EQ measurement setting
 TRK MIN SEC → TRK MIN SEC → TRK MIN SEC
 (99 99 99) → (01 01 01) → (02 02 02)

*3) F.Offset Display → T.Offset Display → Original display

*4) 1TR / 4TR / 10TR / 32TR / 100TR

*5) Single TR → 4 TR → 10 TR → 32 TR → 100 TR → CRG Move
 9X(8X):91(81) → 92(82) → 93(83) → 94(84) → 95(85) → 96(86)

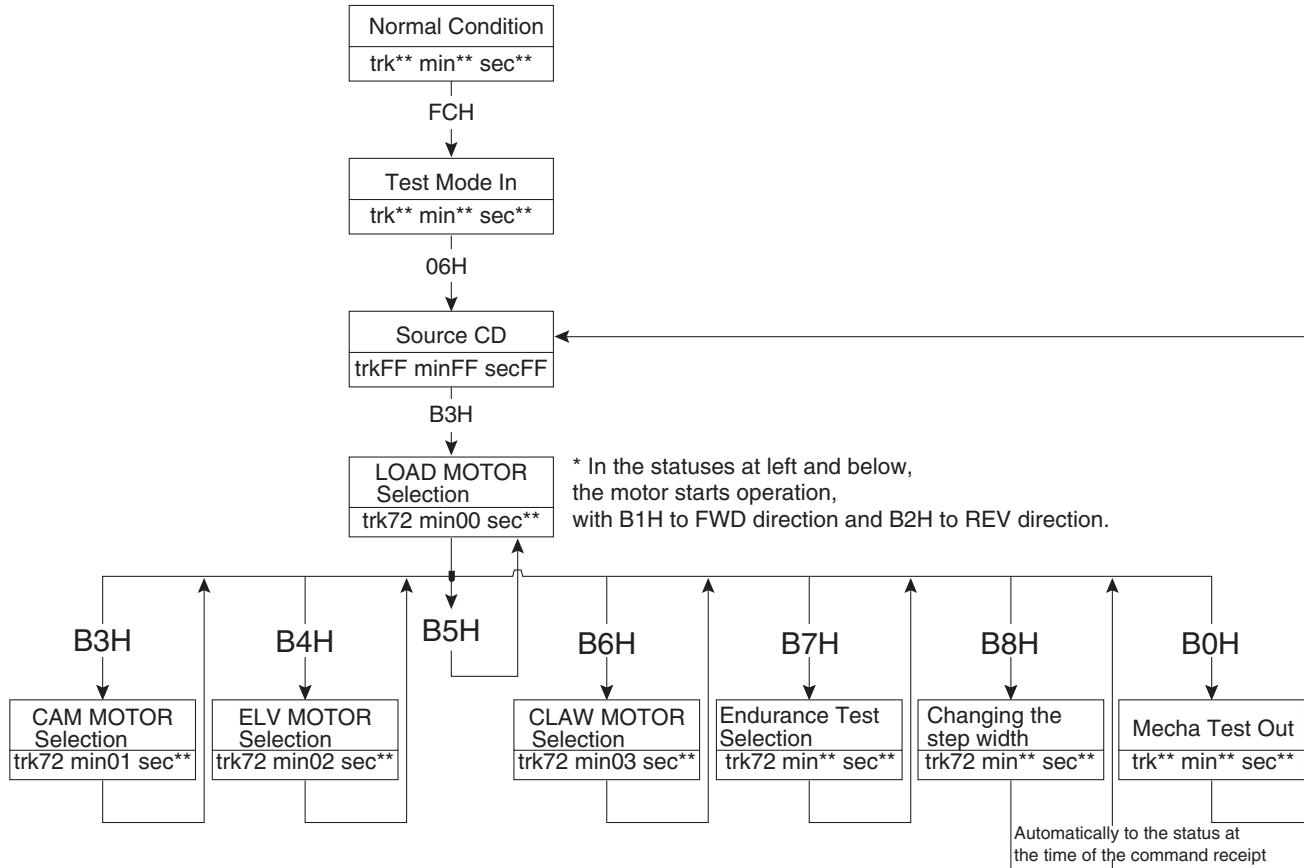
*6) TRK/MIN/SEC → F.AGC Gain → T.AGC Gain → RF AGC Gain

*7) TRK/MIN/SEC → S.Curve → C1 error count → C2 error count
 TRK MIN SEC → TRK MIN SEC → TRK MIN SEC → TRK MIN SEC
 (?? ?? ??) → (XX FF FF) → (XX XX XX) → (XX XX XX)
 (33→0) → (TRK → 0 (Between measurement))

After pressing the eject key, do not press any other key than [Eject] key, till the disc is ejected.
 TR Jump operations except for 100TR Jump continues even after you release the relevant key.
 For CRG Move and 100 TR Jump operations, the system goes to the Tracking-Close status, when you release the relevant key.
 Upon turning the power Off/ON, the Jump Mode is reset to Single TR(91), and RF AMP Gain setting is reset to 0dB, while the automatic adjusted values goes back to the initial values.
 If you are in the middle of measurement, the measurement is terminated.

| Key | Operation | |
|----------------------------------|---|--|
| | Test Mode | |
| [TEXT] | Power ON/OFF | |
| [SEEK UP] | CRG+ / TR Jump+ (Toward outer perimeter) | |
| [SEEK DOWN] | CRG-/TR Jump- (Toward inner perimeter) | |
| [1] | T. CLS & AGC & Applicable servo / AGC, AGC display switching | |
| [2] | RF gain select / Offset adjustment display / T.Balance adjustment / T. Open | |
| [5] | F. Close, S. Curve /Rough Servo & RF AGC / F, T, RF AGC | |
| [TRAFF], [PTY], [MUTE], [AUTO-P] | Error occurrence time Start of Measurement (30s) / Interruption of Measurement (max. 30s) / Display of numbers of C1 & C2 errors (after completion of measurement) | |
| [SCAN], [AST] | Jump OFF | |
| [6] | Focus Mode Select / Tracking Close / CRG, TR Jump Select | |

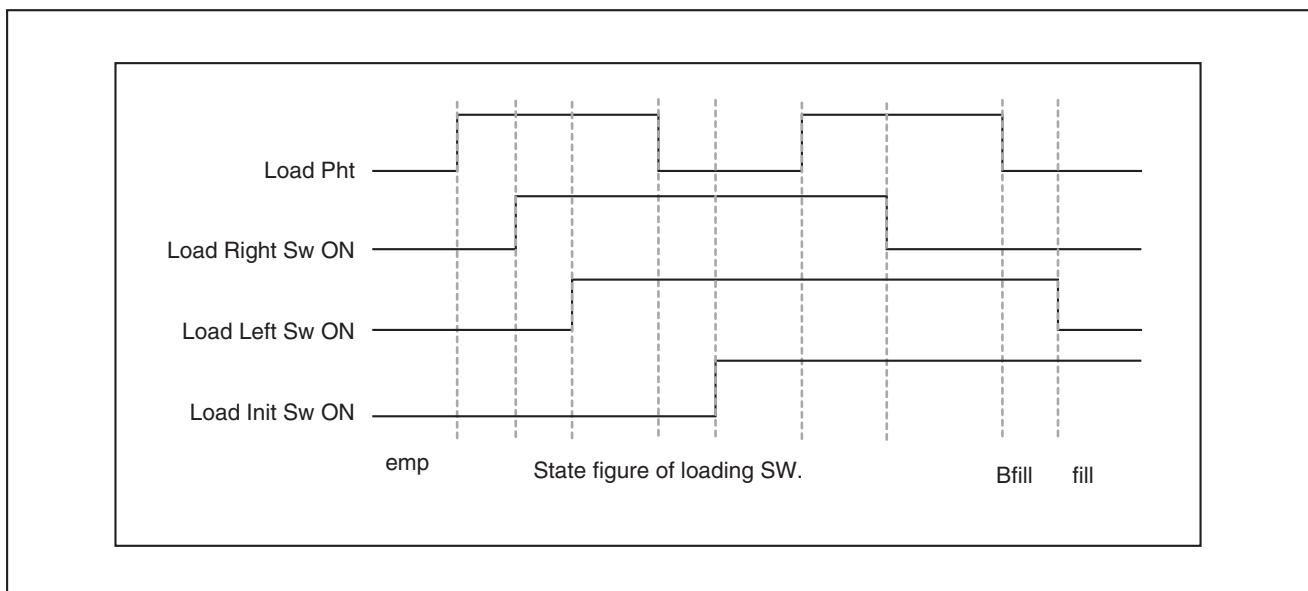
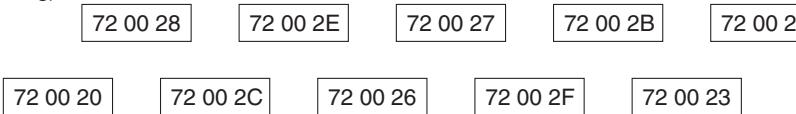
● Mechanism Test Mode Flow chart



When a load motor is selected:

1. Before starting the motor, send B5H several times to get "72 00 2".
2. After start-up, the motor stops when any of the switches is changed (It also stops when the time runs out).

Display: REV ← → FWD
(Temperature Data and Switching)



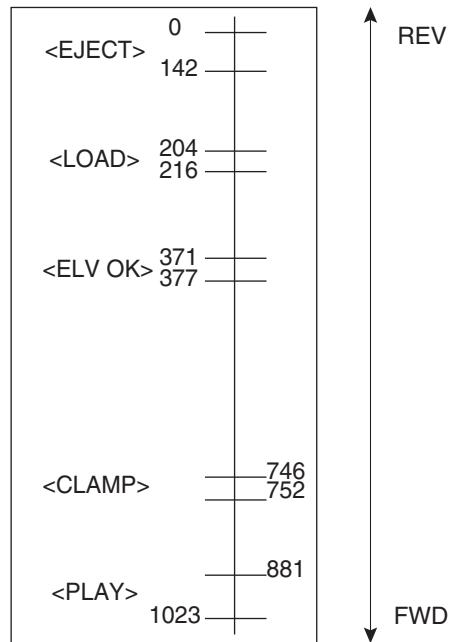
When a cam motor is selected:

1. Before starting the motor, send B3H several times to get "72 01 2**".
2. After start-up, the motor operates till it reaches the status as shown left.

A Display:

| | | |
|----------|---|----------|
| 72 01 20 | ↔ | 72 ** ** |
|----------|---|----------|

A value in the left chart comes into the "##" part.

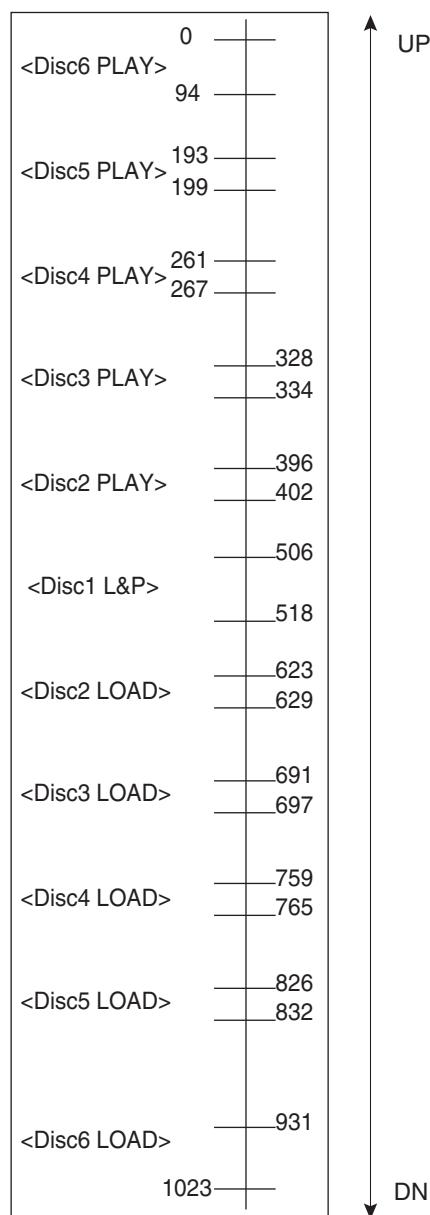
**When a elevation motor is selected:**

1. Before starting the motor, send B3H several times to get "72 02 2**".
2. After start-up, the motor operates till it reaches the status as shown left.

Display:

| | | |
|----------|---|----------|
| 72 02 20 | ↔ | 72 ** ** |
|----------|---|----------|

A value in the left chart comes into the "##" part.



6.3 ERROR MODE

■ Error codes

In the case where the CD is disabled or stopped by error during operation, the mechanism enters the error mode. The causes of errors are given with numbers.

■ Error code displaying method

Error codes for the mechanical module consist of four digit numbers. They are displayed by carrying out a specific operation (command) for the product.



([] represents a number.)

Error description
(upper two digits)

Internal status of the mechanism on occurrence of an error
(lower two digits)

The upper two digits indicate the major category and description of an error. The lower two digits indicate the detailed status of internal parts of the mechanism on occurrence of an error.

■ G3 electric system error display

Power system error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|-----------------------------------|---|
| 0xA0 | VD power fault | VDSENS error |
| 0xA1 | Mechanism reference voltage fault | CAMREF or ELVREF error |

■ G3 servo-system error display

Servo-system error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|--|---|
| 0x10 | Carriage home fault | Carriage does not move to inner radius. Carriage does not move out of the inner radius. Switch fault |
| 0x11 | Focus search fault | Correct focus is not obtained. |
| 0x12 | Spindle lock or sub-code fault | Spindle is not locked. Sub-code cannot be read. |
| 0x17 | Setup fault | AGC protection is disabled. Easy to be out of focus. |
| 0x22 | Play is disabled | MP3 file that can be played does not exist. |
| 0x23 | (at the time of playing compressed audio) | The audio data is written in a file format |
| 0x30 | File format fault (for compressed audio) Search timeout | which is not supported by the mechanism. The target address cannot be reached |

■ G3 mechanical error display

Cam error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|-------|---|
| 0x50 | TRYUP | Forward direction timeout at the time of mechanical operation given in the left column |
| 0x51 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| 0x52 | | Overrun/under run at the time of mechanical operation given in the left column |
| 0x53 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| 0x54 | TRYDN | Forward direction timeout at the time of mechanical operation given in the left column |
| 0x55 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| 0x56 | | Overrun at the time of mechanical operation given in the left column |
| 0x57 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| 0x58 | CRGIN | Forward direction timeout at the time of mechanical operation given in the left column |
| 0x59 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| 0x5a | | Overrun/under run at the time of mechanical operation given in the left column |
| 0x5b | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |

| | Code | Error | Error description, upper (1 and 2 digits) |
|---|---------|----------|---|
| A | 0x5c | CRGOUT | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x5d | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x5e | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x5f | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| B | 0x60 | ELVIN | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x61 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x62 | | Overrun at the time of mechanical operation given in the left column |
| | 0x63 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| C | 0x64 | ELVOUT | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x65 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x66 or | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x67 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| D | 0x68 | PETEYIN | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x69 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x6a | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x6b | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| E | 0x6c | CATCHIN | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x6d | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x6e | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x6f | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| F | 0x70 | DOORROPN | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x71 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x72 | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x73 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| G | 0x74 | DOORCLS | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x75 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x76 | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x77 | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| H | 0x78 | ARMIN | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x79 | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x7a | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x7b | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |
| I | 0x7c | ARMOUT | Forward direction timeout at the time of mechanical operation given in the left column |
| | 0x7d | | Reverse direction timeout at the time of mechanical operation given in the left column |
| | 0x7e | | Overrun/under run at the time of mechanical operation given in the left column |
| | 0x7f | | Failed to access because of pulse drive at the time of mechanical operation given in the left column. |

DOORCLS

| | Code | Error | Error description, upper (1 and 2 digits) |
|---|------|---------|--|
| E | 0x80 | DOORCLS | Caught disc is detected. |
| | 0x81 | | "H" position of the Load Right switch is detected. |
| | 0x82 | | Load switch chatter cannot be eliminated. |

CAMRST error

| | Code | Error | Error description, upper (1 and 2 digits) |
|---|------|--------|---|
| F | 0x91 | CAMRST | Error stop position is reached at the time of CAMRST. |
| | 0x92 | | Claw switch chatter cannot be eliminated. |
| | 0x93 | | Claw does not close during CAMRST process. |

Claw error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|---------|---|
| 0x9a | DSKFREE | Claw does not close during DSKFREE process. |
| 0x9b | DSKLOCK | Claw does not open during DSKLOCK process. |
| 0x9c | CLWCLSE | Claw does not close during CLWCLSE process. |
| 0x9d | CLWOPEN | Claw does not open during CLWOPEN process. |

A

ELV error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|-----------------------------|--|
| 0xb0 | "DISCSEL (Load to Load)" | Timeout occurs before the brake position of the elevator is reached (ascending) at the time of mechanical operation given in the left column. |
| 0xb1 | | Timeout occurs before the brake position of the elevator is reached (descending) at the time of mechanical operation given in the left column. |
| 0xb2 | | Overrun/under run error of the elevator at the time of mechanical operation given in the left column. |
| 0xb3 | | 100-time attempts of the elevator pulse driving have failed at the time of mechanical operation given in the left column. |
| 0xb4 | "DISCSEL (Load to Play)" | Timeout occurs before the brake position of the elevator is reached (ascending) at the time of mechanical operation given in the left column. |
| 0xb5 | | Timeout occurs before the brake position of the elevator is reached (descending) at the time of mechanical operation given in the left column. |
| 0xb6 | | Overrun/under run error of the elevator at the time of mechanical operation given in the left column. |
| 0xb7 | | 100-time attempts of the elevator pulse driving have failed at the time of mechanical operation given in the left column. |
| 0xb8 | "DISCSEL (Play to Load)" | Timeout occurs before the brake position of the elevator is reached (ascending) at the time of mechanical operation given in the left column. |
| 0xb9 | | Timeout occurs before the brake position of the elevator is reached (descending) at the time of mechanical operation given in the left column. |
| 0xba | | Overrun/under run error of the elevator at the time of mechanical operation given in the left column. |
| 0xbb | | 100-time attempts of the elevator pulse driving have failed at the time of mechanical operation given in the left column. |
| 0xbc | "DISCSEL (Play to Play)" | Timeout occurs before the brake position of the elevator is reached (ascending) at the time of mechanical operation given in the left column. |
| 0xbd | | Timeout occurs before the brake position of the elevator is reached (descending) at the time of mechanical operation given in the left column. |
| 0xbe | | Overrun/under run error of the elevator at the time of mechanical operation given in the left column. |
| 0xbf | | 100-time attempts of the elevator pulse driving have failed at the time of mechanical operation given in the left column. |

B

C

D

E

*0xb0 to 0xb3 only for the self test under test mode.

Insertion/ejection error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|----------|--|
| 0xe0 | CAMRST | Door is opened at the time of CAMRST (door opening/closing error). |
| 0xe1 | WTLOAD | "Load error (Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |
| 0xe2 | EJECTION | "Eject error(Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |
| 0xe3 | SEJPCK | "SEJPCK error (Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |
| 0xe4 | HLFLOAD | "HLFLOAD error (Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |
| 0xe5 | DINSRDY | "DINSRDY error (Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |
| 0xe7 | RELOAD | "RELOAD error (Forced eject -> DOORCLS -> DOOROPN, repeated by five times)" |

F

Wait for disc draw-out

| Code | Error | Error description, upper (1 and 2 digits) |
|------|---------|---|
| 0xc0 | CAMRST | CAMRST -> Forced eject -> Wait for disc draw-out |
| 0xc1 | WTLOAD | WTLOAD -> Forced eject -> Wait for disc draw-out |
| 0xc2 | EJCTON | EJCTON -> Forced eject -> Wait for disc draw-out |
| 0xc3 | SEJPCK | SEJPCK -> Forced eject -> Wait for disc draw-out |
| 0xc4 | HLFLOAD | HLFLOAD -> Forced eject -> Wait for disc draw-out |
| 0xc5 | DINSRDY | DINSRDY -> Forced eject -> Wait for disc draw-out |
| 0xc6 | DOORCLS | DOORCLS -> DOOROPN -> Forced eject -> Wait for disc draw-out |
| 0xc7 | RELOAD | RELOAD -> Forced eject -> Wait for disc draw-out |

Other special errors

| Code | Error | Error description, upper (1 and 2 digits) |
|------|---------|---|
| 0xf0 | SELFTST | H/L of the Load switch cannot be detected during a self test. |
| 0xf2 | EJCTON | Disc cannot be ejected. The mechanism stops with the disc sucked. |

■G3 new test mode error display

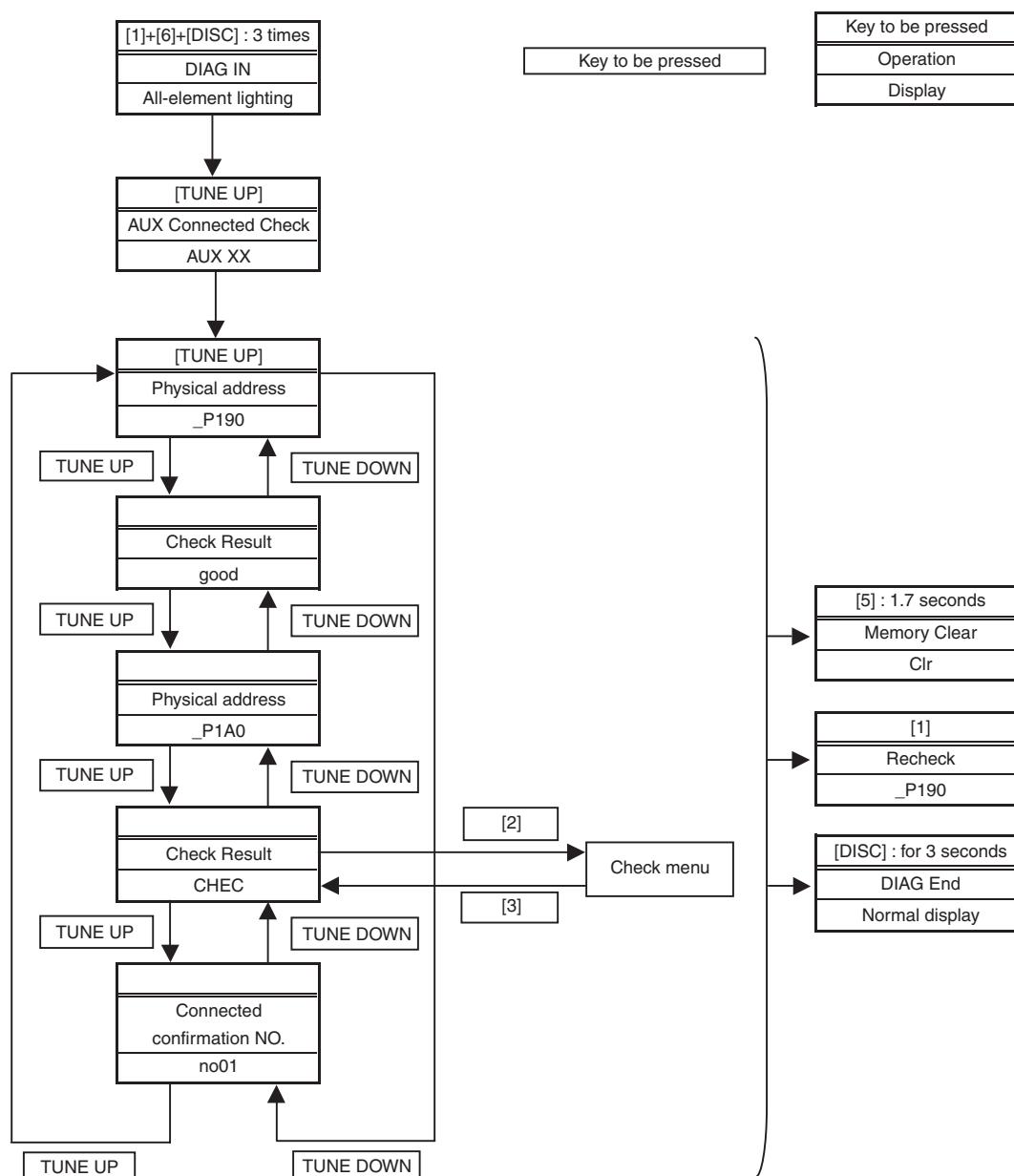
New test mode error

| Code | Error | Error description, upper (1 and 2 digits) |
|------|--------------------|---|
| 0x40 | Focus search fault | RFOK=LOW continued for 100 msec. |
| 0x41 | Spindle lock fault | LOCK=LOW continued for 100 msec. |
| 0x42 | Sub-code fault | Sub-code cannot be read for 500 msec. |

7. GENERAL INFORMATION

7.1 DIAGNOSIS

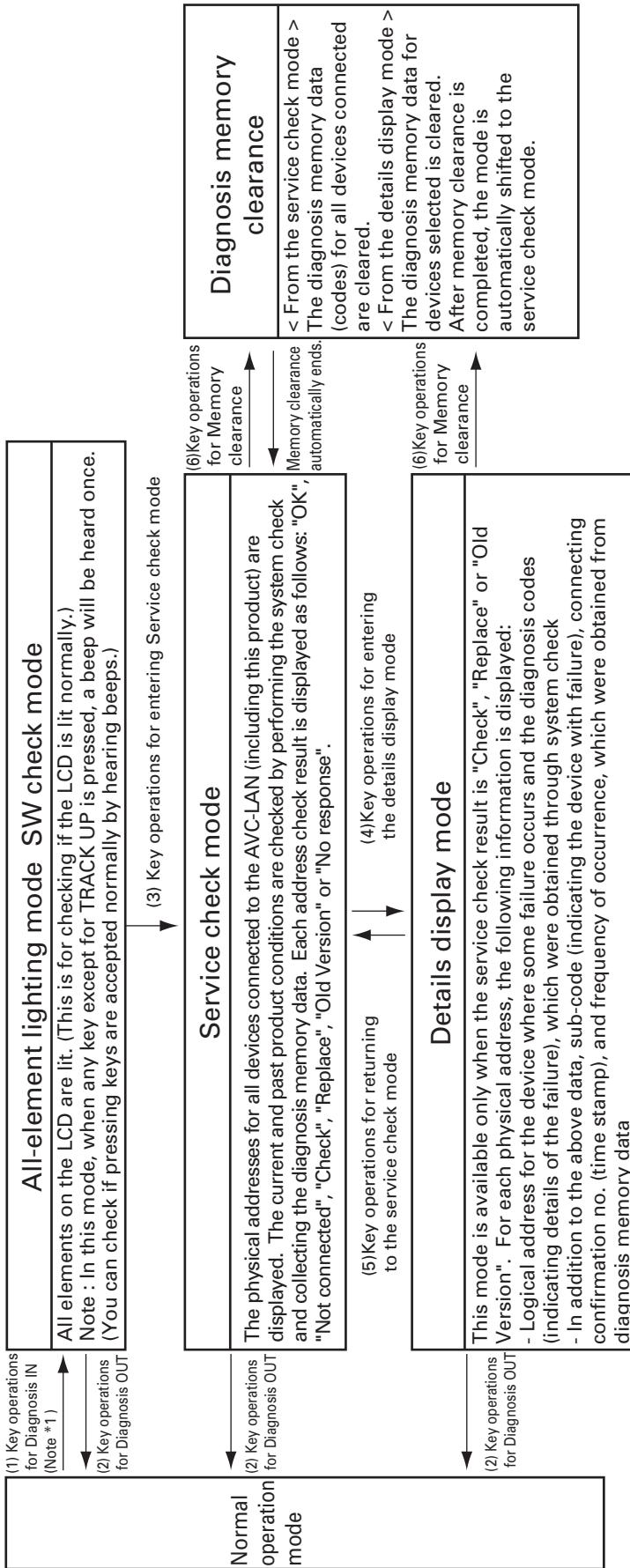
7.1.1 AVC-LAN DIAGNOSIS MODE



Key operations

| | |
|--|---|
| (1) Diagnosis IN With three times of beep sound, the mode change operation completes. | While pressing the CH1 and CH6 buttons simultaneously, press the DISC button three times. |
| (2) Diagnosis OUT | Keep the DISC button pressed for 1.7 seconds or more and turn the ACC switch OFF. |
| (3) Entering the Service check mode. With a beep sound, the mode change completes. | Press the TUNE UP button. |
| (4) Entering the Derails display mode. | Press the CH2 button. |
| (5) Returning to the service check mode. | Press the CH3 button. |
| (6)Clearing the Memory data | Keep the CH5 button pressed for 1.7 seconds or more. |
| Change the display (forward) | Press the TUNE-UP button. |
| Change the display (backward) | Press the TUNE-DOWN button. |

Operations and functions



Key operations

- | | | |
|--|---|--|
| | | Note *1: To enter the diagnosis IN mode, use the buttons on the head unit. |
| (1) Diagnosis IN With three times of beep sound, the mode change operation completes. | While pressing the CH1 and CH6 buttons simultaneously, press the DISC button three times. | |
| (2) Diagnosis OUT | Keep the DISC button pressed for 1.7 seconds or more and turn the ACC switch OFF. | |
| (3) Entering the Service check mode. With a beep sound, the mode change completes. | Press the TRACK UP button. | |
| (4) Entering the Details display mode. | Press the CH2 button. | |
| (5) Returning to the service check mode. | Press the CH3 button. | |
| (6) Clearing the Memory data | Keep the CH5 button pressed for 1.7 seconds or more. | |
| Change the display (forward) | Press the TRACK UP button. | |
| Change the display (backward) | Press the TRACK DOWN button. | |

●Diagnosis mode display

| | | | | |
|---|--|---|--|---|
| <p>5 Service check mode</p> <p>After system check completes, the check results for the devices connected to the AVC-LAN are displayed in turn in order of physical address number as follows:</p> <ul style="list-style-type: none"> ◆ "Physical address" <ul style="list-style-type: none"> ...The smallest physical address number is displayed first, whose check result will follow it. <p>Ex. P190 Physical address number (radio cassette) (CD-CH)</p> <p>◆ "Check result"</p> <p>...The check result is displayed.</p> <p>Ex. good Normal (OK) ECHn Replace CHEC Check Old Version</p> <p>Details display mode (only in case of "Replace", "Check", or "Old Version")</p> | <p>This mode is available only when the service check result is "Replace", "Check" or "Old Version". To select this mode, press the CH2 key.</p> <ul style="list-style-type: none"> ◆ "Physical address (for selected devices)" <ul style="list-style-type: none"> The physical address number is displayed, whose check result details will follow it. <p>Ex. — P360 Physical address number (CD-CH)</p> <p>◆ "Diagnosis data source"</p> <p>"Diagnosis data was obtained from the detailed items depend on the data source."</p> <p>Ex. Sys The data was obtained from system check.</p> <p>◆ "Logical address"</p> <p>The logical address number for the device with failure is displayed.</p> <p>Ex. 1L_63 </p> <p>Logical address number (CD-CH) Logical address number Serial number</p> <p>◆ "Physical address"</p> <p>...The next physical address number is displayed.</p> <p>Ex. no01</p> | <p>6 Details display mode (only in case of "Replace", "Check", or "Old Version")</p> <p>...The connecting confirmation number (expressed in the hexadecimal number system by using 00 to FF) is displayed.</p> <p>Ex. 1d_45 </p> <p>Diagnosis code (abnormal EJECT) Diagnosis code The diagnosis code is displayed.</p> <p>◆ "Connecting confirmation no. (current)"</p> <p>...The AVC-LAN time stamp is displayed.</p> <p>Ex. no01 The connecting confirmation number is displayed. The current connecting confirmation number (expressed in the hexadecimal number system by using 00 to FF)</p> | <p>7 Details display mode (only in case of "Replace", "Check", or "Old Version")</p> <p>...The frequency of occurrence expressed in the decimal number system.</p> <p>Ex. 1c_15 </p> <p>The frequency of occurrence expressed in the decimal number system. The frequency of occurrence is displayed.</p> <p>If there are two or more diagnosis codes, the diagnosis data display will continue.</p> | <p>8 Details display mode (only in case of "Replace", "Check", or "Old Version")</p> <p>The number increases by one each time one minute passes. When 256 minutes pass, the indication returns to 00.</p> |
|---|--|---|--|---|

A

1

(2) Physical address allocation

| | ① | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F | |
|--------------------|---|-----------------|---------|--------------------|----------------------------|---------------------------------------|-------------------------|---|---|---|---|----------------------|-----------------|------------------|-----------------|-----------------|--------------------|----------------------------|
| ③ | 0 | M.DISP computer | New EMV | New device with AV | New MM ECU | device with AV | | | | | | Audio ECU (RSA-L) | Audio H/U | DVD-P | Rear TV | MulticD decoder | CD-CH commander | AMP controlled radio tuner |
| 1 | | | | | | | | | | | | | | | | | XM radio tuner | |
| 2 | | | | | | | | | | | | | | | | | SIRIUS radio tuner | |
| 4 | | | | | G-BOOK | | | | | | | | | | | | RS2-M | |
| 6 | | | | | | | | | | | | | | | | | RSE-M | |
| 8 | | | | New 1-DIN TV | Europe navigation DISP-MIU | Rear-TV with movie mode with controls | Navigation ECU | | | | | DISPLAY with SW | FM multiplex SW | Fr controlled SW | MD-CH commander | | | |
| C | | | | | | RES-L1 | MONET ECU | | | | | Camera with controls | | | Body computer | | | |
| D | | | | | | RES-L2 | Overs seas TEL ECU | | | | | | | | | | | |
| E | | | | | | | Vehicle Information ECU | | | | | | | | | | | |
| 13,5,7, 9,B,D,F | | | | | | | | | | | | | | | | | | |

2

| | ① | 2 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E |
|-------------|---|---------------------|------|------|-----------|-----------|------------|-------------------------|---|---|-------------------|---|---|---|---|---|---|
| ③ | 0 | Navigation computer | ATIS | VICS | TV tuner | H/W CD-CH | H/W DVD-CH | H/W TEL information ECU | | | Camera controller | | | | | | |
| 8 | | | | | DTV tuner | | DVD deck | | | | | | | | | | |
| 1-7, 9,F | | | | | | | | | | | | | | | | | |

2

DEX-MG8167ZT/UC

3

| | ① | 3 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E |
|-------------|---|-------|----------|--------------------------------------|------|---|---|-------------|---|------|---|-------|---|-----|---|-----|---|
| ③ | 0 | Radio | Cassette | Radio cassette with no CH controller | CD-P | | | 1-DIN CD-CH | | MD-P | | MD-CH | | DAT | | DCC | |
| 8 | | | | | | | | | | | | | | | | | |
| 1-7, 9,F | | | | | | | | | | | | | | | | | |

3

| | ① | 3 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E |
|-----|---|-----------|---|---|---|-----|---|---|---|---|---|---|---|---|---|---|---|
| ③ | 0 | Equalizer | | | | DSP | | | | | | | | | | | |
| 1-F | | | | | | | | | | | | | | | | | |

4

| | ① | 4 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E |
|-------------|---|---------------------------|----------------------|-----|-------|---|---|-------|---|--------|---|------------|---|-----------------|---|---|---|
| ③ | 0 | GPS receiver ATIS decoder | FM multiplex decoder | ETC | CD-CH | | | MD-CH | | CD-ROM | | MD-ROM -CH | | TEL information | | | |
| 8 | | | Radio wave beacon | | | | | | | | | | | May Day | | | |
| C | | | Optical beacon | | | | | | | | | | | | | | |
| 1-7,9,B,D,F | | | | | | | | | | | | | | | | | |

4

| | ① | 6 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E |
|-----|---|--------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| ③ | 0 | A/C computer | | | | | | | | | | | | | | | |
| 1-F | | | | | | | | | | | | | | | | | |

| Logical address name | Logical address code | Diagnosis details | |
|--|----------------------|---|------------------------------------|
| | | Navigation /GPS | Information display/front monitors |
| Navigation /GPS | 10 | Gyroscope abnormal | |
| | 11 | GPS receiver abnormal | |
| | 12 | RTC abnormal | |
| | 13 | SS section abnormal | |
| | 14 | No Time updating | |
| | 15 | TCXO abnormal | |
| | 16 | PLL lock abnormal | |
| | 40 | GPS antenna abnormal | |
| | 41 | GPS antenna power supply abnormal | |
| | 42 | Map disc reading abnormal | |
| FM multiplex (WCS), radio wave beacon, optical beacon, FM multiplex (data), and FM multiplex tuner | 43 | SPD signal abnormal | |
| | 44 | Player abnormal | |
| | 45 | High temperature abnormal | |
| | 41 | Antenna power supply abnormal | |
| | 45 | Radio wave beacon - no antenna connected | |
| | 46 | Optical beacon - no antenna connected | |
| | 47 | No FM antenna connected | |
| | 4A | FM receiver abnormal | |
| | 4B | Radio wave beacon abnormal | |
| | 4C | Optical beacon abnormal | |
| Voice control | 40 | Voice-control activation SW abnormal | |
| | 41 | Voice-control Microphone abnormal | |
| | 40 | Multi-CD-CH (optical cable) abnormal | |
| | 41 | Multi-CD-CH (optical cable) not connected | |
| | 42 | Multi-CD-CH (CarNet) abnormal | |
| | 43 | Multi-CD-CH (CarNet) not connected | |
| | 50 | HIT64 communication not connected | |
| | 51 | HIT64 communication abnormal | |
| | 52 | HIT64-BRQ disconnection | |
| | 53 | HIT64-BRQ short-circuit | |
| Information display/front monitors | 54 | HIT64 disconnection | |
| | 55 | CarNet communication not connected | |
| | 56 | CarNet communication abnormal | |
| | 57 | CarNet periodical communication abnormal | |
| | 10 | Video circuit abnormal | |
| | 11 | Back light abnormal (with no current) | |
| | 12 | Back light abnormal (with excessive current) | |
| | 13 | Pane open/close mechanical operation abnormal | |
| | 40 | Front seat monitor abnormal | |
| | 41 | Heater abnormal | |
| SW, Audio, SW, SW shifting, Command SW, XM tuner | 10 | Panel SW abnormal | |
| | 11 | Touch SW failure | |
| | 11 | PLL Unlock | |
| | 12 | CODEC Communication Error | |
| | 13 | SSDEC Communication Error | |
| Information display/front monitors | 14 | SSDEC No Response Error | |
| | 15 | NVM Error | |
| | 16 | CAP Error | |
| | 40 | ANTENNA No Contact | |
| | 41 | ANTENNA Short | |

Diagnosis code table

| Logical address name | Logical address | Diagnosis code | Diagnosis details |
|----------------------|-----------------|----------------|---------------------------------------|
| Radio | 60H | 10 | AM tuner PLL unlocked |
| | | 11 | FM tuner PLL unlocked |
| | | 40 | No antenna connected |
| | | 41 | Antenna power supply abnormal |
| | | 42 | Tuner power supply abnormal |
| | | 43 | AM tuner abnormal |
| | | 44 | FM tuner abnormal |
| | | 45 | SW tuner abnormal |
| | | 10 | TV tuner PLL unlocked |
| | | 11 | FRONTEND abnormal |
| TV tuner | 40H | 40 | TV divergence shifting error |
| | | 41 | TV - no reception |
| | | 42 | VNP screen error |
| | | 43 | No antenna connected |
| | | 44 | Antenna power supply abnormal |
| | | 45 | SEL- +B current - small |
| | | 46 | SEL+ +B current - large |
| | | 10 | Bell broken |
| | | 40 | Mechanical failure or cassette broken |
| | | 41 | EJECT failure |
| Cassette tape | 61H | 42 | TAPE jamming |
| | | 43 | Dirty head |
| | | 44 | Mech power supply abnormal |
| | | 10 | CD Mech abnormal |
| | | 11 | CD loading/unloading abnormal |
| | | 12 | CD lead-in abnormal |
| | | 40 | No disc loaded |
| | | 41 | Incorrect disc |
| | | 42 | Disc unreadable |
| | | 43 | CD-ROM abnormal |
| CD | 43H | 44 | CD abnormal |
| | | 45 | EJECT abnormal |
| | | 46 | Scratches or non-recorded side |
| | | 47 | CD high temperature detected |
| | | 48 | Excessive current detected |
| | | 50 | Tray IN/OUT abnormal |
| | | 51 | Elevator abnormal |
| | | 52 | Clamp abnormal |
| | | 10 | MD mech abnormal |
| | | 11 | MD IN/OUT abnormal |
| MD | 64H | 12 | MD lead-in abnormal |
| | | 40 | No disc loaded |
| | | 41 | Incorrect disc |
| | | 42 | Disc unreadable |
| | | 43 | MD-ROM abnormal |
| | | 44 | MD abnormal |
| | | 45 | EJECT error |
| | | 46 | Scratches or non-recorded side |
| | | 47 | MD high temperature detected |
| | | 48 | Excessive current detected |
| MD-CH | 65H | 50 | Tray IN/OUT abnormal |
| | | 51 | Elevator abnormal |
| | | 52 | Clamp abnormal |

| Logical address name | Logical address | Diagnosis code | Diagnosis details |
|------------------------|-----------------|----------------|---|
| Communi-cation control | 01H | 00 | No diagnosis |
| | | 01 | Abnormal reset |
| | | 10 | Abnormal -B |
| | | 11 | Abnormal ACC |
| | | 12 | Abnormal MUTE |
| | | 13 | Fuse broken |
| | | 20 | Microcomputer - abnormal |
| | | 21 | ROM - abnormal |
| | | 22 | RAM - abnormal |
| | | 23 | Bus - abnormal |
| | | 24 | F-ROM - abnormal |
| | | 25 | V-RAM - abnormal |
| | | 26 | Gate array abnormal |
| | | 27 | Paint controller abnormal |
| | | 28 | Backup memory abnormal |
| | | 29 | Voice output controller abnormal |
| | | 2A | Internal power supply abnormal |
| | | 30 | Sync signal abnormal (input) |
| | | 31 | Sync signal abnormal (output) |
| | | D0 | ECU not connected |
| | | D1 | Transmission abnormal |
| | | D2 | Connecting confirmation; abnormal |
| | | D4 | Connecting confirmation; no response |
| | | D5 | Registered device data missing |
| | | D6 | (History of registered devices) |
| | | D7 | Master unavailable |
| | | D8 | Connecting confirmation; abnormal |
| | | D9 | Connecting confirmation; no response |
| | | DA | Last mode abnormal |
| | | DB | Command/order: no response |
| | | DC | Mode status abnormal |
| | | DD | Transmission fault |
| | | DE | Master reset |
| | | DF | Slave reset |
| | | E0 | Master abnormal |
| | | E1 | Registration completion acknowledgement error |
| | | E2 | Voice processor ON abnormal |
| | | E3 | ON/OFF command or parameter abnormal |
| | | E4 | Registration command transmission |
| | | E5 | Multiple frames permit |
| | | FF | Diagnosis - no response |

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Diagnosis code table

| Logical address name | Logical address | Diagnosis code | Diagnosis details |
|----------------------|-----------------|----------------|--------------------------------|
| XM | C0H | 11 | PLL unlocked |
| | | 12 | CDEC communication error |
| | | 13 | SSDEC communication error |
| | | 14 | SSDEC no response |
| | | 15 | NVM error |
| | | 16 | CAP error |
| | | 40 | No antenna connected |
| | | 41 | Antenna short-circuited |
| DVD-CH | 45H | 42 | Disc unreadable |
| | | 44 | DVD abnormal |
| | | 45 | EJECT abnormal |
| | | 46 | Scratches or non-recorded side |
| | | 47 | DVD high temperature detected |
| | | 48 | Excessive current detected |
| | | 50 | Tray IN/OUT abnormal |
| | | 51 | Elevator abnormal |

7.1.2 DISASSEMBLY

● Removing the Case (not shown)

1. Remove the four screws and then remove the Case.

● Removing the Grille Assy (Fig.1)

- 1 Remove the four screws and then remove the Grille Assy.



Fig.1

● Removing the Frame Unit (Fig.2)

- 1 Remove the five screws and then remove the Frame Unit.

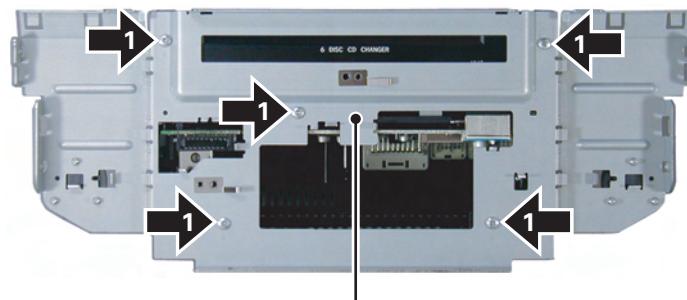


Fig.2

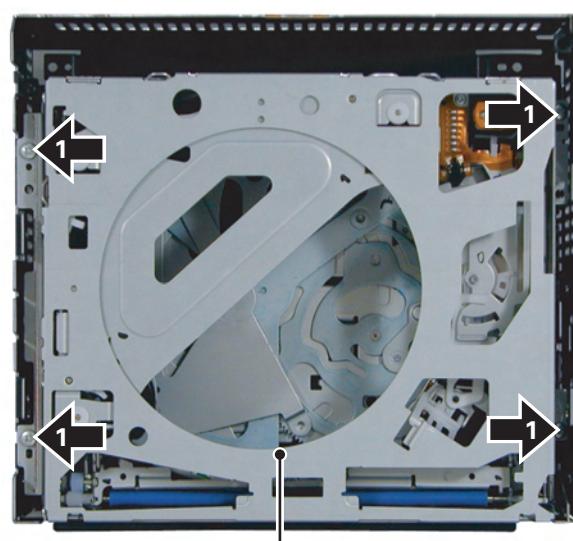
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D

● Removing the CD Mechanism Module (Fig.3)

- 1 Remove the four screws.

Disconnect the connector and then remove the CD Mechanism Module.



CD Mechanism Module

Fig.3

E

F

● Removing the Holder (Fig.4)

- A  1 Remove the six screws and then remove the Holder.

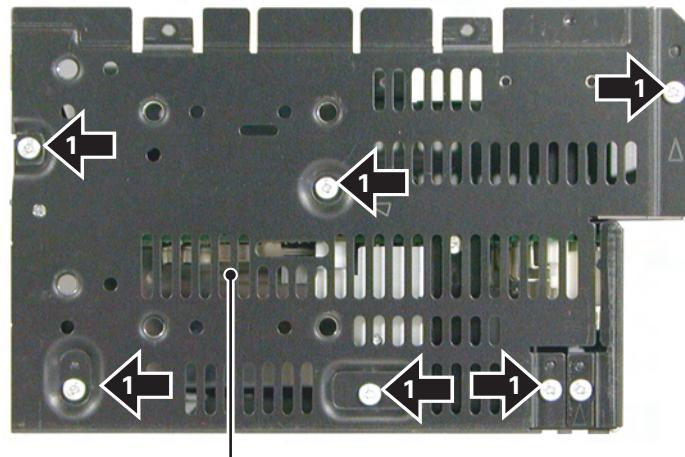


Fig.4

● Removing the Holder (Fig.5)

- B  1 Remove the two screws and then remove the Holder.

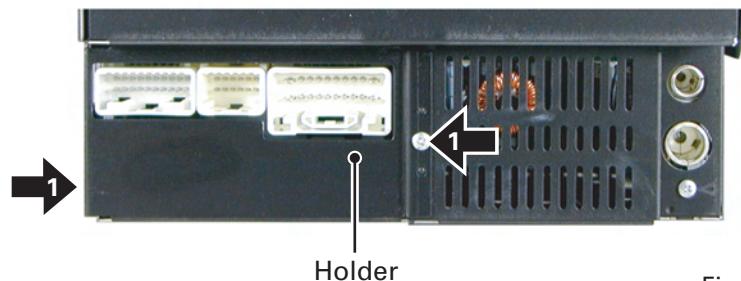
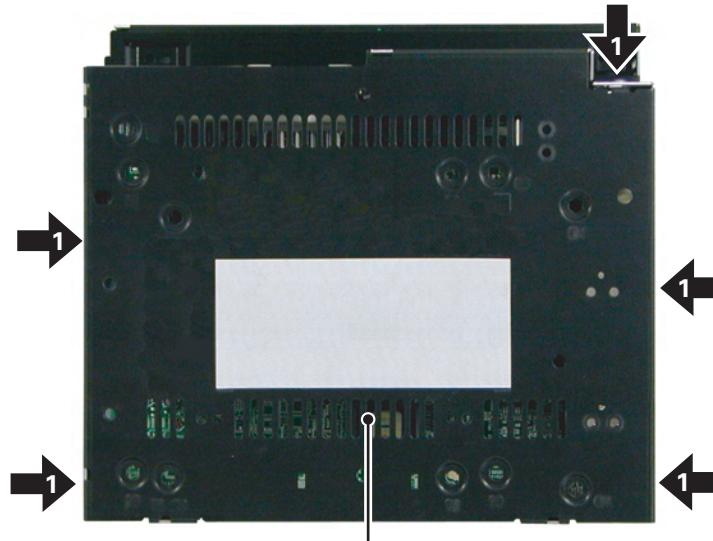


Fig.5

● Removing the Chassis Unit (Fig.6)

- C  1 Remove the five screws and then remove the Chassis Unit.



Chassis Unit

Fig.6

● Removing the Main Unit (Fig.7)

- 1 Straighten the tabs at three locations indicated.
- 2 Remove the two screws and then remove the Main Unit.

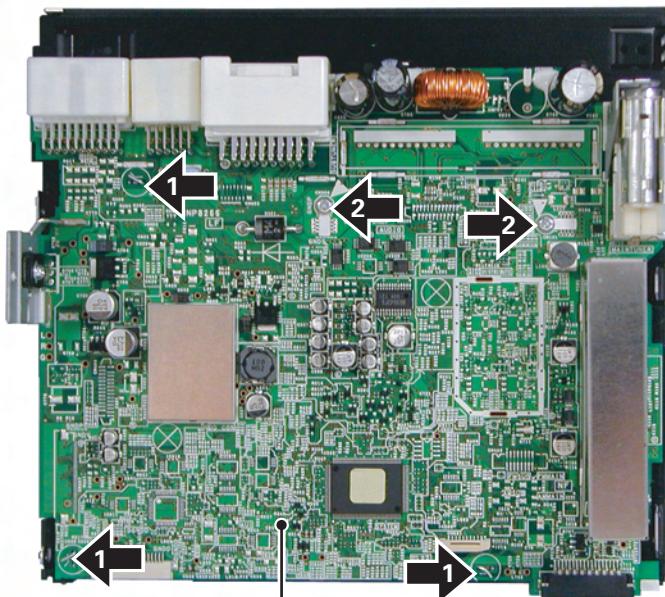


Fig.7

* Please refer to Mechanism Manual (CRT3467) for removing module part of CD mechanism.
Three GGF1538 are necessary to build up CD mechanism.

C

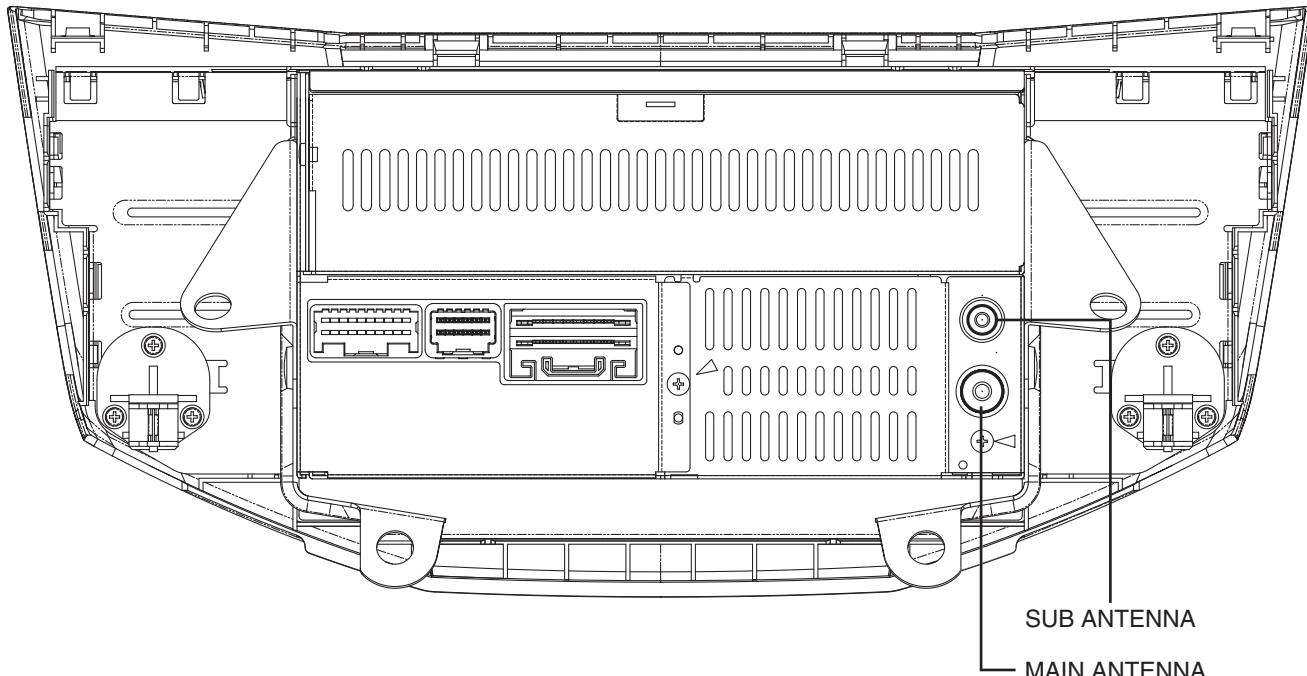
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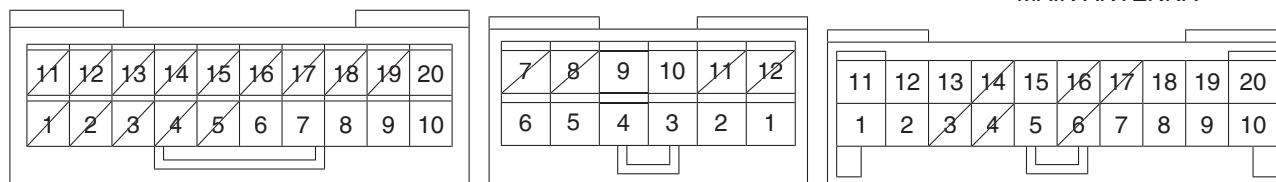
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7.1.3 CONNECTOR FUNCTION DESCRIPTION

A



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| | | | | | |
|----------|----------------|----------|-----------|----------|------------|
| 1 : NC | 11 : NC | 1 : MUTE | 7 : GND | 1 : B | 11 : ACC |
| 2 : NC | 12 : NC | 2 : CDL- | 8 : NC | 2 : ILL+ | 12 : ILL- |
| 3 : MTOR | 13 : SLD1 | 3 : CDL+ | 9 : TXM+ | 3 : AMP | 13 : ANT |
| 4 : NC | 14 : RSLD | 4 : CDR- | 10 : TXM- | 4 : ANTA | 14 : ANT_B |
| 5 : NC | 15 : R-R+/ARI | 5 : CDR+ | 11 : ACC | 5 : ATX+ | 15 : ATX- |
| 6 : SWG | 16 : R-R-/ASGN | 6 : CSLD | 12 : +B | 6 : NC | 16 : NC |
| 7 : SW1 | 17 : R-L+/ALI | | | 7 : MUTE | 17 : SLD2 |
| 8 : SW2 | 18 : NC | | | 8 : R+ | 18 : R- |
| 9 : TX+ | 19 : RMUT/AUX1 | | | 9 : L+ | 19 : L- |
| 10 : TX- | 20 : ADIM | | | 10 : SLD | 20 : GND |

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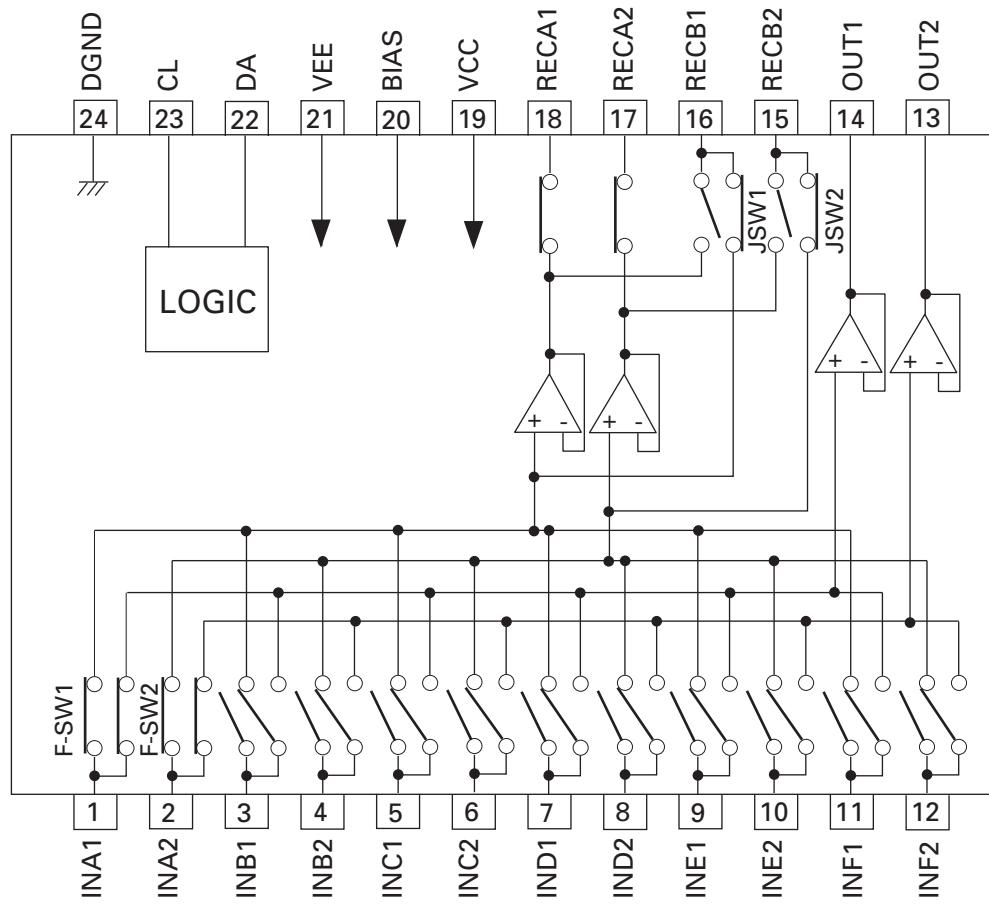
F

7.2 PARTS

7.2.1 IC

A

* BD3842FS



IC's marked by * are MOS type.
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

B

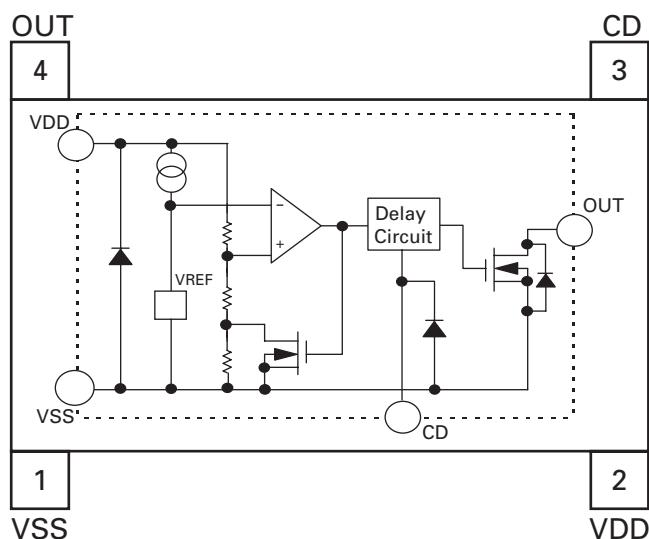
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* S-80940CNNB-G9A

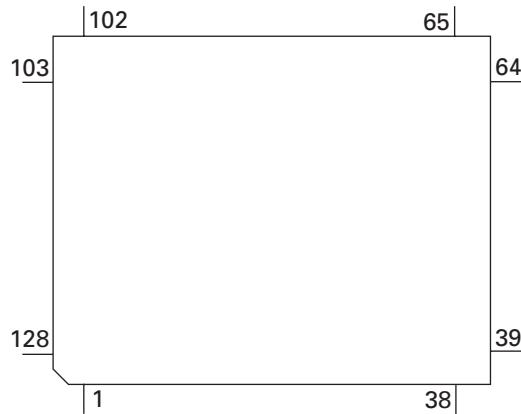


● Pin Functions(PEG186A)

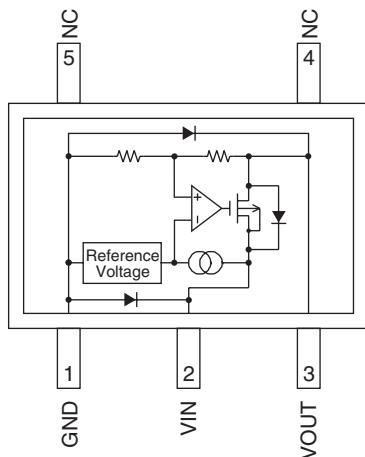
| | Pin No. | Pin Name | I/O | Function and Operation |
|---|---------|----------|-----|---|
| A | 1 | VREF | I | A/D reference voltage input |
| | 2 | AVCC | | AVCC |
| | 3 | PDI | I | PLL : Data input |
| | 4 | PDO | O | PLL : Data output |
| | 5 | PCK | O | PLL : Data clock output |
| | 6 | PCE2 | O | EEPROM : Chip enable output |
| | 7 | PCE1 | O | PLL : Chip enable output |
| | 8 | LDTO | O | LCD Driver : Data output |
| | 9 | LDTI | I | LCD Driver : Data input |
| | 10 | LCK | O | LCD Driver : Clock output |
| | 11 | ENC1P | I | Rotaly Encoder 1+ : input |
| | 12 | ENC1M | I | Rotaly Encoder 1- : input |
| B | 13 | BYTE | | GND |
| | 14 | CNVSS | | GND |
| | 15 | ENC2P | I | Rotaly Encoder 2+ : input |
| | 16 | ENC2M | I | Rotaly Encoder 2- : input |
| | 17 | RESET | I | Reset input |
| | 18 | XOUT | O | Crystal oscillating element connection output |
| | 19 | VSS | | GND |
| | 20 | XIN | I | Crystal oscillating element connection input |
| | 21 | VCC | | Power supply |
| | 22 | NMI | | VDD connection |
| | 23-25 | NC | | Not used |
| C | 26 | RX2 | I | AVC-LAN : Data input |
| | 27 | IPPW | O | AVC-LAN : Power supply control output |
| | 28 | LRST | O | LCD Driver : Reset output |
| | 29 | PWRBL | O | Backlight control output |
| | 30 | LCE | O | LCD Driver : Chip enable output |
| | 31 | PWMILL | O | Illumination control output |
| | 32 | BSRQ | I | P-BUS : Request input |
| | 33 | BRST | O | P-BUS : Reset output |
| | 34 | RX1 | I | AVC-LAN : Data input |
| | 35 | TX | O | AVC-LAN : Data output |
| | 36 | BSO | O | P-BUS : Data output |
| | 37 | VCC | | Power supply |
| D | 38 | BSI | I | P-BUS : Data input |
| | 39 | VSS | | GND |
| | 40 | BCK | O | P-BUS : Data clock output |
| | 41 | BRXEN | I/O | P-BUS : Reception enable input/output |
| | 42-44 | NC | | Not used |
| | 45 | IRQPW | I | UART : Request signal input |
| | 46-48 | NC | | Not used |
| | 49 | TEST | I | Test mode program input |
| E | 50-61 | NC | | Not used |
| | 62 | MAINFIX | I | Antenna control input |
| | 63 | PINFO | I | Panel type detect input |
| | 64 | NC | | Not used |
| | 65 | ANTA | O | ANT A control output |
| | 66 | ANTB | O | ANT B control output |
| | 67 | AMPW | O | TUNER : AM power supply control output |
| | 68 | FMPW | O | TUNER : FM power supply control output |
| | 69 | ACCON | O | BSENS power supply control output |
| F | 70-73 | NC | | Not used |
| | 74 | DOT | | Connect to GND |
| | 75 | NC | | Not used |
| | 76 | FRMUTE | O | SPOUT mute output |
| | 77 | REMUTE | O | RSEOUT mute output |
| | 78 | RSEMUTE | O | RSE unit mute output |
| | 79 | LANMUTE | O | AVC-LAN mute output |
| | 80 | ADIM | I | ADIM data input |
| | 81 | SYSPW | O | System power supply control output |
| | 82 | SWVDD | O | SWVDD control output |

| Pin No. | Pin Name | I/O | Function and Operation |
|---------|----------|-----|--|
| 83 | WC | I/O | Test mode input / Tuner write control output |
| 84 | NC | | Not used |
| 85 | VCC | | Power supply |
| 86 | DDCONF2 | O | DD control frequency select output |
| 87 | VSS | | GND |
| 88 | SELDATA | O | Audio selector control output |
| 89 | SELCK | O | Audio selector clock output |
| 90-94 | NC | | Not used |
| 95 | ISEN | I | Illumination sense input |
| 96 | NC | | Not used |
| 97 | ASEN | I | ACC power sense input |
| 98 | BSEN | I | Back up power sense input |
| 99-101 | NC | | Not used |
| 102 | MOTANT | I | Motor antenna detect input |
| 103-119 | NC | | Not used |
| 120 | AUXIN | I | Mini Jack sense input |
| 121 | STSW1 | I | Steering switch 1 input |
| 122 | STSW2 | I | Steering switch 2 input |
| 123 | ILL- | I | Illumination minus input |
| 124 | AREA | I | Area distinguish input |
| 125 | 2NDL/R | I | Model type detect input |
| 126 | NC | | Not used |
| 127 | AVSS | | Analog power GND |
| 128 | SL | I | TUNER : Signal level input |

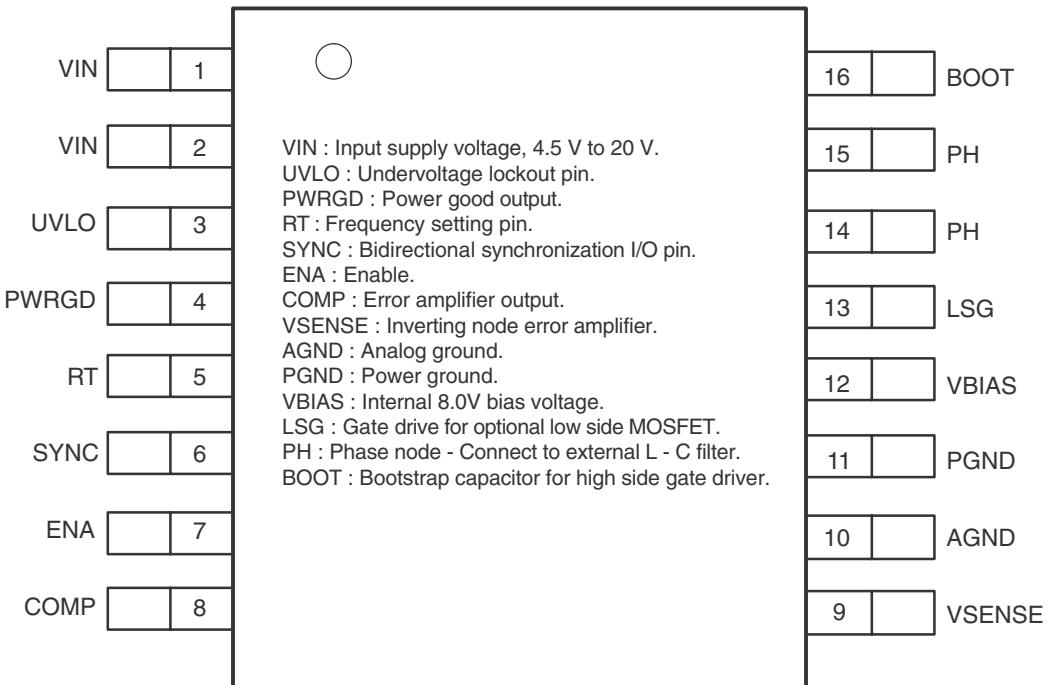
* PEG186A



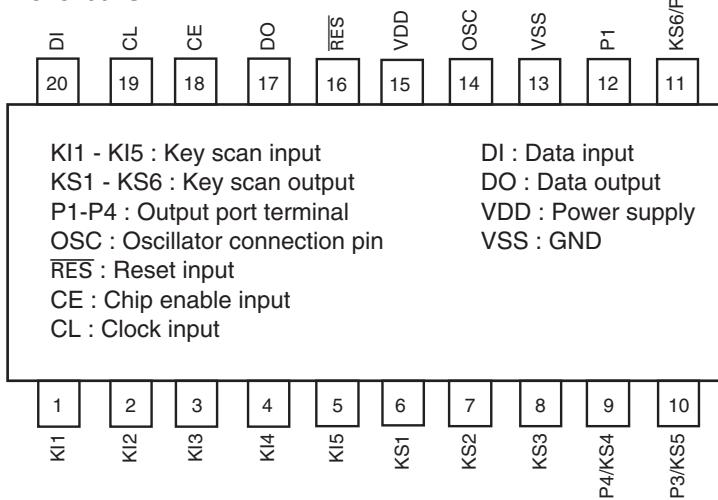
* S-812C25AMC-C2F



TPS54350PWP



* LC75700TS



● Pin Functions(UPD63763AGJ)

| Pin No. | Pin Name | I/O | Function and Operation |
|---------|------------|-----|---|
| 1 | D.VDD | | Power supply for digital circuits |
| 2 | D1.GND | | GND for 1.6V digital circuits |
| 3 | RESET | I | Reset input |
| 4-8 | AB12-8 | I | Address bus 12-8 from the microcomputer |
| 9-16 | AD7-0 | I/O | Address/data bus 7-0 to the microcomputer |
| 17 | CS | I | Chip selection input |
| 18 | ASTB | I | Address strobe input |
| 19 | READ | I | Control signals(read) input |
| 20 | WRITE | I | Control signals(write) input |
| 21 | WAIT | O | Control signals(wait) output |
| 22 | INTQ | O | Interruption signals to the external microcomputer output |
| 23, 24 | IFMODE0, 1 | I | Switching the microcomputer I/F input 0, 1 |
| 25 | D1.VDD | | Power supply for 1.6V digital circuits |
| 26 | DA.VDD | | Power supply for DAC |
| 27 | ROUT | O | Output of audio for the right channel |
| 28 | DA.GND | | GND for DAC |
| 29 | REGC | | Connected to the capacitor for band gap |
| 30 | DA.GND | | GND for DAC |
| 31 | LOUT | O | Output of audio for the left channel |
| 32 | DA.VDD | | Power supply for DAC |
| 33 | X.VDD | | Power supply for the crystal oscillator |
| 34 | XTAL | I | Connected to the crystal oscillator(16.9344MHz) |
| 35 | XTAL | O | Connected to the crystal oscillator(16.9344MHz) |
| 36 | X.GND | | Ground for the crystal oscillator |
| 37 | VDDREG15 | | Control of 1.6V regulator |
| 38 | PWMSW0 | I | Setup 0 for PWM input(SD, MD) |
| 39-41 | TEST3-1 | I | Connected to GND |
| 42 | PWMSW1 | I | Setup 1 for PWM input(FD, TD) |
| 43 | TESTEN | I | Connected to GND |
| 44 | D1.GND | | GND for 1.6V digital circuits |
| 45 | DIN | I | Input of audio data |
| 46 | DOUT | O | Output of audio data |
| 47 | SCKIN | I | Clock input for audio data |
| 48 | SCKO | O | Clock output for audio data |
| 49 | LRCKIN | I | Input of LRCK for audio data |
| 50 | LRCK | O | Output LRCK for audio data |
| 51 | XTALEN | I | Permission to oscillate 16.9344MHz |
| 52 | D1.VDD | | Power supply for 1.6V digital circuits |
| 53 | RFCK/HOLD | O | Output of RFCK/HOLD signal |
| 54 | WFCK/MIRR | O | Output of WFCK/MIRR signal |
| 55 | PLCK/RFOK | O | Output of PLCK/Output of RFOK |
| 56 | LOCK/RFOK | O | Output of LRCK/Output of RFOK |
| 57 | C1D1/C8M | O | Information on error correction output/C8M : 8MHz |
| 58 | C1D2/C16M | O | Information on error correction output/C16M : 16MHz |
| 59 | C2D1/RMUTE | O | Information on error correction output/Mute for Rch |
| 60 | C2D2/LMUTE | O | Information on error correction output/Mute for Lch |
| 61 | C2D3/SHOCK | O | Information on error correction output/Detection of vibration |
| 62 | D1.GND | | GND for 1.6V digital circuits |
| 63 | C33M | O | Output of 33.8688MHz(CLK for SDRAM) |
| 64 | (RCS) | O | DRAM CS output |
| 65 | RA11 | O | Output of DRAM address 11 |
| 66 | (CKE) | O | Output of DRAM CKE |
| 67 | RAS | O | Output of DRAM RAS |
| 68 | CAS0(LDQM) | O | Output of DRAM lower CAS(LDQM) |
| 69 | CAS1(UDQM) | O | Output of DRAM upper CAS(UDQM) |
| 70 | WE | O | Output of DRAM WE |
| 71 | OE(CAS) | O | Output of DRAM OE(CAS) |
| 72 | D.GND | | Ground for digital circuits |
| 73-88 | RDB0-15 | I/O | Input/output of DRAM data0-15 |
| 89-99 | RA0-10 | O | Output of DRAM address0-10 |

A

B

C

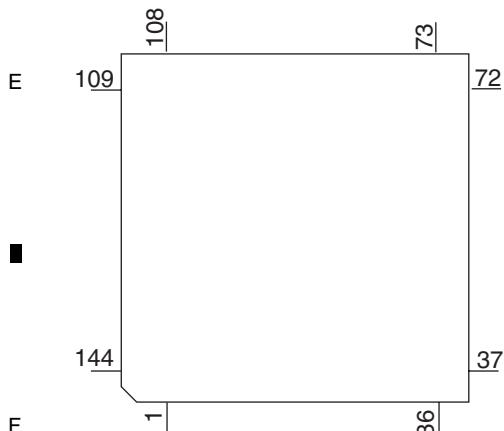
D

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F

| | Pin No. | Pin Name | I/O | Function and Operation |
|---|----------|----------|-----|---|
| A | 100 | D.VDD | | Power supply for digital circuits |
| | 101 | FD+ | O | Output of focus drive PWM + |
| | 102 | FD- | O | Output of focus drive PWM - |
| | 103 | TD+ | O | Output of tracking drive PWM + |
| | 104 | TD- | O | Output of tracking drive PWM - |
| | 105 | SD+ | O | Output of thread drive PWM + |
| | 106 | SD- | O | Output of thread drive PWM - |
| | 107 | MD+ | O | Output of spindle drive PWM + |
| | 108 | MD- | O | Output of spindle drive PWM - |
| | 109 | REFOUTSV | O | REFOUT for servo |
| B | 110 | AD.VDD | | Power supply for ADC |
| | 111 | EFM | O | Output of EFM signals |
| | 112 | ASY | I | Input of asymmetry |
| | 113 | ATEST | O | Analog tests output |
| | 114 | RFI | I | Input of RF |
| | 115 | AD.GND | | Ground for the analog system |
| | 116 | AGCO | O | Output of RF(AGC) |
| | 117 | C3T | O | Connection to the capacitor for detecting 3T |
| | 118 | AGCI | I | Input of AGC |
| | 119 | RFO | O | Output of RF(AGC) |
| C | 120, 121 | EQ2, 1 | I | Equalizer input 2, 1 |
| | 122 | RF2- | I | Reversal input of RF2 |
| | 123 | RF- | I | Reversal input of RF |
| | 124 | A.GND | | Ground for the analog system |
| | 125 | A | I | Input of A |
| | 126 | C | I | Input of C |
| | 127 | B | I | Input of B |
| | 128 | D | I | Input of D |
| | 129 | F | I | Input of F |
| | 130 | E | I | Input of E |
| | 131 | VREFIN | I | Input of reference voltage |
| | 132 | A.VDD | | Power supply for the analog system |
| | 133 | REFOUT | O | Output of reference voltage |
| D | 134 | REFC | I | Connected to the capacitor for output of REFOUT |
| | 135 | FE- | I | Reversal input of FE |
| | 136 | FEO | O | Output of FE |
| | 137 | ADIN | I | Input of FE, TE A/D converter |
| | 138 | TE- | I | Reversal input of TE |
| | 139 | TEO | O | Output of TE |
| | 140 | TE2 | O | TE2 output |
| | 141 | TEC | I | TEC input |
| | 142 | LD | O | Output of LD |
| | 143 | PD | I | Input of PD |
| | 144 | D.GND | | Ground for digital circuits |

* UPD63763AGJ



● Pin Functions(PE5455A)

| Pin No. | Pin Name | I/O | Format | Function and Operation |
|---------|----------|-----|--------|---|
| 1 | AVREF | | | A power supply Positive power supply(5V) |
| 2 | AVSS | | | A power supply GND |
| 3 | EMP | O | C | The evaluation terminal for shocking proofs |
| 4 | CLAMP | I | | Clamp SW sense input |
| 5 | EVDD | | | E power supply Positive power supply |
| 6 | CAMVOL | O | C | CAM motor driver output voltage change |
| 7 | E/LVOL1 | O | C | ELV/LOAD motor driver output voltage change |
| 8 | IC/FLMD0 | | | IC : VSS direct connection/FLMOD0 : Pull-down |
| 9 | VDD | | | Positive power supply(5V) |
| 10 | REGC | | | Connected to the capacity stabilizing output of the regulator |
| 11 | VSS | | | GND |
| 12 | X1 | I | | Oscillator connection for mainclock |
| 13 | X2 | | | Oscillator connection for mainclock |
| 14 | RESET | I | | System reset input |
| 15 | XT1 | I | | Connected to the oscillator for subclock |
| 16 | XT2 | | | Connected to the oscillator for subclock(Open) |
| 17 | PULLDOWN | | | Connected to EVDD or EVSS via the resistor |
| 18 | EMC | | | The evaluation terminal for shocking proofs |
| 19 | XINT | I | C | CD LSI interruption signal input |
| 20 | NC | | | Connected to VSS via the resistor |
| 21 | BRST | I | | IIC-Bus reset input |
| 22 | BSI | I | | IIC-Bus serial data input |
| 23 | BSO | O | C | IIC-Bus serial data output |
| 24 | BSCK | O | C | IIC-Bus clock output |
| 25 | FTXD | O | C | For flash rewriting(transmitted signal) |
| 26 | FRXD | I | | For flash rewriting(received signal) |
| 27 | BRXEN | I/O | /C | IIC-Bus reception enable input/output |
| 28 | BSRQ | I/O | /C | IIC-Bus request input/output |
| 29 | NC | | | Not used |
| 30 | E/LVOL2 | O | C | ELV/LOAD motor driver output change |
| 31 | E/LREV | O | C | ELV/LOAD motor control output(REV) |
| 32 | E/LFWD | O | C | ELV/LOAD motor control output(FWD) |
| 33 | EVSS | | | E power supply GND |
| 34 | EVDD | | | E power supply Positive power supply |
| 35-37 | RAM0-2 | O | C | RAM level output |
| 38 | SPDFG | I | | SPDL FG pulse input |
| 39-42 | NC | | | Not used |
| 43 | INISW | I | | Disc sense input for initialization |
| 44 | SVCONT | O | C | Standard voltage change output |
| 45 | EPCS | I | | BBOX sense input |
| 46 | NC | | | Not used |
| 47 | CONT | O | C | Servo driver power supply control output |
| 48 | XRST | O | C | CD LSI reset control output |
| 49 | VDCONT | O | C | VD power supply control output |
| 50 | ROMDATA | I/O | /C | E2PROM data input/output |
| 51 | ROMCS | O | C | E2PROM chip selection output |
| 52 | ROMCK | O | C | E2PROM clock output |
| 53 | EMPH | O | C | Emphasis information output |
| 54 | DSPMUTE | O | C | DOUT mute output |
| 55 | CDMUTE | O | C | CD mute control output |
| 56 | CDEJECT | I | | It is EJECT at the time of L detection during 1 second |
| 57 | LOADSWL | I | | Load operation sense input |
| 58 | LOADSWR | I | | Load operation sense input |
| 59 | XCS | O | C | CD LSI chip selection output |
| 60 | ROM1K | I | | EEPROM 2k/1k change input |
| 61 | XWAIT | I | | CD LSI write control signal output |
| 62 | CLKOUT | O | C | Internal system clock output(Open) |
| 63 | LOCK | I | | Spindle lock input |
| 64 | NC | | | Not used |
| 65 | XWRITE | O | | CD LSI write control signal output |

A

B

C

D

E

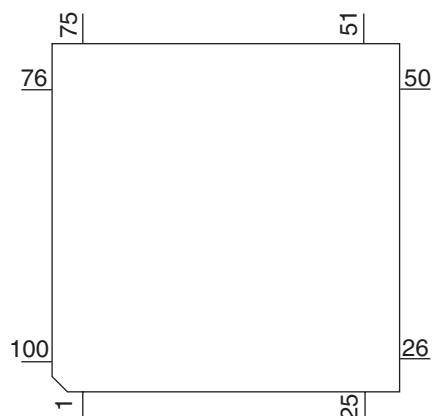
F

A

| Pin No. | Pin Name | I/O | Format | Function and Operation |
|---------|----------|-----|--------|--|
| 66 | NC | | | Not used |
| 67 | XREAD | O | | CD LSI read control signal output |
| 68 | XASTB | O | | CD LSI address strobe output |
| 69 | BVSS | | | B power supply GND |
| 70 | BVDD | | | B power supply Positive power supply |
| 71-86 | AD0-15 | I/O | /C | Address/data Bus 0-15 |
| 87,88 | NC | | | Not used |
| 89 | CAMREW | O | C | CAM motor control output |
| 90 | CAMFWD | O | C | CAM motor control output |
| 91 | LODPHT | | | Load operation photo sense |
| 92 | ELVSNS | I | | ELV position select input |
| 93 | ELVREF | | | ELV sense reference voltage |
| 94 | CAMSNS | I | | CAM position select input |
| 95 | CAMREF | | | CAM sense reference voltage |
| 96 | TESTIN | I | | Chip check test program starting input |
| 97 | HOME | I | | Home SW sense input |
| 98 | TEMP | | | Temperature information sense input |
| 99 | VDSENS | | | VD power supply short sense input |
| 100 | NC | | | Not used |

B

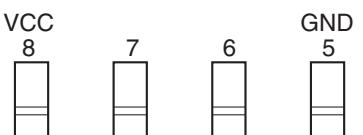
*PE5455A



| Format | Meaning |
|--------|---------|
| C | CMOS |

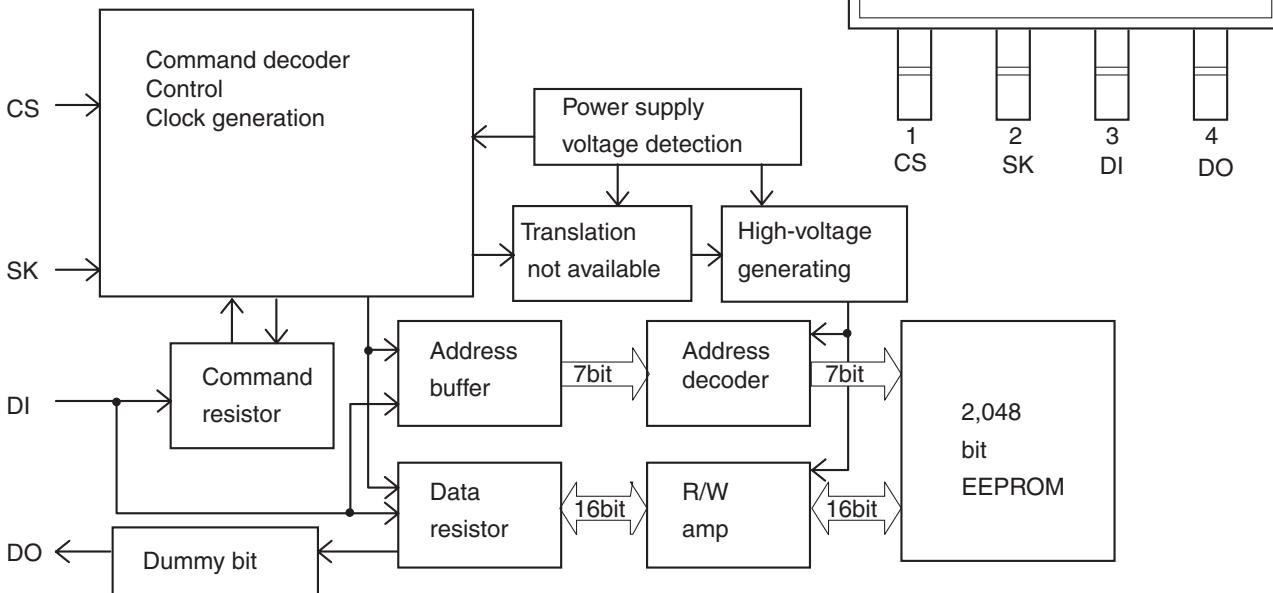
C

*BR93L56RFVM-W

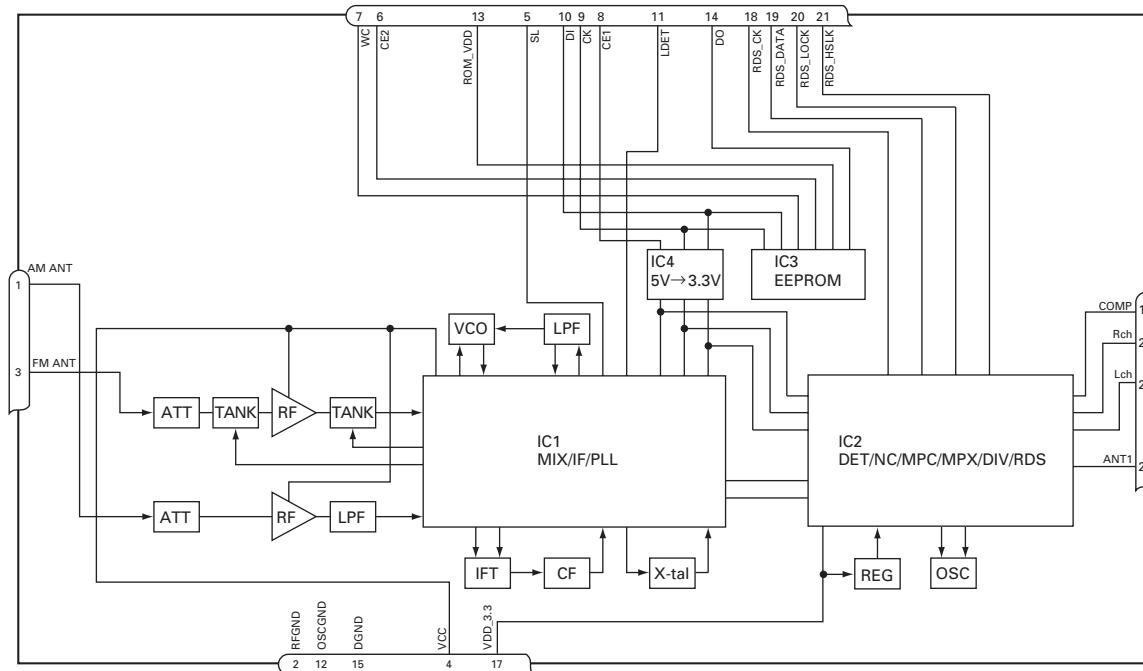


D

● Block Diagram



● FM/AM Tuner Unit



| No. | Symbol | I/O | Explain |
|-----|----------|-----|---|
| 1 | AMANT | I | AM antenna input high impedance AMANT pin is connected with an all antenna by way of $33\mu\text{H}$. (LAU type inductor) A series circuit including an inductor and a resistor is connected with RF ground for the countermeasure against the hum of power transmission line. |
| 2 | RFGND | | RF ground |
| 3 | FMANT | I | FM antenna input Input of FM antenna 75Ω Surge absorber is necessary. |
| 4 | VCC | | power supply The power supply for analog block. D.C $8.4V \pm 0.3V$ |
| 5 | SL | O | signal level Output of FM/AM signals level |
| 6 | CE2 | I | chip enable-2 Chip enable for EEPROM "Low" active |
| 7 | WC | I | write control You can write EEPROM, when EEPROM write control is "Low". Ordinary non connection |
| 8 | CE1 | I | chip enable-1 Chip enable for AF-RF "High" active |
| 9 | CK | I | clock Clock data input |
| 10 | DI | I | data in Data input |
| 11 | LDET | O | lock detector "Low" active |
| 12 | OSCGND | | osc ground Ground of oscillator block |
| 13 | ROM_VDD | | power supply Power supply for EEPROM pin 13 is connected with a power supply of micro computer. |
| 14 | DO | O | data out Data output |
| 15 | DGND | | digital ground Ground of digital block |
| 16 | COMP | O | composite output FM composite signal output. |
| 17 | VDD_3.3 | | power supply The power supply for digital block. $3.3V \pm 02V$ |
| 18 | RDS CK | O | RDS clock Output of RDS clock($2.5V$) |
| 19 | RDS_DATA | O | RDS data Output of RDS data($2.5V$) |
| 20 | RDS_LOCK | O | RDS lock Output unit "High" active($2.5V$) (RDS_LOCK turns over by the external transistor. "Low" active) |
| 21 | RDS_HSLK | O | RDS high speed lock Output unit "High" active($2.5V$)(RDS_HSLK turns over by the external transistor. "Low" active) |
| 22 | ANT1 | | diversity antenna control Antenna switch control signal output. "High" : MAIN, "Low" = SUB |
| 23 | L ch | O | L channel output FM stereo "L-ch" signal output or AM audio output |
| 24 | R ch | O | R channel output FM stereo "R-ch" signal output or AM audio output |

1 2 3 4
7.2.2 DISPLAY

● CAW1867

A

B

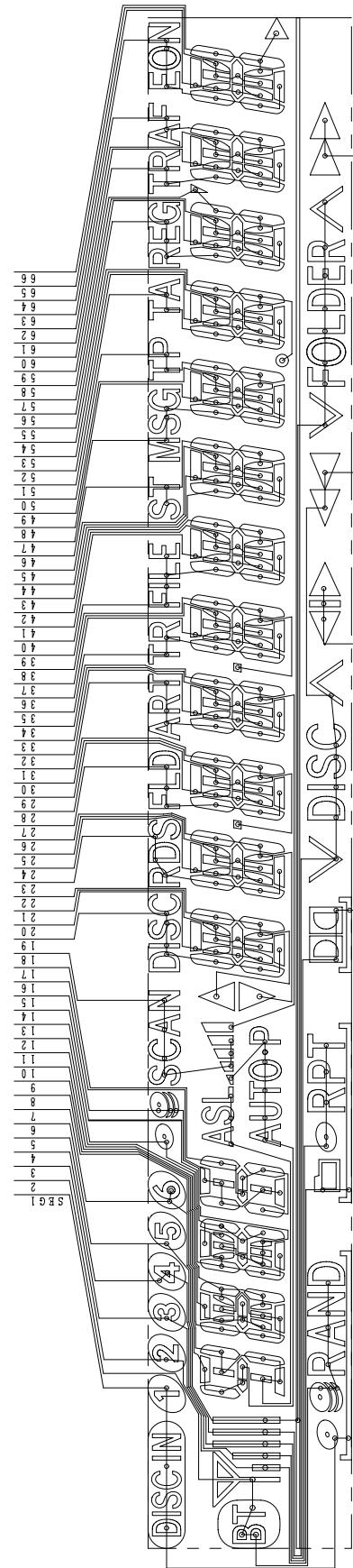
C

D

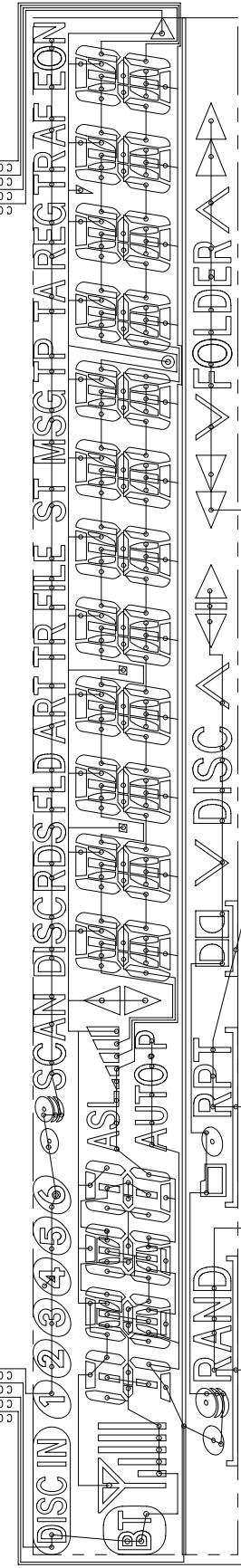
E

F

SEGMENT

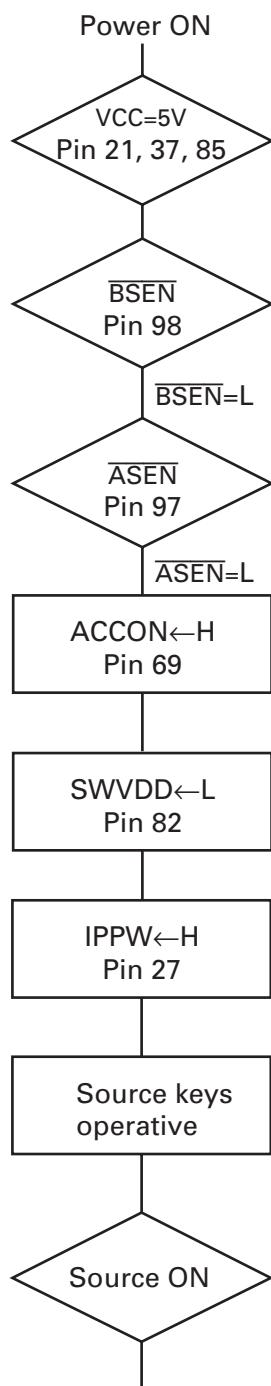


COMMON



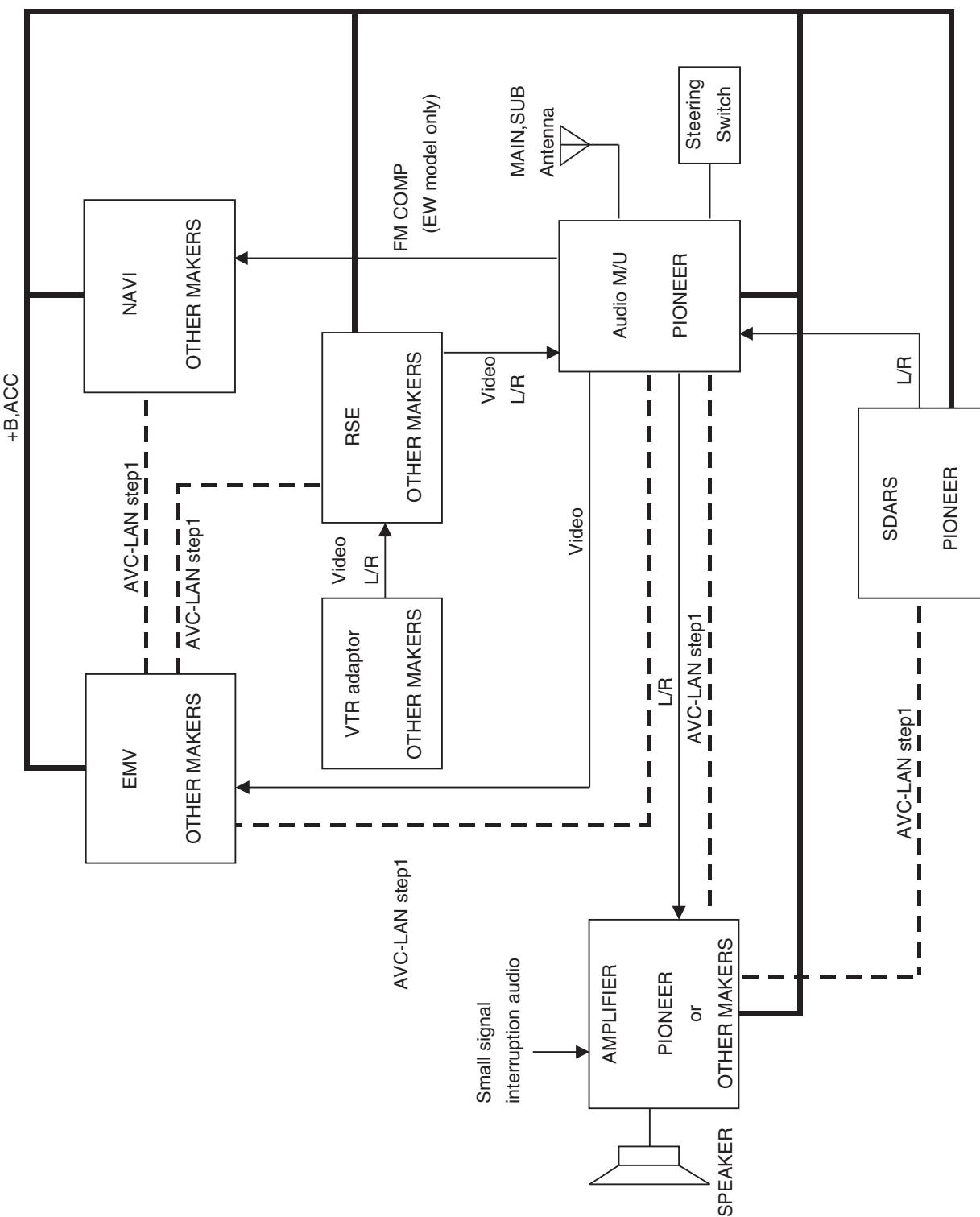
7.3 EXPLANATION

7.3.1 OPERATIONAL FLOW CHART



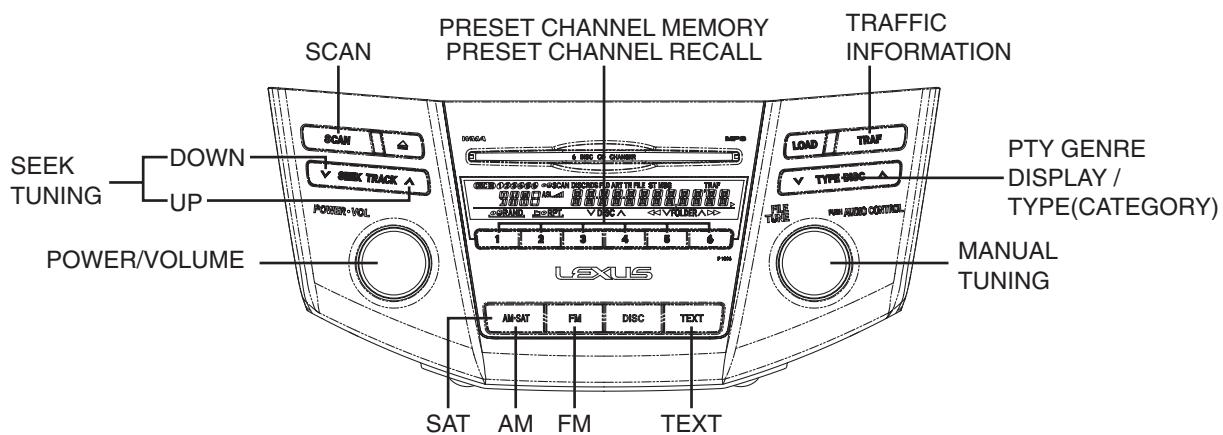
Completes power-on operation.
(After that, proceed to each source operation)

7.3.2 SYSTEM BLOCK DIAGRAM

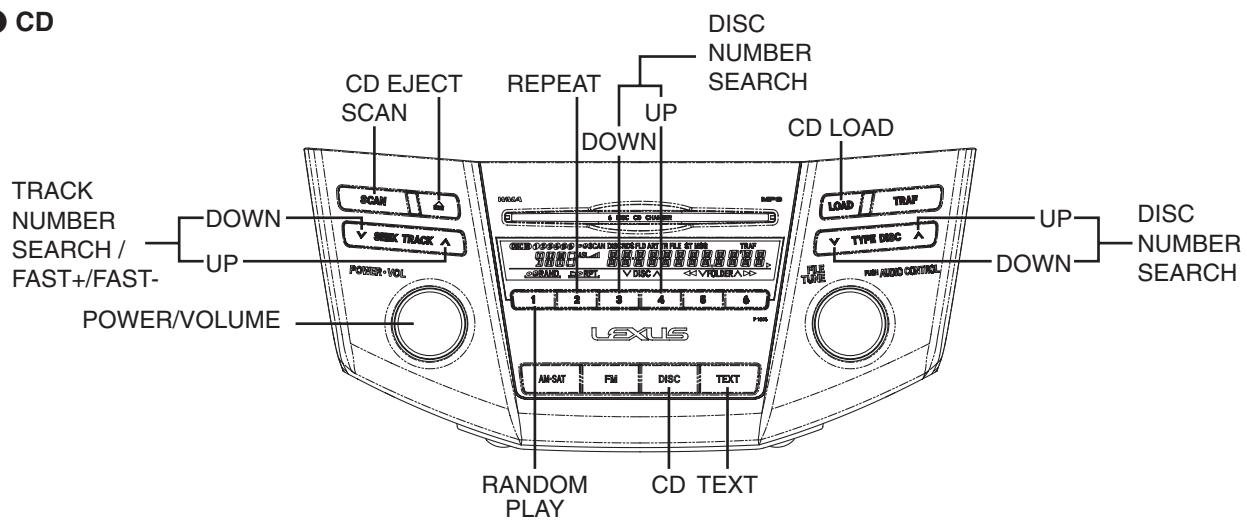


8. OPERATIONS

● RADIO



● CD



● Jigs List

| Name | Jig No. | Remarks |
|-----------------|---------|---------------------------|
| Assembly jig | GGF1538 | Assembly jig for G3, 3pcs |
| Extension Cable | GGD1472 | For system confirmation |
| Extension Cord | GGD1422 | |
| Extension Cord | GGD1423 | |

● Grease List

| Name | Jig No. | Remarks |
|-------|---------|-------------------------|
| PG641 | GEM1024 | Mechanism Unit(Service) |



Before shipping out the product, be sure to clean the following portions by using the prescribed cleaning tools:

| Portions to be cleaned | Cleaning tools |
|------------------------|---|
| CD pickup lenses | Cleaning liquid : GEM1004 Cleaning paper : GED-008 |



● Internal multi-CD shipping position mode setting

Auto change to the SHIP MODE after ALL DISC EJECT.

NOTE :

Do not switch off ACC and +B at the same time immediately after ejecting DISC.
(Switch off +B at 5 seconds after the shutter door is closed.)

(* PICK UP is made to be automatically shifted to SHIP MODE. However, the above action may discontinue operation, disabling a shift to SHIP MODE.)

Service Manual

ORDER NO.
CRT3467

CD MECHANISM MODULE(G3)

CX-3168 **CX-3116**

X-3168 : TOYOTA
X-3116 : FORD

● This service manual describes the operation of the CD mechanism module incorporated in models listed in the table below.

● When performing repairs use this manual together with the specific manual for model under repair.

| Model | Service Manual | CD Mechanism Module |
|--|----------------|---------------------|
| AVIC-XD1057ZF/UC AVIC-XD1557ZF/UC AVIC-XD1957ZF/UC | CRT3458 | CXK7300 |
| DEH-MG2057ZF/XU/UC | CRT3480 | CXK7300 |
| DEX-MG8157ZT/UC DEX-MG8057ZT/XU/UC | CRT3486 | CXK7310 |
| DEH-MG8257ZT/UC | CRT3487 | CXK7310 |

CONTENTS

| | |
|------------------------------|----|
| 1. CIRCUIT OVER VIEW | 2 |
| 2. MECHANISM OVER VIEW | 23 |
| 3. DISASSEMBLY | 35 |
| 4. HOW TO ASSEMBLE | 45 |

A 1. CIRCUIT OVER VIEW

Concerning CD LSI, beside the core DSP, LSI which unifies DAC once used as peripheral circuit or RF amp is the mainstream, and UPD63763AGJ,UPD63761AGJ is a multifunction LSI which has a plenty of functions such as existing CD and replay CD-ROM storing MP3/WMA file by embedding CD-ROM decoder or MP3/WMA decoder.

*X-3116 has built-in WMA decoder by each LSI function, but is not corresponded to its specification.

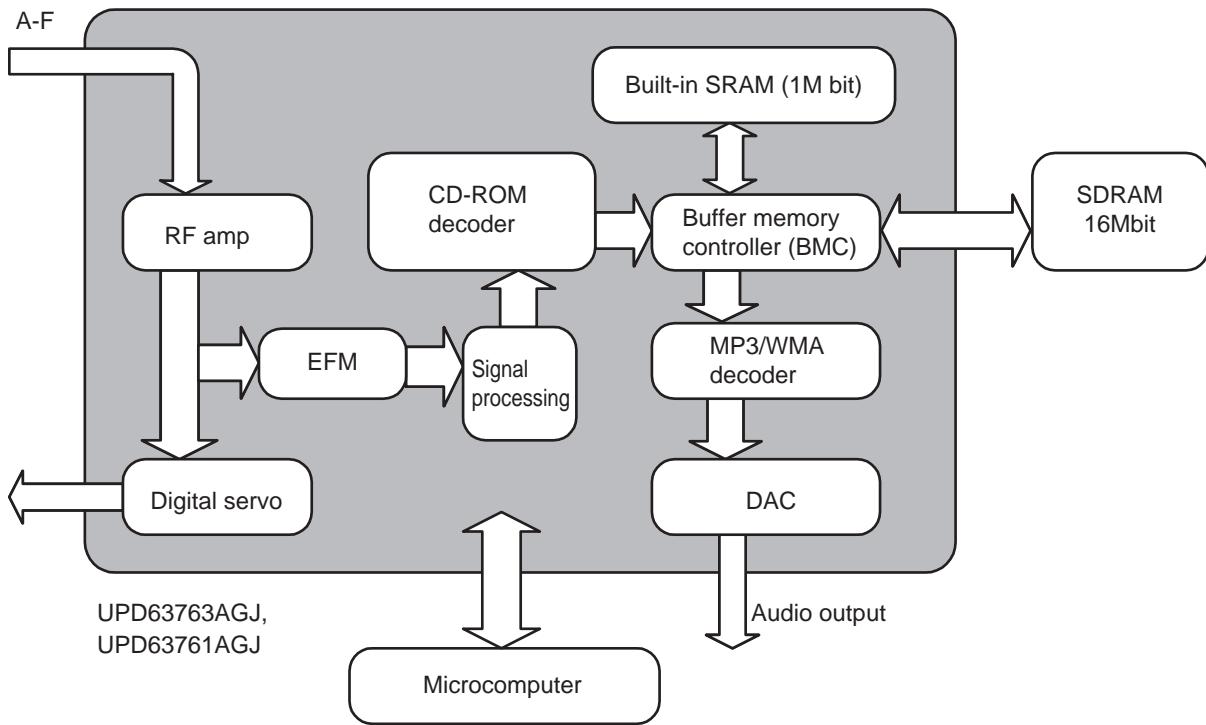


Fig.1 UPD63763AGJ(X-3168),UPD63761AGJ(X-3116) block diagram

1.1 PREAMP SECTION

The preamp section is processing pick-up output signal and generating signal to servo section, demodulator section and control section of the next stage. The signal from pick-up is I-V converted by photodetector-built-in preamp in the pick-up, then added by RF amp and created RF, FE, TE, TE empty cross signal. This preamp section is embedded in CD LSI UPD63763AGJ, UPD63761AGJ (IC201), and each section of it is explained below. Since the spec of this LSI is single power supply (+3.3V), reference voltage of this LSI and pick-up should be all REFO (1.65V). REFO is the output from REFOUT in the LSI through buffer amp, and its output comes from the number 133 pin of the LSI. All measurement is based on the REFO.

NOTE: Never short-circuit REFO and GND.

1.1.1 APC circuit (Automatic Power Control)

Since light output has large minus temperature characteristics when laser diode is operated under constant current, it is necessary to control current by monitor diode so that constant output is maintained. This is APC circuit. LD current is generated by measuring current between LD1 and V3 R3 and dividing the value by 7.5 , and its current value should be about 30mA.

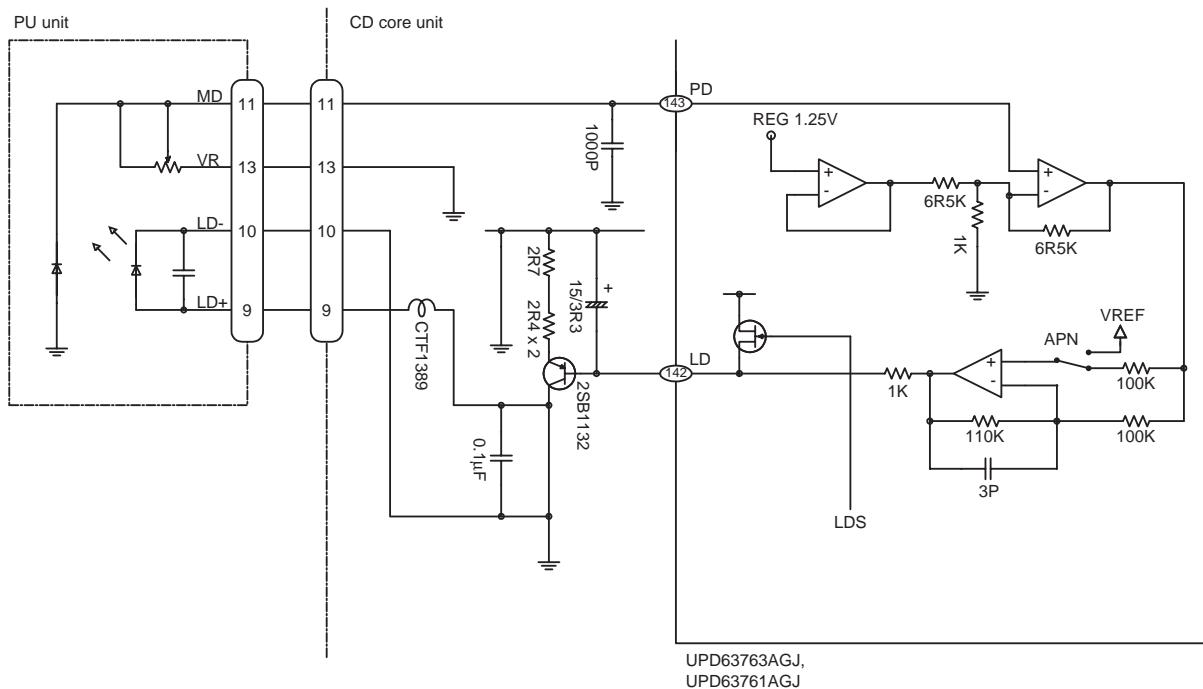


Fig.2 APC

1.1.3 Focus error amp

A The photodetector output (A+C), (B+D) comes from the number 91 pin as FE signal which is (A+C-B-D) through differential amp and then error amp. The low frequency of voltage FE is showed in the following formula.

$$FE = (A+C-B-D) \times 8.8k / 10k \times 111k / 61k \times 160k / 64k = (A+C-B-D) \times 4$$

The FE output generates 1.5Vpp of S curve based on REFO. The cut-off frequency of the amp in back stage is 14.6kHz.

1.1.4 RFOK circuit

This circuit is signal expressing timing of focus-close and focus-close condition during playing, and output from the number 55 pin as RFOK signal output. During playing at focus-close, "H" is output as signal.

B Since RFOK signal holds a peak of DC level of RFAGCI at digital section in back stage and is converted and generated by certain threshold level, RFOK is "H" without a bit. Therefore, focus-close is also performed in disc mirror surface. This signal is supplied to a microcomputer via LPF as FOK signal and used for protection and switching gain of RF amp.

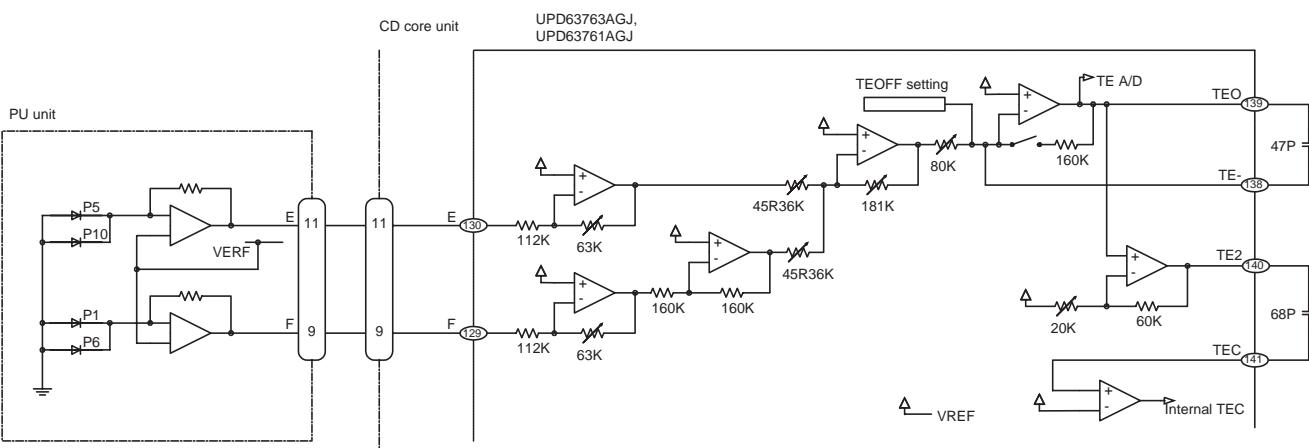
1.1.5 Tracking error amp

The photodetector output E, F comes from the number 139 pin, taking (E-F) as TE signal through a differential amp and then an error amp. The low frequency of TE is showed in the following formula.

$$TEO = (E-F) \times 63k / 112k \times 160k / 160k \times 181k / 45.4k \times 160k / 80k = (E-F) \times 4.48$$

TE output generates 1.15Vpp level TE waveform based on REFO. The cut-off frequency of the amp in back stage is 21.1kHz.

C



E Fig.3 TE

1.1.6 Tracking empty cross amp

The tracking empty cross signal (hereafter, TEC signal) is the signal amplifying TE signal for 4 times and used to find an empty cross point of tracking error. The purpose for finding the empty cross point is;

- ① To use for track count at carriage movement and track jump
- ② To use for detecting direction of lens movement at tracking close (used in a tracking brake circuit described later)

The frequency range of TEC signal is 300 Hz - 20kHz, and voltage TEC=TE level X 4.

That is, TEC level is 4.62V as calculated, and this level is over D range of an operation amp and so that the signal is clipped, but only empty cross point is used in CD LSI, so there is no problem.

1.1.7 EFM circuit

EFM circuit is the circuit for converting RF signal into "0" "1" digital signal. AGCO signal output from the number 116 pin is AC-combined, input to the number 114 pin, and supplied to EFM circuit.

Since RF vertical asymmetry occurred because of the lack of RF signal by a scratch or dirt on a disc, and quality variation of disc production is not deleted only by AC-combination, reference voltage ASY of EFM comparator is controlled, taking advantage of the fact that the occurring rate of "0" "1" in EFM signal is 50%. In this way, the comparator level is always around the center of RFO signal. This reference voltage ASY is generated with passing EFM comparator output through LPF. EFM signal is output from the number 111 pin.

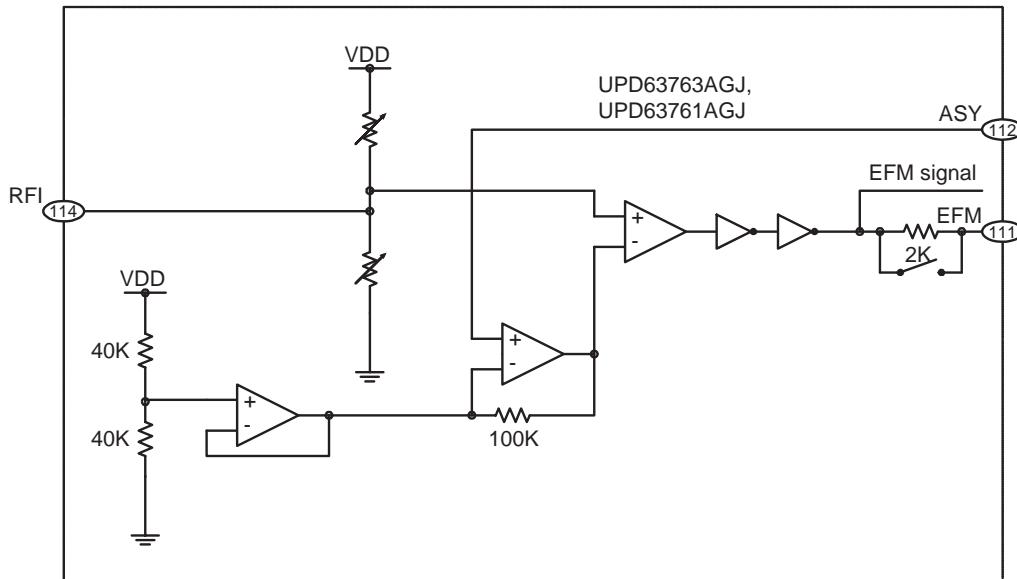


Fig.4 EFM

1.2 SERVO SECTION (UPD63763AGJ, UPD63761AGJ: IC 201)

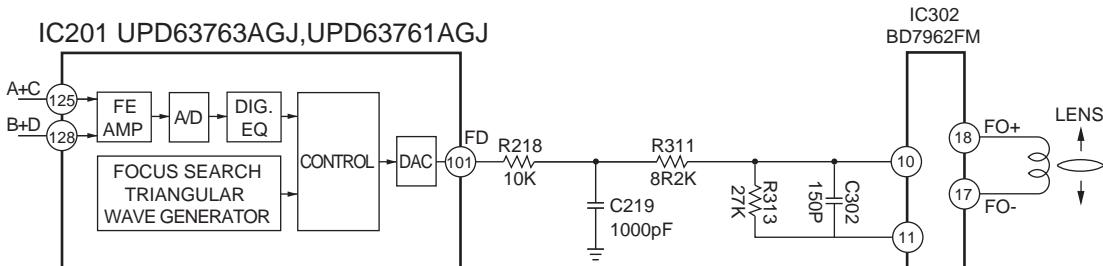
A The servo section operates servo control such as equalizing of error signal, in-focus, track jump, carriage move, etc. DSP is section for signal processing and operates data decoding, error correction, interpolation processing, etc. FE, TE signal generated in preamp stage is A/D converted and outputs drive signal of focus, tracking, and carriage system via servo block. And EFM signal is decoded in the signal processing section and outputs audio signal after D/A convert via D/A converter finally. In addition, in this decoding process, error signal of a spindle servo is generated, and supplied to the spindle servo section, and outputs drive signal for the spindle. Each drive signal of focus, tracking, carriage and spindle is amplified by the driver IC BD7962FM (IC302) after that and supplied to each actuator and motor.

1) Focus servo system

C The main equalizer of focus servo is made up of digital equalizer section. The fig 10 shows a block diagram of focus servo.

In the focus servo system, it is necessary to bring a lens within in-focus range to focus-close. In order to do that, triangle wave of focus search voltage moves a lens up and down to find in-focus point. During that time, a spindle motor is kicked to maintain rotation at the fixed speed. The servo LSI monitors FE signal & RFOK signal, and operates focus-close automatically in appropriate point. The focus-close is performed when following 3 conditions are set;

- D ① A lens is moving from away to near toward a disc.
- ② RFOK= "H"
- ③ Just at the moment when FZC signal is once over the threshold of FZD register and latched to "H" again (the edge of FDZ). As the result, FE converges "0" (=REFO).



F Fig.5 Focus servo block diagram

When the conditions described above are set and focus-close is performed, XSI terminal becomes "H" -> "L" and after 40ms, the microcomputer starts to monitor RFOK signal through LPF.

When RFOK signal is detected as "L", the microcomputer takes a various action such as protection.

Fig 11 shows a series of action concerning focus-close (this figure shows a case when focus-close is impossible). If pressing focus-close button in condition that a select of focus mode is "display 01" in the test mode, it is possible to check S curve, search voltage and actual lens operation.

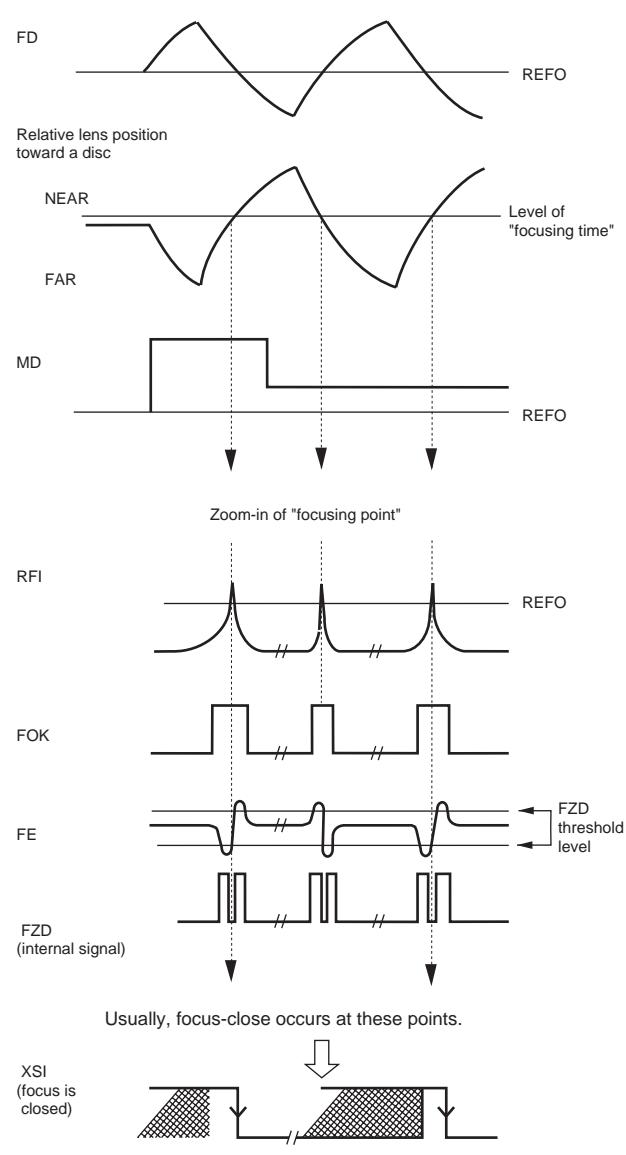


Fig.6 Focus-close sequence

A 2) Tracking servo system

The main equalizer of tracking servo is made up of digital equalizer section. A block diagram of tracking servo is showed in Fig 12.

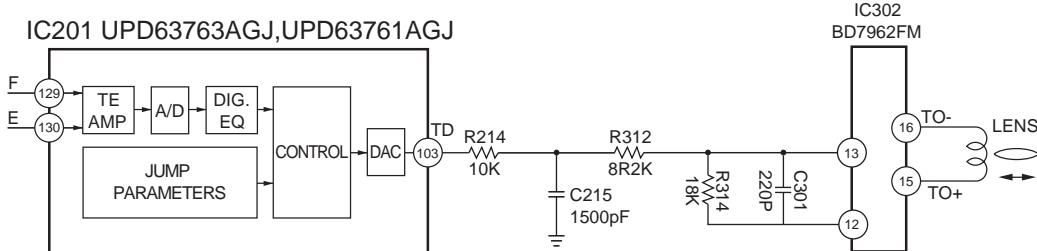


Fig.7 Tracking servo block diagram

a) Track jump

Track jump is performed automatically by the command of the microcomputer according to the auto-sequence function inside LSI. In this system, up to 100 tracks of multi-jump is prepared for using as track jump at the search time. In the test mode, 1, 4, 10, 32, 32 X 3 jump of it and carriage move can be checked by mode selection. For jumps up to 4 tracks, about half number of total jumps (e.g., about 2 tracks are set for 4 tracks) are set by microcomputer. The speed control (which counts the length of TEC interval and controls TD so as to keep a constant frequency) is conducted for any jump up to 5-100 tracks and a target number of total tracks is set by microcomputer. The established number of tracks is counted by using TEC signal.

From the moment when the set number is counted, brake pulse is output for defined period of time, and a lens is stopped. In this way, it is possible to close tracking and continue normal play.

In addition, gain up of a tracking servo in the brake circuit ON is performed for 50ms after stopping brake pulse in order to increase lead-in of servo during track jump. FF/REW operation in normal mode is carried out with executing a single jump continuously. The speed is varied according to place of destination and is about 10 or 20 times of normal mode.

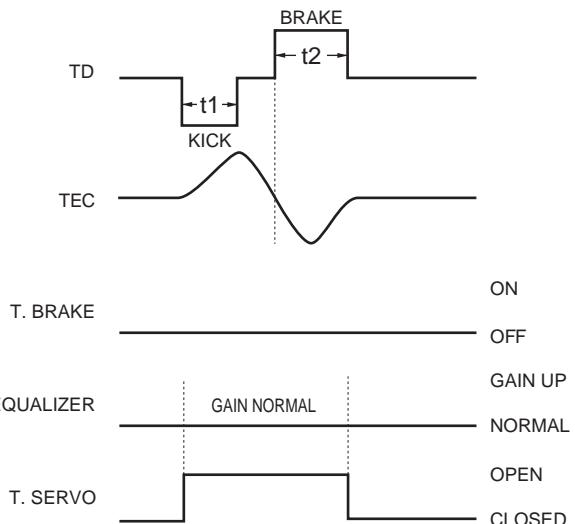


Fig.8 Single track jump

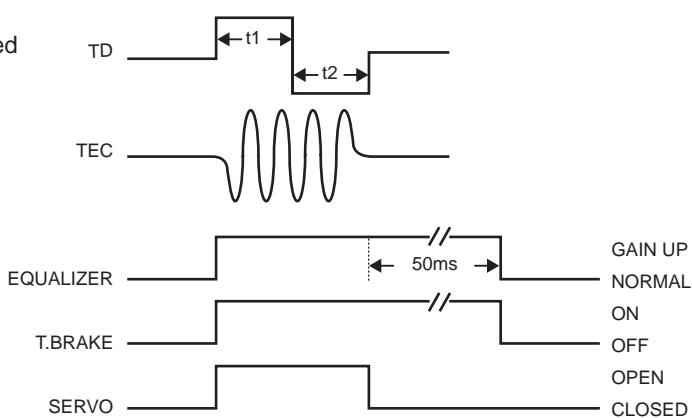


Fig.9-1 Multi-track jump

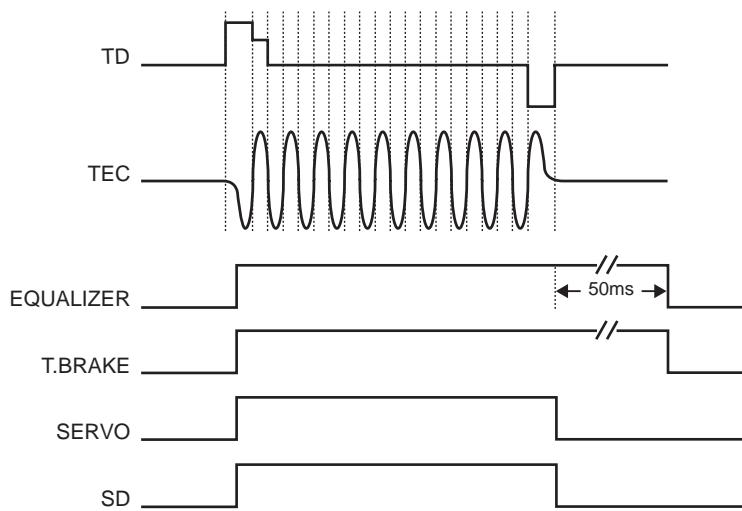
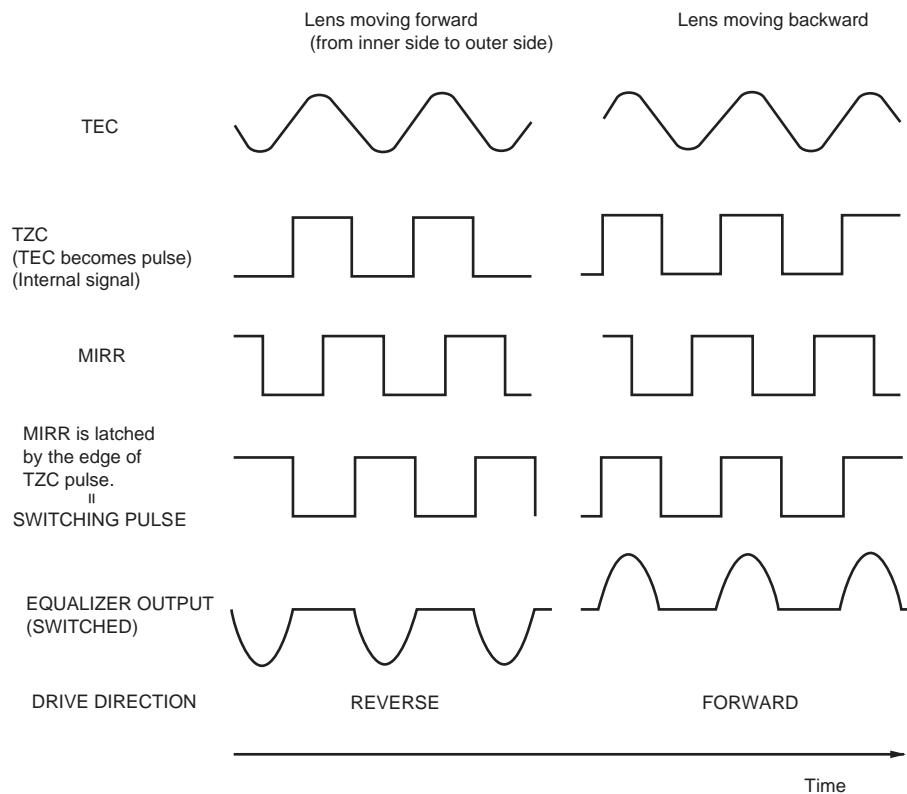


Fig.9-2 Multi-track jump(Speed control)

b) Brake circuit

Since lead-in of servo is weakened during set-up or track jump, stable lead-in to servo loop is performed, using a brake circuit. The brake circuit detects the direction of a lens and outputs only the drive signal of the cross direction toward its operation to slow the lens speed down and performs stable lead-in to the tracking servo. In addition, the direction for sliding a track is determined by TEC signal, MIRR signal and its phase relation.



(NOTES) The phase of equalizer output is written as the same as TEC phase.

Fig.10 Tracking brake circuit

A 3) Carriage servo system

The carriage servo is input the output from low frequency number composite of tracking equalizer (position information of lens) to carriage equalizer, and after acquiring fixed gain, it outputs drive signal from LSI. The signal is impressed to carriage motor via driver IC.

To be more precise, since it is necessary to move the entire pick-up to forward direction when lens off-set during playing reaches to certain level, the gain of equalizer is set to generate higher voltage than start-up voltage of carriage motor at that time. In addition, actual operation is set to fix a certain threshold for equalizer output inside servo LSI, and to output the drive voltage only when the level of equalizer output is over that fixed level. In that way, power consumption is reduced. Moreover, according to decentering of a disc, the level of equalizer output voltage may cross threshold level several times before the entire pick-up starts to move. At that time, output waveform of drive voltage from LSI is pulse state.

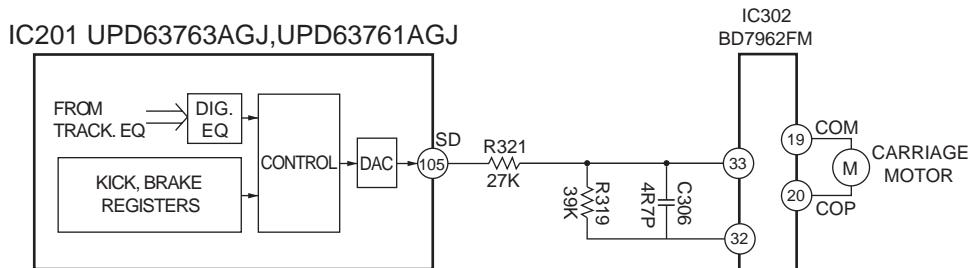


Fig.11 Carriage servo block diagram

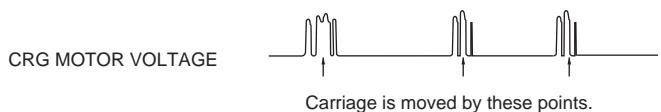
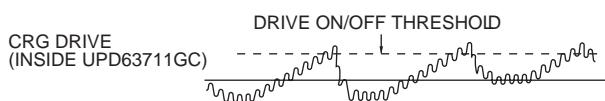


Fig.12 Carriage signal waveform

4) Spindle servo system

There are following modes for spindle servo.

① Simple FG servo:

It is for maintaining the rotation of a disc to be in closer condition of regular rotation.

The microcomputer monitors FG signal output pulse according to the rotation of a spindle motor and controls the drive voltage of the spindle motor.

This is used in following situation.

a) At set-up time, it is used during transition from power ON with focus-close to rough servo.

b) It is used until recovering from out-of-focus during playing.

② Adaptation servo:

It is CLV servo mode of normal operation.

It takes a sample of WFCK/16 at EFM demodulation block to check whether frame synchronized signal and internal frame counter output agree, then generates signal showing "agree" or "disagree". When this signal shows "disagree" 8 times continuously, it is considered as asynchronous and otherwise, it is considered as synchronous. This adaptation servo selects lead-in servo in asynchronous, and regular servo in synchronous automatically.

③ Brake:

It is a mode for stopping a spindle motor. The microcomputer monitors FG pulse and applies the brake fully to certain interval (speed) and decreases the brake level and stops it when the speed is under that.

④ Stop:

It is a mode used at the time of POWER ON and eject. Both ends of voltage of a spindle motor is 0V at this time.

⑤ Rough servo:

It is a mode used at the time of carriage feed (carriage move of long search, etc.).

It inputs which one of H level or L level to a spindle equalizer after calculating line speed according to EFM waveform.

Also this mode is to confirm the grating in test mode.

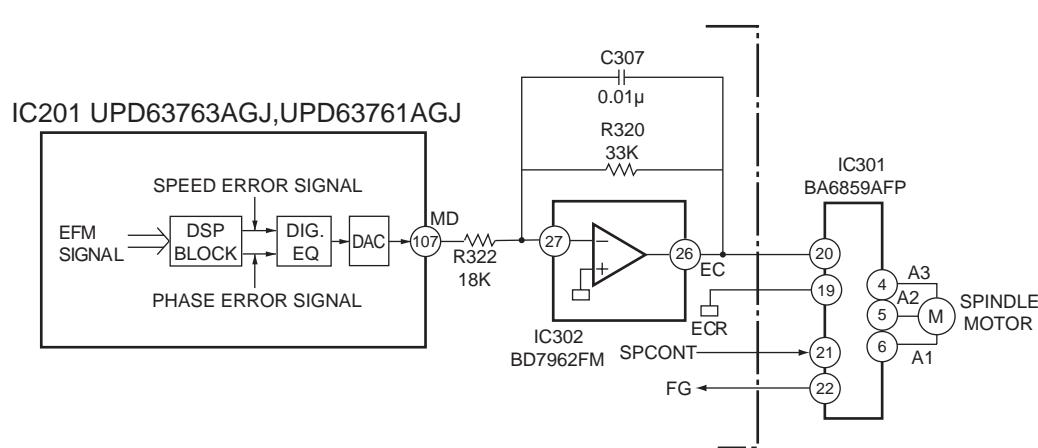


Fig.13 Spindle servo block diagram

1.3 AUTOMATIC ADJUSTMENT FUNCTION

A In this system, all circuit adjustment is automatically operated inside CD-LSI.

B All adjustment is performed every time of inserting disc or selecting CD mode by source key.

C The contents about each automatic adjustment are in the following;

D 1) FZD cancellation setting

E It makes focus-closing performed certainly. FE offset level at the time of POWER ON is read, and the reverse voltage of offset value is written into CRAM inside IC, then the offset is cancelled. In this way, FZD threshold level can be set to fixed value (+240mV) and one of focus-close conditions inside IC such as "FZD signal is latched to H" is certainly carried out.

F 2) TE, FE, RF offset automatic adjustment

G With this adjustment, TE, FE, RF amp offset of preamp at the time of POWER ON are adjusted to each desired value with REFO reference.

(The desired value: TE, FE, RF) = (0, 0, -1) [V])

H Adjustment steps are;

I (1) The microcomputer reads each offset during LDOFF condition via servo LSI.

J (2) The microcomputer calculates voltage to be corrected from read value in step (1), and substitutes the corrected value in the given place.

K 3) Tracking balance (T.BAL) automatic adjustment

L With this adjustment, output difference between Ech and Fch is equalized by changing gain of LSI internal amp. Actually, TE waveform is adjusted to be vertical symmetry to REFO.

M Adjustment steps are;

N (1) After focus-close,

O (2) Kicking a lens toward radial direction to generate TE waveform certainly.

P (3) The microcomputer reads offset volume of TE signal calculated inside LSI at that time via servo LSI.

Q (4) The microcomputer detects offset volume as which one of 0, positive or negative.

R If offset volume = 0, adjustment is finished.

S If offset volume = positive or negative, change amp gain of Ech or Fch according to certain rule.

T Then, repeat step 2) - 4) until reaching "offset volume = 0" or "limit number" and adjustment is finished.

U 4) FE bias automatic adjustment

V With this adjustment, RFI level is maximized by making focus point during playing optimal. Adjustment is performed by utilizing phase difference between 3T level waveform of RF waveform and disturbance input of focus error. Since disturbance is input to focus loop, the adjustment is performed at the same timing as automatic gain control described later.

W Adjustment steps are;

X (1) Filling disturbance into focus loop by microcomputer commands (internal servo LSI)

Y (2) Detecting jiggle of 3T components in RF signal inside LSI.

Z (3) Processing relation between 3T components described above and disturbance inside LSI to find misalignment of focus and its direction.

[4) The microcomputer reads out the result found above by a command from servo LSI.

5) The microcomputer calculates the required correction volume and substitutes the result into bias adjustment items inside servo LSI.

In addition, a series of adjustment steps is repeated several times (same as automatic gain control) to increase adjustment accuracy.

6) Focus, tracking AGC

With this adjustment, servo loop gain of focus and tracking is adjusted automatically.

Adjustment steps are;

(1) Filling disturbance into servo loop.

(2) Acquiring G1, G2 signal by extracting error signal at the time of filling disturbance (FE, TE) via B.P.F.

(3) Reading signal of the microcomputer, G1 and G2 via servo LSI.

(4) The microcomputer calculates the required correction volume and performs loop gain adjustment inside servo LSI.

In addition, a series of adjustment steps is repeated several times to increase adjustment accuracy.

6) RF level automatic adjustment (RFAGC)

This adjustment is performed in order to adjust variation of RF signal (RFO) level to fixed value and to realize reliable signal transmission. The adjustment is performed with changing amp gain between RFI and RFO.

Adjustment steps

- (1) The microcomputer reads out output from RF level detect circuit inside servo LSI by a command.
 - (2) The microcomputer calculates desired RFO level of amp gain volume from read value.
 - (3) The microcomputer sends an appropriate command to servo LSI to reach to the gain volume of (2).
- This adjustment is performed at the following timing,
- During set-up, only focus-close is finished
 - At the point of set-up completion (just before playing)
 - During playing, after recovering from out-of-focus

7) Adjustment of gain of preamp stage

If there is lens dirt, or reflected light of a disc is notably small during CD-RW replaying, gain of entire RFAMP(FE, TE, RF amp) should be +6dB, +12dB according to the situation.

Adjustment steps

When reflected light of a disc is notably small during set-up, the entire RFAMP should be +6dB, +12dB. In addition, when changing gain, perform again the set-up procedure from the start. When it is considered that "the entire gain of RFAMP is always played at +6dB", perform the set-up at +6dB in advance from the next time.

See the figure below.

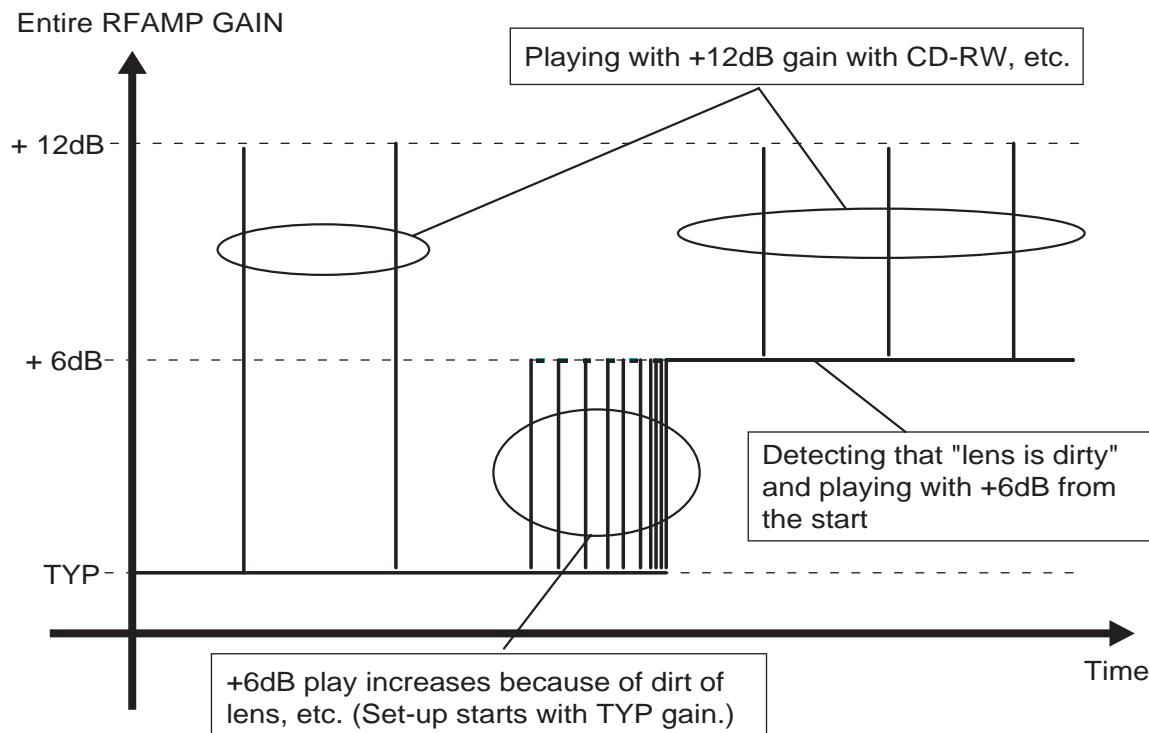


Fig.14 Conceptual diagram of gain of preamp stage

A 8) Adjustment initial value

All adjustment is performed based on the latest adjusted value that is considered as initial value unless the power of the microcomputer is off (back up is stopped). (There is an exception, though.) If back up is stopped, automatic adjustment is done by the initial value, not by the latest adjusted value.

B 9) Coefficient indication of adjustment result

It is possible to display and check certain automatic adjusted (FE, RF offset, FZD cancel, FT, and RFAGC) in test mode.

Coefficient indication of each automatic adjustment is showed below:

C (1) FE, RF offset, FZD cancel

Reference value = 32 (Coefficient 32 means no adjustment was required.)

Indication is every approx. 40mV.

Example: FZD cancel coefficient = 35

$$35-32=3 \times 40\text{mV}=120\text{mV}$$

Since corrected volume is about +120mV, FE offset before correction is -120mV.

D (2) F.T gain adjustment

Reference value: focus, tracking = 20

Coefficient indication / reference value express adjusted volume.

Example: AGC coefficient = 40

40 / 20 = 2 times (+ 6dB) adjustment was performed. (It means "since it was originally 1/2 time of loop gain, the entire gain was doubled to make it to the desired value.")

E (3) RF level adjustment (RFAGC)

Reference value = 8

Coefficient = 9 - 15Increasing RF level
(Increasing gain)

Coefficient = 7 - 0Decreasing RF level
(Decreasing gain)

If a coefficient moves 1, 0.7 - 1dB of gain changes accordingly.

Maximum gain = when a coefficient is 15, TYP +6.5dB

Minimum gain = when a coefficient is 0, TYP - 6.0dB

1.4 POWER SUPPLY SECTION

VD 8V: Power supply for mechanism servo. It supplies to driver directly and also generates 3.3V and 1.5V (compression model) with a regulator in the unit.

VDD 5V: Power supply for microcomputer. If back up (+B) is connected, it is always supplied from a product.

GND: There are 3 systems (servo system, digital system and reference GND of audio described in the next section). They are divided in the core unit.

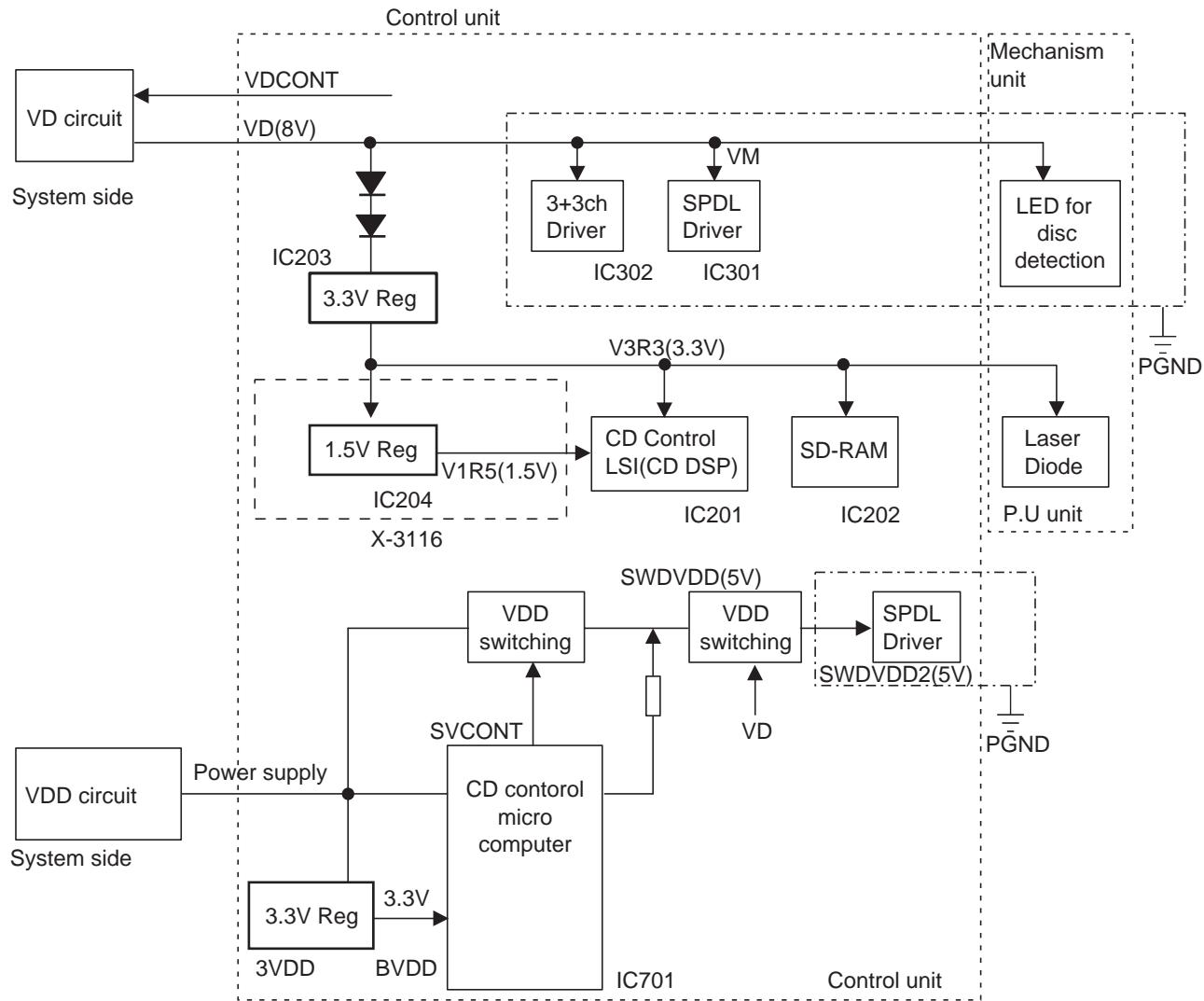
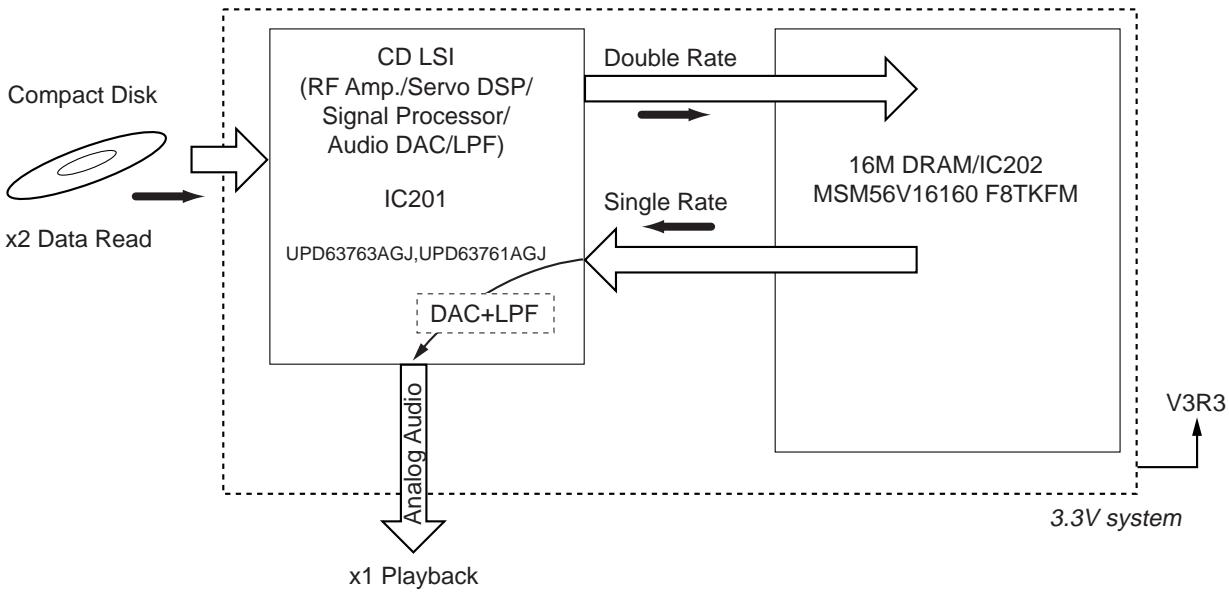


Fig.15 Power supply section

A 1.5 STS CIRCUIT EXPLANATION

Sure Track System circuit pools music data read from CD, and when pick up is out of the track by some reasons, it outputs data from memory during recovery and prevents sound break effectively.



C Operation theory

D STS circuit is controlled by uPD63761AGJ (IC201) having a built-in shockproof memory controller. Signal read from CD with double rate is demodulated to data in CDLSI, and the built-in memory controller memorizes SDRAM audio data, then reads out SDRAM data with single rate based on the output clock from C33M port of the LSI (33.86MHz) as reference clock, and outputs DAC.

E Since the writing speed is faster than the reading speed from SDRAM, the memory may overflow soon. However, if it overflows, reading is stopped temporarily and to be in pause. Reading data from SDRAM continues and when empty space is available, writing data is restarted. (Remaining RAM can be monitored by "RAM0, RAM1 and RAM2" terminal.)

F By repeating this process, SDRAM is always utilized effectively and data during 12 seconds (at the time of CD-DA) can be stored. For example, pick up is out of the track because of vibration, sound break is avoided if recovery is performed within 12 seconds by using memory.

1.6 MECHANISM CONTROL

● Overview

The combination of load/eject operation, camgear motor (operation mode) operation, elevation operation and clamp operation enables the operation as changer mechanism module.

1) Loading system

Disc position is detected with 3 switches attached to mechanism unit, photo, and LED, and load/eject is performed by driving an E/L motor. *E/L is abbreviation of Elevation/Loading. (G3 mechanism shares a motor, unlike G2 mechanism.)

1.1) Detect system

The 3 switches, photo and LED operate load start/load end, disc form detection and watching disc eject.

1.2) Drive system

Controlling an E/L motor by the control unit enables the following function:

- Loading of disc
- Ejecting of disc

a) Drive system

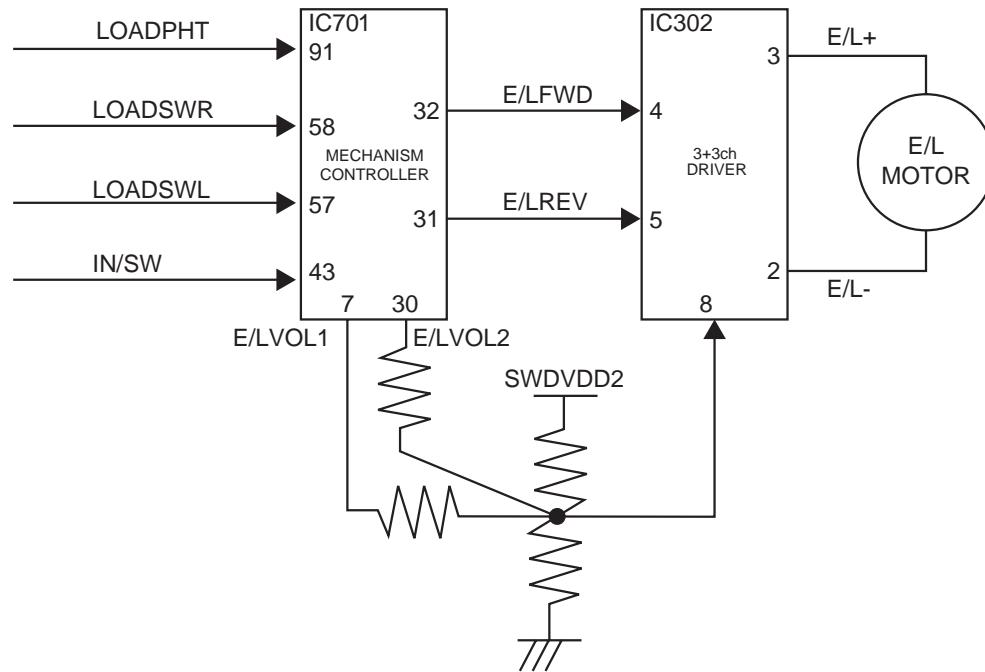
It controls drive direction by output E/LFWD, E/LREV from the microcomputer (IC701), and 3 values of drive voltage by Hi-Z/L of ELVOL1,ELVOL2.

At the time of loading E/L+< E/L- ; (E/LFWD; L, E/LREV; H)
At the time of ejecting E/L+> E/L- ; (E/LFWD; H, E/LREV; L)

Drive voltage (E/LVOL1=Hi-Z, E/LVOL2=Hi-Z) ; 8V

Drive voltage (E/LVOL1=L, E/LVOL2=Hi-Z) ; 7V

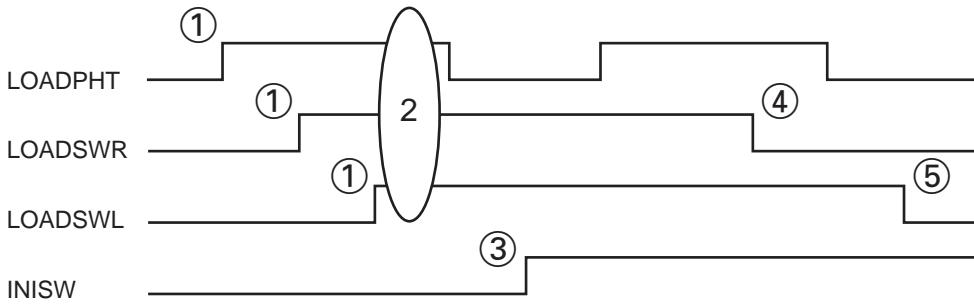
Drive voltage (E/LVOL1=Hi-Z, E/LVOL2=L) ; 4.4V



b) Drive sequence

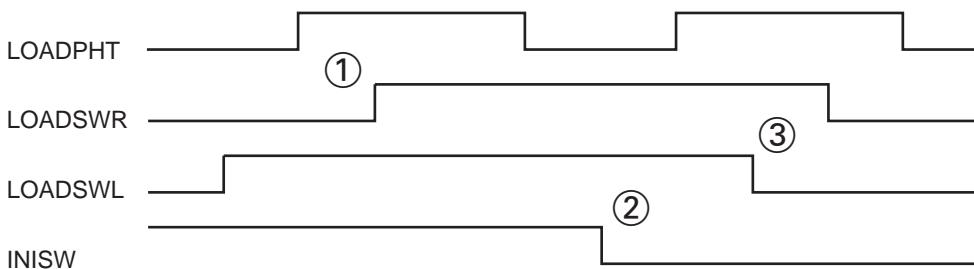
At the time of loading:

- ① One of LOADPHT, LOADSWR, LOADSWL starts driving with H. ② All of LOADPHT, LOADSWR, LOADSWL detect H at the same time. ③ Detecting H of INISW. ④ Detecting L of LOADSWR. ⑤ Detecting L of LOADSWL and stopping E/L motor.



At the time of ejecting:

- ① Starting driving H of LOADSWR. ② Detecting L of INISW.
- ③ Detecting L of LOADSWL and after reverse brake (16ms), stopping E/L monitor.

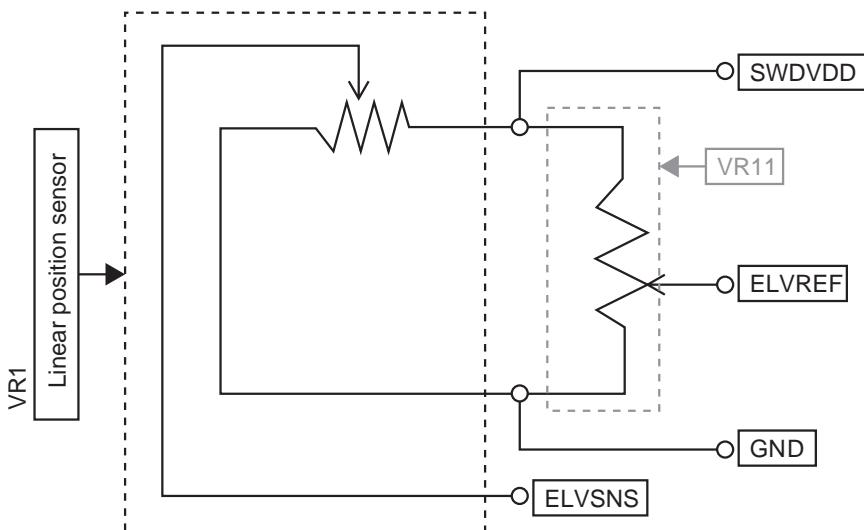


2) Elevation system

2.1) Detect system

It uses a linear position sensor (VR1), converts stage chassis level to voltage value and captures it by a microcomputer A/D to detect absolute position.

D Detect circuit



2.2) Drive system

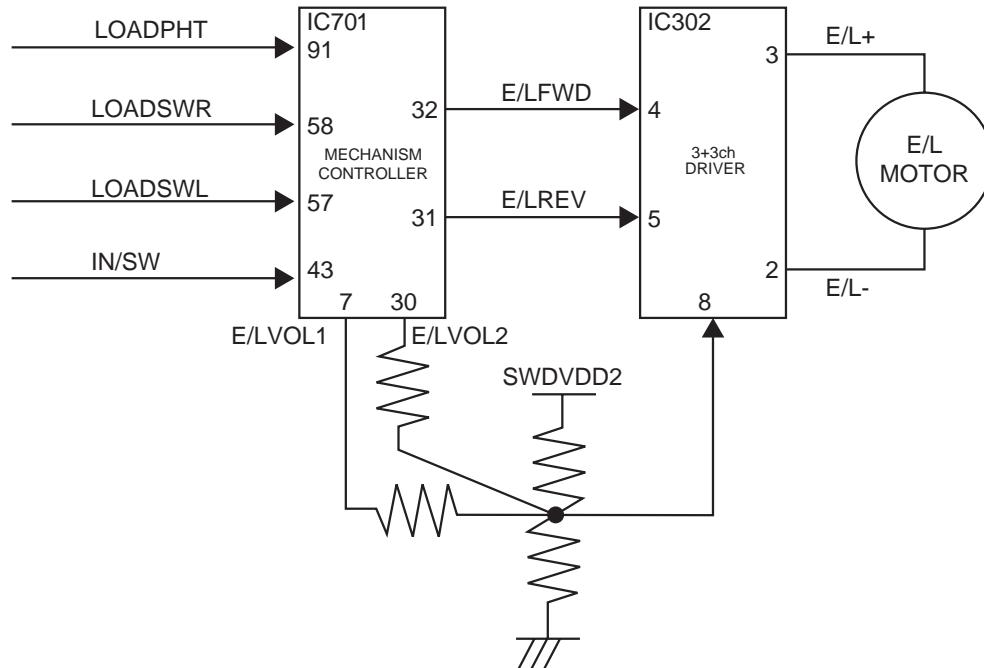
Controlling an E/L motor by the control unit enables the following function.

Elevation function

a) Drive circuit

t controls drive direction by output E/LFWD, E/LREV from the microcomputer (IC701), and 3 values of drive voltage by Hi-Z/L of ELV VOL1,ELV VOL2.

Driving upper direction E/L+>E/L- , (E/LFWD; H, E/LREV; L)
 Driving lower direction E/L+<E/L- , (E/LFWD; L, E/LREV; H)
 Drive voltage CAMVOL=Hi-Z, 8VCAMVOL=L, 7V
 CAMVOL=L, 7V



b) Drive sequence

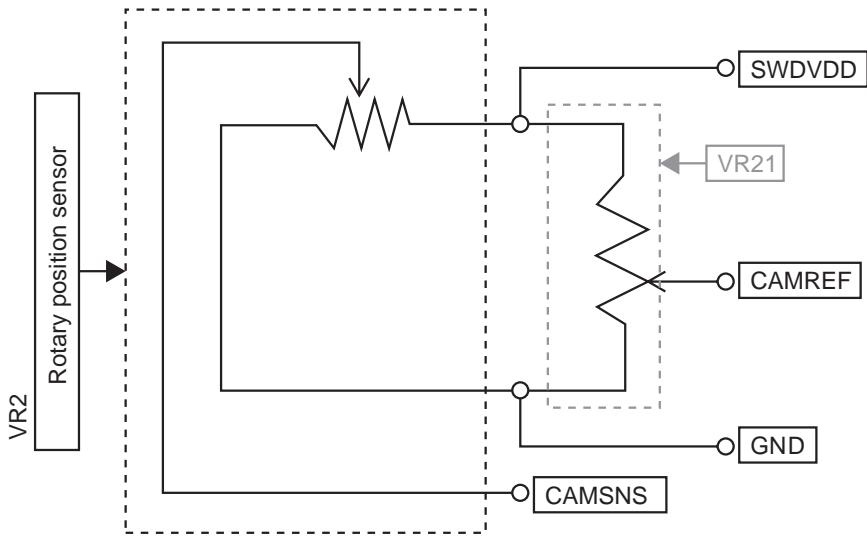
- 1 Driving continuously to the position of brake start.
- 2 Detecting of passing the position of brake start and starting short brake.
- 3 Starting of driving pulse to reach OK range. After confirmation of entering OK range, it is completed.

A 2) Camgear motor system

2.1) Detect system

It uses a rotary position sensor (VR2), converts a camgear rotation angle to voltage value and captures it by a microcomputer A/D to detect absolute position.

B Detect circuit



C 2.2) Drive system

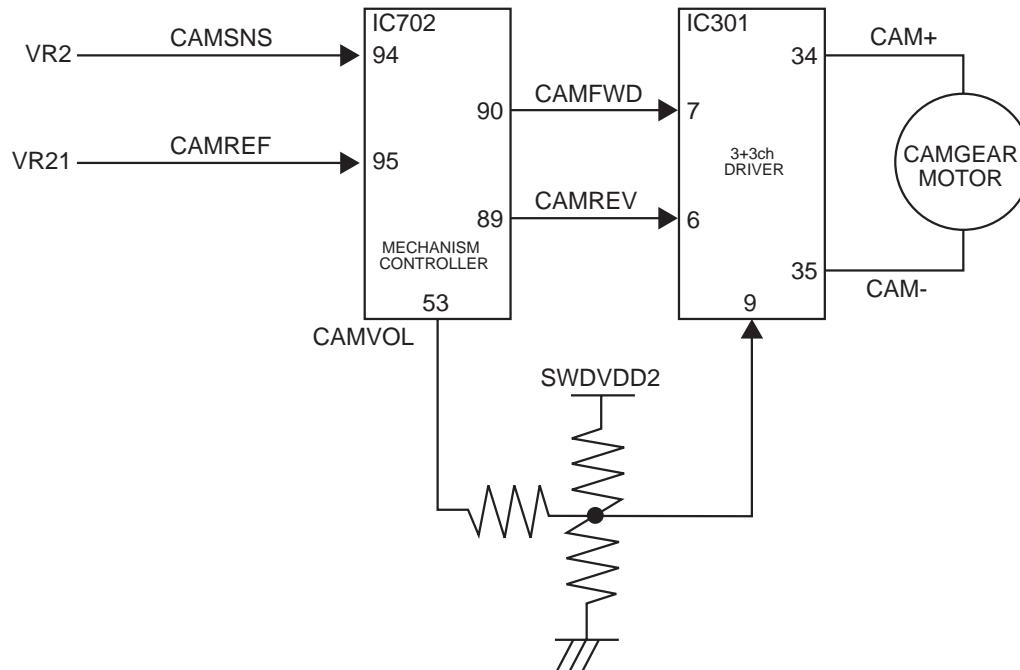
Controlling a cam gear motor by the control unit enables the following function:

- D Open/close of shutter
- Open /close of tray tab
- Division of tray
- Rotation operation of CRG chassis
(moving to the play position)
- Release of mechanism lock
- Drive of eject arm

a) Drive circuit

It controls drive direction by output CAMFWD and CAMREV from the microcomputer (IC701), and two values of drive voltage by Hi-Z/L of CAMVOL.

Driving CRG chassis to the outer direction
(direction of EJECT position)
AM+>CAM-; (CAMFWD; H, CAMREV; L)
Driving CRG chassis to the inner direction
(direction of PLAY position)
CAM+<CAM-; (CAMFWD; L, CAMREV; H)
Drive voltage CAMVOL=H; 8V
CAMVOL=L; 7V



b) Drive sequence

- 1 Driving continuously to the position of brake start.
- 2 Detecting of passing the position of brake start and starting short brake or reverse brake.
- 3 Starting of driving pulse to reach OK range. After confirmation of entering OK range, it is completed.

A 4) SPDL clamp system

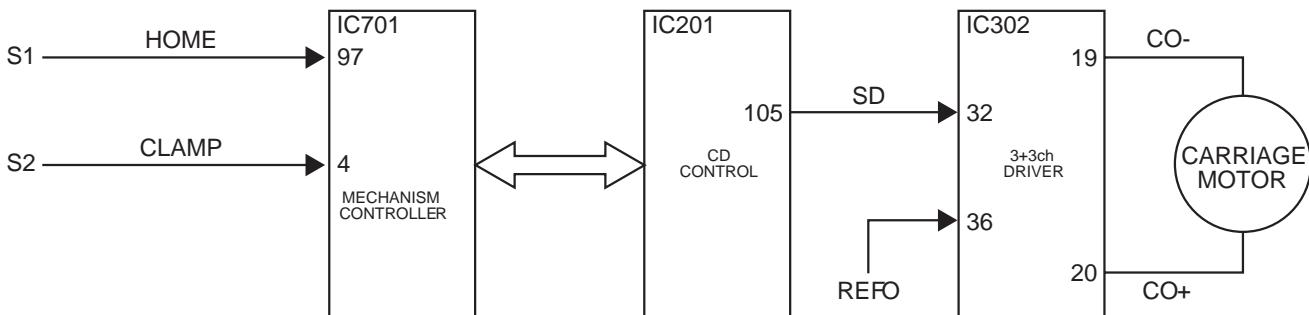
4.1) Detect system

It is composed of two switches such as HOME switch used in servo system (S1) and CLAMP switch (S2) for checking a shutter of the tab inside it.

4.2) Drive system

It operates a pickup unit to move to inner side from normal replay position and moves clamp mechanism of a DISC.

B a) Drive circuit



2. MECHANISM OVER VIEW

2.1 STRUCTURE OF MECHANISM AND OPERATION OF COMPONENTS

The mechanism consists of three blocks, i.e., a main chassis, which is the base of the entire mechanism, stage and tray. Various kinds of operations are performed according to how those blocks are positioned in relation to one another.

The stage block consists of CRG, stage and loading unit; and the loading unit moves up and down with the stage block. The stage block is joined to the main chassis section with a stair and link lever. Sliding the stair moves the entire stage block moves up and down. Moving the link lever allows the CRG to rotate to play a disc. The tray block consists of six trays. Similarly to the stage block, the tray block moves up and down as the stair slides.

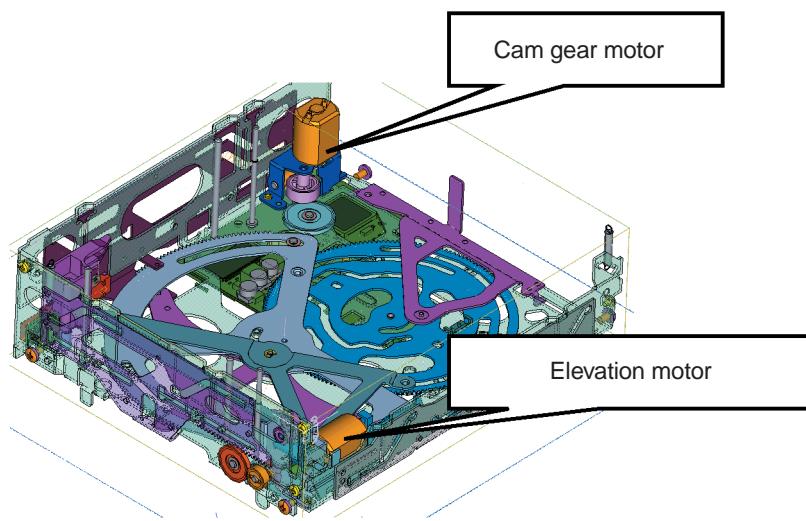
To play the disc, the stage block moves toward the tray block at a location where the disc can be played. Then, the tray group is separated by the action of cylindrical cams, the CRG is inserted and the disc is clamped.

To load or eject the disc, the stage block moves to its lower end. Then, the tray block moves the target disc to a location where the disc can be loaded or ejected. The tray group is separated by the action of cylindrical cams. Then, the disc is loaded or ejected.

To carry out the aforementioned operation, the mechanism is provided with four motors. The operations listed in the table below are carried out by using the motors as a motive power.

| | |
|-----------------|--|
| Cam gear motor | Tray separation operation Carriage mechanism assembly rotation operation Eject arm operation Shutter opening/closing operation Tray claw opening/closing operation |
| Elevation motor | Elevation operation Loading/ejection rollers rotation operation |
| Carriage motor | Search operation |
| Spindle motor | Disc clamp claw opening/closing operation Disc rotation operation |

A



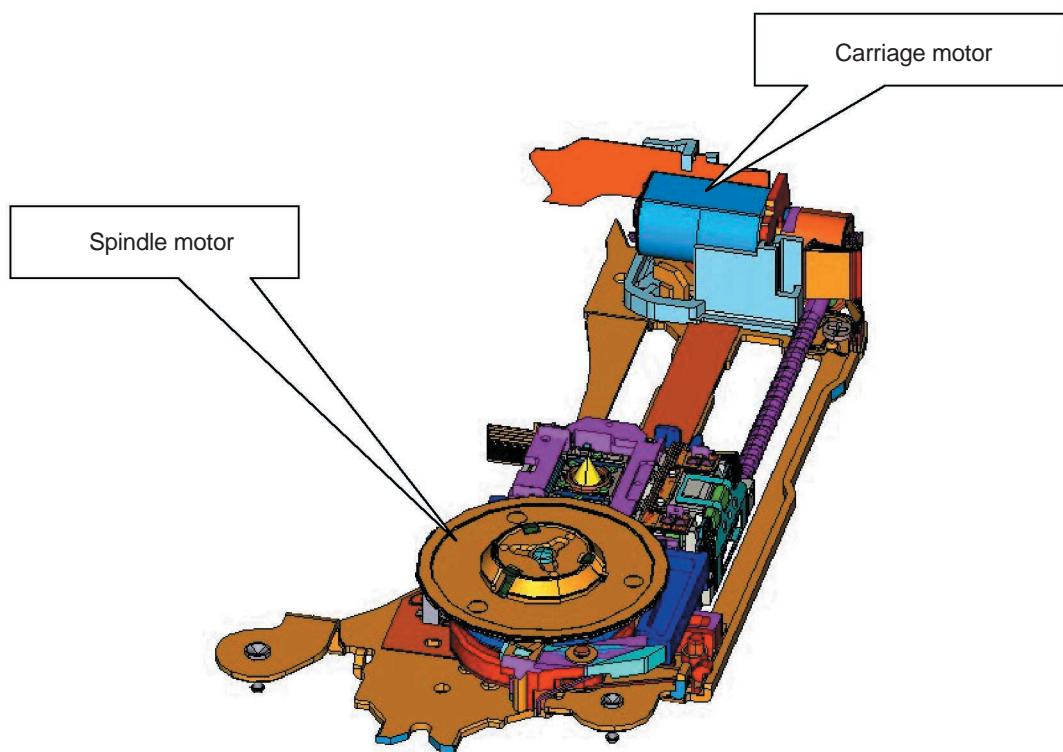
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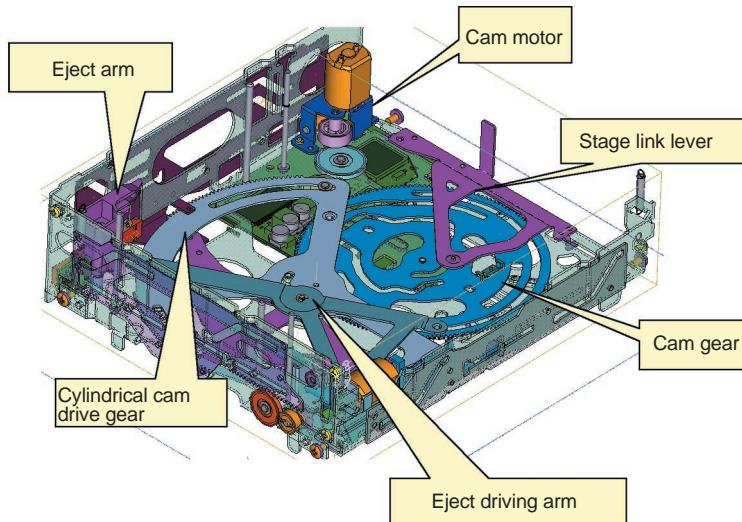


The operations carried out using the motors as a motive power are described below.

2.2 CAM GEAR MOTOR (OPERATION OF THE CAM)

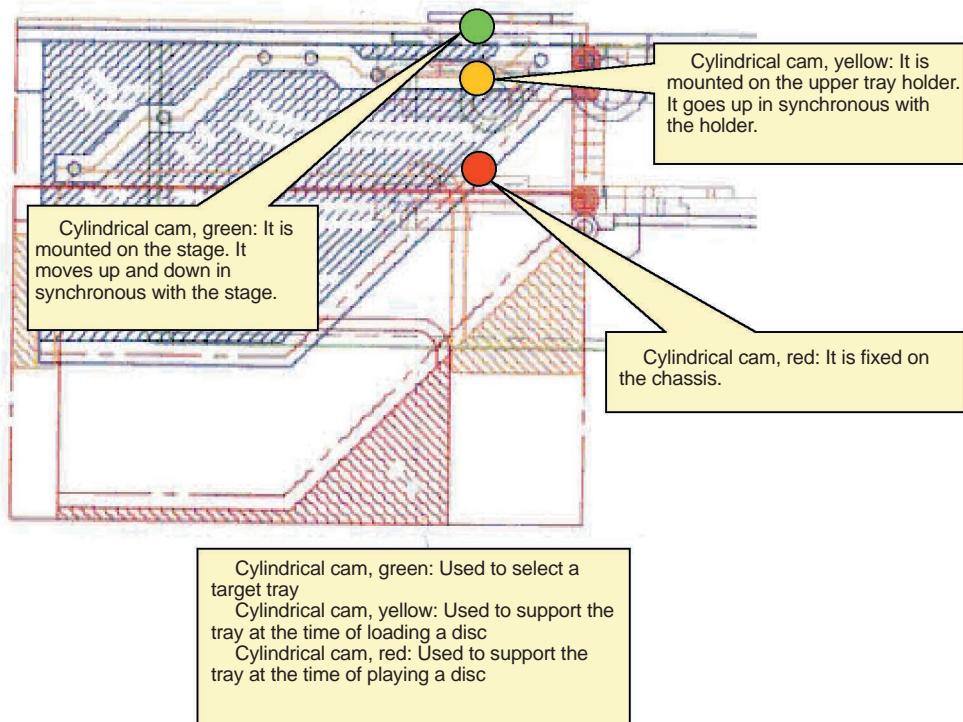
The following five operations are carried out by using the rotary motions of the cam gear motor as a motive power.

- a.Tray separation operation
- b.Tray claw opening/closing operation
- c.Carriage mechanism assembly rotation operation
- d.Eject arm operation
- e.Shutter opening/closing operation



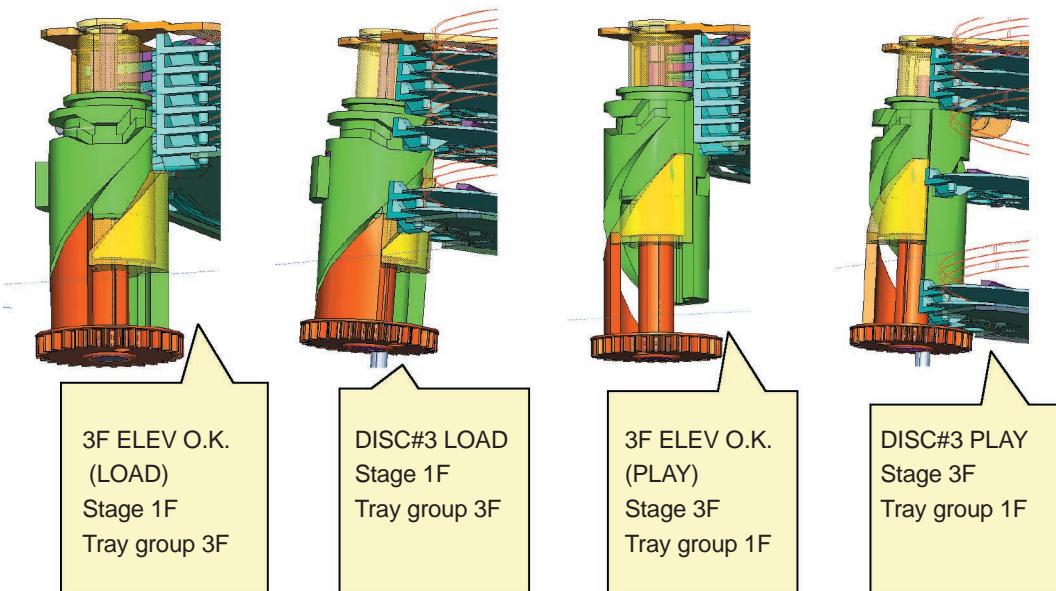
A a.Tray separation operation

The rotary motion of the cam gear motor is transferred to the cylindrical cams by way of its cam. The tray is separated by rotations of the cylindrical cams. This makes a space into which the CRG is inserted when playing the disc. The mechanism of the cylindrical cams to separate the tray is as shown below.



C

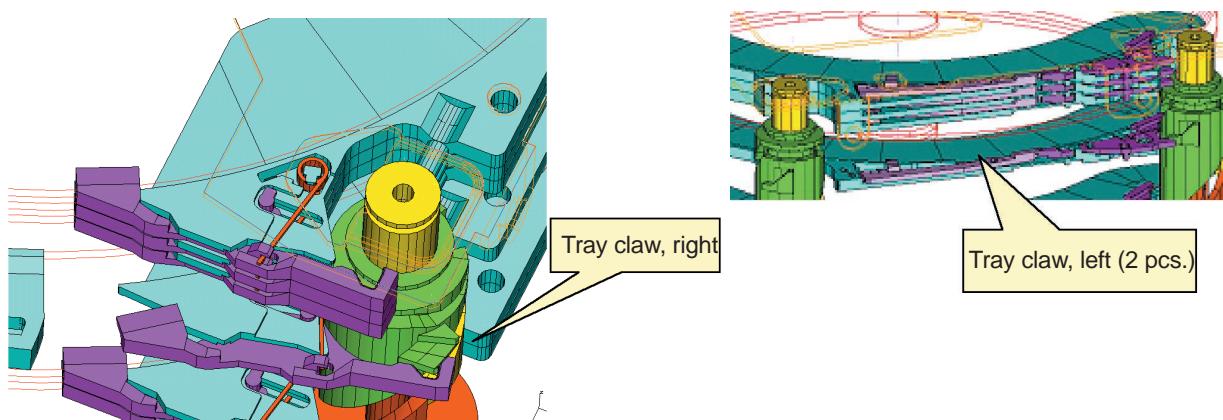
D In addition, the appearance of trays being separated at the time of loading or playing disc #3 is shown below as an example.



F

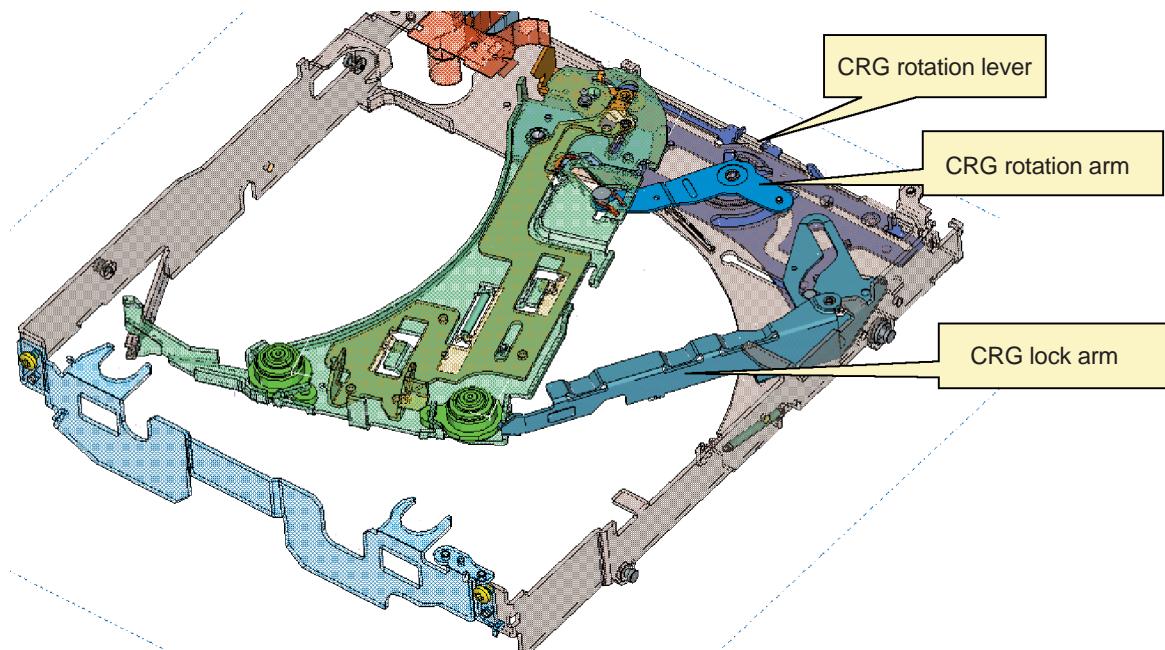
b.Tray claw opening/closing operation

To prevent a disc from dropping, each tray is provided with three claws for clamping the disc. When the cylindrical cams rotate, the tray is separated and tray claws are simultaneously opened/closed



c.Carriage mechanism assembly rotation operation

D stage link lever and CRG rotating lever are in mesh with each other. The CRG block rotates to travel to the disc playing position in synchronous with the stage link lever movements. The CRG block is fixed with the CRG lock arm and other components at the disc playing position.

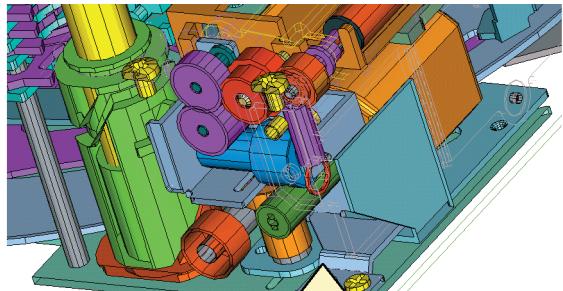


A d.Eject arm operation

At the time of ejecting a disc, the eject arm is rotated by the force transferred from the eject driving arm to push the disc out.

e.Shutter opening/closing operation

ELEV 2 gear is slid by the force transferred from the eject driving arm. At the same time, the shutter, which protects the disc insertion slot engaged with the ELEV 2 gear unit, opens/closes.



C ELEV 2 gear unit :
It slides by the force transferred from the eject driving arm.

2.3 ELEVATION MOTOR

The following two operations are carried out using rotations of the elevation motor as a motive power.

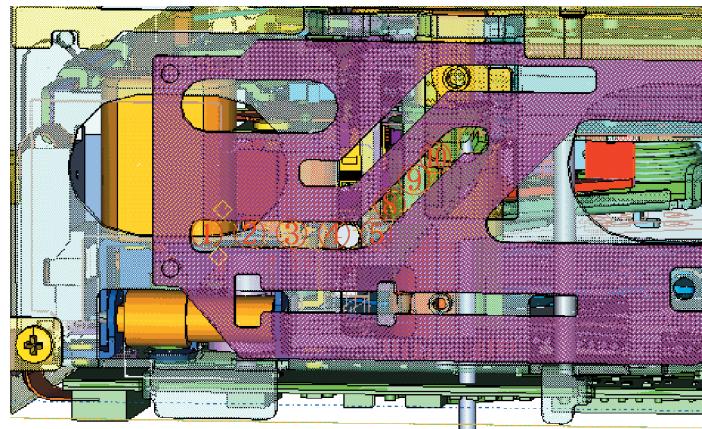
- a.Elevation operation
- b.Load/eject roller rotation

a.Elevation operation

Where the ELEV O.K. state, the stair is slid by rotations of the elevation motor. The stair is in mesh with the tray block and stage block. Therefore, the tray block and stage block move up and down in synchronous with the stair sliding.

The tray block and stage block change their positions among the following 11 ones according to a change in the stair position. The stair position is detected by the linear position sensor.

| Stair position | Stage block | Tray block |
|----------------|-------------|------------|
| ① | 1F | 6F |
| ② | 1F | 5F |
| ③ | 1F | 4F |
| ④ | 1F | 3F |
| ⑤ | 1F | 2F |
| ⑥ | 1F | 1F |
| ⑦ | 2F | 1F |
| ⑧ | 3F | 1F |
| ⑨ | 4F | 1F |
| ⑩ | 5F | 1F |
| ⑪ | 6F | 1F |



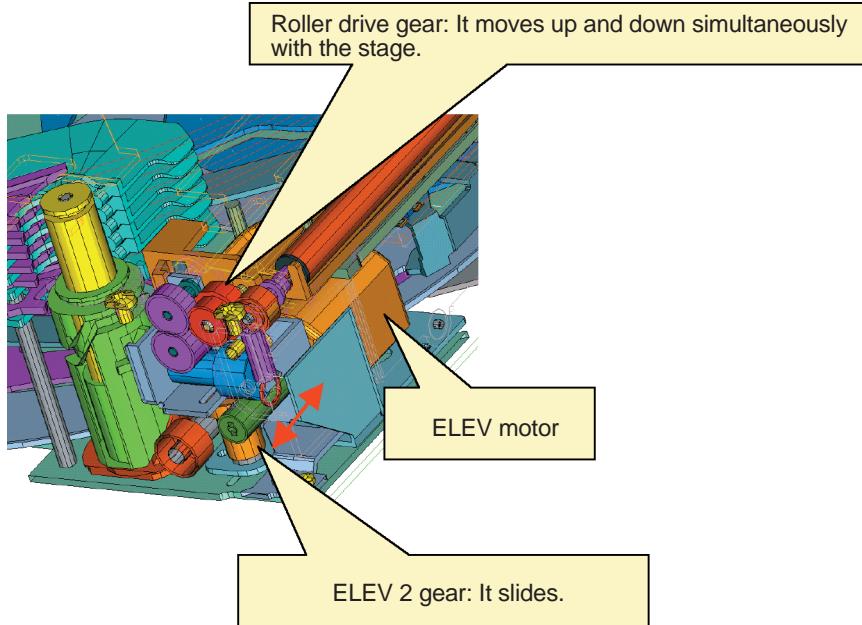
When the stair is located at one of positions ① to ⑥ the stage does not move up and down but stays at 1F. In this case, the tray group moves up and down to select a disc. To load or eject a disc, the stair should be located at one of those positions.

When the stair is located at one of positions ⑥ to ⑪ the tray group does not move up and down but stays at 1F. In this case, the stage moves up and down to select a disc. To play a disc, the stair should be located at one of those positions.

A
a.Elevation operation

When the stage is on its lowest layer, the roller drive gear joins the row of gears of the elevation motor. As a result, the load/eject roller rotates as the elevation motor rotates. This draws/ejects a disc.

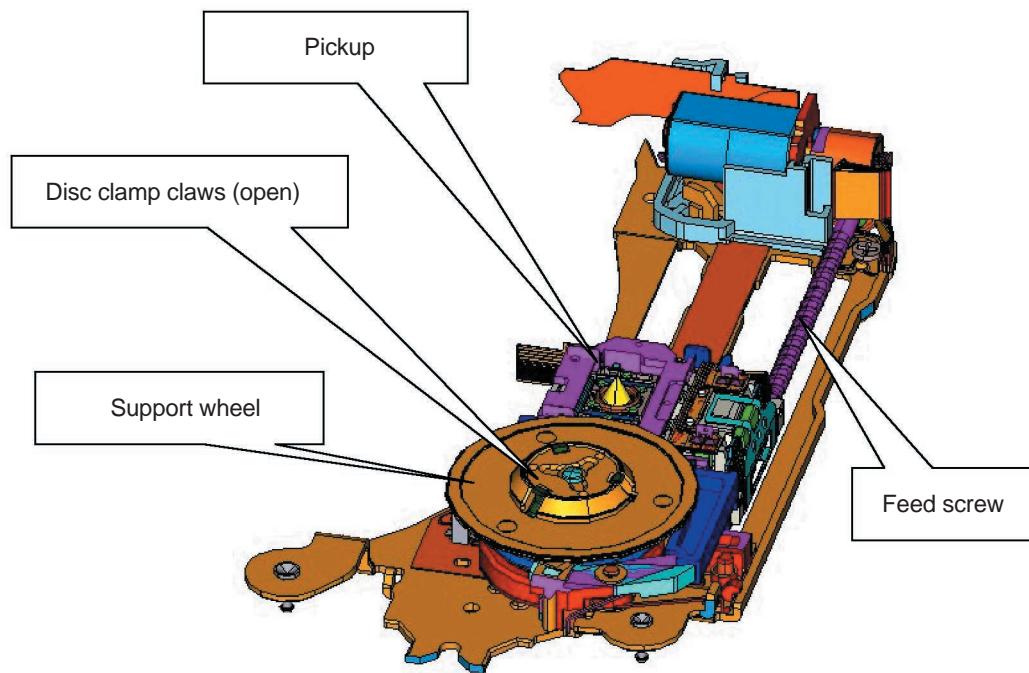
At the time of loading/ejecting a disc, the ELEV 2 gear slides to separate the row of gears which transfers the stair force. Therefore the stair does not move.

**C****D****E****F**

2.4 CARRIAGE MOTOR AND SPINDLE MOTOR

When playing a disc, the spindle motor works to rotate the disc. Search operation is carried out by reducing the rotating speed of the carriage motor with a worm and driving the feed screw.

At the time of playing, the disc is clamped with the three claws. The claws open to unclamp the disc when the support wheel mechanism shifts the pickup to the support wheel, or the claws close to clamp it for the search operation.



A

2.5 DETECTION OF A DISC BY SENSORS AT THE TIME LOADING

A disc is detected by a phototransistor, right and left load switches and INIT switch.

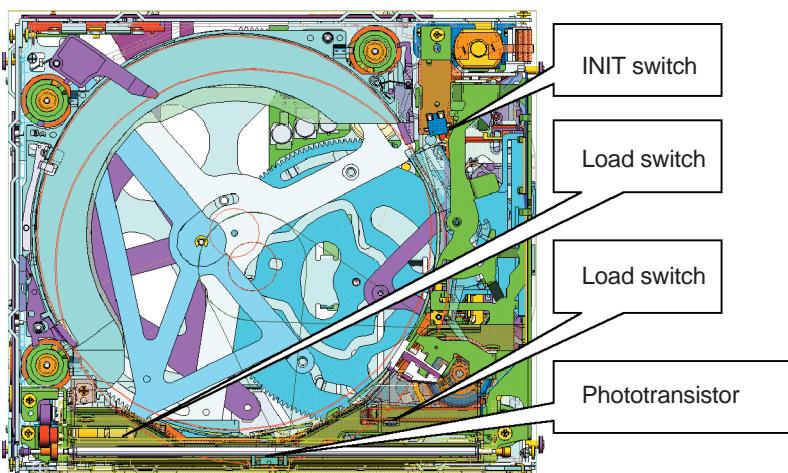
Phototransistor: Light emitted by the LED mounted on the underside of the roller is reflected by the lighting conductor on the shutter. When the light is shielded by the disc, the phototransistor is brought to its Hi status.

Load switch, right: It is mounted on the right side of the disc insertion slot. When the white resin lever is pressed to the right by the disc, the switch is brought to its Hi status.

Load switch, left: It is mounted on the left side of the disc insertion slot. When the white resin lever is pressed to the left by the disc, the switch is brought to its Hi status.

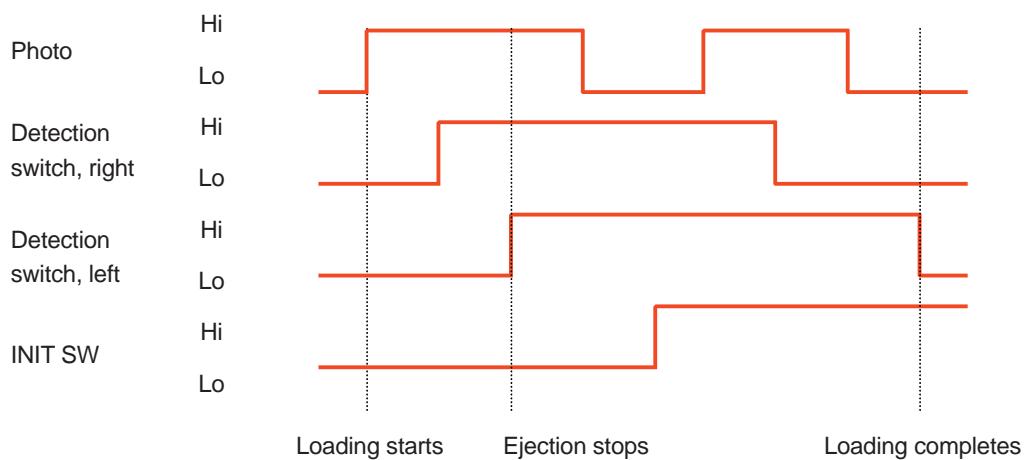
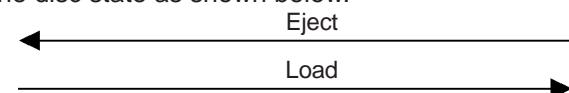
INIT switch: It is mounted at the right back of the stage. When the resin arm moves from its home position, the switch is brought to its Hi status.

B



C

The group of sensors recognizes the disc state as shown below.



F

2.6 OPERATIONS OF THE MECHANISM

The following operations are described below based on the explanation of a series of combined operations of the elements given above.

- Initial operation of the mechanism
- Loading operation
- Ejection operation
- Play operation

2.5.1 Initial operation of the mechanism

When the power is turned on, the mechanism starts initialization. It checks all trays starting from #6 for the presence of discs. The mechanism recognizes the tray(s) which currently has a disc.

2.5.2 Loading operation

Operation sequence from the ELEV O.K. state to the loading of a disc is carried out as described below:

- ① Tray into which a disc is to be ejected is selected by moving the tray group up and down by the elevation operation.
- ② Tray separation and shutter opening actions are taken simultaneously by the cam operation.
- ③ When the user inserts a disc into the selected tray, the phototransistor detects the inserted disc.
- ④ The disc is drawn inside by rotary motions of the roller.
- ⑤ The disc drawn into the predetermined position is detected.

2.5.3 Ejection operation

Operation sequence from the ELEV O.K. state to the ejection of a disc is carried out as described below:

- ① Tray from which a disc is to be inserted is selected by moving the tray group up and down by the elevation operation. The tray from which the disc is to be ejected moves to the disc insertion slot.
- ② Tray separation and shutter opening actions are taken through the cam operation. Then, the eject arm actuates to push the disc forward. At the same time, the roller starts rotating.
- ③ The disc is ejected by rotary motions of the roller.
- ④ It is detected that the user draws out the disc from the slot.
- ⑤ The steps ① and ② are carried out in reverse order by the cam operation. This closes the shutter.

2.5.4 Play operation

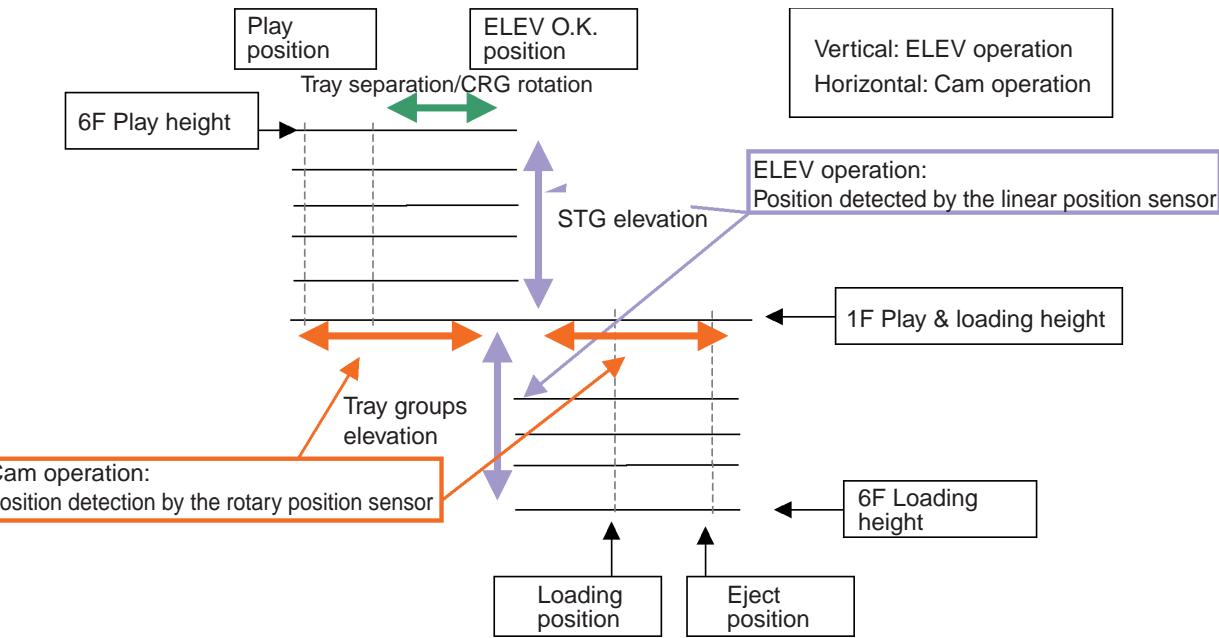
Operation sequence from the ELEV O.K. state to the play state is carried out as described below:

- ① The stage moves to the position of the tray which has the disc to be played by the ELEV operation.
- ② Tray separation and CRG rotation actions are taken by the cam operation.
- ③ The disc is clamped.

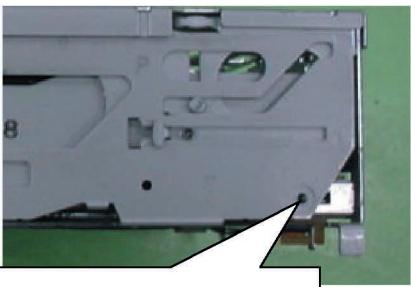
A The aforementioned operation sequence is reversed to shift from the play state to the ELEV O.K. state.

Disc changing is carried out by shifting from the current play state to the ELEV O.K. state once, then shifting to the next play state. For example, to change the disc 1 to disc 6, the disc 1 play status is shifted to the ELEV O.K. status first, then the ELEV O.K. state is shifted to the disc 6 play state.

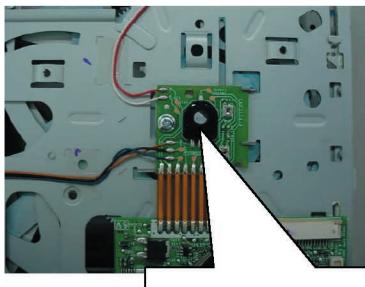
The mechanism state transition diagram is given below. Transition of the state of stage and tray group by the elevation operation is presented in vertical direction of the diagram. Transition of the state of tray separation and CRG position by the cam operation is presented in horizontal direction of the diagram. As shown in the diagram, the position of tray group and stage at the time of loading and ejection is same with that at the time of play only in the case of the disc 1.



D



Linear position sensor



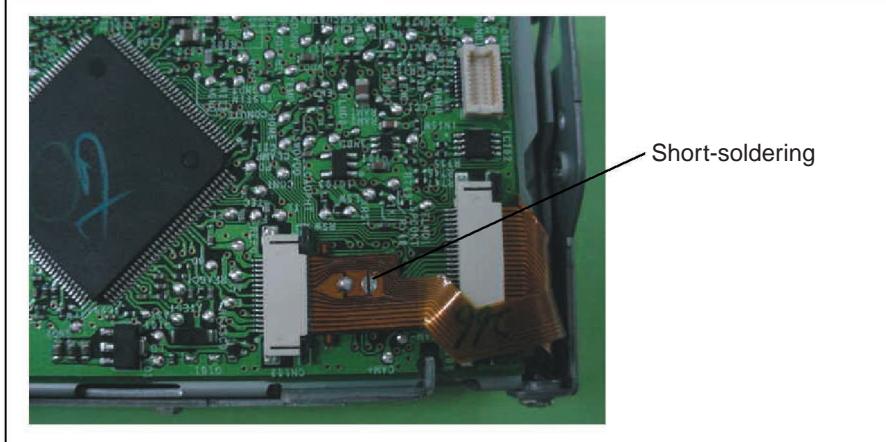
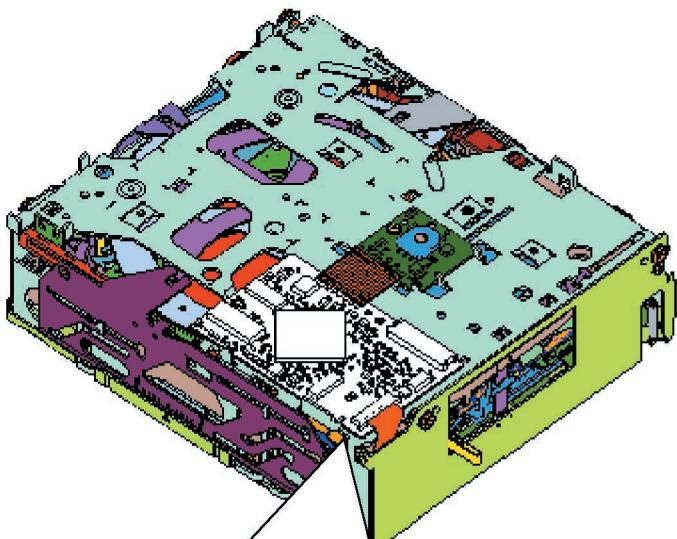
Rotary position sensor

F

3. DISASSEMBLY

3.1 PREPARATION FOR REMOVAL

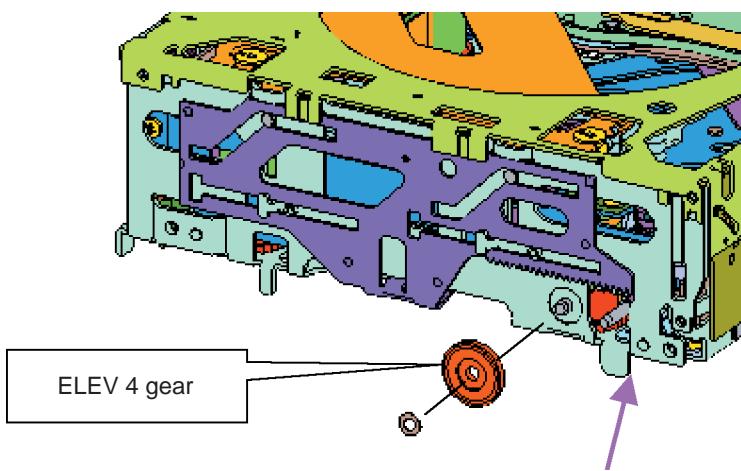
- ① Place the mechanism in the ELEV O.K. state.
- ② Eliminate static electricity with a wrist band, etc.
- ③ Carry out short-soldering. (There are two points to be short-soldered. It is enough to solder one of them.)
- ④ Slide the lock section of the connector to fix a flexible cable and remove a flexible cable. (2 points)



A

3.2 HOW TO REMOVE THE UPPER CASE

- ① Remove poly washer. Remove the ELEV 4 gear.
Once the ELEV 4 gear is removed, the stair can be slid as desired.



*In the illustration above, the ELEV 3 gear is removed. But the ELEV 3 gear is not required to be removed.

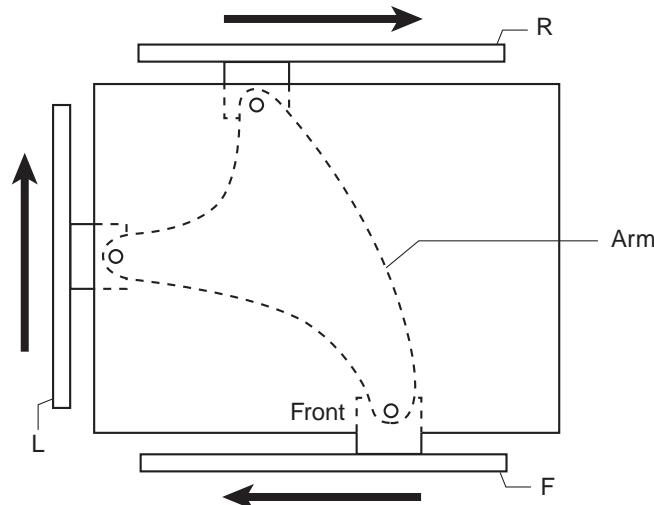
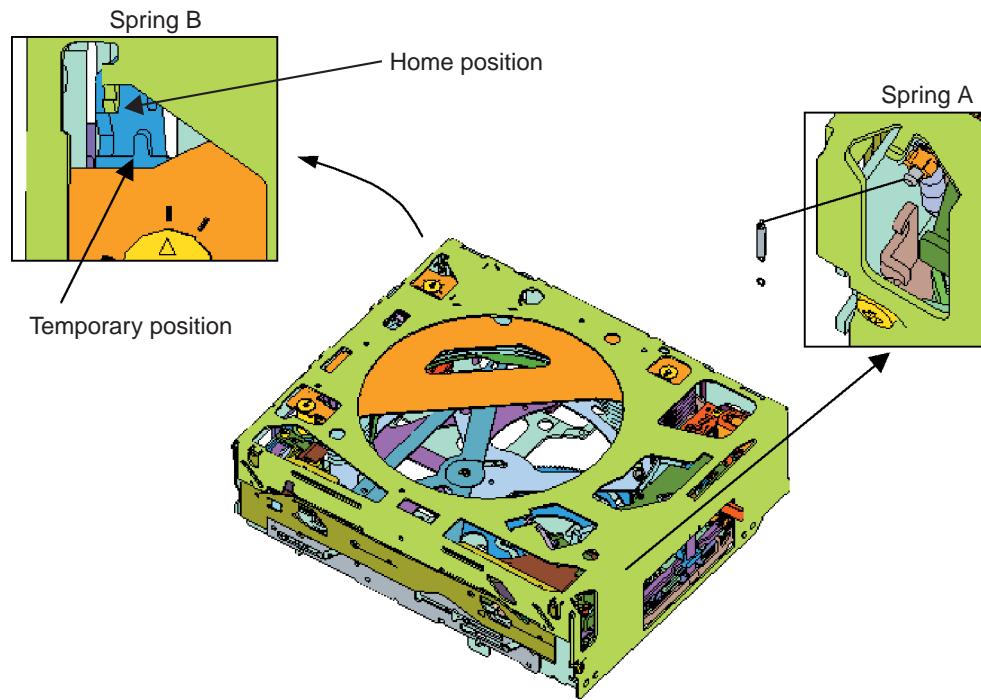
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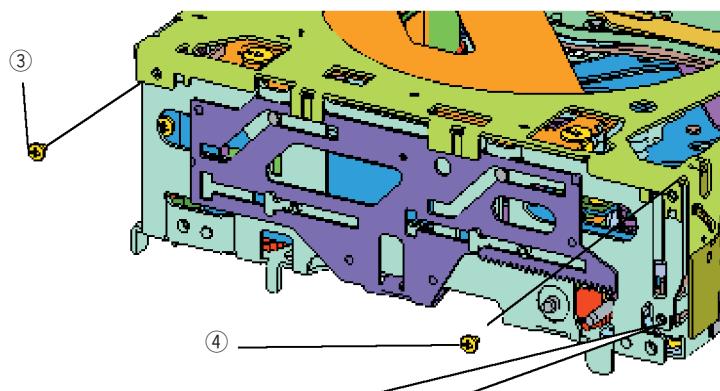
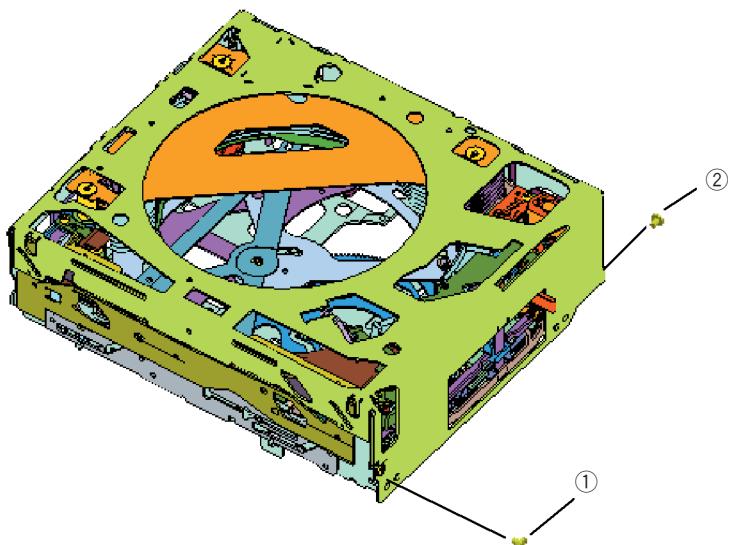
- ① Manually slide the stair (clockwise) to raise the stage block to the uppermost floor.
- ② Remove front right spring A.
- ③ Change the position of the back left spring B from the home position to a temporary position. (The hook at the temporary position is fixed on the stage. This means that the stage needs to be raised to the uppermost floor to enable easy re-positioning of the spring.)



In a stair, 3 of F (front), L (left) and R (right) are linked by an arm at the bottom of mechanics, and when moving it to <- direction, a stage moves to the top. (clockwise when looking from upward)

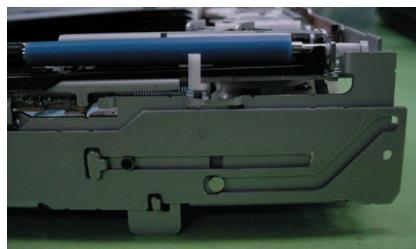
A

- ④ Manually slide the stair to lower the stage.
- ⑤ Remove four screws which are used to secure the upper case. Remove the upper case.
- ⑥ Lightly slide the snap-fitted top arm to remove it.

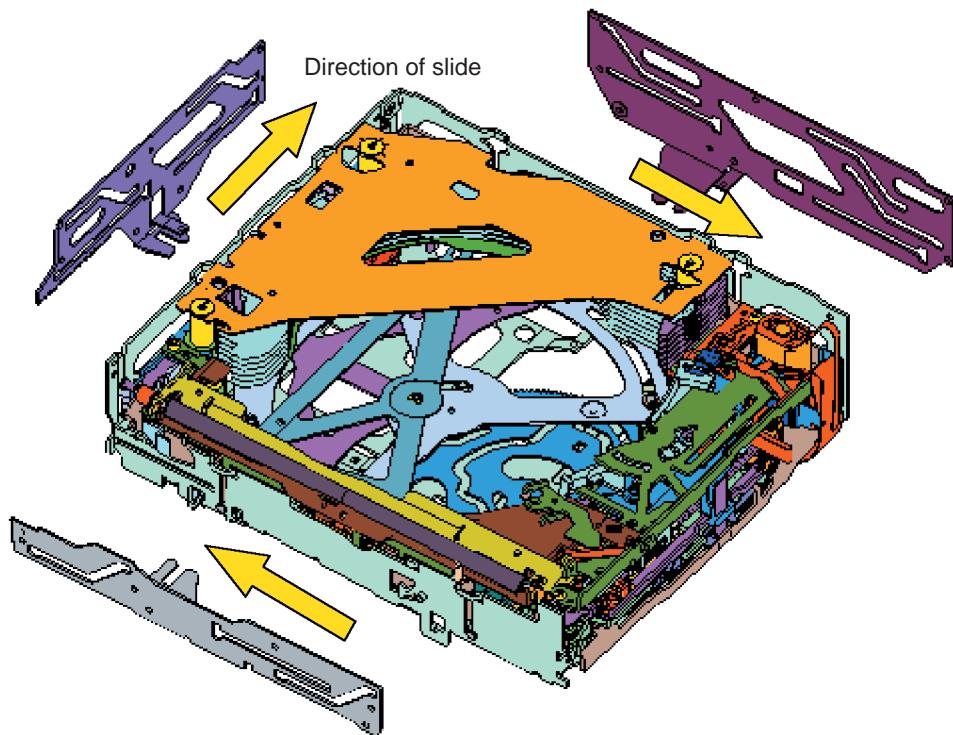


3.3 HOW TO REMOVE THE STAIR

- ① Slide the stair in the direction for lowering the tray block until it will go no further. (See the photo shown below.)



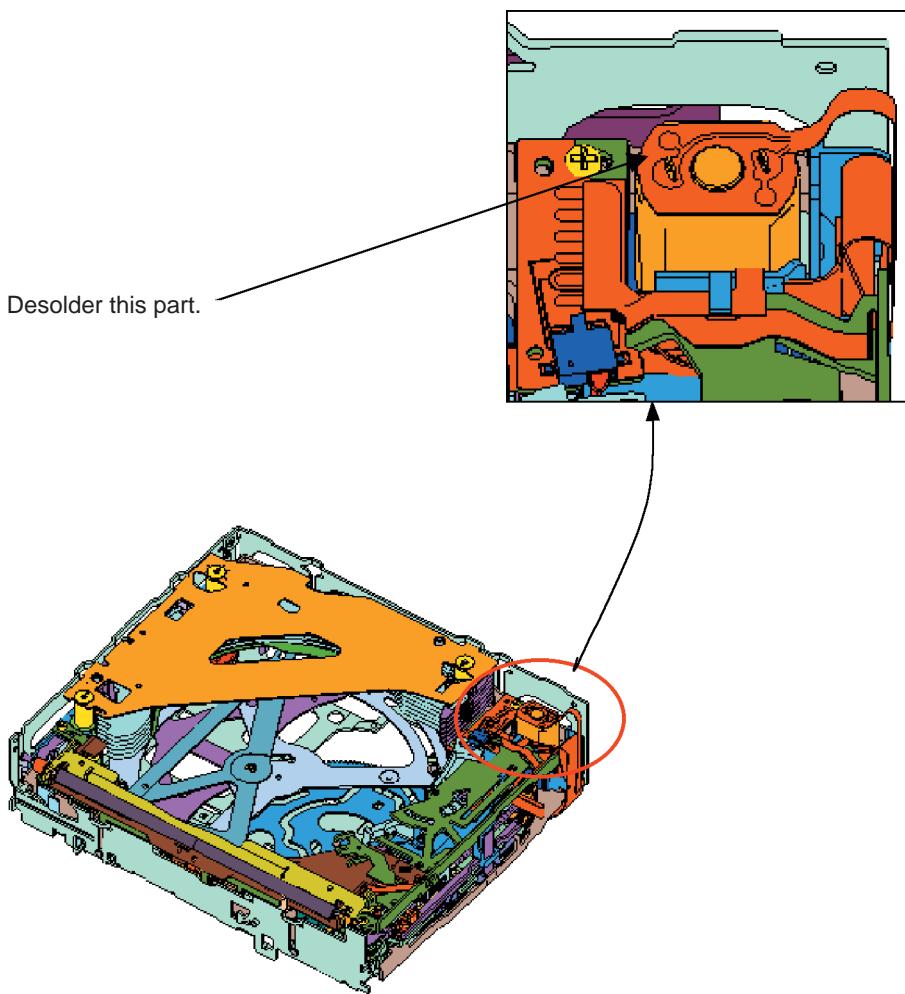
- ② Remove three stairs.



A

3.4 HOW TO REMOVE THE STAGE

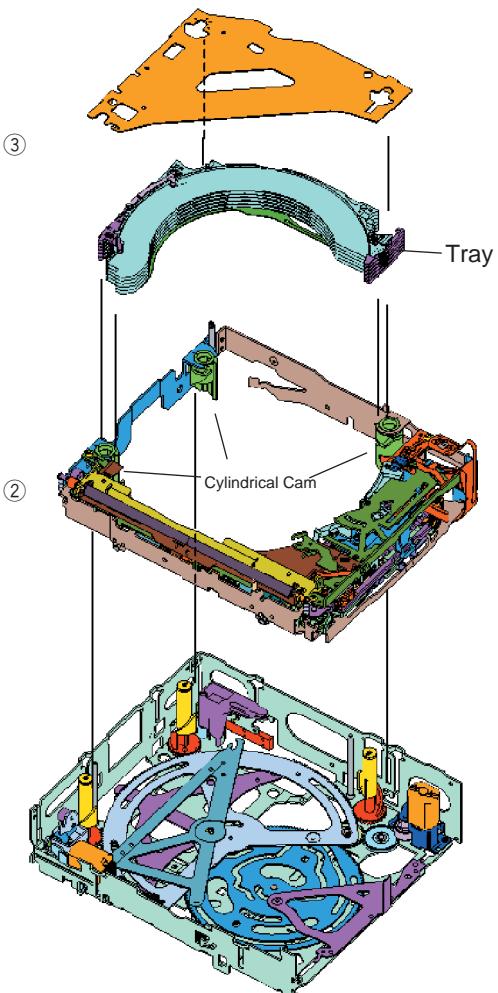
- ① Desolder the back right cam motor. Then, remove the flexible cable.



F

- ② Draw out the stage block in vertical direction.
③ Lift up the triangular top plate in the vertical direction, then slide it away from you until it comes off.
④ Remove the tray and cylindrical cam from the stage.

A



B

C

D

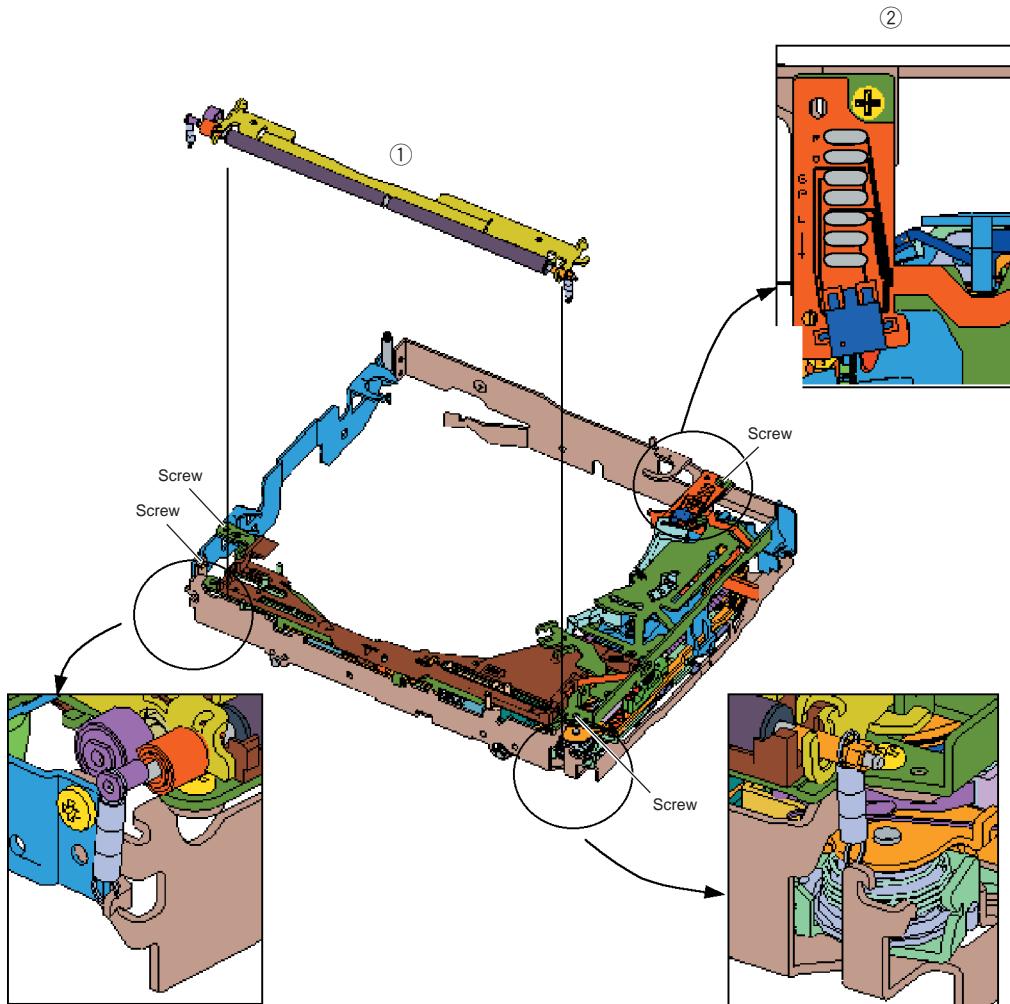
E

F

A

3.5 HOW TO REMOVE THE LOAD FRAME

- ① Remove the springs from both sides of the roller. Remove the roller.
- ② Desolder and remove the flexible cable.
- ③ Remove the screws which are used to secure the load frame at four points. Remove the load frame.
Note: Remove springs from metal plate hook, but not necessarily from the resin collar.

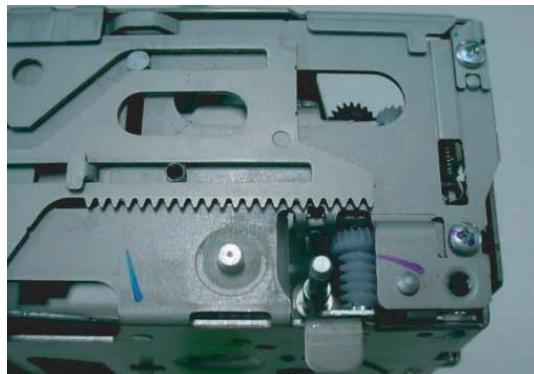


3.6 HOW TO REMOVE THE CRG (ONLY FOR REFERENCE SINCE THIS PROCEDURE IS HARD TO BE COVERED BY OUR SERVICE)

- ① Slide the part with which the stage link lever is in mesh toward you. Turn the CRG to move it to the play position.
- ② Remove the resin part and springs.
- ③ Remove the CRG.

3.7 HOW TO REMOVE THE ELEV MOTOR

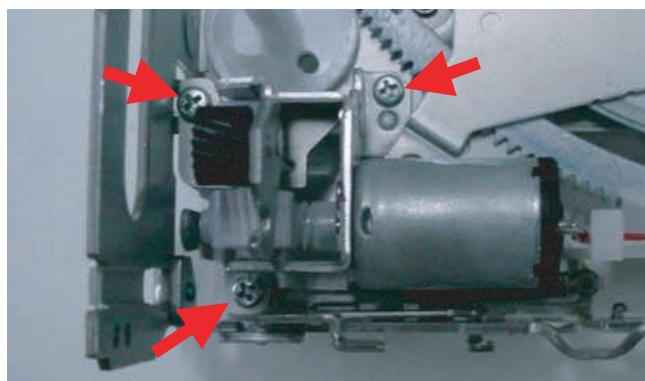
① Check that the ELEV3 gear is removed



② Remove the solder of two lines (red and white) on the rear side of main chassis

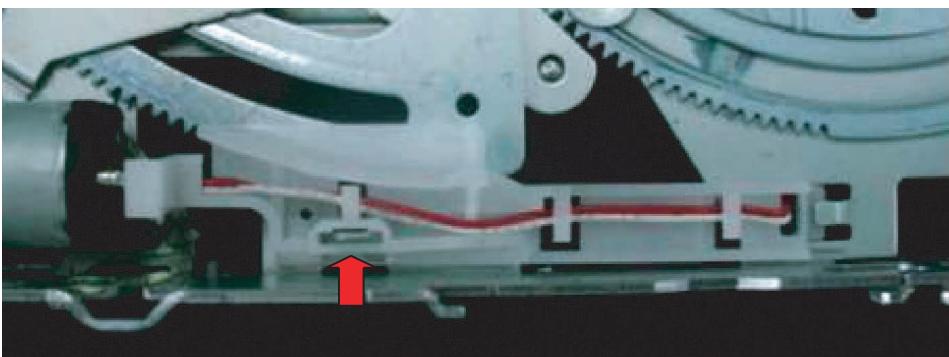


③ Unscrew the three screws shown in the figure



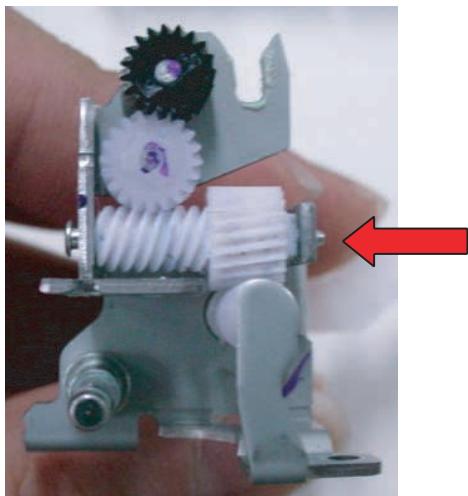
A

- ④ Remove the resin part. At this time, it can be removed easily by applying edgewise pressure to the point shown in the figure using the straight slot screwdriver



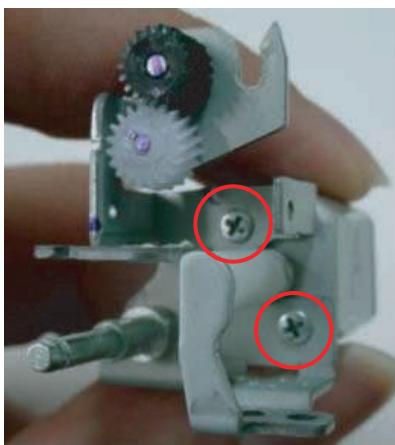
B

- ⑤ Pull out the gear shaft, and remove the gear



C

- ⑥ Unscrew the two screws fixing the motor and remove the wire lead



D

E

F

4. HOW TO ASSEMBLE

4.1 CHECK BEFORE ASSEMBLING

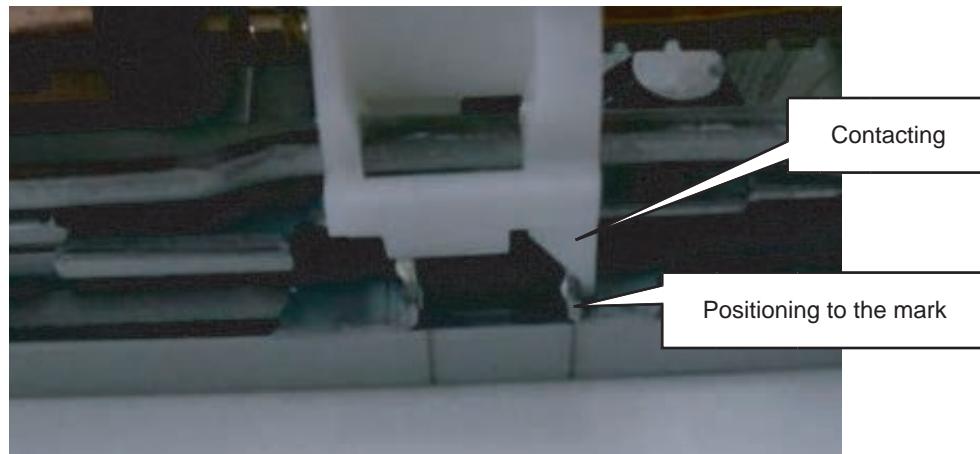
- Check the location of CAM gear of main chassis.

As shown in the photo below, check that the hole of main chassis can be seen from the hole of cam (it is not necessary to match it perfectly).



Location of CAM gear

- Check the location of stage lock arm of STG. It is not like as shown in the figure below, move the arm to the position of mark. In a similar way, for the white resin part, move the arm to the position as shown in the photo below.



Location of STG lock arm

A

At this time, check the part pointed in the figure does not drop off the groove.
When it is dropping off the groove, set it paying attention to the position shown in the photo below.



Location to attach the white resin

B

C

D

E

F

4.2 ASSEMBLING THE ELEV MOTOR (When the ELEV motor is not removed, this step is not necessary)

- Press the gear into motor, and attach the wire lead.
Connect the white wire lead to the white mark side on bottom panel of motor.

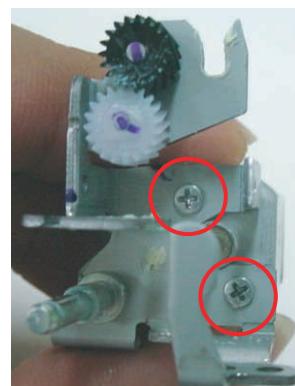


Mark on bottom panel of motor



How to connect the wire lead

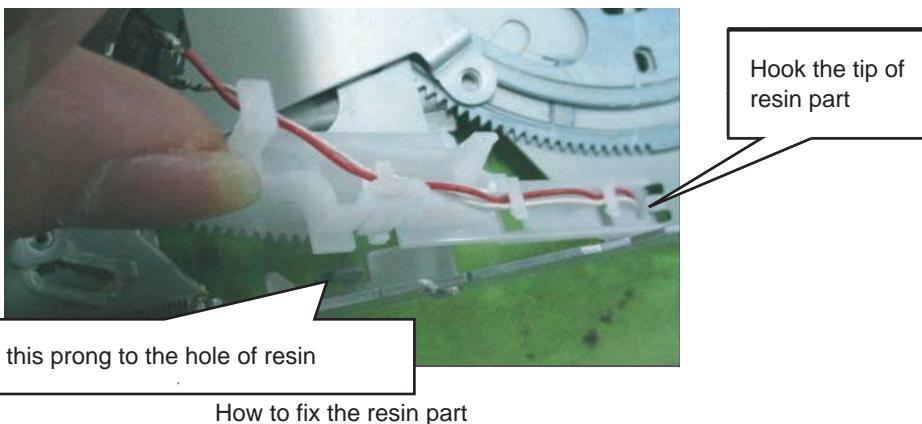
- Fix the motor to the bracket with screws



How to fix the bracket

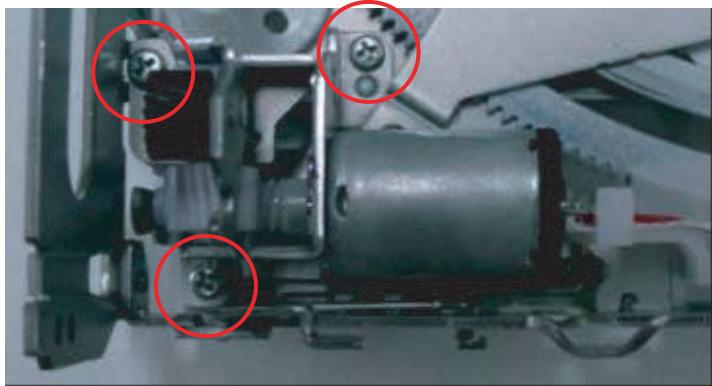
A

- Fix the resin part to the main chassis



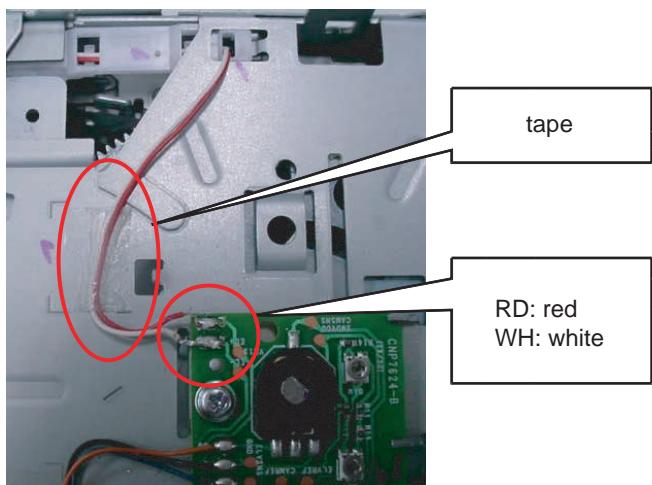
B

- Secure the three screws



D

- Solder the wire lead to the board on the rear side of main chassis, and fix it with tape.

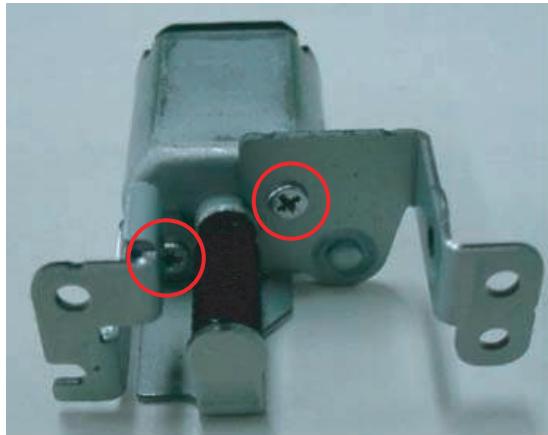


E

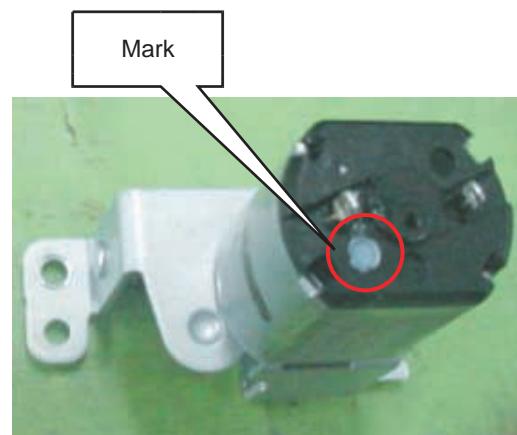
F

4.3 ASSEMBLING THE CAM MOTOR

- Press the gear into motor, and fix it to the bracket with two screws
At this time, take care of the direction to fix the gear. Check the location of mark is as shown in the photo shown in lower right.

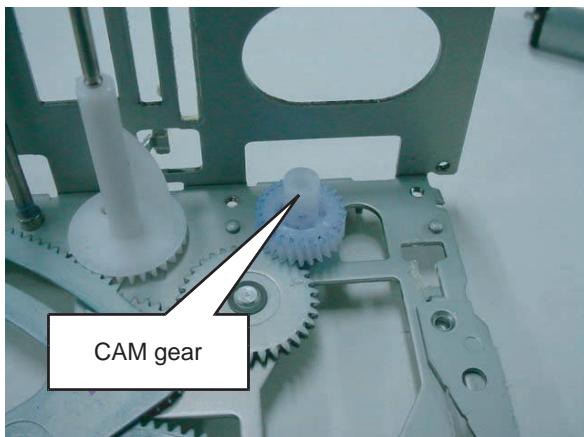


How to fix the motor

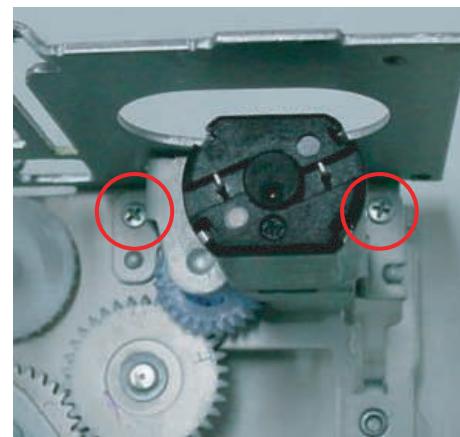


Mark for attaching the motor

- Attach the CAM gear, and fix the CAM motor unit with two screws



Location to attach the CAM gear



Location to attach the CAM motor unit

A

4.4 ASSEMBLING THE STAGE UNIT

① Prepare the tray

Pile the 6 trays so that the tray with steel plate is at the bottom

B



Tray (6-pile)

C

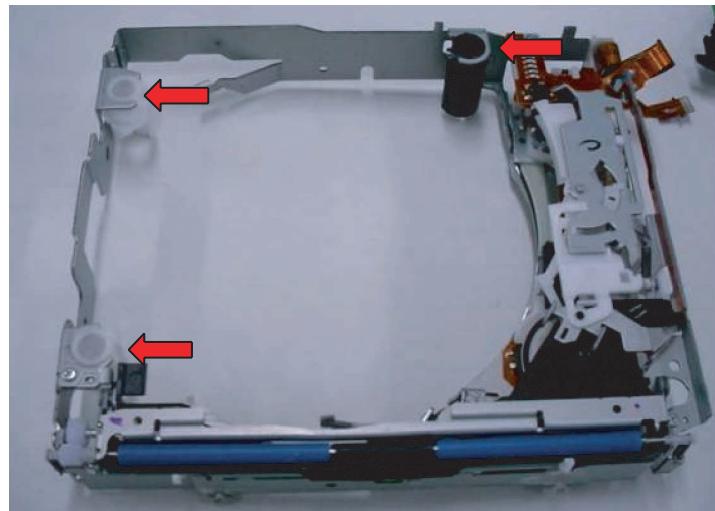
D

E

F

② Prepare the STG

Attach the cylinder cam OUT to the stage.
At this time, attach the black cylinder cam at the right back.

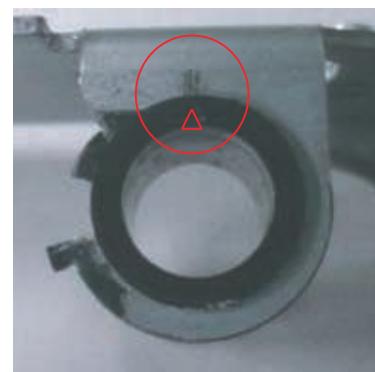


Location to attach the cylinder cam OUT

Rotate the matched cylinder cam and match the marks of STG and cam (for all cams).



Left back



Right back

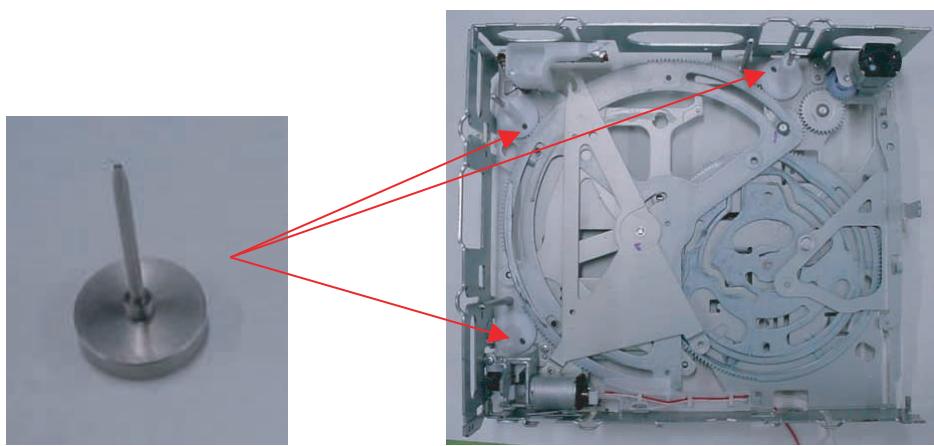


Left front

Location of mark of cylinder cam OUT

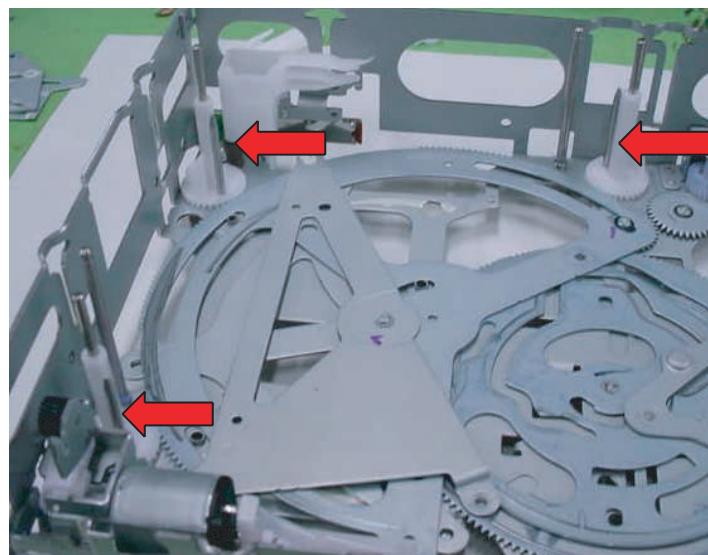
A

③ From rear side of main chassis, insert the assembly jig to the cylinder cam gear (x3).



Assembly jig
GGF1538*3

B



After inserting the assembly jig

C

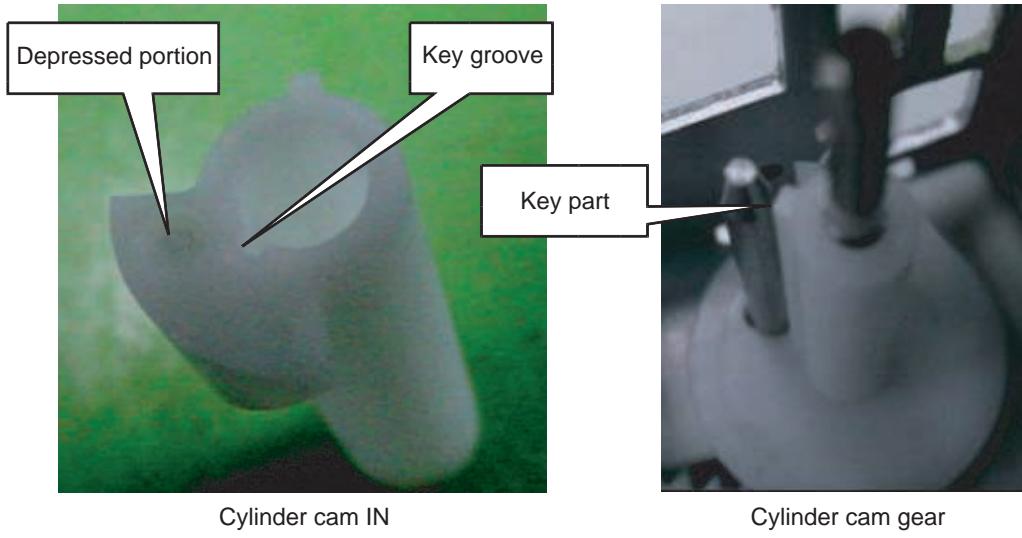
D

E

F

④ Insert the cylinder cam IN (x3)

At this time, set the key part of cylinder cam gear to the key groove of inside of cylinder cam IN.
Match the tip of assembly jig to the depressed portion on the bottom panel of cylinder cam IN.



⑤ Attaching the STG

At this time, as the right front part does not have a bracket, support it with something.



After attaching the STG

A

At this time, check the three parts shown in the figure below fit.

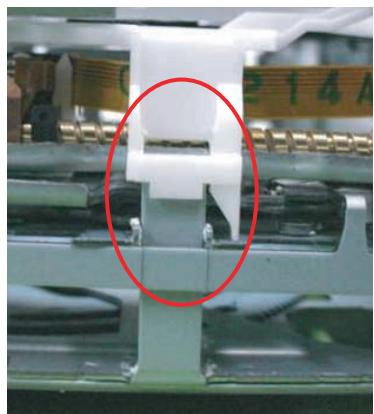
Especially, for the right panel, take care so that the metallic bar protruding from the main chassis fits the both of stage link lever and white resin part.



Left front



Right front

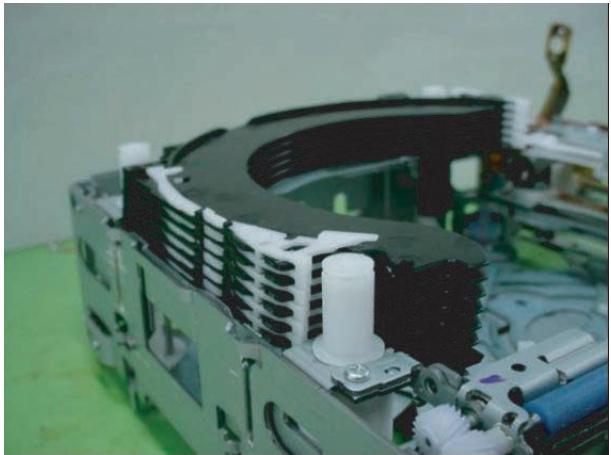


Right panel

* In this operation, take notice that the cylinder cam whose mark is matched in step ② may jolt out of alignment. If it jolts out of alignment, reposition the key groove and mark.

C

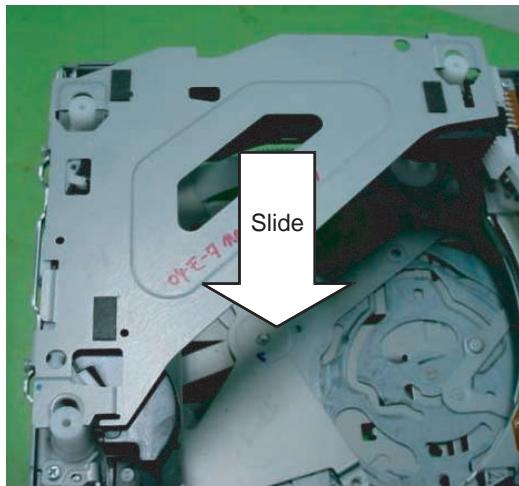
⑥ Place the tray. At this time, the tray pin should be inserted to the location shown in the figure.



State of attached tray

⑦ Insert the tray holder

Insert the tray holder to the tip of cylinder cam IN, and then slide it to forward and fix it. At this time, take notice that the black sheet on the rear side of tray holder sticks easily in the tray. Check it is properly set (3 parts) as shown in the figure at lower right.



Direction to slide the tray holder



Tray holder rigid part

⑧ Pick up the main chassis slowly, and pull out the jig

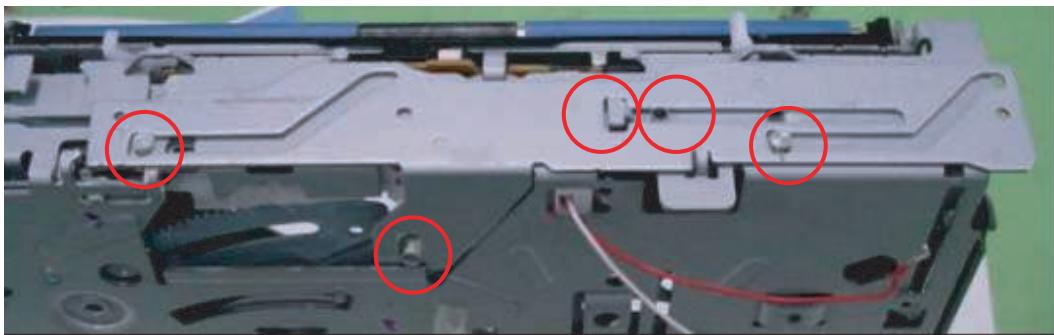


The STG unit is properly assembled

A 4.5 FROM ATTACHING THE CASE ABOVE TO COMPLETION

- ① Attach the front stair

Check that is properly set (5 parts) as shown in the figure below.

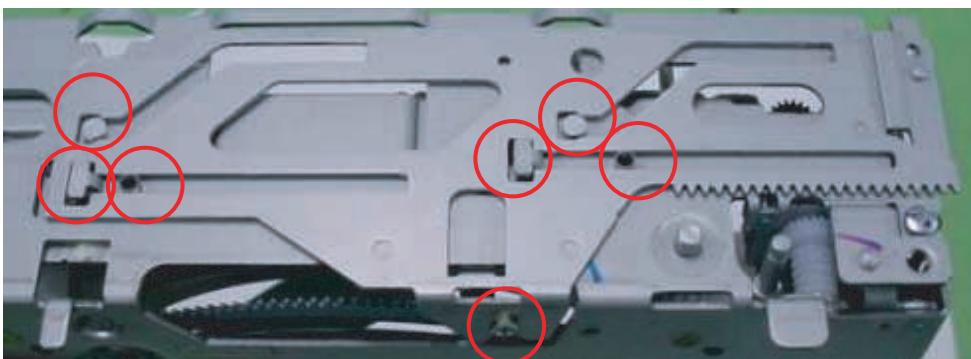


Next, slide the attached stair to left side slightly (figure below).



- ② Attach the stair on left side safe.

Check that is properly set (6 parts) as shown in the figure below.



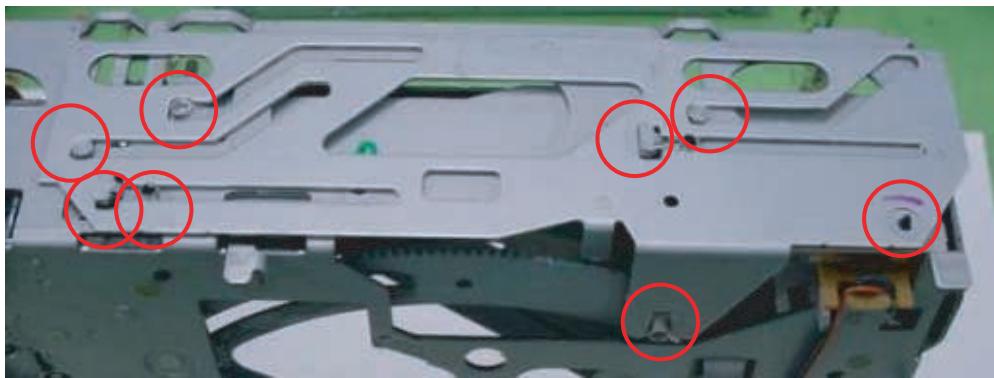
③ Attach the rear stair

Before attaching the rear stair, slide the Potentiometer on the rear panel to the location shown in the figure below.



Attach the stair.

Check that the eight positions shown in the figure below are properly set.



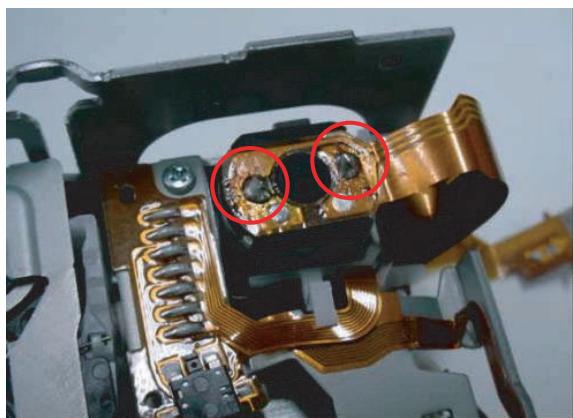
* When attaching the front stair, fix the front side to the upper panel, and when attaching the left panel stair and rear panel stair, fix the side panel to the upper panel.

· Slide the stair to the left

Check the all stairs are fitted in the groove, and slide the stairs to the left.

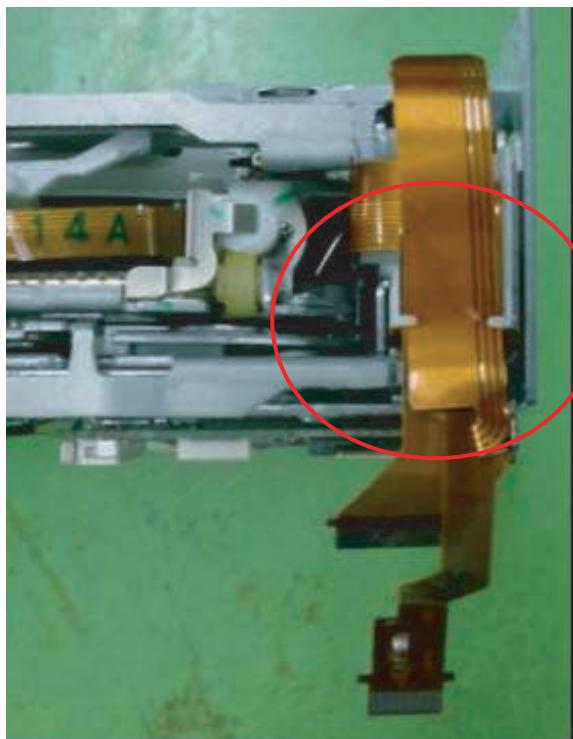
A

④ Solder the two cam motors



B

⑤ Check the side panel flexible cable is not removed.



C

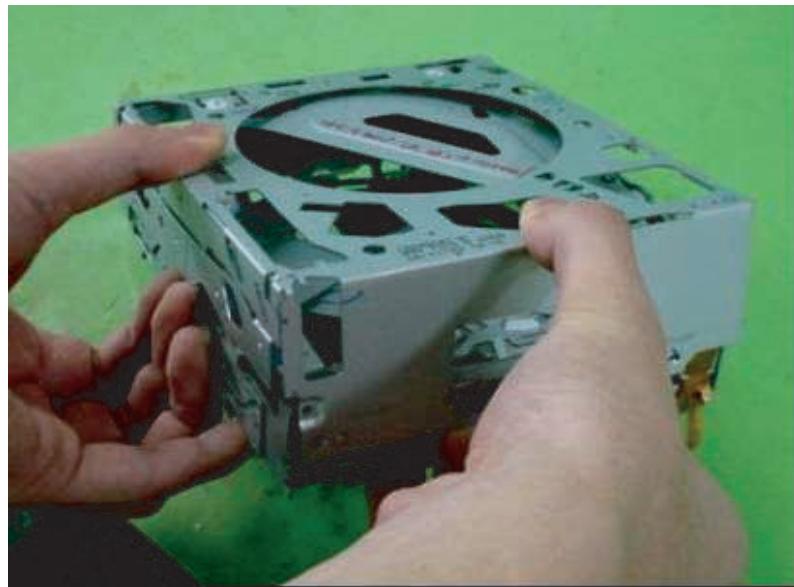
D

E

F

⑥ Fit the shutter and upper case, and attach it to the mechanism unit.

* As shown in the figure below, it is easy to assemble the unit by fitting the right side opening the shutter and right side after fitting the left side. The state of mechanism is recommended to be at 1F play position.



How to attach the upper case

Hook the detection lever to the rear side of front panel of shutter.

* Push the detection lever to the left side lifting the left part of upper case



Abnormal



Normal

Location of detection lever

A

- ⑦ Secure the screws
Secure the four screws on the panels below.

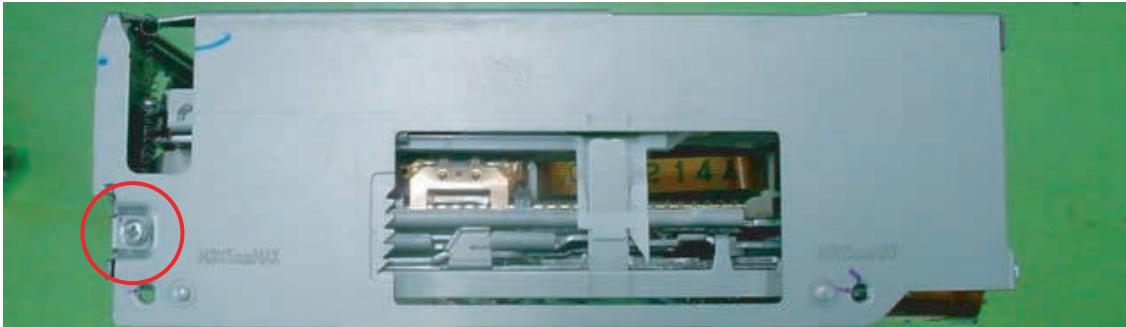


Left panel



Rear panel

D



Right panel

F

- ⑧ Lift the stage to the top floor by sliding it, and hook the spring at left back
Hook the spring which is temporarily hooked to the A part to B part.

A



Spring of left back part

* If failing to hook the spring, remove the STG again, and hook the spring again as shown in the photo below.

B



Left back part of stage frame

C

D

E

A

⑨ Hook the right front spring

Hang the spring on the hook shown in the figure below.

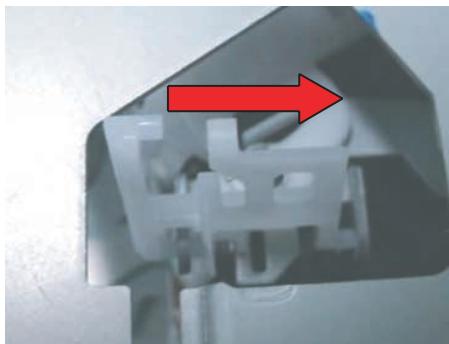


Right front spring

B

⑩ Attach the top arm

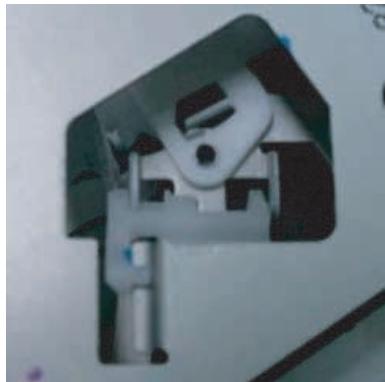
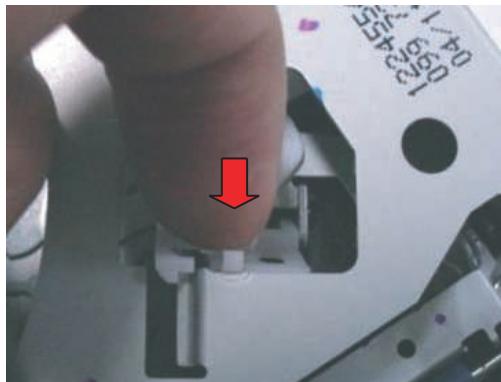
As shown in the figure, attach it sliding it aside after insert it vertically from above



C

D

As shown in the photo below, press it with a finger, and set it as shown in the right figure.



E

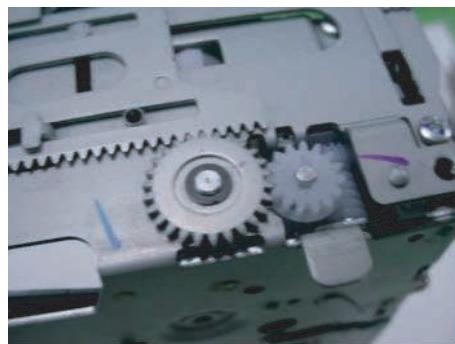
F

⑪ When the ELEV3 gear is removed, set it by pressing as shown below.



ELEV3 gear

Attach the ELEV4 gear, and fix it with poly washer.



⑫ Insert the two flexible cable as shown in the figure below, and slide and lock the claw, and then remove the short-soldering.

